

PASSENGER CARS • TRUCKS • BUSES • AIRCRAFT • TRACTORS • ENGINES • BODIES • TRAILERS • ROAD MACHINERY • FARM MACHINERY PARTS AND COMPONENTS • ACCESSORIES • PRODUCTION EQUIPMENT • SERVICE EQUIPMENT • MAINTENANCE EQUIPMENT

ENGINEERING

PRODUCTION

MANAGEMENT

MID-CENTURY STATISTICAL ISSUE

MARCH 15, 1950

32nd Annual Issue . . . A Comprehensive and Comparative Presentation of Important Statistics of the Automotive Industries

Economic Data on Wages and Cost of Living

Fifty Years of Production and Registrations

Complete Specifications of 1950 Motor Vehicles, Tractors, and Aircraft

Specifications of Current Engines — Gasoline, Diesel, Outboard Motors, and Gas Turbines

Directory of Vehicle and Engine Manufacturers

Complete Table of Contents, Page 63

A CHILTON PUBLICATION



every pair a perfect match

... because these mating water meter parts are made for each other, at the same time, on the same Heald Bore-Matic

No more selective assembly. No more wasting of mis-fit parts. The water meter cones shown above are now precision borized — a pair at a time — on a new Heald Model 221 Bore-Matic. This high-speed, high-precision machine is tooled up to perform six different borizing operations on each cone — automatically, and without possibility of error. Result: All like parts are identical and interchangeable. And every pair snaps together with a perfect fit.

An hour saved today is worth more than ever before. And with competition back in the saddle again, it may mean the difference between producing at a profit—just breaking even—or taking a loss on the job.

Thats why it's so important to remember that more precision in precision finishing can help you save time and cut costs all along the line. Remember, too, that when it comes to precision finishing, it pays to come to Heald.

THE HEALD MACHINE COMPANY

WORCESTER 6, MASSACHUSETTS



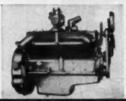
265 cu. in. to 3520 cu. in.

GASOLINE • DIESEL

WAUKESHA ENGINES



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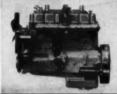
320 cu. in. Gasoline

320 cu. in. Gasoline

404 cu. in. Gasoline









426 cu. in. Gasoline 451 cu. in.

525 cu, in. Gasoline 554 cu. in.

779 cu. in. Gasoline 817 cu. in.

1197 cu. in. Butane

DEPENDABLE POWER for

Trucks • Buses • Tractors • Fire Trucks
Rescue Squad Cars • Airport Crash Trucks
Package Delivery Cars • Off-Highway Tractors
Pumps • Electrical Machinery
Oil Fields • Industrial Equipment
Mining • Earth Moving Equipment

... and many other heavy-duty requirements Send for DESCRIPTIVE BULLETINS on any or all of these engines or consult Waukesha Engineers on your power needs.

		Bore and Stroke, In.	Displ. Cu. In.
Max. HP. c.	LINI		NES 265 320
66 @ 2400 122 @ 3000	6 6	434 444	320
104 @ 3000 128 @ 2800 141 @ 2800 150 @ 2800 172 @ 2600 188 @ 2600	6 6 6 6	436 X 5 436 X 5 456 X 5	
221 @ 2000		514 x 6 614 x 6	ж 1197
*300 @ 1800 *Butane engine	IESE	LENGI	NES 4 265 377
88 @ 2400 119 @ 2800 136 @ 2800	6	456	5 779
136 @ 2800 173 @ 1900 240 @ 1800		6 6%	16%









265 cu. in. Diesel

377 cu. in. Diesel 426 cu. in.

779 cu. in. Diesel

1197 cu. in, Diesel

WAUKESHA MOTOR COMPANY, WAUKESHA, WIS., NEW YORK, TULSA, LOS ANGELES

Retary Table ce Grinders face Grinders

MATTISON GRINDERS

If its a Flat Surface to Grind There's a Mattison to Grind it.

● With the addition of the production grinding machinery formerly made by the Hanchett Manufacturing Company, Mattison now is in a position to work with you on all your surface, face and disc grinding problems. These machines are made in various types to handle a wide range of work. Experienced fixture engineers are available to give you best production efficiency with Mattison Machines.

For any flat grinding, ask for our recommendations on the proper method and machine for your job. No obligation, of course.

For catalog on all machines, ask for free copy of general bulletin.



40 hours before — now 4 hours. Pump case ground on Mattison Horizontal Spindle Pre-



320 surfaces of cast iron compression heads per hour, removing 1/32° stock with Mattison No. 24 Rotary Surface Grinder



900 connecting rods per hour, using 40 station fixture to finish grind crank and wrist pin end of assembled rod with Mattison No. 72 Grinder



Shows variety of work run on Mattison Face Grinders

MACHINE WORKS

RUTOMOTIVE

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TOUREK

BALL JOINTS, PIPE PLUGS
AND QUALITY
SCREW MACHINE PRODUCTS

BALL JOINTS



Tourek's quality Ball Joints meet exacting requirements. Simplified design, improved performance, and lower costs result from specifying Tourek Ball Joints ... the only recognized standard. Large stocks assure prompt delivery.

PIPE PLUGS



Tourek's precision countersunk steel pipe plugs are accurate, high strength, and economical resulting in the highest quality at costs which are competitive to old style plugs.

Stock sizes, available with National Pipe or Dry-Seal threads are: ¼, ¼, ¼, ¼, ¼, and 1, Also available on special order in alloy steels, aluminum or brass in sizes up to 2% diameter.

SCREW MACHINE PRODUCTS











Modern high-speed single and 6-spindle automatics—together with complete secondary equipment, including grinding and brazing—plus 30 years' experience, assure you "The Best in Quality Screw Machine Products."

Your requirements, up to 25%, are made with utmost precision, and with promptest delivery assurances.

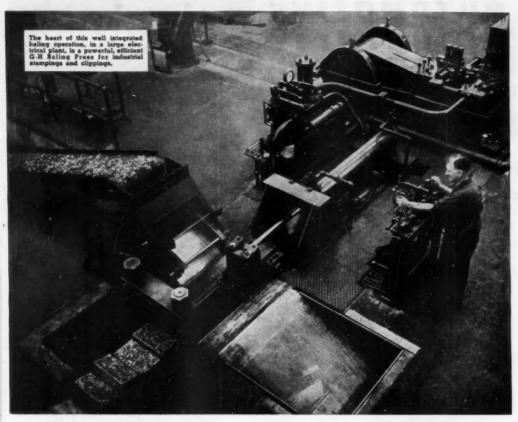
LITERATURE — Comprehensive data on any or all Tourek products sent promptly upon request. Write for yours now. J. J. TOUREK MFG. CO., 4701 West 16th St., Chicago 50, Illinois.





ESTABLISHED IN 1920

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The experience of hundreds of metal working and metal producing plants proves that the paling of industrial stampings and clippings ... ferrous and non-ferrous... pays dividends in many ways. Here are a few of the benefits:

- It helps to establish an orderly, integrated scrap salvage program.
- Baled sheet metal scrap, properly classified, consistently commands higher market prices...yields a bigger return.
- Baled sheet metal scrap is valuable "raw material" in the production of new metal . . . sheets, strip, bar stock, ingots . . . even castings.

 As "raw material" it contributes to the conservation of natural resources ... and to lower material costs.

If your plant generates a sufficient volume of sheet metal scrap, you can realize multiple dividends by investing in the right size and type of baling press. GALLAND-HENNING builds powerful hydraulic balers in a range of sizes and capacities for every industrial need. For competent counsel on the Profitable Baling of your Sheet Metal Scrap, write . . .

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GALLAND-HENNING SCRAP METAL BALING PRESSES

4

Oil Seal Rings...

FOR AUTOMATIC TRANSMISSIONS

Cil seel that of various designs and since are vital partial of today's naturalistic transmissions. When a manually transmission were cill in the approximental stage, if we can a satural that the distinguish should being their as the ready control is allowed as a leading problem of cital roughture rises. In large, a leading problem of cital and family require the for rings of the type-makes it for the transmission of the rings of the type-makes in the cital and transmission of the rings of the cital and cital and

CIL CLAL RING TEADQUARTING

Policy

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MUSKEGON PISTON RING CO. MUSKEGON, MICHIGAN PLANTS AT MUSKEGON AND SPARTA

BUNDYWELD TUBING

arteries of AUTOMOTIVE SAFETY



Take 95% of today's cars,

Look beyond the sleek, smart styling, beyond the excellently engineered power plant. You'll find fuel lines, oil lines, hydraulic brake lines and pushbutton systems of dependable, double-walled Bundyweld—arteries of automotive safety.

Engineers know that Bundyweld is right for these really important applications, as it is on an average of 20 others per car, for no other tubing can match all its automotive advantages.



It's made by a patented process, double-walled from a single strip, copper-bonded at all points of wall contact—a rugged tubing that thrives on stress and strain. Bundyweld's leakproof, too. No worry about maintaining proper pressure with this sturdy tubing! Thinner, stronger walls, lightweight and ductile, make bends and connections an easy, safe, sure cinch.

Your product's performance pulse will be stronger, safer, better with Bundyweld Tubing. Safety comes first, and Bundyweld's first for safety. Check this miracle tubing for all your tubing needs. Contact a listed distributor, or write: Bundy Tubing Company, Detroit 14, Michigan.

Bundyweld Tubing

DOUBLE-WALLED FROM A SINGLE STRIP

WHY BUNDYWELD IS BETTER TUBING



Bundyweld starts as a single strip of basic motal coated with a bonding



continuously rolled twice around laterally into a tube of uni-



passed through a furnace. Banding metal fuses with basic



double-walled and brazed through 360 of wall contact.



Bundy Tubing Dishibuters and Representatives: Cambridge 42, Mass. Autin-Hartings Co., Inc., 226 Binney 5t.

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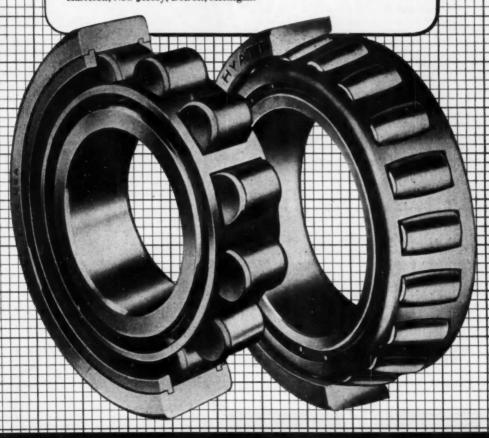
Samty Constructive Con

Designed to do a better job

Aware that these bearings would do a better job than was required, engineers in the automotive industry have, for over half a century, designed in Hyatts.

Millions of Hyatt Roller Bearings of various types and sizes are used in transmissions, differentials, pinions, steering gears and wheels.

Year after year, subject to the most exacting laboratory tests and the gruelling grind of road mileage, the answer is always the same—Hyatts do a better job. Hyatt Bearings Division, General Motors Corporation, Harrison, New Jersey; Detroit, Michigan.



HYATT ROLLER BEARINGS



• SANDING THE WHITE METAL. National's Model 400 is used by leading automobile manufacturers for removing blemishes, file marks, and disk swirls from the white metal. Because of their speed and adaptability to any work, time normally required for this early finishing operation has been cut in half.

2. SANDING THE PRIMER. Orange peel and overspray can be rapidly removed with the Model 400. When it is desired that this be accomplished as a wet operation, the built-in spray attachment on the Model 300 can cut dollars from the cost of water-deck installations.

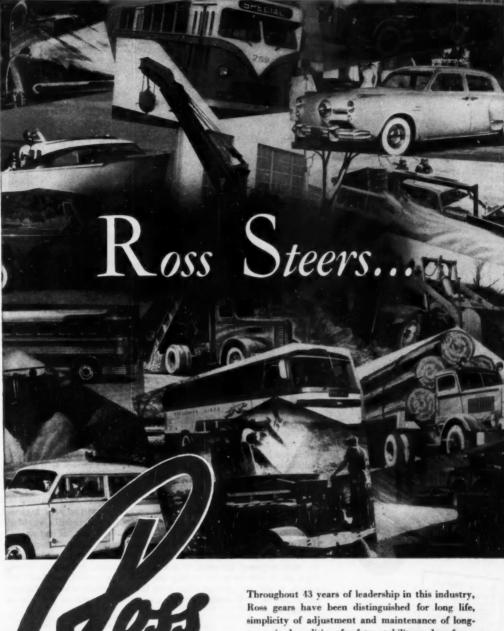
3. SANDING THE COLOR. National Sanders are used in several automobile finishing lines to speed the work, and at the same time assure a better finish. They are used in this phase of the operation for removing orange peel before final color is applied, or before the rubbing operation. Because of its light weight, the Model 400 is extremely effective in feather-edging rejects before the touch-up.

NATIONAL HAS THE ONLY COMPLETE LINE OF PORTABLE BLOCK SANDERS



NATIONAL AIR SANDER, INC. 2820 AUBURN STREET, ROCKFORD, ILLINOIS

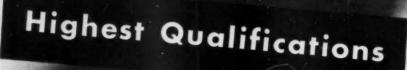




recognized qualities of safety, stability and performance. We invite discussion of any steering problem.

Cam & Lever STEERING

ROSS GEAR AND TOOL COMPANY . LAFAYETTE, INDIANA





Meeting Rigid Demands

The remarkably wide range of uses to which components made and processed by Western Felt are astonishing. It is serving in scores of industries—from women's hats to 50 ton forge hammers. In the automobile field alone, as an example, this felt has been chosen to best serve in more than thirty purposes.

Western Felt engineers and chemists for decades have worked in close cooperation with users of felt to give them the very highest quality of material, exactness and uniformity. There are still a world of potential uses for Western Felt products, made to almost any shape, size or consistency. They range from wool softness to rock hardness. When cut, it does not fray or lose shape. It can be cut to close tolerances for such products as gaskets, washers, channels, grommets, filters, seals etc. It can be made waterproof and fungusproof and flame resistant. It will pay you to place your felt requirements in the experienced hands of Western Felt. Its counsel and products will prove profitable.



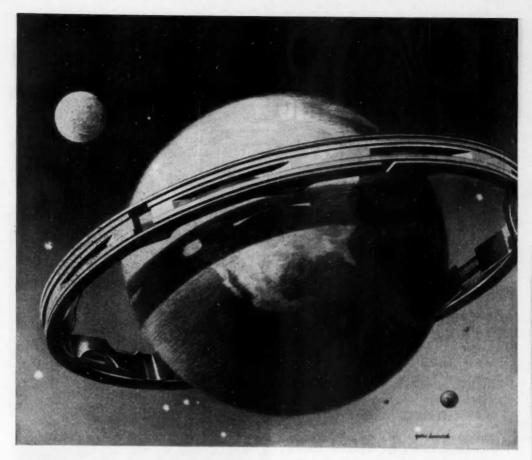


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Perfect Circle The Most Honored Name in Piston Rings

Perfect Circle Piston Rings-honored by America's foremost automotive engineers for their design . . . by Doctors of Motors for their dependability . . . by motor-wise car owners for their economy . . . and by racing drivers for their performance. Perfect Circles have proved their superiority in millions of successful installations!

Perfect Circle Corporation, Offices: Hagerstown, Indiana, and Toronto, Canada. Plants: Hagerstown, Richmond, New Castle and Tipton, Indiana, and Toronto.

PERFECT
CIRCLE PISTON



FASTER GRINDING FEWER WHEEL DRESSINGS LOWER COSTS

Economies gained by a New England plant* using TEXACO SOLUBLE OIL

In this spindle grinding operation, an emulsion of *Texaco Soluble Oil D* is far out-performing the previously used high-priced competitive coolant. This is shown by a comparative run in which the same number of pieces was ground with each lubricant in turn.

Throughout the test, the wheel protected by the Texaco Soluble Oil emulsion required no dressing at all. Wheel size and corners were adequately maintained. With the competitive coolant, wear and corner breakdown sufficient to require wheel dressing occurred before half the run was completed.

In addition, Texaco Soluble Oil kept the wheel open, assuring faster cutting and better finish, and considerably reduced the total time for the run.

Examples like this of lower cost machining are the rule when Texaco Cutting, Grinding and Soluble Oils are on the job. A Texaco Lubrication Engineer will gladly help you gain these same benefits in your plant—whatever your metal working operations. Just call the nearest of the more than 2,000 Texaco Wholesale Distributing Plants in the 48 States, or write The Texas Company, 135 East 42nd Street, New York 17, N. Y.



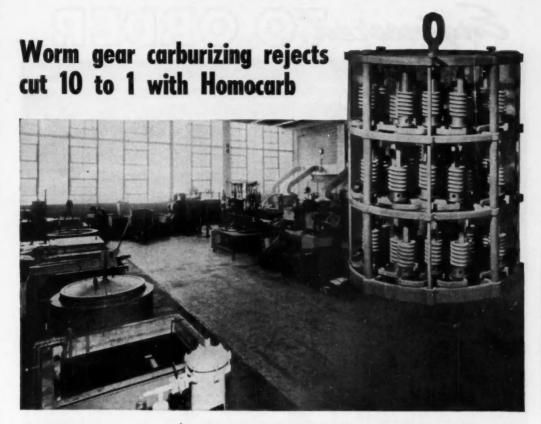
Operation: Grinding spindles to remove .020" stock Metal: 4150 steel, hardened to 40-45 Rockwell Machine: Cincinnati Filmatic, 10" cylindrical grinder Emulsion: Texaco Soluble Oil D at 58:1

*Name of this Texaco user on request



TEXACO CUTTING, GRINDING AND SOLUBLE OILS MACHANIES

TUNE IN . . . TEXACO presents MILTON BERLE on television every Tuesday night. METROPOLITAN OPERA redio broadcasts every Saturday afternoon.



ROWN Cork and Seal Company, Baltimore (whose heattreat is shown above), cut rejects on their carburized machine parts 90% by switching to the L&N Homocarb method of carburizing. This famous company, whose products go to brewers, dairies and soft drink makers, formerly used the pack carburizing method but changed over when their new plant was built. In addition to drastically reducing the number of rejected parts, handling time was greatly decreased and the whole operation made part of a fast, clean, efficient heat treating production line.

Homocarb handles variety of parts

Typical parts requiring carburizing are transmission worms (shown above), cylinder guide rollers, sprocket and drive gears. Steels range from SAE 1320 cold drawn to 4615 nickel. The carburizing must be deep and

uniform, to permit close Rockwell C limits after tempering.

Each load almost half a ton

Heat treating these parts on a mass production basis starts at the large Homocarb furnace. A typical furnace batch is between 800 and 900 pounds. Work is brought up to 1700F smoothly and evenly, in 31/2 hours. Parts are carburized there for four hours. Following carburization, parts are furnace cooled to between 1400 and 1500F under the protection of the Homocarb atmosphere. The built-in Homocarb convection cooler makes it possible to bring the parts to the desired temperature in about a fourth of the time needed for normal radiation cooling. Actual final cooling temperature is determined by the quench, either oil or 10% brine. After quenching, the entire load is thoroughly cleaned and loaded into an L&N Homo furnace for tempering. The parts are air cooled to finish the tempering operation, then coated with anti-rust and shipped to other departments of the plant.

Heat treater always controls process

The Homocarl method is a complete process for carburizing or gas cyaniding practically any steel part. Homocarb assures accurate, quality work because all four factors that affect the carburizing cycle are under control of the heat treater at all times. Thus, each part is heated to the same temperature, in the same quality and quantity of carburizing gas, and for the same length of time. Because of this identical treatment, the heat treater can duplicate his results time and time again. For further information write to Leeds & Northrup Company, 4966 Stenton Avenue, Philadelphia 44, Pa.



Engineered ORDER

Heavy-duty loads...gruelling wear...continuous day-and-night operation...these are old stories to COTTA "Engineered-To-Order" Transmissions...







For over 30 years our engineering staff has taken in stride those so called "impossible" jobs ... custom-designing power transmissions to fit available space.







... jobs that ordinary gear-boxes can't handle! If you can't get what you need in transmission performance from ordinary sources, come to COTTA!





FREE BROCHURE illustrating more than 20 installations of transmissions Engineered-To-Order by COTTA. Send for it today.

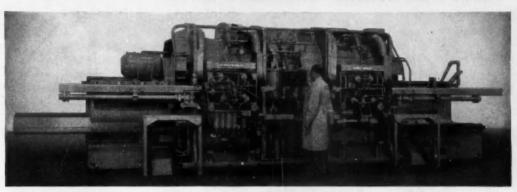




TRANSMISSIONS

WRITE FOR FREE BROCHURE: COTTA TRANSMISSION CO., ROCKFORD, ILLINOIS

MILLING HS BROACHING ON CINCINNATI MILL-BROACH MACHINES











MILLING CUTTERS

FIRST WORK STATION

ROLLOVER STATION

SECOND WORK STATION









Production planners of parts like cylinder heads no longer need concern themselves with the knotty problem "Shall we broach or mill?" The advantages of both have been combined in one machine—cincinnati Mill-Broach—developed by Cincinnati Application Engineers.

In one continuous cycle, four sides of cylinder heads are rough milled and then finished by the broaching process. Cutters and broach inserts are carried on a ram, and the work is stationary while being machined. Two milling cutters at the first station mill the top and side of one casting. Simultaneously, two milling cutters at the second station mill the manifold and parting surfaces on a casting transferred from station No. 1. Upon completion of this part of the cycle the ram speed changes from a milling feed of 40 inches/min. to a broaching speed of 40 feet/min. Then the previously milled surfaces are broached to a high-quality finish and close accuracy of flatness. Conveyors aid the operator in loading and unloading the work.

Although developed primarily for cylinder heads, the Mill-Broach principle could be applied to other parts as well. Our engineers would like to go into details with you. Write to department E.S., outlining your problem.

Station No. 1, fixture swiveled down. Work has been milled and broached, ready to transfer to roll-over station.

Part name.... Cylinder head Material..... Cast iron

Operation.... Mill and broach four sides Stock removal., 1/16" to 1/4"

Milling..... Speed—320 ft./min., max Feed—40 in./min.

Broaching speed 40 ft./min. Production.... 43/hour







CINCINNATI 9, OHIO, U.S.A.

MILLING MACHINES . BROACHING MACHINES . CUTTER SHARPENING MACHINES FLAME HARDENING MACHINES . OPTICAL PROJECTION PROFILE GRINDERS . CUTTING FLUID



FASTER SPEED OF Autofeed PRESS

HEAVIER FRAME CONSTRUCTION



JOB DATA:

PRESS - Danly 250-ton Heavy Duty Autofeed

PART NAME-Clutch driven plate

DIE-4-stage progressive

STOCK—1020 CRS, 61/8" wide x .076" thick, coil..

OPERATIONS—Blank, pierce and form complete. (No subsequent burring operation required)





DANLY MACHINE SPECIALTIES, INC. 2100 S. 52nd AVENUE, CHICAGO SO, ILLINOIS







MECHANICAL PRESSE

INCREASES PRODUCTION...TRIPLES DIE LIFE

REDUCES VIBRATION AND BED DEFLECTION

PERMITTING LONG RUNS AT HIGHER SPEED

THIS AUTOMOTIVE stamping was formerly produced on a press of the same tonnage at 20 strokes per minute. Now, on a Danly Heavy Duty Autofeed press, the speed has been tripled to 60 strokes per minute. In addition to increasing production, three times as many parts are produced between die grinds, and burring has been substantially reduced. Quality has been improved while reducing direct production costs.

All Heavy Duty Autofeed presses are designed throughout for faster, automatic stamping of parts. The entire frame is constructed heavier for the rated capacity of the press, reducing vibration at higher operating speeds. The result is longer uninterrupted runs, better die performance and higher product quality.

EXCLUSIVE DANLY FEATURES POINT TO LOWER STAMPING COSTS

Die Tryouts Facilitated—Special Danly controls and unusual clutch sensitivity inherent in Danly design permit closer, more accurate "inching" during die tryouts. This saves time and adds safety in getting dies spotted and in production.

WRITE FOR COMPLETE INFORMATION

Consult Danly Engineers for the most efficient presses to meet any requirement from 50 tons up. Danly Straight-Side, Single Action, Double Action and Gap Frame Presses are also setting production records throughout industry today.

Write now for catalog on Danly presses which can lead to real cost savings in your press shop.

Production Increased—Heavier frame construction permits taking full advantage of automatic feed through progressive dies completing numerous operations in one press. Handling is reduced—one press does the work of several presses.

Maintenance Costs Reduced—The Danly aircooled, air-operated clutch and brake operate for prolonged periods without maintenance. Friction discs responsible for clutching and braking action are not subjected to the disintegrating effects of high temperatures.

Automatic lubrication flushes all bearings in crown and slide, including gibs, substantially increasing the prime life and top performance of the press.



Inspection operation showing both clutch plates and lamp mounting brackets in place on gages. These parts are alternately produced on the Dauly Autofeed Press.







OVER 25 YEARS OF DEPENDABLE SERVICE TO THE STAMPING INDUSTRY

Genred to a world of

FOR almost 30 years United Specialties Company has served the fast-moving automotive industry—meeting the challenge of engineering advances with new products, improved designs and a research staff constantly alert to manufacturers' needs.

United offers over 260 models of oil bath air cleaners — a size and type to fit any kind of internal combustion engine, including diesel. Widespread use of these efficient air cleaners is reflected by our output to date of over 15 million units.

United's Mitchell Division provides a positive aid to driving safety with the Mitchell semi-automatic turn signal switch. Mitchell pioneered in the development of this unit which is rapidly becoming standard as more and more states adopt turn signal laws.

. . . Another Mitchell product, the durable, trouble-free Mitchell ignition switch, has long been original equipment on popular makes of cars and trucks . . . With products manufactured in our rolled shape department we are privileged to serve America's greatest industries — automobile, aviation, railroad, radio, television, pre-fabricated housing and many others.

As the joint efforts of science and industry bring forth new products and improved models of those already in use, it is the responsibility of the specialty supplier to keep in step with such developments. We of United Specialties Company have always recognized this responsibility — progress is a standard upon which our continued growth depends.

Gasoline engines used on tracters, somitines and other agricultural implements are protected by this standard type United ON lath Air Cleaner.

Here is a new United Oil Bath Air Cleaner that fills in important need in the often market for vehicles not originally and part and with oil both air.

equipped with all both air cleaners. Designed with a special fitting this unit fits practically every car and truck.



on and screw type semi-automatic turn signal switch used in cars, trucks, buses.

Metal rolled shapes produced in Philadelphia planh complete range of metals, designs, gauges, stainless steel, aluminum, brass, branze, copper, — cold rolled, drawn and pressed for automobiles, airplanes, architectural requirements, railroad cars, radios, television receivers, all industrial uses.





Heavy duty truck oil bath cleaner. Distinctive features

Combination oil both cleaner and silencer de-



This United Oil Both Air Cleaner is designed especially to protect diesel angines in truck, tractor, grader and industrial power units, where wide range of en-



New! Made of tough, durable plustic, this transparent United Oil Both Air Cleaner affords increased protection against dust for small engines used on

garden tractors, power lawn mowers, motor scooters, etc. Cleaning action is visible to user at all times.



Here is another new United development a chaff pre-cleaner with fitting that is easily attached to your present air cleaner in-

pre-cleaner is adaptable for all wheel tractors, graders, industrial power units and agricultral equipment. The chaff pre-cleaner removes a large percentage of chaff, dust and linty materials from the air before it enters the filter unit of the all both air cleaner. The chaff pre-cleaner has an authide plastic shell and the dirt pickup is visible at all times to the operator.



Concoaled Type Turn Signal Switch. This 6-wire concentric switch utilizes front and rear lights as turn signal indicators as well as parking

ndicators as well as parking and stop lights. to additional lights are required — bulbs or ockets only are changed. Signal is self-cancelling.







Conventional type Mitchell Ignition switch used on popular makes of cars and trucks.



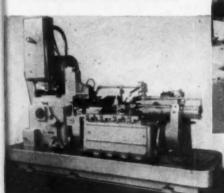
MILIE

United Air Cleaner Division, Chicago 28 Mitchell Division, Philadelphia 36

MACHINE OF THE MONTH

PREPARED BY THE SENECA FALLS MACHINE CO. "THE So-owing PEOPLE" SENECA FALLS, NEWAYORK

MODEL AR So-swings LATHE ROUGH AND FINISH TURNS AXLE SHAFTS IN ONE OPERATION AT HIGH PRODUCTION RATE



VERTICAL
SLIDE

VIBRATION
DAMPENER

PNEUMATIC BURNISHING ATTACHMENT

BACK SQUARING
ATTACHMENTS

FOUR SLIDE
FRONT CARRIAGE

Problem: To rough and finish turn axle shafts with two cuts on flange faces and splined end, and to burnish oil seal diameter.

Solution: The Model AR Lo-swing Lathe selected for this job was equipped with a four slide front carriage, two automatic back squaring attachments, a vertical facing slide mounted on the headstock and an automatic tailstock turning attachment.

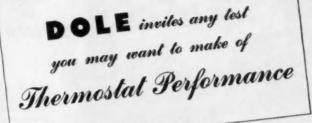
The shafts are delivered to the Lo-swing Lathe with ends centered and with two shallow driving pin holes drilled in the flange. After mounting the shaft between centers, a spring operated "Vibration Dampener" is set against the rough forged shaft to eliminate whip and vibration at high cutting speeds.

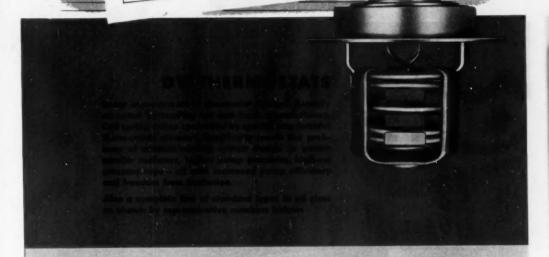
The machining cycle is divided into two distinct phases ... roughing and finishing. The front carriage and back attachment tools operate simultaneously, rough turning and rough facing the flange as well as the bearing diameters and the splined end. The roughing tools are then withdrawn from the cut and the flange is finish faced with tools mounted on the tailstock turning attachment takes a light finishing cut over the splined end of the shaft. The burnishing attachment moves into position during the latter part of the finish turning and burnishes the oil seal diameter situated near the splined end. All operations are performed automatically, the operator simply loads and unloads the part. Total floor to floor time is 1.05 minutes per shaft.

Let Seneca Falls engineers assist you with your turning problems.

SENECA FALLS MACHINE CO., SENECA FALLS, N. Y.

PRODUCTION COSTS ARE LOWER WITH So-swing







No. 8-65 -- Typical Dolo Bi-Metal Thormastat operated by large coll: formater-block installations



Np. P-16 — The popper type Date Thermoster with bi-metal element for mater black



No. B-F — The bi-metal element in hose-line models with butterfly valve



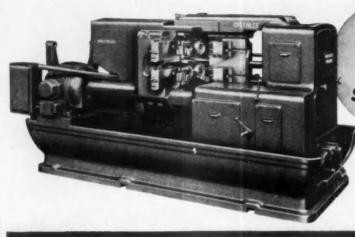
No.P—The papest principle in a line of Bala Thermostats for hose line applications

THE DOLE VALVE COMPANY

1901-1941 Carroll Avenue, Chicago 12, Illinois

Detroit . Les Angeles . Philadelphia

CONTROL WITH DOLE



4 SPINDLE

THE GREENLEE "FOUR"

A heavy-duty automatic mode in 1\%" and 2\%" spindle capacities. The "Four" incorporates all the cost-cutting features of the well-known "Six" (see below).

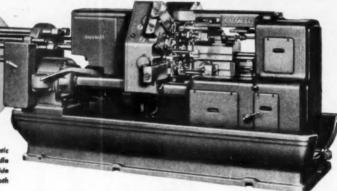
GREENLEE

AUTOMATIC SCREW MACHINES

6 SPINDLE

THE GREENLEE "SIX"

A ruggedly-built, high-speed automatic ... available in 1°, 1½", and 2" spindle capacities ... apable of handling a wide runge of work ... widely used an both short and long-run jobs.



OUTSTANDING FEATURES OF ALL GREENLEE AUTOMATICS

Write for literature describing in detail all the features of Greenlee Automatics.



UNIVERSAL TOOLING — Tool holders fit any cross-slide cavity . . . are easily and quickly changed . . . reduce equipment costs.

INTERCHANGEABLE CAMS — Can be changed at will without re-adjustment of tools and holders. Cam storage is held to a minimum...cam costs greatly reduced.

BUILT-IN THREADING DRIVE AND FEED— Not an extra attachment, but standard equipment on Greenlee Automatics. BUILT-IN COOLANT SYSTEM—Eliminates cumbersome piping in tooling area... gets coolant right where it does the most good.

LARGE TOOLING AREA — Permits using many timesaving, cost-cutting auxiliaries that often eliminate second operations. Various special adaptions of standard Greenlee Automatics can be made... for handling second-operation work ... for tooling extra-long work pieces... for multiple feed-out arrangements, etc. Send us details of your work. Let our engineers show you how profitably Greenlee Automatics can be applied to your production.

GREENLEE BROS. & CO., 1753 Mason Ave., Rockford, III.

MULTIPLE SPINDLE DRILLING, BORING, TAPPING MACHINES . AUTOMATIC SCREW MACHINES . AUTOMATIC TRANSFER PROCESSING MACHINES.

Madia

There is no great chemical secret nowadays about synthetic rubber. Its ingredients are generally known throughout industry. But there is a great difference in the methods, equipment, personnel and inspection in its manufacture. Acadia Synthetic rubber, wherever employed, is widely recognized as "tops."

Your Insurance Against Complaints

Practically all products in the durable goods fields are made up of many parts. Some have a very modest function and rarely are considered by the buyer. But when one of these components (synthetic rubber for example) is poorly made and service is required, the high reputation of your product suffers. So insist on the bestinsist on Acadia Synthetic Rubber. Here are a few reasons: It is processed by the very latest mechanical equipment-is held to closest possible tolerances for non-metal cut and molded partsunusual attention given to maintain uniformity of quality-maximum elasticity, resilience, plasticity-greater resistance to oil, heat, light, wear, age, etc.

Acadia Synthetic Rubber is available in sheets, tubing, strips, channel, extrusions, molded and cut parts, washers, seals, etc. Specify the particular characteristics desired. Acadia engineers are prompt in helping you determine the compound and qualities to best meet your requirements.





Fiftieth Anniversary Year











70 AN AUTOMATIC

SYNCHRO-START CONTROLS FIT EVERY ENGINE REQUIREMENT

The control panel pictured above is that used for FIRE PROTECTION at many large manufacturing plants — air fields — hospitals — theatres — department stores — office buildings and which is accepted by Insurance Companies as wholly dependable protection.

Engines controlled by SYNCHRO-START have opened many new fields providing huge savings for the users of engine power as the main source, or as stand-by in case of emergency.

For the past eighteen years, SYNCHRO-START CONTROLS have been constantly rendering dependable service and protecting lives and property all over the world—on the seas, in the air, on land and in the mines.

The duty and functions of SYNCHRO-START CONTROLS are:

 To automatically START an engine at a predetermined TIME or a CONDITION when power is needed, no matter what the application may be.

- To automatically STOP that engine when its power is no longer needed and to have it ready for the next POWER DEMAND.
- To automatically PROTECT that engine, its accessories and the equipment it is driving, against any abnormal condition that may cause damage while it is running. Also to indicate the cause of any trouble should it occur.
- To afford valuable SAVINGS by having a DEPENDABLE source of power always available.

If you are not familiar with the SAFETY and the ECONOMY provided by SYNCHRO-START CONTROLLED ENGINES, ask your engine manufacturer—engine dealer—engineering firm, architect, or write to us for free information and our nearest representative.

SYNCHRO-START PRODUCTS, INC. 1046 WEST FULLERTON AVENUE . CHICAGO 14, ILLINOIS

OVERSPEED GOVERNORS • SOLENOIDS • TIME ELEMENTS • RELAYS • SWITCHES • SAFETY CONTROLS • RECORDING CONTROLS • PRE-SET AUTOMATIC OR MANUAL CONTROL SYSTEMS FOR INTERNAL COMBUSTION ENGINES



YOUNG

FOR EFFICIENT HEAT TRANSFER



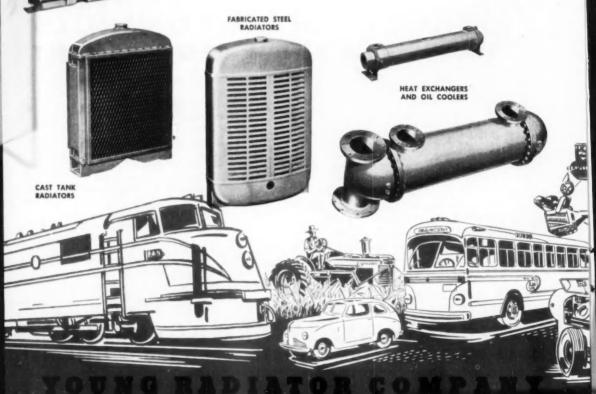


CAR, TRUCK, BUS, AND LOCOMOTIVE CAB HEATER CORES

SHEET METAL RADIATORS

IN ANY AUTOMOTIVE APPLICATION

• From small car heater cores that can be held in the hand to the huge VAD Vertical Air Discharge coolers and condensers that dwarf a man, Young Engineers have developed a complete line of products capable of handling any heat transfer requirement. Young's experience of more than two decades insures products of top efficiency and long service at a mini-





CUMMINS

SINCE 1918 ... PIONEER OF PROFITABLE POWER

Here's what you get with Cummille niesels



Highspeed Diesel Engines (50-550 hp) for:

On-highway trucks . off-highway trucks . buses . tractors . earth-movers * shovels * cranes * industrial locomotives * air compressors . logging yarders and loaders . drilling rigs · centrifugal pumps · generator sets and power units · work boats and pleasure craft.

N

LESS FUEL

Better than a three to one advantage in fuel consumption plus savings through use of lower-cost fuel, that's the kind of economy reported by Almquist Brothers, Quincy, Mass., as a result of repowering a gasoline-powered Model 62 Bay City shovel with a Model HBI-600 Cummins Diesel-Equipped with a one-yard bucket, the Cummins-Powered shovel easily digs and loads 1000 cubic yards of dirt a shift,







LESS MAINTENANCE

"Our Cummins Diesels have operated more than 100,000 miles each without any maintenance cost, and are rolling up miles at the rate of 15,000 to 20,000 a month. One Cummins Diesel has accumulated 150,000 without having to drop the pan." That's the report from Merchants Freight System, Inc., Terre Haute, Jud., a firm that uses four Cummins-Powered rigs on the haul between Terre Haute and Cleveland.

LONGER LIFE

The first Cummins Diesel to enter the coal stripping area around Mount Carmel, Pa., is still on the job, working 14 hours a day. The 15-year-old Model HA-600 Cummins Diesel powers a Walter dump truck in the Kingston Contracting Company fleet at Shenandoah . . . is used on the tough haul from stripping to breakers. On this job Kingston standardizes on Cummins Diesels for all hauling operations.







MORE WORK

22.9 loads an bour on an 800 to 900-foot haul—that's the job performance report of a 100 hp 4-cylinder Cummins Diesel powering a Model D Roadster Tournapull. Used by C. H. Wilhelm in building a soil conservation dam near Faulkton, S. D., the Cummins Diesel gives the Tournapull power to self-load in 48 seconds—to work efficiently on grades up to 19 per cent.

These typical examples of the profit-making power furnished by Cummins Dependable Diesels explain why men who pay the most attention to cost sheets and profit and loss statements choose Cummins Power. Write for further proof that Cummins Diesels can save and make more money for you.

CASC CHOOSE CUMMINS DIESELS

INC . COLUMBIIS INDIANA

EXPORT: CUMMINS DIESEL EXPORT CORPORATION . COLUMBUS, INDIAMA, U.S.A. . CABLE: CUMDIEX

May we

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3

Read what

ANTISEP A.P.

is doing for others:

In 40 days a wheel manufacturer saved \$341.40 on oil alone, with better teel life, no rust, no bearing wear, no parts tee hardle.

Surface speeds up to 349 FPM were attained on an automatic machining large bearing races of 32100 ared. "Only all having sufficient lubricating qualities," says the massufacturer.

Cost of machining air hase coupler reduced from 46¢ to less then 10¢ per gal. for Antisep solution. Work is cooler and cleaner.

A collect maker estimates Antisep Base on one automatic saved him \$350 last year.

Tool life on forming tools has increased 100%, says a clamp maker. Production upped 15% since switching to Antisep Base. We refer to the ide the per-soluble oil should be used as the cutting fluid in peromatic screw machines. A few years ago we might have agreed with that—but not now! There is one—and one only—which we would now recommend for automatics. That is ANTISEP All-Purpose Base. Solutions of that modern concentrate are being used all over industry in automatics, because it is proving more than satisfactory from every angle—cooling ability, safety, finish and speed.

The reason is that Antisep A.P. Base isn't just another water-soluble cutting oil. It has established an entirely new concept in machining. Here is a base oil with high fatty content, anti-welding characteristics, high film strength and excellent lubricating qualities. It may be used for 90% of all machining jobs, and it costs, in solution, less than 7 cents a gallon!

May we cite you authentic instances of where and how Antisep Base is out-performing former types of cutting fluids in automatics? We believe you'll then agree that we've busted an old tradition wide open. E. F. Houghton & Co., 303 W. Lehigh Avenue, Phila. 33, Pa.

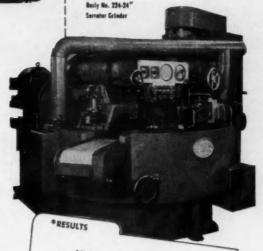


PRODUCTS FOR METAL WORKING

CUTTING OILS • QUENCHING OILS • HEAT TREATING SALTS • METAL CLEANERS
RUST PREVENTIVES • INHIBITORS • "FORTIFIED" LUBRICANTS • PACKINGS

New BESLY Grinder...

...turns out 15,000 serrated ledger plates per 8-hr. shift!



RESULTS like these are your pay-off for choosing BESLY

* RESULTS . . . 329 geer coses per hout-Gear cases are 18" in diameter x 614" thick. Stock removed, 1/32" thick. Both faster production rates and closer tolerances are achieved. This new Besly No. ances are achieved. This new Bessy No. 372 Vertical Spindle Roto-Rotary Wet Grinder has 72" abrasive wheel and 4 spindles. Each working station holds 2 spindles.

castings.

Call in the man with the grinder facts-the Besly engineer. Let him tell you-franklywhether Besly can cut your grinding costs. Also, he may be able to show you operations where a change-over from another process to grinding can substantially reduce production costs. Such a survey costs you nothing-

. . . 15,000 serrated ledger plates every 8 hrs. Hardened plates are bevelled and ser-Hardened plates are beveiled and ser-rated in one operation at the rate of 32 per minute in this new automatic-feed ished sections are serrated at the same these results have been realized: greater informity—less noise—fewer rejects— less time loss for wheel dressing. Change-over time for various size units is over time for various size units is reduced to seconds!

* RESULTS

2400 wranches Per hour 300% increase Quality markedly improved all four wet from tapaccurately improved all four wet frinder. This Besly Double-Spindle than automatic chain feed. Only one pass increase in necessary.

but it may mark the beginning of lower costs... better, more accurately finished parts . increased output . . . or all three of these for you . . . just as it has for scores of other companies. Write us today!



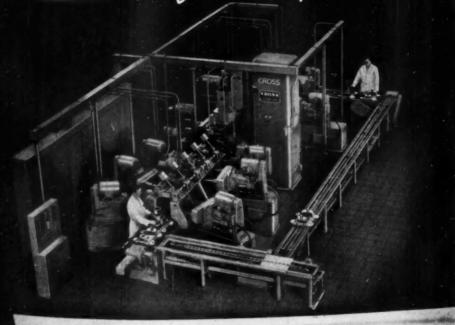
VIST DRILLS AND

TITAN A BRASIVE
WHEELS AND DISCS
—individually formulated for your job.

GRINDERS that reduce Costs on every type of surface

CHARLES H. BESLY & COMPANY

Another Transfer-matic by Cross



Drills, Bores and Taps Automatic Transmission Cases



- * 85 pieces per hour at 100% efficiency.
- * Palletized work carriers.
- * 15 progressive work stations.
- * Built-in chip conveyors.
- ★ Automatic cycle interruption if critical tools are broken or if improperly set for depth.
- * Simple cam clamping.
- Positive mechanical interlocks between stations for locating and clamping.

Street Hand Spoon

CROSS.

SPECIAL MACHINE TOOLS

MILLING . DRILLING . TAPPING . BORING . TURNING . SHAPING . GRINDING . HONING

Strip Steels

with the

70

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Research There's just one objective for Superior research: better strip steels for the customer! The results of keeping to this specialized subject are to be found in every coil of every grade of strip we manufacture . . . continuously Superior.



Production Superior's plant facilities are organized exclusively for the production of strip steels. Men, machines and methods are correlated with over 50 years' know-how—keeping Superior strip steels consistently in the lead for quality of performance in the metal-working industries.



Service Specializing in strip steels, Superior gives you a big "plus" in service, too—a wide range of grades for easy selection—the exact finishes and tempers you desire—strict attention to detail in packaging and shipping—complete cooperation on your fabrication questions. In brief: Superior handling of your every requirement!

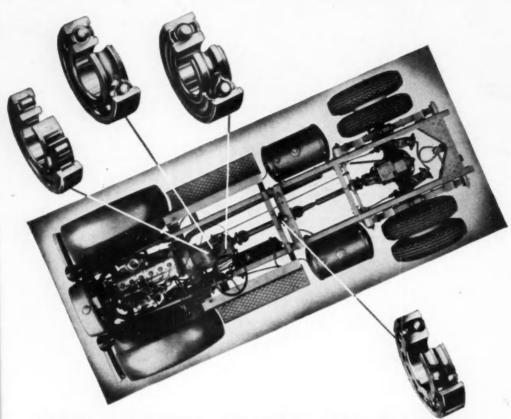
Superior Steel

COPPORATION

CARNEGIE, PENNSYLVANIA

Specialized Superior Strip Steels:

HOT ROLLED—COLD ROLLED . . . STAINLESS STEELS OF ALL ANALYSES . . . SUVENEER® COPPER, MONEL, AND NICKEL CLAD METALS . . . ALLOYS, SPRING STEELS, AND SPECIALTIES



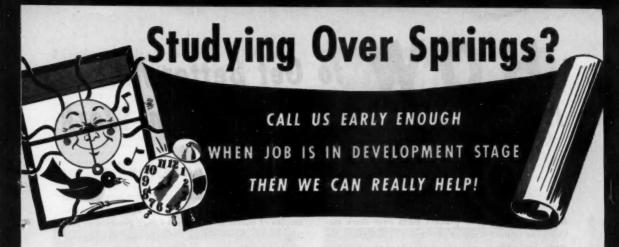
FOR MORE THAN 40 YEARS —it's been 5KF with AUTOCAR

Ever since The Autocar Company, Ardmore, Pa., began pioneering trucks they've earned a reputation for dependability and economy. Beginning with those early Autocar Trucks rolling off the assembly line, BOSSF Bearings have been specified and used because of their engineered in dependability.

 help to increase performance in the Clutch Pilot, Drive Shaft Rear and Main Shaft Pilot. BUSF Engineers are always anxious to work with you in designing for dependability, efficiency, low maintenance. Their cooperation and suggestions should prove helpful to you in producing trucks and buses with real customer preference.

EDSIF Industries, Inc., Philadelphia 32, Pa., the Pioneers of the Deep Groove Ball Bearing—Spherical Roller Bearing—Self-Aligning Ball Bearing.





IN many publications you will find detailed data on practically every metallic material, process and part widely used in manufacturing—except springs.

On springs you find little or no data. Because ordinarily springs are not a standard product.

Requirements of the job determine the exact spring material to be used, nature of bends and shapes,

tolerance, finish, etc. Each high grade mechanical spring is or should be a separate engineering job.

There is perhaps no mechanical part that costs so little yet plays so vital a part in the operating efficiency of a product. Nor any vital part about which so little is known by the majority of the people who must buy it.

The professional engineer may know the basic principles of spring design but needs the specialized expe-

rience and facilities of the practical spring maker to put those theories into use.

While the average spring is made from one of half a dozen commonly used spring materials, there is no limit to the variations that can be worked out to meet unusual requirements. When changing, however, from carbon steel to alloys, slight changes in the dimensions of the spring must be made.

Heat treating, finishing, end grinding, inspection controls and other variables also materially affect both the performance and cost of your springs.

Consequently, selection of your source for mechanical springs is a matter of importance. On their spring engineering skill and production "know how" may depend the performance of your product and the good name of your company.

Here at Illinois Coil Spring Co. we are proud of

the number of important manufacturers who have come to depend on us for their springs. Some after varied experiences with other sources.

This preferment has been earned, we believe, by our policy of first getting all the facts from customer or prospect—then developing the spring that can be produced most economically that will do the job dependably—then producing the springs strictly to specifications.

For certain types of spring

items usually purchased in volume we often can develop special production equipment that enables us to show the buyer important savings.

In this and other phases of the spring business we find we can serve our customers best when we can maintain direct contact with them to exchange information.

So we are inviting inquiries principally from manufacturers in the Middle West. For them we are in a position to do an *especially* good job.

May We Work With You?

ILLINOIS COIL SPRING COMPANY

2100 NORTH MAJOR AVENUE

TELEPHONE BErkshire 7-6464 CHICAGO 39, ILLINOIS

HOW to Get Better Milling Methods on High Production Work

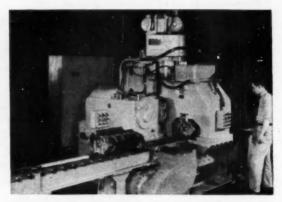
With Sundstrand "Engineered Production"

Basically, there are two approaches to solving milling production problems, (1) obtaining standard machines, then trying to process parts over these machines as economically as possible, (2) designing the most profitable processing method, then obtaining machines to suit this method — standard or semistandard machines, if possible, or entirely special machines, if necessary . . . This latter method is Sund-

strand "Engineered Production"... the most practical approach to economical milling. Here are five examples of practical solutions to high production milling on special machines. "Engineered Production" also results in most economical methods on low and medium size production. Call in a Sundstrand engineer. There is no obligation for his service.

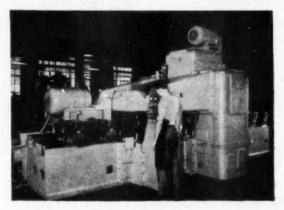
Milling Both Ends and Bearing Faces of Cylinder Block in one Automatic Cycle

This special Sundstrand Rigidmil mills both ends and bearing faces of a cylinder block with one automatic locating and clamping of the part. The block enters loading position onto hydraulically operated shuttle. In an automatic cycle started from push button station, the block is shuttled into a rise and fall fixture where it is automatically clamped. Two 15 HP opposed horizontal heads feed crosswise to face mill both ends of block; at end of stroke, cutters retract and heads rapid return. Fixture then feeds downward to straddle mill main bearings. When straddle milling operation is completed, fixture rises, and clamps are released, ending the cycle. At start of next automatic cycle, the finished block is shuttled out the opposite side of fixture as another rough block enters.



Process Type Rigidmil Works on 2 Blocks at Each Milling Station

This process type Sundstrand Rigidmil is designed to face mill the front end surface and straddle mill the main bearings of cylinder blocks. Four blocks are machined simulsaneously and are shuttled through the machine automatically between milling operations. Operations performed as follows: two blocks move into first station and are automatically located and clamped. A two spindle horizontal head mills front ends. Clamps then release and same two blocks move to second station. After being located and clamped again the main bearings are straddle milled by a vertically fed head. Blocks are then unclamped and shuttled out of machine at a production rate of approximately 120 cylinder blocks per hour.

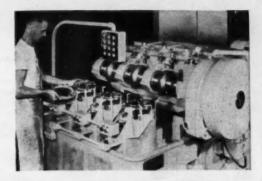


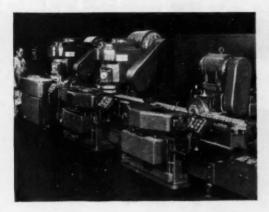


RIGIDMILS • FLUID-SCREW RIGIDMILS • AUTOMATIC LATHES • HYDRAULIC EQUIPMENT

3 Station Transfer Type Rigidmil Mills Top, Bottom and Both Sides of Cylinder Head

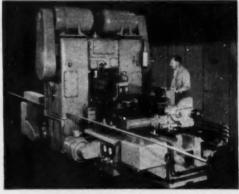
This Sundstrand Special Rigidmil mills the top, contact face, manifold pad and accessory pad side of a cylinder head in one automatic handling. Part is shuttled into fixture of first unit and is automatically positioned and clamped. A 25 HP traveling head with one horizontal and one vertical spindle mills top and accessory pad side. The clamps release, and the part is shuttled into the second unit, a fixture which turns the part over. The part then enters fixture of third unit. Another 40 HP traveling head, with vertical spindle, mills the contact face. At the end of this operation, clamping pressure releases, and the part moves into the fixture of fourth unit. A 15 HP traveling head with horizontal spindle mills the manifold pad. When finished, part is shuttled to unloading station and onto conveyor.





Special Rigidmil Mills Over 250 Clutch Plates Per Hour

This special Sundstrand Rigidmil mills the top and both sides of three lugs on various sizes of clutch plates at a rate of one completed part per machine cycle. The machine operates in an automatic cycle started by pushbutton. It has three sets of cutters mounted on an arbor opposite three work-holding stations, each with a three position automatic index fixture. At the end of each cycle of the head, the work part at one station is automatically unclamped, manually unloaded and loaded, and automatically clamped. One part is completed with each cycle, and production obtained is approximately 250 pieces per hour.



6 Spindle Rigidmil with Automatic Loading, Clamping, Milling and Unloading Cycle Mills 4 surfaces on Cylinder Block

This Sundstrand Special Rigidmil has a 6-spindle bridge type head, through which automotive cylinder blocks are fed to rough mill the top, rough and finish mill pan rail, mill pump pad and valve tappet cover pad. One horizontal spindle ar rear mills top of cylinder block. The 3 horizontal spindles in front rough and finish mill pan rail while two vertical spindles mill the fuel pump and valve tappet cover pad. Machine has incoming and outgoing conveyor with automatic loading, clamping and unclamping and unclamp



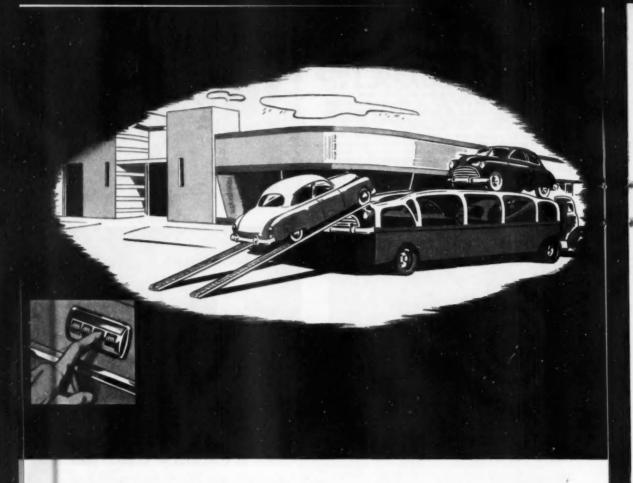
Write for more proof of the successful application of Sundstrand "Engineered" milling production. This 40 page book contains over 35 actual problem solutions together with interesting tooling diagrams. Write for your copy today. Ask for Bulletin No. 293.





DRILLING AND CENTERING MACHINES

SPECIAL MILLING AND TURNING MACHINES



Hydro-Lectric Window Lifts Are Being Included On Thousands of New Cars Daily

—and are putting thousands of dollars into ear dealer pockets

With the dependability of Hydro-Lectric automatic window lifts proved on hundreds of thousands of cars, public demand for this accessory is growing daily. The convenience and safety of operating windows without diverting attention from the road are features that appeal to motorists.

As a result, Hydro-Lectric window liftspioneered and developed by Detroit Harvesterpromise to become an increasing source of accessory profits. At the same time, they make competitive new car selling easier.

Hydro-Lectric Top, Window, and Seat Control Systems Convertible Tops • Automobile Body Hardware Manual Window Regulators • Window Glass Channels Power Take-Offs • Contract Production Parts Farm Mowers • Power Sweepers

DETROIT HARVESTER COMPANY

EXECUTIVE OFFICES: 2550 GUARDIAN BUILDING, DETROIT, MICHIGAN
PLANTS: - DETROIT - YPSILANTI - TOLEDO - ZANESVILLE



SEQUENCE OF AUTOMATIC CYCLE

Station Number	LEFT-HAN	ID HEADS	RIGHT-HAND HEADS					
	Upper Deck Top Operations	Lower Deck Left-end Operations	Upper Deck Bottom Operations	Lower Deck Right-end Operations				
1	Lood	Reload	Load	Reload				
2	fdle	Comb. drill (2) .827 drill (1) %s''.	Drill (2) ³³ / ₄₄ "; comb. drill & ream (2) ³³ / ₄₄ "; for locat- ing. Drill (2) .405" & .608 C'bore (1) ½" x ½" deep in bottom.	Comb. drill (2) 1/2" to depth & rough ream for .82?". Drill (1) 1/4".				
3	Comb. drill & chamfer (2) for 1/4"-20 tap; drill (1) for 1/4" pipe tap.	Comb. bore 8 C'bore (1) for .827 & 1.115".	Core drill (2) 1.120". C'bore (2) .608".	Drill (2) 1/2". Core drill (1) .9905 x 1/2" deep. Comb. drill (1) for 3/4"-16 tap.				
4	Comb. drill & chamfer (4) for 1/4"-20 tap; drill (1) for 1/4" pipe tap in top.	Comb. finish bore & C'bore (1) .827" & 1.115".	Drill (1) 36" and (2) 11/2" x 11/6" deep. Bore (2) 1.120".	Drill (1) 1/4" Comb. drill (4) for 3/4"-16 tap.				
5	Idle	Comb. drill & chamfer (4) for %''-16 top.	Comb. drill & chamfer (8) for 36"-16 top.	Comb. finish bore & C'bore (2) for .827" & 1.115" dis.				
6	Idle	Idle Idle		Semi-bore (2) .9905".				
*7	idle	Idle	idle	Jdle				
*8	Idle	idle	idle	Idie				
*9	idle	idle	Idle	Idie				
10	Tap (6) 1/4"-20. Tap (2) 1/8" pipe.	Top (4) 36"-16.	Tap (8) 1/4"-16.	Tap (4) 36"-16.				
11	Unload for return.	Unload	Unload for return	Unload				
TOTAL	16	15	34	20				

Production: 60 pieces per hour at 100%, efficiency.

"Idle stations between drilling and tapping units to facilitate changing of tools.

How Substantial Savings Are Effected in Machining Hydraulic Valve Bodies

This Progress-Thru Machine, designed and built by Barnes to cut costs of machining hydraulic valve bodies for a Tractor Manufacturer, completes a total of 85 different machining operations in 60 seconds. The parts are fed through the machine twice—first in a side position through a top deck, and second in an upright position through a lower deck. Precise machining results are obtained through use of retractable taper plug and dowel pin locators which assure accurate positioning and clamping of the work piece.

Floor Space Conserved, Work Handling Reduced

As illustrated, the valve bodies are returned to the operator on the gravity conveyor for the second loading. The efficient double-deck design of the machine permits grouping drilling, reaming, boring, and clamping operations in two, opposed, straddle-station, hydraulic heads. Tapping operations are handled by two, opposed, lead-screw heads. By combining operations in one machine, floor space is conserved while work handling and machinery costs are substantially reduced.



Ask For An Analysis of Your Machining Methods

Find out how these and other Barnes designed machines may be applied to cut costs in your shop. Ask for an analysis of your methods. There is no obligation.

W. F. and JOHN BARNES

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Firewall Fuel Strainer

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Wire

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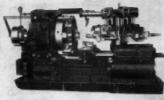
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Equipped with special heavy duty creas slide ... 60 H.P. head-stock ... swing over creas slide 23" ... turnst feed 16" ... for large costings and fernious.

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Heavy duty powerful mechines (two sizes) for large castings and fargings . . . headslock copuble of handling 60 H.F. swings over cross slide 21" (6-DSE) and 27" (6-DSE)

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TRANSMAT PRESSES

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✓ Eliminate handling,
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✓ Provide greater
uniformity
✓ Minimize rejects
✓ Conserve floor space
✓ Free operators for
other jobs
✓ Minimize scrap loss
✓ Reduce maintenance

Illustrated is a 250 ton Verson TRANSMAT Press used by a leading manufacturer of automotive parts for making sealed beam beadlight mounting rings. Developed blanks are fed by a Verson Automatic Stack Feed and six operations are performed. Production is 1100 pieces per bour.

Since the first Verson TRANSMAT Press was made, over ten years ago, owners have found that these machines are unmatched as cost-cutters where production requirements are high. With the TRANSMAT it is possible to automatically draw, form, punch and trim parts from developed blanks or from coil stock, whichever affords the greater scrap economy. As many as ten operations are being performed without intermediate handling . . . one press and one operator doing the work of several in a minimum amount of space. Automatic feeding puts an end to the human errors that accompany hand feeding. Maintenance is limited to a single machine instead of several. Further, the use of

TRANSMAT Presses is no longer limited to symmetrical or cylindrical parts. Rectangular and non-concentric parts can and have been successfully produced on TRANSMATS.

If you are a continuous every-day producer of metal stampings in large quantities, we would like to explain the economical advantages of Verson TRANSMAT Presses and Verson Dies. Call us, today.

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Big savings for customers are the order of the day . . . and more and more of these savings are resulting from Mallory contact recommendations.

In the case of a manufacturer of ignition distributors, Mallory began making a whole contact assembly, slashing the cost of one important component alone by 50%! In addition, Mallory refined certain production techniques for an additional large saving.

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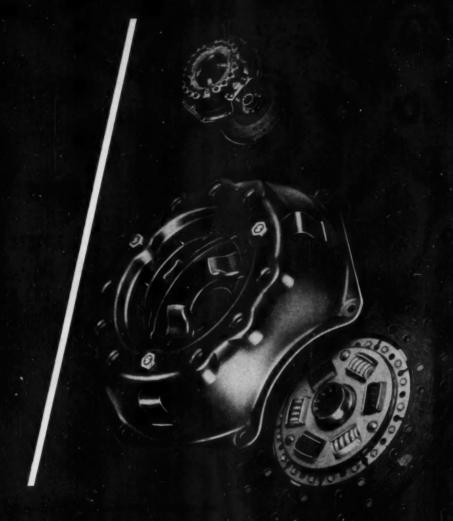
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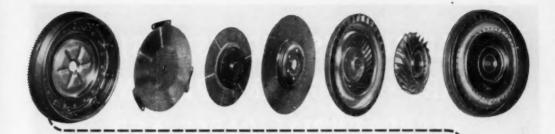
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A highly efficient unit, it has been designed for velvet-smooth power transfer with torque multiplication of better than 2 to 1 at stall.

Converter is direct air-cooled for simplicity and trouble-free service.

The various units of the assembly are fabricated from stampings, with a minimum of copper-brazing, for low-cost manufacture.







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M = TC means that Morse has a special corps of engineers assigned exclusively to the automotive field to assist you in your design problems.

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makes of passenger cars
use essential parts
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LLOY BULLET

Prepared Each Month by BRIDGEPORT BRASS COMPANY "Bridgeport" Headquarters for BRASS, BRONZE and COPPER

Methods of Machining Free-Cutting Brass Rod

Free-cutting brass rod is most commonly used for the manufacture of screw machine items. Bridgeport's Ledrite, containing 61% copper, 3.4% lead and the remainder zinc, has a machinability rating of 100. Other copperbase alloys are compared to free cutting brass rod for machinability rating.

Lead decreases ductility, thereby causing the chip to break up rapidly with a sharp reduction in heat-producing friction. These characteristics permit higher speeds and the use of a lighter cutting compound which produces greater cooling.

Cutting Tools

Despite the greater speeds and longer life possible with tungsten carbide tools, high-speed tools give such satisfactory service on this alloy that they are used widely in screw machine plants. Intricate forming tools are thereby produced at lower original cost. This is helpful on short runs.

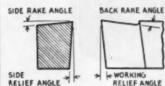
Speeds and Feeds

Normal turning speeds with highspeed tools for free-cutting rod are between 300-700 surface feet per minute with a roughing feed in the neighborhood of 0.006" to 0.020". With carbide cutters, speeds up to 1000 fpm are attained with feeds of 0.005-0.025"

The low ductility of the metal permits minimum rake and clearance angles on the tool which gives greater support to the cutting edge.

TURNING TOOL NOMENCLATURE





High speeds are also possible in drilling and tapping, which means that there is no necessity for reducing speeds for these operations, with the subsequent loss in output.

Drills normally are flattened on the

cutting edge to prevent hogging in by reducing the rake to zero. The rake an-

*	DRILLING	DATA			
Clearance Angle	Drill Point Angle	Cutting Edge	Speed Feet Per Min.		
120-150	1180	Flatten to Oo Rake	200-500		
	REAMING	DATA			
Back Rake	Clearance	Land	Speed		
00	60-80	50-100	100-200		
	TAPPING	DATA			
Rake	Chamfer		Coolant		
20-40	100-150 Two or Three Thre	Li	lable Oil, ht Mineral Oil		

gles on taps should also be held to a minimum.

Coolant-Lubricant

For a coolant-lubricant either a light mineral oil or soluble oil in the ratio of 25 parts water to 1 of oil is satisfactory. At high speeds, however, it is important that the stream or streams of cutting compounds do not splash off work and tools. Normally the outlets are fish-tailed to spread the coolant and also reduce the pressure at the nozzle.

Where considerable threading or tapping is involved, low mineral oils are generally used although the soluble oil solution can be enriched by reducing the proportions of water to oil.

Cold-Working Operations

Cold swaging or other cold working operations cannot be carried out to any great degree on this highly-leaded material. For this reason Ledrite 2 has been developed. There is 63% copper, 1.8% lead and the remainder zinc in this alloy. Operations such as roll threading, knurling, forming and expanding can be carried out on this alloy yet the machinability rating is high.

Bridgeport rod has many other fine features-accurate gauge, fine surface, uniformly excellent quality. When a special problem presents itself, consult our Laboratory.

TURNING DATA **Tool Grinding** Speeds and Feeds for Turning Coolant Relief Angles Rake Angles Surface Machin Food Ford Side Working Back Side ability Ft. per Min. MS Steel 300,700 0.006-0.020 0.003-0.015 Mineral or Soluble Bil 0.015-0.025 0.005-0.015 Carbidi 500-1000 Tipped Tool

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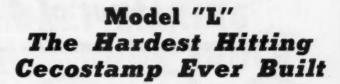
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of Work:

Wider Range The Model "L" Cecostamp can handle a wider range of work

than previous models. This increase in striking energy is effected by increased ram weight.

Easier

Concentration of controls makes for ease of Operation: operation. Working

area has been cleared of obstructing surfaces. Operating valve handle and control valve handle, worked together, run the Cecostamp and keep the operator solidly poised for quick, accurate blow control.

Operation:

More Accurate Valve porting and valve rigging give smoother,

surer ram action, making it possible to strike similar blows regardless of die height. The steel bolster plate makes for rapid die changes and more accurate setting of dies.

Greater

Operational hazards have been largely overcome. Con-

Safety: trols are centralized for safety and ease of operation. Frame-to-anvil bolts and springs are recessed in the anvil avoiding hazards to clothing. A safety cylinder head prevents damage from piston over-travel. Positive self-positioning safety rests, built into the side frames between the guides, hold the ram when changing dies or working between dies. Operating valve handle must be held down before throttle control valve can operate.

Lower Maintenance been incorporated Costs:

New shock absorbing features have to cushion vital

parts, as for example, the Fabreeka pads at the frame-to-yoke joints. Automatic lubrication of valve, cylinder and guides prolongs the life of these parts. Lubricator turns on automatically as soon as machine is operating. Valves are cast integral with the yoke, eliminating piping and air losses.

Write for a copy of Bulletin 30-L-O

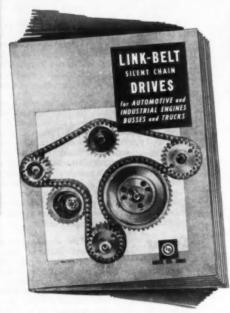


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Meet Industry's Most Exacting Requirements

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Link-Belt Chains possess greater strength and precision, resulting in a saving of valuable space, in addition to prolonging the life of the drive.

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A distinctive feature of Link-Belt automotive timing chain is the split bushing and pin joint, which assures high efficiency and long life.

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Service records show unusually long life for Link-Belt timing chains.

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Chain Drives

Largest Manufacturer of Chains for Power Transmission

PUT DEPENDABLE MONEY-MAKING BUDA TRUCK DIESELS UNDER OTHE HOOD

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Fleets using BUDA Diesels show increasing profits due to lower operating and maintenance costs...

Trip records in fleet after fleet prove that BUDA-powered units maintain faster, more consistent schedules.

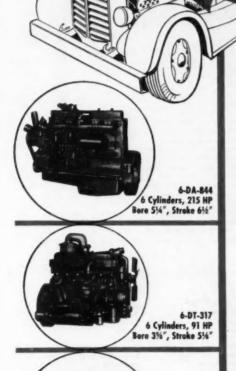
Taken from any angle, BUDA Truck Diesels are your best buy. We'll be glad to tell you more about the advantages BUDA Diesels can bring to your equipment, and furnish specific details on the type and model that fits your particular need. Write today for free literature and information. There is no obligation. The Buda Company, Harvey, Illinois.

99 Parts and Service Stations Located from Coast to Coast

a Power-full

name in Engines





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Bore 51/2", Stroke 61/4



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Equipped for all production jobs - large or small

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Easy to Install . . . All that is necessary is to slip nut and Flex sleeve over tubing. Then insert tubing into fitting body as far as it will go, and assemble. This applies to sizes 1/2" O.D. and smaller where low pressures are involved.



On sizes larger than 1/2" O.D and on applications where higher pressures are involved, end of tube should be belied slightly, as shown in



For All Kinds of Tubing Imperial Flex Fittings can be used with all types of seamed and seamless metal tubing, including on scanned and scanness medal tuning, menuning copper, aluminum, thin-wall steel, Monel, stainless steel, etc.

Catalog No. 344 gives complete engineering data on Flex Fittings including types, sizes, dimensions, specifications and application in-formation. Write for your copy.



... the tube coupling with the vibration and shock absorbing sleeve



Makes Joints Virtually Indestructible by Vibration The Flex Fitting embodies a sleeve of special synthetic elastic material which permits the tubing to flex back and forth through the angle shown and at the same time assures a positive, pressure-tight seal.

t assures a safe, durable tubing installation that will withstand major vibration, minor tube movement and consider. able mechanical shock without damage to either tubing or fit. tings. On tests where ordinary fittings failed after 73,000 cycles of vibration, Imperial Flex Fittings have withstood

Flex Fittings eliminate the need for costly flexible hose lines over 20,000,000 cycles without failure.

Proved by extensive service in the field. Used as standard equipment on tractors, trucks, diesel engines, oil filter in many instances. connections, heavy power equipment, machinery, etc.

Emblem of Quality



PIONEERS IN FITTINGS WORKING

Bendix Products Division

CREATIVE ENGINEERING

GEARED TO QUANTITY PRODUCTION

ANNOUNCES THE MUNICIPALITY BENDIX HAND CONTROL VALVE

Jiner Performance at a Lower Cost Than Ever Before!

Here is the valve that gives truckers the ultimate in hand controls for vacuum broking systems—but costs even less than ordinary models. The new Bendix Hand Control Valve is a simple, rugged unit with a clean, modern appearance that adds to the good looks of any cab interior. Its absolute dependability and consistent pre-

cision set an all time high for performance—and at a lower cost than ever before! Available with or without an integral, easy-to-read vacuum gauge, the new Bendix Hand Control Valve assures maximum flexibility with today's vacuum trailer braking assemblies. For complete details write the factory direct.



GRADUATES ACCURATELY



The new Bendix Hand Control Valve applies the brakes in emount exectly corresponding to where the handle is set—ne were and ne less—and the driver can depend on it.

ACTS CONSISTENTLY



Graduated heaking is always the same, in application and release each time the valve is used.

BUILDERS

OF THE BASICS

OF BETTER

MOTOR VEHICLES

HOLDS A SETTING

When the handle is left in a fixed position, there is no tendency for brakes to creep on or aff—no "teahover" when the vatve is seated.

AND HERE'S WHY



This new hand control valve is a product of Sandix, graciest name in braiding. Engineered and praction built, it delivers dependable performance under all energing conditions.

AUTOMOTIVE INDUSTRIES

March 15, 1950

Volume 102, No. 6

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HOW TO BUY STEEL Using New Price Schedules

The base prices and extras recently announced by various steel mills have changed the relationship between mill prices and our warehouse prices. We also have changed our warehouse prices to encourage steel users to combine their orders into larger quantities which make possible lower warehouse prices.

To take full advantage of these changes, most buyers will want to revise their buying policy. The relationship of these mill prices to our warehouse prices has been so changed that in some cases you can actually buy from our warehouses small quantities of a size of bars, plates, sheets and strip when combined for shipment at one time to one location at less than from the mills.

FOR EXAMPLE: Based on mill prices quoted in Iron Age of February 9, an order consisting of a variety of sizes of hot rolled bars, plates, sheets and strip totaling 10 tons now costs less from warehouse than from mill if the individual items are under 1000 lbs. each.

Product		Trure.	Ryarson Warehouse Base Price F.O.B. Chicago				*Mill Base Price F.O.B. Chicago				
H.	R.	Bars4.60	per	100	lbs		 .4.95	per	100	lbs.	
H.	R.	Plates4.80	88	55.	**		 .5.00	55	19	42	
H.	R.	Sheets4.65	11	11	310		 .4.85	81	46	300	
н	P	Strip 470	28	9.0	20		475	16		62	

*Note—Mill base price from Iron Age of February 9, We have added the extra for quantity under 1000 lbs.

This situation may seem paradoxical but develops naturally because of the difference between mill and warehouse operations. Steel mills producing tremendous tonnages, develop lowest possible overall costs. Small mixed orders interfere with mass production and greatly increase overall mill costs. On the other hand our steel is secured

from the mills in large bulk tonnages and is sold from our warehouses to steel consumers in relatively small quantities. Our steel service plants are especially designed to handle this type of business. In fact, this method of distributing steel in small lots continues to be the most practical and economical method. Small quantities are taken from stock, cut to size, and shipped promptly. There always has been economy in concentrating orders with one warehouse source to save paper work in ordering, paying invoices, etc.

But now with present mill practices and present mill extras together with the greater warehouse price reductions for larger quantities, it is even more economical to concentrate orders with one dependable source. You are also able to keep your inventories streamlined when you are assured of quick Ryerson Steel Service.

Our sales representatives have been especially schooled on our new price structure and will be glad to show you how to buy most economically. We have printed a Base Price Folder and Extras Booklet, which make it possible to easily figure all prices. It may be well to note that we have adhered to a one-price policy throughout the years—so every Ryerson customer from the smallest to the largest is charged the same price for the same quantity.

However, if you need prices for estimating, budget or other purposes, we are always glad to help you figure, or quote to your specifications... and equally important, to deliver your steel when you want it, where you want it—exactly as ordered.

So if you have any problems or questions, see your local Ryerson sales representative or write for the new price bulletins.

PRINCIPAL PRODUCTS: Bars, Structurals, Plates, Sheets, Tubes, etc. in Carbon, Alloy and Stainless Steel — All Types and Finishes

RYERSON STEEL

JOSEPH T. RYERSON & SON, INC. PLANTS AT: NEW YORK, BOSTON, PHILADELPHIA, DETROIT, CINCINNATI, CLEVELAND, PITTSBURGH, BUFFALO, CHICAGO, MILWAUKEE, ST. LOUIS, LOS ANGELES, SAN FRANCISCO.

Thews of the AUTOMOTIVE INDUSTRIES

Vol. 102, No. 6

March 15, 1950

Chrysler 1949 Sales and Net Set New Records

Chrysler Corp.'s 1949 sales and earnings set new all-time records. Net sales for 1949 amounted to \$2,084,602,547 as compared with \$1,567,933,360 for 1948, and net earnings in 1949 were \$132,-170,096 as against \$89,187,240 for the preceding year. Chrysler unit sales for 1949 also established a new all-time record. United States plants sold 1,267,470 Plymouth, Dodge, DeSoto and Chrysler passenger cars and Dodge trucks. In addition 63,468 Canadianbuilt cars and trucks were sold during the year.

K-F Starts Production of 1951 Models

Kaiser-Frazer started production of its first 1951 models March 1st, two weeks ahead of schedule on the Frazer line. Production of the new Kaiser will begin shortly and the third car in the K-F line, the lower priced 100-in. wheelbase car, will start in June. Kaiser-Frazer stole the show at the Chicago Automobile Show in February with its completely new Kaiser model and its lower-priced car.

Nash Starts Production At Canadian Plant

Nash is now producing a new Canadian model at its Toronto assembly plant. The car is powered by an L-head engine with 184 cu in. piston displacement which develops 85 hp at 3800 rpm, and the taxable horsepower is 23.44.

It is equipped with torque tube drive with modifications to permit the use of radius rods with the coil springing at the rear. The car will be called the Canadian Airflyte.

Hudson Reduces Price of Automatic Drive

Hudson has reduced the price of its Super-Matic drive by \$13.29, bringing it down to \$199.31. Hudson introduced

the Super-Matic automatic transmission, which includes an overdrive, last fall as optional equipment.

Ford Pension Plan Goes Into Effect

Despite lack of agreement on a definite cents per hour commitment by the company. Ford Motor Co.'s \$100 a month pension plan went into effect March 1. The company and the union have agreed on application forms and procedures to be used in applying for benefits and have designated representatives to sit on the six-man board which will administer the plan. It is estimated that by the end of this month about 3000 workers will have taken advantage of the opportunity to retire under the program, with another 2000 eligible employes remaining on the payroll until mandatory retirement at 68 becomes effective. It is reported that the dispute centering around a definite 8% cents per hour commitment by the company for the pension and insurance program will be resolved by the umpire. The ruling is considered extremely important to the union and to the industry because of its effect on Chrysler negotiations and the forthcoming reopening of the GM contract.

Mercury Offers Stripped Model For \$100 Less

Ford's Lincoln-Mercury Div. is in limited production of a stripped-down, six-passenger coupe model in response to a request by some dealers for such a vehicle. No exterior changes have been made with the exception of the elimination of chrome moldings from the windshield and rear window. In the interior, however, about 20 items have been eliminated, such as front door arm rests, electric clock, glove box lights and lock, and floor mats are of rubber instead of fibre. Also, rear windows are fixed instead of being hinged so that they can be opened. Selling price has been reduced more than \$100 with the delivered price in Detroit \$1962, compared with \$2081 for the comparable model with original appointments.

White Announces New Light Delivery Truck

The White Motor Co. has announced a new model light delivery truck in the 3000 Series. The new model 3014 has a gross weight of 16,500 lb, and features the power-lift cab for complete front - end accessibility. This model's bed frame is said to be eight



LUXURIOUSLY IMPERIAL

The new 1950 Cadillac Series 75 seven-passenger Imperial sedan, shown here, and the Series 75 fouring sedan, are two new models in this line. With a wheelbase of 146½ in., this model's tront compartment, trimmed completely in black leather, is separated from the rear by a hydraulically-apeareted division glass. Controls for raising and lowering this division glass are located in the rear compartment. The 1950 Cadillacs were described on page 42, Jan. 15th AUTOMOTIVE INDUSTRIES.

Mews of the AUTOMOTIVE

model of the same tire size.

Government to Ask Bids on Tucker Plant

The government this month will advertise for bids on the former Dodge-Chrysler plant at Chicago where the Tucker Corp, had planned to build its revolutionary car. The Tucker lease and option to buy expired Dec. 3. Recently a group of Tucker dealers and distributors filed with trustees of the defunct corporation a reorganization plan which would require court approval. It called for raising \$25 million through a preferred stock issue and an

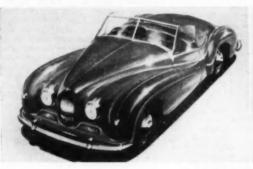
inches lower than any comparable steel tubes. The car has a four speed transmission and a rear axle ratio of 4 to 1. The Spicer drive shaft has a rubber mounted center bearing. Suspension system follows that of the Jowett. with torsion bars front and rear,

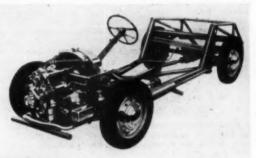
British Announce First Gas Turbine Car

A British automotive concern has claimed to have built the world's first gas-turbine powered automobile. The clutchless model, dubbed the Whizzer, is run on kerosene and develops 100 hp. The Rover Company, Birmingham, England, invited engineers to the first showing on March 2.

Car Makers Guessed Right on **Coal Strike Settlement**

The automobile industry's gamble on the coal strike has paid off. The manufacturers maintained production right up to the end of the strike on a day-today basis, betting that the strike would be settled before they had to suspend operations. The only casualties were Federal Motor Truck and Packard. which was down for two days. The question now is whether delayed action effects of the strike will greatly retard production in the weeks ahead. Both Ford and GM expect to continue on a current basis through March, but without reinstatement of overtime work in those operations where it had been





COMING ATTRACTION

Britain's latest sports car, the Jowett Jupiter, will make its first public appearance in its completed form at the British Car Show, April 15-23, in New York. The two-three passenger runabout, with aluminum alloy body, weighs 1510 lb. Powered by a four-cyl engine, with a piston displacement of about 90.5 cu in., developing 60.5 hp, it is said to have a speed of over 90 mph.

additional \$12 million worth of debentures at the rate of \$200 as each of 60,000 cars were to be delivered.

To Show New Jowett Jupiter in New York City

The Jowett Jupiter (see cut on this page), developed from the Jowett Javelin, has a horizontally-opposed four-cyl engine with a 2.85 in, bore and a 3.54 in. stroke, with pushrod operated valves in cast iron heads. Compression ratio is either 7.2 or 8.1 to 1 according to the fuel available, and the engine peaks at 4500 rpm. Special features for the sports model are twin Zenith carburetors and an oil radiator back of the engine. The chassis is entirely special and comprises a rigid bulkhead to which the front suspension system is attached, the engine being mounted ahead of this bulkhead and the radiator mounted on it. Frame construction is welded chrome molybdenum

International Harvester Plans Research Plant

International Harvester Co. will build a \$6.5 million engineering development facility at Fort Wayne, Ind., as part of its expanded testing and research program. The Fort Wayne development will be for use by the motor truck division and will be adjacent to the Harvester factory there.

Hufstader Elected Head of AMA Sales Group

William F. Hufstader, vice president in charge of distribution for GM, has been elected chairman of the sales managers committee of AMA. He succeeds Karl M. Greiner, Packard vice president in charge of sales. Mr. Hufstader has been a member of the committee since joining the GM central office staff in 1948, after 15 years as general sales manager for Buick.

eliminated. Immediately after the strike the companies reported that they were expecting to maintain schedules, but the outlook still was clouded as to when they could be stepped up to the boom proportions originally planned. The key question is how much steel was lost because of the strike. The steel companies also played a bold game by maintaining production as long as possible and the production rate even during the last week of the strike, although somewhat reduced, was not off nearly as much as had been predicted. Immediately following the strike, inactive furnaces were again being put into operation and steel making will pick up rapidly from here on in. The general feeling is that there is bound to be some effect since the loss in finished steel is greater than the reduction in the ingot rate. However, there is considerable optimism that during April, production of cars and trucks will step up markedly and if the Chrysler strike

INDUSTRIES

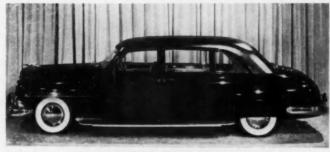
is settled by that time, output should be at a near record level.

Attendance Hit 40,000 at Pacific Automotive Show

A record-breaking crowd of 40,000 attended the 1950 Pacific Automotive Show held in San Francisco. Sponsored by wholesalers in the 11 western states, the show displayed the products of 303 manufacturers from throughout the country. Seattle was selected as the site for the 1951 show.

Pratt & Whitney Announces New Jet Engine

United Aircraft Corp.'s Pratt & Whitney Aircraft Div. has announced the new J-48 Turbo-Wasp jet engine (see cut on this page) with a basic dry rating of 6250 lb static thrust at sea level. Equipped with water injection and an afterburner, the J-48 is a centrifugal flow turbo-jet using a single stage compressor with double faced impeller and double air entries. It has single stage turbine and nine combustion chambers, and will operate on kerosene, gasoline or special jet fuels. The overall diameter of the J-48 is 50 in. with a length of 8 ft, 10% in. without afterburner. It weighs less than 2000 lb. Pratt & Whitney Aircraft and Rolls-Royce Ltd. of England collaborated in developing the J-48, and the



BOUND FOR THE WHITE HOUSE

Designed by Lincoln-Mercury engineers and equipped with special running boards for secret service agents, this is the first of nine custom Lincoln Cosmopolitan limousines and one seven-passenger convertible (see page 15, March 1st AUTOMOTIVE INDUSTRIES) delivered to President Truman.

British version of the J-48 is known as the Tay. It has the same basic dry thrust rating of 6250 lb, and is scheduled for installation in an experimental British jet transport.

Cummins to Use Revised Version of JS in Indianapolis Race

The Cummins Engine Co., Inc., Columbus, Ind., has stated that the Diesel engine it is building for the Cummins Diesel Special (see page 24, Feb. 1, AUTOMOTIVE INDUSTRIES) for the 1950 Indianapolis Race is a highly super-

charged, revised version of the new high-speed Cummins JS engine. It is a four stroke engine with a piston displacement of 401 cu in. It has 4.125 in. bore with a 5-in. stroke. Capable of turning up to 4000 rpm, the racing engine is now under test in the Cummins laboratory. The Cummins Diesel engine will be installed in a modern tubularframe chassis under construction in the Kurtis-Kraft plant at Los Angeles. The overall appearance of the Cummins Diesel Special will be very similar to conventional race cars, and it will have a 104 in. wheelbase, and its body height from the ground line will be about 38 in., which is about 101/2 in. lower than the previous Cummins Diesels. The rear axle will be a Conze quick-change racing axle.

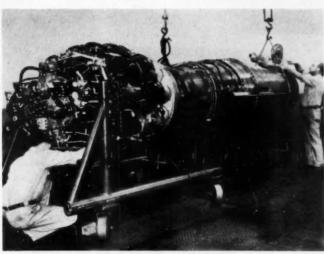
Willys Three-Months Net Reported at \$75,000

Willys-Overland Motors had a net profit of \$75,205 for the fourth quarter of last year. During the period production had been reduced to adjust field inventories in expectation of the new and expanded program coming up this spring. This month a heavy production program is expected to get started on the regular line of Willys vehicles with a large order for Jeeps from the government to be started next summer.

Chrysler Starts Tooling for New Engines

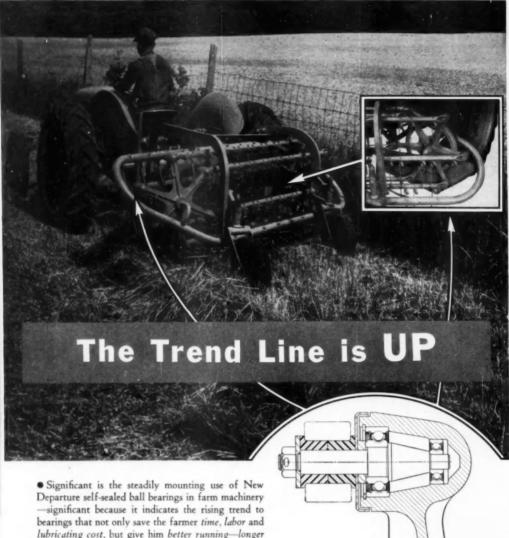
Suppliers of machine tools and equipment report that Chrysler Corp. is in the early stages of tooling for its new engines. One is a new V-8 and the other an in-line six, according to reports. Both are of the overhead valve type.

(Turn to page 186, please)



MOST POWERFUL WASP

The new J-48 Turbo-Wasp jet engine shown above, recently announced by United Aircraft Corp.'s Proft & Whitney Aircraft Div., is reportedly the most powerful jet engine now flying in the U. S. This engine is being used in the Grumman Panther F9F-5 and the North American F-93A.



lubricating cost, but give him better running-longer lasting equipment.

When you find up-to-the-minute machines like the new Ferguson Side-Delivery Rake, with New Departure sealed bearings in important positions, you know that this equipment is specifically designed for exceptional efficiency with lowest operating and upkeep costs.

24 New Departure ball bearings in the reel spiders supporting the tooth bars are lubricated-for-life-mean 12 positions that the farmer can forget.

Nothing Rolls Like a Ball

NEW DEPARTURE BALL BEARINGS

NEW DEPARTURE

Division of GENERAL MOTORS CORPORATION : BRISTOL CONNECTICUT

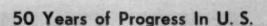
BRANCHES IN ALL PRINCIPAL CITIES

AUTOMOTIVE INDUSTRIES

32nd Annual Number

MID-CENTURY STATISTICAL ISSUE





MOTOR VEHICLES

During the past 50 years motor vehicle production has grown from 4192 in 1900 to the peak of 6,243,572 in 1949. In this half-century a total of 108,400,503 motor vehicles have been produced of which 88,037,559 were passenger cars and 20,332,944 were trucks and buses.

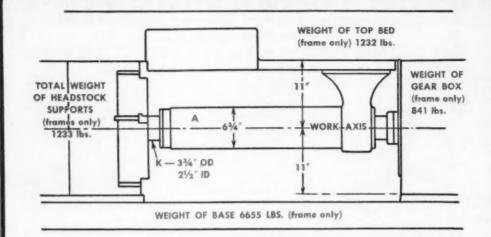
Registrations of passenger cars in 1900 amounted to approximately 8000, but by the end of 1949 they had increased to 35,904,770. No truck and bus registrations were recorded until 1904 when 700 were registered. Today 7,711,667 are operating upon our highways. In the United States there are about 78 per cent of the world's cars and 52 per cent of the trucks.

AIRCRAFT

While motor vehicle production was growing at an increasingly rapid rate aircraft production was progressing but at a much slower rate. In 1913 only 43 units were built. During 1918, mostly for military purposes, 14,020 were built, but in the intervening years up to 1940, there were less than 1000 produced in any one year. In 1944 the peak of production of aircraft was reached with 96,318 units, but following World War II production dropped to 3545 civil aircraft in 1949. No military aircraft data are available. From 1913 to date about 447,000 aircraft have been produced in the United States and registrations of all civil aircraft at the end of 1949 numbered 92,622.

TRACTORS

Tractor production records have not been kept as carefully as other units of the automotive industries, but from available data it appears as though about 4500 units were produced in 1910. In 1949 approximately 750,000 wheel, track-laying and garden types were produced. It is estimated that close to 7,000,000 tractors of all types have been manufactured during the past 50 years.



MAKER OF "HISTO

The above drawing illustrates a Tooling Area Buyers know that varying requirements and that has staged many outstanding cases of machine adaptation and performance. Case histories are very useful as examples of maunqualified proof of dependable performance is not convincing.

conditions of various plants make "buying what the other fellow buys" an unsafe practice. They know that good case histories will chine adaptation, but their blanket use as result if machine facilities have been properly selected. No plant could long afford to have it otherwise.

A "top performer" of the 11/2" SIX SPINDLE CONOMATIC TOOLING AREA, shown above, is the MAIN END SLIDE. The specific data given tells why:

- 1. It has a greater maximum load recommendation and a stronger frame support than the main end slide of any other "automatic".
- 2. It handles more work; has more adaptable tooling positions, and more selective feeds, than the main end slide of any other "automatic".

The 272 lb. alloy carburized steel Main End Slide, A, is 335%" long, and has a maximum load recommendation of 4800 ft. lbs. Its round surface is machined to close limits. It is supported in nickel iron, split, sleeves on the alloy steel Way, K, with a total bearing of 136.9 sq. ins.

The 271/8" tooling-length of the Slide handles shaft jobs up to 18" in length. The 25%" swing clearance permits die-head threading to full machine capacity in any, or all, six positions without Slide alteration. Nine pairs of pick-off gears give 68 feed changes for each work spindle speed.



A Comparison of ALL Automatics is in Favor of Cone





iomai

CONE AUTOMATIC MACHINE COMPANY, INC. WINDSOR, VT., U.S.A.



"Multithread" Hobs are the newest contribution to high speed gear hobbing. With these new "Multithreads", gears are hobbed more rapidly so that frequently the number of machines required for semi-finishing can be greatly reduced. Their capacity for accuracy, tool life and production is established by their performance in this and many other jobs.

On these truck camshaft gears, for example, hobbing time has been cut *one-third*. Tool life averages 800 pieces per sharpening. Tolerances within .0006" are maintained on involute and pitch diameter.

COMPARE THESE JOBS! Production records on 100 hobbing jobs. Write for Hobbing Data File No. 7612



Check these Job Facts and see if they compare with results on your semi-finishing jobs. Write Barber-Colman Engineers for estimates on your

Barber-Colman Company

GENERAL OFFICES AND PLANT, 7812 LOOMIS ST., ROCKFORD, ILLINOIS, U. S. A.



Said Mr. Winniger to Mr. Hamilton to

* Typical Manufacturer

1 New Britain Sales Engineer

You bet, we're worried about manufacturing cost!
Competition is cutting prices, wages are out of sight, and we have
a pension plan staring us right in the face. But we don't operate
a shop full of obsolete machines, our staff is fairly modern. Cutting costs further isn't going to be an easy matter.



You sold a New Britain to replace the other machines?

Yes, it's a job that involves boring thru a seven inch piece. The other machine didn't have enough throw on the tool slide to bore thru, so the piece had to be re-chucked in a second operation. We go right thru in the one setting.

Work of this type is handled on our standard machine eliminating special expensive holders and tooling. Of course that saved a lot of handling and idle time.

It saved a whole machine and increased production besides. We also finish ream in the sixth position which eliminates a third boring oper-

ation leaving only a honing operation to bring the bore to within .0003 tolerance and surface finish.

And S

A job like that interests me particularly— because it isn't some tricky special piece, but the sort of work you might

find in any shop. When you can find a way to make a big cost reduction on this sort of part, you have something worth talking about. Have you got one of your New Britain Cost History sheets that gives all the dope on it?

We'll send it to you in a few days. Meanwhile, perhaps you'd like to have me do some check-

ing on pieces you're turning out now, or getting ready to make.

Want to help me with my worrying, eh? Okay, I'll just take you up on that—Wait'll

up on that—Wait'll I phone Joe, and have him take you thru the shop.



NEW BRITAIN

Automatics

THE NEW BRITAIN MACHINE COMPANY
NEW BRITAIN-GRIDLEY MACHINE DIVISION
NEW BRITAIN, CONNECTICUT

The Pioneer's Skill available only in Victor **Sealing Products** It's a matter of record! 116 basic patents attest Victor's exclusive pioneering and development of today's highly efficient gasket and oil seal designs.

From Victor's pioneering come the skill and sound knowledge that back the accuracy of each Victor recommendation, and make each Victor product a superior sealing product. It's your assurance of extra value performance in every application of Victor gaskets and oil seals.

> Victor Mfg. & Gasket Co., P.O. Box 1333, Chicago 90, Ill.

TYPICAL VICTOR DEVELOPMENTS ... IN GASKETS



DOUBLE OVERLAP CONSTRUCTION in top and bot-tom layers of copper or steel, formed around cylinder openings, and encasing asbestos.

Patent 1,815,601



STEEL GROMMET REINFORCE-

Patent 1,748,582



Resilient synthetic rubber grom-met effectively seals all transed under pressure to oper is of engine, or coolants.

Patent 2,395,243

116 U.S. PATENTS ISSUED TO VICTOR

1,843,297 1,846,401 1,846,402 1,241,587 1,398,612 1,472,133 1,626,962 1,692,857 853.175 740.780 864.854 ,748,582 ,768,995 ,770,548 ,771,596

1,893,881 1,904,651 1,911,484 1,913,736 1,779,616 1,789,594 1,789,595 1,789,770 ,793,423 ,798,246 ,804,574 ,814,283 1 974 633 RF-19 874 2,070,918

,815,601 ,815,602 ,819,694 ,823,284 ,823,341 ,823,342 ,828,471 2.092.231 2.157.102

,829,248 ,835,356 2,209,230 ,838,496 1,839,336 2,395,243

... IN OIL SEALS



MOLDED VICTOPRENE seeling double outer wall constru

Patent 2,240,332



Patents 2,405,279 and 2,319,067



SPECIAL SPLIT SEAL

Patent 2,209,578

OIL	SEALS
1,938,648	2,210,748
1,985,474	2,210,823
1,992,790	2,212,291
2,022,304	2,213,116
2,040,379	2,224,449
2,055,917	2,227,771
2,055,918	2,233,147
2,061,153	2,233,359
2,070,126	2,233,902
2,071,403	2,235,735
2,073,768	2,240,252
2,092,237	2,240,333
2,114,908	2,248,76
2,116,240	2,289,607
2,145,928	2,289,60
2,149,147	2,289,65
2,161,767	2,301,99
2,166,293	2,319,06
2,167,603	2,330,10
2,172,325	2,334,34
2,173,006	2,348,58
2,185,790	2,348,58
2,191,873	2,367,40
2,208,482	2,367,41
2,209,578	2,405,27

2,209,750 2,468,247 2,210,723 2,483,988 2,485,011

BETTER SEALING PRODUCTS THROUGH RESEARCH



VICTOR

Earnings of Production Workers

Hourly and Weekly Wages and the "Real Weekly Wages" of Production Workers in the Automobile Industry Versus All Manufacturing Industries

AUTOMORII	

ALL MANUFACTURING INDUSTRIES

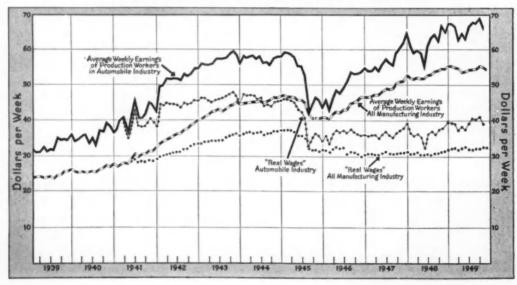
		Earnings	"Real" Weekly	Average Weekly Hrs.	Average	Earnings	"Real" Weekly	Average Weekly Hrs.
	Hourly	Weekly	Wages:	per Worker	Hourly	Weekly	Wages:	per Worker
1935	\$.739	\$27.41	\$27.94	37.1	\$.550	\$20.13	\$20.52	36.6
1936	.774	29.75	30.02	38.5	.556	21.78	21.98	39.2
1937	.891	31.94	31.10	35.9	.624	24.05	23.42	38.6
1938	.925	30.45	30.21	32.9	.627	22.30	22.12	35.6
1939	.929	32.91	33.11	35.4	.633	23.86	24.00	37.7
1940	.948	35.76	35.69	37.7	.661	25.20	25.15	38.1
1941	1.042	41.25	39.21	39.6	.729	29.58	28.12	40.6
1942	1.169	51.94	44.58	44.4	.853	36.65	31.46	42.9
1943	1.234	56.94	46.07	46.2	,961	43.14	34.90	44.9
1944	1.270	57.82	46.07	45.5	1.019	46.08	36.72	45.2
1945	1.256	51.99	40.49	41.3	1.023	44.39	34.57	43.4
1946	1.333	50.22	36.05	37.6	1.084	43.74	31.40	40.4
1947	1.473	57.44	36.08	39.0	1.221	49.25	30.94	40.3
1948	1.616	62.10	36.27	38.4	1.327	53.15	31.04	40.1
1949	1.694†	66.09†	39.04	39.0†	1.402	54.79†	32.37†	39.2
1949								
January	\$1,702	\$67.74	\$39,64	39.8	\$1,405	\$55.50	\$32.47	39.5
February	1.694	66.91	39.59	39.5	1.401	55.20	32.66	39.4
March	1.670	62.96	37.14	37.9	1.400	54.74	32.29	39.1
April	1.678	64.77	38.17	38.6	1.401	53.80	31.70	38.4
May.	1.695	63.22	37.36	37.3	1.401	54.08	31.96	38.6
June	1.699	66.94	39.47	39.4	1.405	54.51	32.14	38.8
July	1.704	68.67	40.75	40.3	1.408	54.63	32.42	38.8
August	1.703	67.78	40.15	39.9	1.399	54.70	32.40	39.1
September	1.716	69.33	40.88	40.4	1.407	55.72	32.85	39.6
October	1.689	65.87	39.09	39.0	1.392	55.26	32.80	39.7
November	1.687	64.61	38.32	38.3	1.393	54.74	32.47	39.3
December	1.719	69.28	41.36	40.3	1.410	56.40	33.67	40.0

† Average for first eleven months

Weekly earnings adjusted to Consumers' Price Inde

* Based on data from Bureau of Labor Statistics.

WEEKLY EARNINGS AND "REAL WEEKLY WAGES"



and the Cost of Living

Cost of Commodities Needed for Living

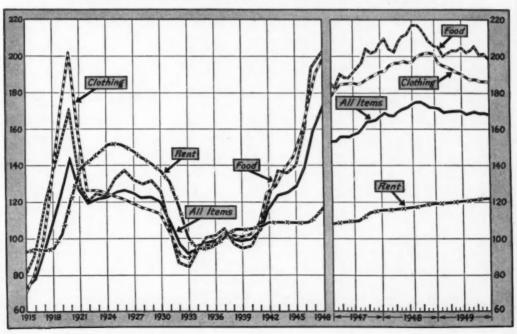
Consumers' Price Indexes

Based on Monthly Average of 1935-1939 = 100

			FOOD								
Monthly Average	Combined index	Apparel	Total	Cereals and Baking Products	Dairy Products	Fruits and Vegetables	Meats, Fish and Positry	Fuel, Electricity and Ice	House Furnishings	Rent	Miscel- ianeous
1829	122.8 119.4 106.7 97.6 92.4 96.7	118.3 112.7 102.6 90.8 87.9 96.1	132.5 126.0 103.9 86.5 84.1 93.7	***** ***** *****	****	*****	*****	112.5 111.4 108.9 103.4 100.0 101.4	111.7 108.9 96.8 85.4 84.2 82.8	141.4 137.6 130.3 116.9 100.7 94.4	104.6 106.1 104.1 101.7 98.4 97.9
1935 1938 1937 1939	98.1 99.1 102.7 100.8 99.4	96.8 97.6 102.8 102.2 100.5	100.4 101.3 105.3 97.6 95.2	101.8 100.7 103.3 99.8 94.5	97.5 101.0 105.4 99.8 95.9	98.7 104.8 107.0 93.2 94.5	99.9 90.9 105.8 96.9 96.5	100.7 100.2 100.2 99.9 99.0	94.8 96.3 104.3 103.3 101.3	94.2 96.4 100.9 104.1 104.3	96.1 96.7 101.0 101.6 180.7
1940 1941 1942 1943 1944	100.2 105.2 116.5 123.6 125.5	101.7 106.3 124.2 129.7 136.8	96.6 105.5 123.9 138.0 136.1	96.8 97.9 105.1 107.6 108.4	101.4 112.0 125.4 134.6 133.6	96.6 103.2 130.8 168.8 168.2	95.8 107.5 128.0 133.8 129.9	99.7 102.2 106.4 107.7 109.8	100.6 107.3 122.2 125.6 136.4	104.6 106.2 108.6 108.0 108.2	101.1 104.0 110.9 115.8 121.3
1945	128.4 139.3 150.2 171.2 109.1	145.9 100.2 185.7 198.0 190.1	139.1 159.6 193.8 210.2 201.9	108.0 125.0 185.4 170.9 109.7	133.9 165.1 186.2 204.8 186.7	177.1 182.4 198.4 206.2 206.1	131.2 161.3 217.1 246.5 233.3	110.3 112.4 121.2 133.0 137.5	145.8 150.2 184.4 195.8 189.0	100.3 100.6 111.2 117.4 120.8	124.1 128.8 139.8 149.9 154.6
January February March April May June	169.0 169.5 169.7 169.2	196.5 195.1 193.8 192.5 191.3 190.3	204.8 189.7 201.6 232.8 202.4 204.3	170.5 170.0 170.1 170.3 170.1	196.0 192.5 190.3 184.9 182.6 182.0	205.2 213.7 214.5 218.6 220.7 217.9	235.9 221.4 229.6 234.4 232.3 240.6	138.2 138.8 138.9 137.4 135.4 135.6	198.5 195.6 193.8 191.9 109.5 187.3	119.7 119.8 120.1 120.3 120.4 120.6	154.1 154.1 154.4 154.6 154.5 154.2
July August September October November December	169.6 168.5	188.5 187.4 187.2 186.8 186.3	201.7 202.6 204.2 200.6 200.8	169.5 169.4 169.7 169.1 169.2	182.2 184.9 185.3 186.7 186.4	210.2 201.9 199.8 194.5 202.0	236.9 239.5 243.6 235.1 229.1	135.6 135.8 137.0 138.4 139.1	186.8 184.8 185.6 185.2 185.4	120.7 120.8 121.2 121.5 122.0	154.3 164.0 156.2 185.2 154.9

^{*} Bureau of Labor Statistics.

CONSUMERS' PRICE INDEX FOR SELECTED COMMODITIES



Production

PASSENGER CARS • TRUCKS • BUSES • TRACTORS • TRAILERS

50 Years of Motor Vehicle Production

Factory Sales and Their Wholesale Value, U.S. Plants

	PA	SSENGER CAR	S	TRU	CKS AND BUS	ES	TO	TAL
Year	Number of Units	Wholesale Value	Average Wholesale Price	Number of Units	Wholesale Value †	Average Wholesale Price	Number of Units	Wholesale Value
900	4,192	\$4,899,443	\$1,169				4,192	\$4,899,443
901	7,000	8,183,000	1,169				7,000	8 183 000
902	9,000	10,395,000	1,155				9,000	10,395,000
903	11,235	13,000,000	1,157	700			11,235	13,000,00
904	22,130	23,357,692	1,055	700	\$1,272,747	\$1,818	22,830	24,630,439
905	24,250	38,670,000	1,594	750	1,330,000	1,773	25,000	40,000,00
906	33,200	61,460,000	1,851	800	1,440,000	1,800	34,000	62,900,00
907	43,000	91,620,000	2,131	1,000	1,780,000	1,780	44,000	93,400,00
1908	63,500	135,250,000	2,129	1,500	2,550,000	1,700	65,000	137,800,00
1909	123,990	159,765,721	1,288	3,297	5,333,683	1,618	127,287	165,099,40
910	181,000	215,340,000	1,189	6,000	9,660,000	1,610	187,000	225,000,00
911	199,319	225,000,000	1,128	10,681	21,000,000	1,966	210,000	246,000,00
1912	356,000	335,000,000	941	22,000	43,000,000	1,954	378,000	378,000,00
1913	461,500	399,902,000	866	23,500	44,000,000	1,872	485,000	434,902,00
1914	548,139	420,838,378	768	24,900	44,219,096	1,776	573,039	465,057,47
1915	895,930	575,978,000	643	74,000	125,800,000	1,700	969,930	701,778,00
916	1,525,578	921,378,000	604	92,130	161,000,000	1,747	1,617,708	1,082,378,00
917	1,745,792	1,053,505,781	603	128,157	220,982,668	1,724	1,873,949	1,274,488,44
1918 1919	943,436	801,937,925	850	227,250	434,168,992	1,910	1,170,686	1,236,106,91
1919	1,651,625	1,365,395,415	827	224,731	371,422,820	1,653	1,876,356	1,736,818,23
1920	1,905,560	1,809,170,963	949	321,789	423,249,410	1,315	2,227,349	2,232,420,37
1921	1,468,067	1,038,191,037	707	148,052	166,070,810	1,122	1,616,119	1,204,261,84
1922	2,274,185	1,494,513,991	657	269,991	226,049,658	837	2,544,176	1,720,563,64
1923	3,624,717	2,196,272,116	606	409,295	308,537,929		4,034,012	2,504,810,04
1924	3,185,881	1,970,096,559	618	416,659	318,580,580	765	3,602,540	2,288,677,13
1925	3,735,171	2,458,370,026	658	530,659	458,400,277		4,265,830	2,916,770,30
1926	3,783,987	2,640,064,519	698	516,947	452,123,435		4,300,934	3,092,187,95
1927	2,936,533	2,164,670,891	737	464,793	420,130,624		3,401,326	2,584,801,51
1928	3,815,417 4,587,400	2,576,489,623	675 621	543,324 771,020	437,132,258		4,358,759 5,358,420	3,013,621,88
1929	4,307,400	2,847,118,562	021	771,020	566,029,644	134	5,336,420	3,413,140,20
1930	2,784,745	1,645,398,523		571,241	389,436,690		3,355,986	2,034,835,21
1931	1,973,090	1,111,273,774		416,648	262,417,542		2,389,738	1,373,691,3
1932	1,135,491	618,291,168		235,187 346,545	136,193,336		1,370,678	754,484,50
1933	1,573,512 2,177,919	762,736,512 1,147,116,195		575,192	186,069,314 320,143,667		1,920,057	948,805,8
1935	3,252,244	1,709,425,904		694,690	379,407,751	546	3,946,934	2,088,833,6
1936	3,669,528 3,915,889	2,015,646,217		784,587 893,085	462,820,474		4,454,115	2,478,466,69
1937	2,000,985	2,243,732,380 1,236,802,411		488,100	534,494,873 334,147,530		4,808,974 2,489,085	2,778,227,2 1,570,949,9
1939	2,866,796	1,765,189,067		710,496	494,829,231		3,577,292	2,260,018,2
		0 270 054 000	000					
1940	3,717,385	2,370,654,083 2,567,205,996	638 679	754,901	567,820,414		4,472,286	2,938,474,4
1942	222,862	163,813,559		818,662	1,069,799,855		1,041,524	3,637,005,8 1,591,270,3
19431	139	101,799			1,451,794,475	2,076	699,828	1,451,896,2
1943: 1944:	610	446,704			1,700,928,939	2,306	738,134	1,701,375,6
1945		57,254,655	823	655.683	1,181,955,532	1.803	725,215	1,239,210,1
1946		1,979,781,084	921	940,851	1,043,247,276		3,089,550	3,023,028,3
1947	3,558,178	3,963,896,000	1.114	1,239,744	1,709,843,000		4,797,922	5,672,518,0
1948	3,909,270	4,853,402,000		1,376,155	1,858,210,000	1,350	5.285,425	6,711,612,0
1949	5,114,269	6,806,000,000	1,331	1,129,303	1,433,000,000		6,243,572	8,239,000,0

Note: Table above neludes sales of military vehicles. Prior to 1940 station wagons and other vehicles built on passenger car chassis are included with trucks. In 1940 and later years such vehicles built on passenger car chassis are included with passenger sur. Yaduus reported are far standard equipment only and enclude Federal excise

f A substantial part of the trucks reported comprises chassis only, without bodies: bence, the value of bodies for these chassis are not included.

1 Actual value of passenger car factory stales for 1943 and 1944 are not available. Value figures are approximations based on the average value per unit in 1942. While production of passenger cars ended in February, 1942, nome vehicles remained in factory stocks to be sold under rationing orders in 1943 and 1944.

1949 Factory Sales to Domestic and Foreign Markets*

From Plants Located in the United States.

	Pa	ssenger Car	rs.	Tru	cks and Bu	306	Total Motor Vehicles			
Month	Domestic	Foreign	Total	Domestic	Foreign	Total	Domestic	Foreign	Total	
January February March April May June July August September October	312,199	13,820 14,204 16,568 14,243 14,214 13,873 11,509 12,740 12,740 12,969	326,019 324,547 402,402 436,392 394,703 493,882 483,261 557,370 534,493 487,891	91,900 88,866 100,348 92,302 76,029 89,696 85,826 90,409 82,761 76,859	13,357 13,252 15,368 14,424 10,735 10,062 9,961 9,885 8,926 8,167	105,257 102,118 115,716 106,726 86,764 99,758 95,787 100,294 91,687 85,026	404,099 399,209 486,182 514,451 456,518 569,705 557,578 635,039 604,285 553,320	27,177 27,456 31,936 28,667 24,949 23,935 21,470 22,625 21,895 19,597	1 otal 431,276 426,665 518,118 543,118 481,467 593,640 579,048 657,664 626,180 572,917	
November	373,838 284,097	8,113 7,261	381,951 291,358	66,369 61,137	6,688 5,976	73,057 67,113	440,207 345,234	14,801 13,237	455,008 358,471	
Total Per Cent of Total	4,963,325 97.05%	150,944 2.95%	5,114,269 · 100%	1,002,502 88.77%	126,801 11.23%	1,129,303 100%	5,965,827 95.55%	277,745 4.45%	6,243,572 100%	

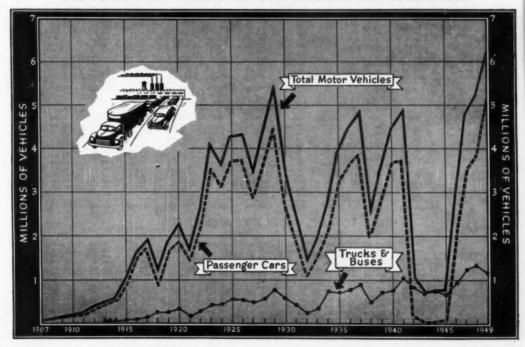
^{*} Automobile Manufacturers Association

Passenger Car Factory Sales by Body Types*

	1	949	11	948	19	947	1940	
Body Type	Units	% of Total						
4-Door Sedans	2.599.877	50.83	1.968.946	50.37	1.745,100	49.04	1.559.215	41.94
2-Door Sedans, Coaches and Coupes (1)	2,052,561	40.14	1,554,687	39.77	1,455,097	40.89	2.014.386	
Business Coupes	83,429	1.63	63,372	1.62	82,944	2.33	(3)	*****
Convertibles	259,334	5.07	196,597	5.03	173,863	4.89	105,335	2.83
Station Wagons (2)	88,410	1.73	102,463	2.62	79,638	2.24	25,098	.68
Chassis	30,658	.60	23,205	.59	21,536	.61	13,351	.36
Total	5,114,269	100.00	3,909,270	100.00	3,558,178	100.00	3,717,385	100.00

⁽¹⁾ Dees not include Business Coupes.

THE PEAKS AND VALLEYS OF CAR AND TRUCK PRODUCTION



⁽²⁾ Does not include those built on truck chas

⁽¹⁾ Included with 2-Deer Sedam

Foreign Markets Take 4.4% U. S. Production-1949

Factory Sales to Domestic and Foreign Markets

	PASSENGER CARS					TRUCKS AND	BUSES*		TO	TAL MOTOR	VEHICLES	5
Year 1921 1922 1923 1924	2,274,185	Domestic Market 1,417,017 2,169,185 3,449,668 2,968,711	Foreign Market 51,050 105,000 175,059 217,170	Foreign 3.5 4.8 4.8 6.8	Total 148,052 269,991 409,295 410,695	Domestic Market 135,463 247,583 349,077 340,585	Foreign Market 12,569 22,396 60,218 76,104	% Foreign 8.5 8.3 14.7 18.3	Total 1,616,119 2,544,176 4,034,012 3,602,549	Domestic Market 1,882,800 2,416,778 3,786,735 3,309,266	Foreign Market 63,619 127,396 235,277 293,274	% Foreign 3.9 5.0 5.8 8.1
1928 1928 1927 1928 1929	3,783,967 2,936,533 3,815,417	3,419,072 3,494,791 2,604,491 3,396,516 4,136,305	316,000 209,196 332,042 418,901 451,095	8.5 7.6 11.3 11.0 9.8	\$30,689 \$16,947 464,793 543,342 771,020	418,064 413,060 330,455 379,530 488,353	112,595 103,967 134,338 163,812 282,667	21.2 20.1 29.0 30.1 36.7	4,265,830 4,300,934 3,401,326 4,358,759 5,358,420	3,837,136 3,907,871 2,934,946 3,776,046 4,624,658	428,694 393,063 466,380 582,713 733,762	10.0 9.1 13.7 13.4 13.7
1830 1931 1932 1833 1834	1,973,090 1,135,491 1,573,512	2,536,961 1,836,766 1,062,379 1,476,357 1,993,783	247,764 134,304 73,115 98,165 184,156	8.9 6.8 6.4 6.2 8.4	671,241 416,648 238,187 346,545 575,192	413,790 300,329 187,837 286,117 448,826	187,981 107,619 47,350 78,428 128,366	10.1 25.8 20.1 22.6 22.0	3,365,988 2,389,738 1,370,678 1,920,057 2,753,111	2,980,271 2,147,815 1,250,213 1,743,474 2,442,589	405,718 241,923 120,465 176,563 310,522	12.1 10.1 8.8 9.2 11.3
1038 1036 1037 1038 1039	3,669,528 3,915,889 2,000,985	3,041,877 3,458,051 3,643,386 1,810,938 2,702,181	210,367 211,477 272,503 190,047 164,618	6.5 5.0 6.9 9.5 5.7	684,690 784,587 893,085 488,100 710,486	870,216 649,907 689,674 352,207 658,973	124,474 134,500 203,411 135,893 151,523	17.9 17.2 22.8 27.8 21.3	3,946,934 4,454,115 4,806,974 2,489,085 3,577,292	3,612,063 4,106,048 4,333,060 2,163,145 3,261,154	334,841 346,067 475,914 325,940 316,138	8.5 7.8 9.9 13.1 8.8
1940 1941 1942 1943 1944	3,779,682 222,862 139	3,608,042 3,681,558 215,779 121 309	109,343 90,124 7,063 18 302	2.9 2.6 3.2 12.9 49.5	692,791 854,719 184,985 24,842 116,167	\$96,912 743,932 164,325 23,420 102,296	92,879 110,787 20,660 1,422 13,872	13.4 13.9 11.2 5.7 11.9	4,410,176 4,634,401 407,847 24,981 116,777	4,207,954 4,425,490 380,104 23,541 102,603	202,222 208,911 27,743 1,440 14,174	4.6 4.7 6.8 5.8 12.1
1945 1946 1947 1948 1949	. 2,148,699 . 3,558,178 . 3,909,270	68,093 2,004,649 3,297,331 3,676,093 4,963,325	1,438 144,050 260,847 233,177 150,944	2.1 6.7 7.3 6.0 2.9	291,469 940,851 1,239,744 1,376,156 1,129,303	254,039 753,830 968,255 1,173,115 1,002,502	37,430 187,021 251,489 203,040 126,801	12.8 19.9 20.3 14.7 11.2	381,001 3,089,550 4,797,922 5,285,425 6,243,572	322,132 2,758,479 4,265,589 4,849,208 6,965,827	38,889 331,071 512,333 436,217 277,745	10.7 10.7 10.7 8.3 4.4

* Military trucks excluded 1940 through 1945.
Source: Department of Commerce through 1939. Automobile Manufacturers Association for subsequent years.

Motor Vehicle Factory Sales-by Months

From Plants Located in the United States

DA	CCEN	NGER	C A	nc

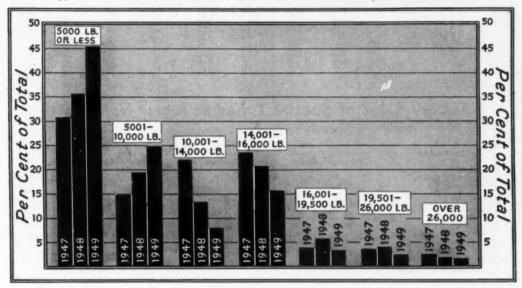
				PASSEN	NGER C	CARS					
January February March April May June July August September Colaber November Docember	1949 326,019 324,547 402,402 436,392 394,703 483,882 483,281 567,370 534,403 381,951 291,358	1948 305,001 274,847 349,998 308,071 225,461 312,406 356,764 348,822 301,170 383,755 364,440 378,455	1947 248,605 267,015 301,525 314,765 284,357 307,124 279,631 261,156 307,942 315,969 305,148 366,939	1946 56,367 57,764 85,810 132,631 166,942 141,000 209,180 247,261 232,280 283,586 268,665	1941 413,012 397,067 416,016 378,906 421,631 423,008 347,907 79,343 166,307 296,554 259,631 180,210	1940 363,120 339,595 356,351 364,096 327,873 289,226 174,218 47,804 223,593 421,777 406,817 400,913	1938 281,465 243,000 299,703 273,409 237,870 246,704 150,738 61,407 161,625 251,619 285,252 373,804	1938 155, 505 138, 390 174, 065 179, 078 154, 958 136, 531 106, 841 58, 624 65, 159 187, 484 320, 344 326, 006	1937 309,084 296,788 403,879 439,980 425,432 411,414 380,400 311,456 118,671 298,662 295,328 244,385	1936 297,092 224,211 342,870 410,431 394,921 375,337 371,922 200,381 90,101 190,242 341,085 425,365	1935 1 227,554 273,576 359,419 367,156 305,547 294,162 274,344 181,130 56,087 213,310 336,914 343,022
Total	5,114,269	3,909,270	3,568,178	2,148,677	3,779,682	3,717,385	2,866,796	2,000,985	3,915,888	3,669,528	3,252,244
				TRUCKS	AND I	BUSES					
January February March Agril May June June September Octobe November December Total	1948 106,257 102,118 115,716 106,726 86,764 99,758 95,787 100,294 91,687 85,629 73,067 67,113	1949 100,562 106,195 142,036 130,019 113,977 118,640 117,792 112,531 112,367 106,048 104,382 108,528	1947 101,091 106,345 119,655 100,634 98,233 93,240 99,511 112,327 120,032 99,027 103,188 1,239,642	1946 45,500 35,258 38,193 81,779 76,162 90,812 88,453 96,515 106,141 102,075 109,064	1941 96, 438 87, 624 94, 106 85, 395 97, 115 97, 834 97, 877 65, 383 68, 460 61, 478 93, 128 105, 734 1,060, 820	1940 68,356 63,709 68,280 67,764 63,255 56,562 82,187 72,985 44,147 70,447 76,841 64,378	1030 60,703 60,220 72,243 63,966 50,672 63,034 58,621 38,461 27,132 61,573 64,533 71,338	1938 53,823 47,151 47,560 43,032 37,101 38,139 34,002 31,870 18,375 22,019 52,089 62,340	1937 70, 109 67, 405 90, 242 96, 170 91, 487 85, 888 78, 568 82, 874 52, 542 31, 214 64, 727 61, 849 893, 085	1938 66,250 63,331 76,062 86,243 75,591 77,631 68,809 61,923 45,064 34,446 53,902 73,345	1835 82,174 58,655 66,503 65,778 55,560 82,156 57,785 56,270 31,443 56,733 58,145 61,506
			TOTAL	CARS,	TRUCK	SAND	BUSES				
January February March April May June July Saytember October November December	1949 431,276 420,065 518,118 543,110 481,467 583,640 657,048 657,664 620,180 7455,008 358,471	1946 405,963 383,002 492,034 438,090 338,538 431,046 441,856 461,353 413,537 491,803 460,222 486,981	1947 347,698 373,360 421,180 423,399 382,640 400,372 379,192 349,409 420,269 436,001 394,175 470,127	1946 101, 867 93, 042 124, 903 214, 350 243, 104 201, 902 297, 633 346, 209 328, 795 391, 727 371, 136 375, 719	1941 496, 448 484, 891 510, 122 464, 301 518, 746 520, 892 445, 794 144, 726 234, 857 378, 032 352, 759 265, 944	1940 431,476 403,304 424,611 431,880 381,128 345,790 238,405 76,790 267,740 482,224 482,225 485,291	1939 342,168 303,220 371,948 337,375 297,542 309,738 209,359 99,868 188,757 313,392 351,785 452,142	1938 209, 320 186, 531 221, 645 219, 110 192, 069 174, 679 141, 443 90, 494 83, 534 209, 512 372, 413 388, 346	1937 379,603 364,193 384,121 536,150 516,919 497,312 438,960 394,330 171,213 329,876 360,055 322,234	1938 363,942 287,542 420,922 502,674 460,512 452,966 440,731 271,274 135,165 394,667 498,719	1835 286,728 332,231 425,938 381,107 386,340 332,109 237,400 87,540 272,043 385,069 404,528
Total	6,243,572	5,285,425	4.797,820	3,089,507	4,840,502	4,472,286	3,577,292	2,489,085	4,808,974	4,454,115	3,946,934

Truck Factory Sales by Gross Vehicle Weights, 1946-1949*

		From Pla	nts Located	in the Unite	d States.			
Year	5,000 lbs. and Less	5,001- 10,000	10,001- 14,000	14,001- 16,000	16,001- 19,500	19,501- 26,000	Over 26,000	Total
Per Cent of Total	330,730 35.53%	88,235 9.48%	247,912 26.64%	200,574 21.55%	24,162 2.60%	25,252 2.71%	13,874 1.49%	930,739 100.00%
Per Cent of Total	375,445 30.76%	182,490 14.95%	265,989 21.79%	285,589 23.40%	41,606 3,41%	42,761 3.50%	26,754 2.19%	1,220,634
Per Cent of Total	485,088 35.57%	267,720 19.63%	182,500 13.38%	280,535 20.57%	76,711 5.62%	50,023 3.67%	21,279 1.56%	1,363,856
Per Cent of Total	511,738 45.54%	278,612 24.79%	83,391 7.42%	172,009 15.31%	37,078 3.30%	23,613 2.10%	17,351 1.54%	1,123,792 100.00%
Average, 1946-1949	425,750	204,264	194,948	234,677	44,889	35,412	19,815	1,159,755

^{*} Automobile Manufacturers Association

71% OF POSTWAR TRUCK SALES WERE UNDER 14,001 Lbs. G.V.W.



Revenue Motor Bus Factory Sales

From Plants Located in the United States

		110111	i idilia Loc	area min	o omica a	10103			
Month	1949	1948	1947	1946	1944	1943	1942	1941	1948
January February March April May June July August Septomber October November	658 418 545 514 594 632 439 444 298 322 308	1,382 1,101 1,430 1,066 1,288 1,068 1,012 771 1,143 679 545	1,273 1,303 1,421 1,660 1,863 1,628 1,806 1,765 1,607 1,687 1,416	447 285 527 948 780 774 882 1.067 833 975	231 245 336 352 367 293 381 470 563 594 484	227 228 102 78 33 54 15 48 145 162 190	901 828 929 875 938 675 879 263 567 376 419	430 456 662 603 701 609 850 627 748 615 573	467 454 406 330 631 456 406 608 403 655 561
December	369	824	1.721	1,438	1,483	326	497	952	721
Total	5.511	12,299	19,110	10.091	5,799	1.613	8,337	7,626	6,147

Source: Automobile Manufacturers Association.

Motor Bus Deliveries from U. S. Plants-by Type of Bus*

Does Not Include Non-Integral School Buses

	City Coaches			Intercity Coaches			Special Coaches†			Total All Coaches		
Year	Domestic	Foreign	Total	Domestic	Foreign	Total	Demestic	Foreign	Total	Domestic	Foreign	Total
1946 1947 1948 1948	6,842 11,799 6,971 3,402	1,821 1,267 398	7,541 13,620 8,238 3,800	2,276 3,451 2,556 690	107 500 488 165	2,383 3,951 3,026 855	1,400 997 802	7 139 38 54	1,539 1,035 856	9,277 16,650 10,526 4,894	813 2,460 1,773 617	10,090 19,110 12,296 5,611

^{*} Automobile Manufacturers Association,

[†] Includes Integral School Buses.

1949 Truck Factory Sales by Gross Vehicle Weights, by Months

From Plants Located in the United States.

Gross Vehicle Weights -	5,000 fb. and less	5,001- 10,000	10,001- 14,000	14,001- 16,000	16,001- 19,500	19,501- 28,000	Over 26,000	Total
		OMEST	IC MA	RKET				
January, 1848 February February Flanci Marci May June July Auguet Soptember October Rovember December Total, 1948	31,918 32,799 39,799 40,568 33,805 43,685 41,166 47,312 40,349 43,645 37,842 30,427	25,697 25,543 28,082 25,088 19,931 23,572 24,358 23,101 19,073 17,464 13,364 12,782 258,035	8,171 8,155 8,790 7,440 4,779 5,234* 5,992° 5,916* 4,901 3,808* 3,371 4,512	17,451 16,057 17,838 13,909 12,158 12,031 9,857 8,874 7,403 6,764 6,024 7,217	4,047 2,855 2,354 1,926 2,294 2,110 1,729 1,941 2,074 2,115 2,232 2,708	2,708 1,839 1,854 1,854 1,590 1,327 1,417 1,411 1,654 1,523 1,423 1,423 1,641 1,593	1,290 1,292 1,428 1,307 1,223 1,155* 914* 1,191* 1,264 1,345* 1,616* 1,544	91,282 88,540 99,925 91,908 75,518 88,174 85,427 99,889 82,487 79,584 66,090 60,784
		FOREIG	N MAF	RKET				
January, 1849. February North North North June July July July August Equiember October Nevember December	3,086 4,115 4,943 5,188 3,409 3,847 3,144 3,075 3,559 3,513 2,689 1,915	1,882 2,095 2,482 2,041 1,739 1,751 1,755 1,667 1,578 1,383 1,024 1,199	1,408 1,319 1,764 1,471 867 683 1,247 1,274 756 492 578 562	5.600 4.356 4.235 4.396 3.442 2.393 2.439 2.705 2.017 1.856 1.395 1.471	900 865 1,126 728 748 818 862 662 422 476 606 440	242 282 602 422 313 301 296 238 406 263 245 211	91 118 94 156 164 169 178 220 161 187 122 162	13,317 3 13,100 15,246 14,404 10,682 9,952 9,951 9,961 8,902 8,120 6,659 6,960
Total, 1949	42.483	20.577	12.422	36.405	8.652	3.833	1.782	126.184

Factory Sales of Special Types of Motor Vehicles*

From Plants Located in the United States.

			III II		0101031				
Type of Vehicle	1949			1948			1947		
***************************************	Domestic	Foreign	Total	Domestic	Foreign	Total	Domestic	Foreign	Total
Station Wagons: On Passenger Car Chassis On Truck Chassis	82,439 12,518	5,917 1,112	88,410 13,630			102,463 7,849			79,638 2,335
Total Motor Coaches School Bus Chassis Trucks with Cab over Engine	94,957 4,894 9,591 11,989	7,083 617 4,305 1,336	102,040 5,511 13,896 13,325	102,023 10,526 15,387 28,692	8,289 1,773 8,368 2,355	110,312 12,299 23,755 31,047	70,078 16,650 20,241 29,175	11,895 2,460 10,190 3,428	81,973 19,110 30,431 32,603
Trucks with Diesel Engines Multi-Stop Trucks Trucks with 6 Wheels, 3 Axles	4,885 18,796 3,671	1,162 683 451	6,047 19,479 4,122	3,684 21,198	2,014 182	5,698 21,380	2,605 15,317	3,604 559	6,209 15,876
Ambulances and Funeral Vehicles	n.a.	n.a.	2,853			4,727			3,746

^{*} Automobile Manufacturers Association

G.M. Car and Truck Production*

G. M. Divisions	1949	1948
Chevrolet Passenger Cars Trucks	1,109,958 383,543	775,990 389,690
Pontiac Passenger CarsTrucks	333,955 2,490	253,469
Oldsmobile	282,885	194,755
Buick	398,482	275,503
Cadillac	81,545	66,209
G. M. C. Truck and Coach		
Trucks Coaches	83,840 2,176	92,677 5,362
Total—U. S. Production Passenger Cars Trucks and Buses	2,678,874 2,206,825 472,049	2,053,655 1,565,926 487,729
Total—G. M. of Canada Passenger Cars Trucks	92,320 62,634 29,686	93,742 65,245 28,497
Total C M Production	2 771 104	2 147 207

^{*} As reported by General Motors Corporation.

Tire and Tube Shipments*

	1949	1948
PASSENGER CAR CASINGS		
Original Equipment	28,125,288	21,589,040
Replacement	36,431,565	41,295,434
Export		655,686
Total Shipments	65,066,321	63,540,160
TRUCK AND BUS CASINGS		
Original Equipment	3,462,991	5,256,413
Replacement	7,042,414	7,852,877
Export	958,001	1,131,812
Total Shipments	11,463,406	14,241,102
TOTAL CASINGS		
Original Equipment	31.588.279	26.845,453
Replacement		49,148,311
Export		1,787,498
Total Shipments	76,529,727	77,781,262
TOTAL TUBES		
Original Equipment	31,535,476	26,832,965
Replacement		40,547,533
Export		1,118,756
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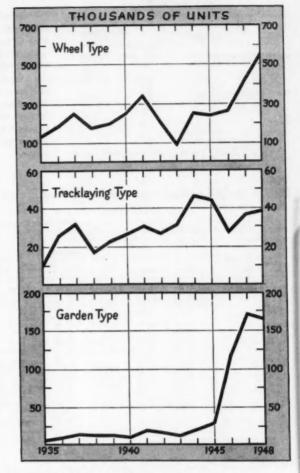
^{*} Rubber Manufacturers Association.

FARM and NON-FARM TRACTOR SHIPMENTS

Tractor Factory Sales*

In Units and Their Wholesale Value

	WHEEL	TYPE	Average
Year	Number	Value at Factory	Value per Tractor
1948	529,213	\$496,428,801	\$938
1947	428,665	349,334,523	815
1946	255,338	192,272,124	753
1945	243,692	168,895,732	693
1944	249,955	170,112,908	680
1943	103,867	63,216,811	609
1942	185,677	111,618,126	601
1941	324,062	191,128,659	590
1940	249,921	137,178,844	549
1939	185,321	111,178,377	600
1938	175,473	118,060,604	673
	TRACKL	AYING TYPE	
1948	39,433	\$161,928,644	\$4,106
1947	37,534	134,329,871	3,579
1946	26,265	82,993,679	3,160
1945	43,998	212,007,480	4,818
1944	45,187	260,582,975	5,766
1943	30,652	142,194,327	4,639
1942	28,644	100,369,913	3,504
1941	29,744	80,063,902	2,692
1940	25,110	60,285,160	2,400
1939	21,104	45,803,981	2,170
1938	19,801	40,221,557	2,031
	GAR	DEN TYPE	
1948	167,411	\$29,511,208	\$176
1947	172,252	33,151,065	192
1946	115,241	23,925,724	208
1945	27,962	3,592,299	128
1944	16,852	2,288,853	136
1943	9,610	1,411,196	147
1942	12,983	1,862,171	143
1941	16,896	2,197,382	130
1940	9,399	1,312,264	140
1939	9,599	1,423,818	148
1938	9,633	1,332,014	138



Tractor Factory Sales by Hp Ratings

In Units and Their Value

1948			1947	1946	
Number	Value	Number	Value	Number	Value
218,018	\$154,844,069	275,813	\$190,067,616	170,858	\$110,669,956
	199,684,158		80,132,986		38,434,451
18,489	25,449,243	5,911	8,659,882	5,740	6,768,236
10 224	16 169 013	10 440	19 910 676	16 202	11,215,620
					7,497,156
45,238	73,796,343	30,181	42,461,072	12,778	17,686,705
529,213	\$496,428,801	428,665	\$349,334,523	255,338	\$192,272,124
12,323	23,414,184	12,011	20,607,599	8,197	12,448,885
					17,204,727
					17,404,146
8,212	64,035,340	8,712	55,886,573	6,447	35,875,921
39,433	\$161,928,644	37,534	\$134,329,871	26,265	\$ 82,933,679
568,646	\$658,357,445	466,199	\$483,664,394	281,603	\$275,205,803
	Number 218,018 206,714 18,489 19,324 21,430 45,238 529,213 12,323 11,849 7,049 8,212 39,433	1948 Number Value 218,018 \$154,844,069 206,714 199,684,158 18,489 25,449,243 19,324 16,162,813 21,430 26,492,175 45,238 73,796,343 529,213 \$496,428,801 12,323 23,414,184 11,849 40,324,340 7,049 34,154,780 8,212 64,035,340 39,433 \$161,928,644 568,646 \$658,357,445	Number Value Number 218,018 \$154,844,069 275,813 206,714 199,684,158 84,333 18,489 25,449,243 5,911 19,324 16,162,813 16,446 21,430 26,492,175 15,981 45,238 73,796,343 30,181 529,213 \$496,428,801 428,665 12,323 23,414,184 12,011 11,849 40,324,340 9,597 7,049 34,154,780 7,214 8,212 64,035,340 8,712 39,433 \$161,928,644 37,534 568,646 3659,357,445 466,193	1948 1947 Number Value Number Value 218,018 \$154,844,069 275,813 \$190,067,616 206,714 199,684,158 84,333 80,132,986 18,489 25,449,243 5,911 8,659,882 19,324 16,162,813 16,446 12,210,675 21,430 26,492,175 15,981 15,802,292 45,238 73,796,343 30,181 42,461,072 529,213 \$496,428,801 428,665 \$349,334,523 12,323 23,414,184 12,011 20,607,599 11,849 40,324,340 9,597 27,912,164 7,049 34,154,780 7,214 29,923,535 8,212 64,035,340 8,712 55,886,573 39,433 \$161,928,644 37,534 \$134,329,871 568,646 \$655,357,445	1948 1947 Number Value Number Value Number 218,018 \$154,844,069 275,813 \$190,067,616 170,858 206,714 199,684,158 84,333 80,132,986 41,589 18,489 25,449,243 5,911 8,659,882 5,740 19,324 16,162,813 16,446 12,210,675 16,293 21,430 26,492,175 15,981 15,802,292 8,080 45,238 73,796,343 30,181 42,461,072 12,778 529,213 \$496,428,801 428,665 \$349,334,523 255,338 12,323 23,414,184 12,011 20,607,599 8,197 11,849 40,324,340 9,597 27,912,184 6,918 7,049 34,154,780 7,214 29,923,535 4,703 8,212 64,035,340 8,712 55,886,573 6,447 39,433 \$161,928,644 37,534 \$134,329,871 26,265 568,646 \$659,357,445 <

^{*} Industry Division, Bureau of the Census

1947 Internal-Combustion Engine Production*

PRODUCT	Total Numbe of Engines Produced
Gasoline and other carburetor (1) Automotive (Car, truck and bus) Aircraft(3) Outboard All Other	8,510,486 5,786,578 18,934 584,458 2,140,518
Diesel and semi-Diesel Automotive (Car, truck and bus) All Other	115,363 15,180 100,183
Gas. Other(3),	3,622 55,944

Includes kereaene and distillats.

Conventional type only.

Consists entirely of carbon dioxide model aircraft engines of special

Presented on this page are revised data on the production of Internal-Combustion Engines during 1947 as reported by the 1947 Census of Manufacturers. As this is the first and only report available which shows the combined totals of those vehicle manufacturers who make their own engines and the exclusive engine builders, it was deemed advisable to present for your use in detail all available data concerning the 1947 engine production. The table on the left summarizes total engine production while the two tables below give details as to number of units produced and their values of both gasoline and Diesel engines for all engines exclusive of automobile, aircraft and

1947 Internal-Combustion Engine Production (Except Automobile, Aircraft and Outboard)*

In Units and Their Value—By Horsepower Classifications

GASOLINE AND OTMER CARBURETOR ENGINES	Total Production			Production		Total Shipments to Other Companies			Production	
	Units	Units	Value at Plant	for Use in Products of Same Company	DIESEL AND SEMI-DIESEL ENGINES	Units	Unite	Value at Plant	for Use in Products of Same Compan	
1.9 hp and under 2.0-2.9 hp 3.0-4.9 hp 5.0-5.9 hp 8.0-6.9 hp	526,384 487,710 205,210 56,561 39,423	490,978 461,232 157,995 38,341 0,962	\$ 13,245 21,117 11,934 2,732 749	35,388 28,478 47,215 18,220 30,461	5.9 hp and under 6.0-10.9 hp 11.0-20.9 hp 21.0-30.9 hp 31.0-50.9 hp	14,822	1,966 5,078 2,961 3,926 4,138	\$ 533 2,712 2,073 3,621 4,414	8,537	
7.0-8.9 hp 9.0-10.9 hp 11.0-20.9 hp 21.0-30.9 hp 31.0-36.9 hp	43,040 48,314 144,918 230,332 30,117	42,034 34,477 90,419 94,028 22,332	2,986 4,479 13,501 16,432 5,105	1,006 13,837 54,499 136,304 7,785	51.0-70.9 hp 71.0-100 9 hp 101.0-150.9 hp 151.0-200.9 hp 201.0-400.9 hp	21,378 21,772 18,596 6,028 2,048	10,741 12,656 13,496 5,014 1,981	11,440 18,171 32,051 17,893 15,550	10,637 9,116 5,102 1,014 67	
30.0-40.9 hp. 41.0-50.9 hp. 51.0-60.9 hp. 61.0-70.9 hp. 71.0-90.9 hp. 91.0-100.8 hp.	149,077 36,967 46,107 26,887 27,176 13,473	14,022 25,446 33,147 22,068 24,224 8,411	3,022 7,406 8,863 5,749 9,154 4,120	135,055 11,521 12,960 4,829 2,952 5,062	401.0-500.9 hp 501.0-600.9 hp 601.0-700.9 hp 701.0-800.9 hp 801.0-900.9 hp 901.0-1000.9 hp	471 473 79 606	300 136 65 166 79 70	7.357 4,895 2.454 5.065 5.447 3,823	35 242 596	
101.0-180.9 hp	25,961 2,879	24,808 2,622	15,246 8,276	1,355 257	1001.0-1500.9 hp	1,173	185 100	9,940 9,521	} ***	
Total Gasoline Engines	2,140,516	1,505,332	\$154,118	545,184	Total Diesel Engines	100,183	63,058	\$156,969	37,125	

^{*-- 1947} Consus of Manufacturers

1947 Internal-Combustion Engine Production (Except Automobile, Aircraft and Outboard)*

In Units and Their Value—By Total Displacement

(Dollar Values in Thousands)

GASOLINE AND OTHER CARBURETOR ENGINES	Total Production	Shipments to Other Companies		Production		Total Production	Shipments to Other Companies		Production
	Units	Units	Value at Plant	for Use in Products of Same Company	DIESEL AND SEMI-DIESEL ENGINES	Units	Units	Value at Plant	for Use in Products of Same Company
3.9 cu. in. and under 4.0-5.9 cu. in. 6.0-8.9 cu. in. 11.0-20.9 cu. in. 21.0-30.9 cu. in.	32,095 491,487 408,900 256,298 147,664	32,085 453,868 396,777 173,964 129,804	\$1,021 13,853 15,084 12,135 10,355	37,498 12,123 82,334 17,880	16.0-50.9 cu. in. 51.0-100.9 cu. in. 101.0-150.9 cu. in. 151.0-200.9 cu. in. 201.0-250.9 cu. in.	8,391 10,193 17,444	5,317 2,367 6,412 2,598 9,324	\$2,305 1,472 5,281 1,923 9,711	717 1,183 8,120
31, 0-40, 9 cu, in, 41, 0-50, 9 cu, in, 51, 0-75, 9 cu, in, 78, 0-100, 9 cu, in, 101, 0-150, 9 cu, in, 151, 0-175, 9 cu, in,	30,998 30,659 65,034 66,606 251,125 80,197	15.518 29.424 39.369 56.324 69.616 33.413	2,070 3,491 5,142 8,733 15,474 7,168	15,478 1,235 25,645 10,282 161,509 46,784	251.0-300.9 cu. in. 301.0-400.9 cu. in. 401.0-500.9 cu. in. 501.0-600.9 cu. in. 601.0-800.9 cu. in. 801.0-1000.9 cu. in.	7.685 27,938 17,186	5,780 5,294 9,056 1,272 5,060 3,509	8,314 6,642 15,370 2,492 11,697 11,313	1,925 13,588 7,344
170 . 9-200 . 9 cm. in 201 . 9-225 . 9 cm. in 226 . 9-300 . 9 cm. in 301 . 9-4. 00 . 9 cm. in 301 . 0-300 . 9 cm. in 301 . 0-300 . 9 cm. in	37,047 103,688 53,134	6,708 29,604 61,869 29,427 8,923 8,489	1,865 7,968 18,673 12,095 5,418 13,593	42,151 7,443 41,819 23,707 11,527 7,788	1001.0-1500.9 cu. in. 1501.0-2000.9 cu. in. 2001.0-3000.9 cu. in. 3001.0-5000.9 cu. in. 5001.0-10.000.9 cu. in. 10.001.0 cu. in. and over	7,622 1,066 1,865 794	3,629 1,313 596 427 414 721	13,399 8,267 4,422 6,663 10,875 36,803	2,680 44 1,451 73
Total-Gaseline Engines	2,140,516	1,506,332	\$154,118	545,184	Total - Diesel Engines	100,183	63,058	\$156,968	37,125

^{*-- 1947} Consus of Manufacturors.

Motor Vehicle Production in Canada*

In Units and Their Value

	1	ASSENGER CA	RS	TE	RUCKS AND BL	JSES	TOTAL		
Year	Number of Units†	Wholesale Value	Average Wholesale Value	Number of Units†	Wholesale Value	Average Wholesale Value	Number of Units	Wholesale Value	
1925	135,573 166,887 146,421 197,848 203,307	\$86,158,773 106,000,203 100,962,211 127,263,877 134,023,280	\$635 635 689 643 659	26,397 37,840 32,633 44,206 59,318	\$12,234,486 16,629,334 14,942,017 21,913,122 29,474,395	\$463 439 458 496 497	161,970 204,727 179,054 242,054 262,625	\$96,393,259 122,629,537 115,904,228 149,176,999 163,497,675	
1930. 1931. 1932. 1933. 1934.	121,337 65,072 50,694 53,849 92,647	75,253,581 42,634,173 32,490,129 32,568,268 57,260,156	620 655 641 605 618	32,035 17,487 10,095 12,003 24,205	16,513,225 10,330,763 6,070,667 6,062,195 12,770,318	515 591 601 505 528	153,372 82,559 60,789 65,852 116,852	91,786,806 52,964,936 38,560,796 38,630,463 70,030,474	
1935	135,562 128,369 153,046 123,761 108,369	79,209,276 76,814,258 93,368,282 81,661,687 71,101,204	584 598 610 660 656	37,315 33,790 54,417 42,325 47,057	19,803,771 19,140,946 30,389,011 26,497,038 28,072,712	531 566 558 626 597	172,877 162,159 207,463 166,086 155,426	99,013,047 95,955,204 123,757,293 108,158,725 99,173,916	
1940 1941 1942 1943 1944	109,911 96,603 12,236	83,544,445 81,167,694 10,305,013	760 840 842	113,102 173,588 216,057 178,064 158,038	91,191,516 163,414,253 229,103,128 222,393,092 213,259,582	806 941 1,060 1,249 1,349	223,013 270,191 228,293 178,064 158,038	174,735,961 244,581,947 239,408,741 222,393,092 213,259,582	
1945. 1946. 1947. 1948.	1,868 91,871 167,257 166,819 195,741	1,638,118 82,847,330 182,161,183 210,799,512	877 902 1,089 1,264	130,777 79,657 90,758 96,941 99,962	167,103,012 81,204,338 116,357,486 137,228,722	1,278 1,019 1,282 1,415	132,645 171,528 258,015 263,760 295,703	168,741,130 164,051,668 298,518,669 348,028,234	

[†] Production figures include all wheeled vehicles for military use. Universal carriers and scout cars are not included.

Canadian Motor Vehicle Production-by Months*

	1949	1948	1947	1946	1945	1944	1943	1942
January	14,259	16,715	18,700	8,495	13,745	13,072	16,341	22,644
February	17,354	16,382	20,331	7,484	13,090	13,930	15,998	20,181
March	25,900	27,112	22,491	11,373	14,912	14,625	17,687	20,188
April	27,185	24.243	21,891	16,830	14,351	11,061	15,500	19,549
May	27,450	21,368	21,665	20,022	15,045	12,303	15,689	17,141
June	30,943	23,362	21,137	15,585	14,532	14,317	15,164	21,050
July	25,839	15,106	21,907	17,221	11,093	12,132	11,598	18,672
August	20.784	16,959	15,659	12,293	13,376	13,729	15,046	18,042
September	31,248	23,775	24,205	11,543	8,484	12,511	13,122	18,094
October	28,574	25,057	25,479	14,951	6,596	13,230	13,827	19,477
November	20,008	26,794	23,240	19,105	1,575	14,047	14,186	15,051
December	26,159	26,887	21,310	16,626	5,846	12,451	13,906	18,204
Total	295,703	263,760	258,015	171,528	132,645	158,038	178,064	228,293

^{*} Canadian Automobile Chamber of Commerce.

1948 Canadian Motor Vehicle Registrations—by Provinces*

Province	Passenger Cars	Motor Trucks	Motor Buses	Other Motor Vehicles†	Total Motor Vehicles	Motor- cycles	Trailers
P. E. Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia Yukon and N. W. T.§	8,297 50,198 40,795 237,410 698,384 91,992 109,718 115,350 143,675 1,140	2,588 22,656 16,984 81,478 160,587 32,480 56,285 53,097 52,986 700	27 520 399 2,616 3,201 178 126 392 ‡	330 1,829 3,057 3,008 1,549 1,808 207 3,297 929 70	11,242 75,203 61,235 324,512 883,721 126,458 166,336 172,136 197,590 1,915	48 1,016 1,131 11,441 11,212 1,542 1,179 1,814 4,536 15	610 2,472 3,061 16,733 69,425 9,812 9,685 496 10,117
Total—Canada	1,496,959	479,841 3,934	7,464	16,084	2,000,348 11,551	33,934	122,416
Total—Canada and Newfoundland.	1,504,301	483,775	7,739	16,084	2,011,899	34,159	122,416

^{*} Canadian Automobile Chamber of Commerce. ; Included with trucks. § Estimated. ; Includes read tractors, ambulances, fire trucks, hearses, government and municipal motor vehicles.

New Registrations

CARS AND TRUCKS

New Passenger Car Registrations by Makes, by Years*

	1949		194	В	1947		1946	
Make of Car Chrysler De Soto Dodge Plymouth	Units 130,516 103,311 273,530 527,915	% of Total 2.70 2.14 5.65 10.91	Units 105,315 82,454 213,923 347,174	% of Total 3.02 2.36 6.13 9.94	Units 93,871 72,966 209,552 313,118	% of Total 2.96 2.30 6.62 9.89	Units 65,532 54,420 135,488 211,800	% of Total 3.61 2.99 7.46 11.68
Total—Chrysler Corp.	1.035.272	21.40	748,866	21.45	689.507	21.77	467.240	25.74
Ford Lincoln Mercury	806,766 37,691 186,629	16.67 .78 3.86	486,888 32,638 137,512	13.95 .93 3.94	532,646 24,081 111,198	16.82 .76 3.51	326,822 10,798 61,187	18.01 .59 3.37
Total-Ford Motor Co	1,031,086	21.31	657,038	18.82	667,925	21.09	398.807	21.97
Buick Cadillac Chevrolet Oldsmobile Pontiac	372,425 80,880 1,031,466 269,351 321,033	7.70 1.67 21.32 5.57 6.63	244.762 59,379 709,609 175,531 228,939	7.01 1.70 20.33 5.03 6.56	246,115 53,379 640,709 180,078 206,411	7.77 1.69 20.23 5.68 6.52	126,322 23,666 329,601 93,094 113,109	6.96 1.30 18.16 5.13 6.23
Total-General Motors Corp	2,075,155	42.89	1,418,220	40.63	1,326,692	41.89	685,792	37.78
Frazer	15,827 57,995	.23 1.20	57,994 108,367	1.66 3.10	51,158 55,571	1.62 1.74	1,873 3,501	.10
Total Kaiser-Frazer Corp.	73,822	1.53	166,361	4.76	106,729	3.37	5,374	.29
Crosley Hudeon Nash Packard	10,175 137,907 135,328 97,771	.21 2.85 2.80 2.02	25,400 109,497 104,156 77,843	.73 3.14 2.98 2.23	15,934 83,344 102,808 47,875	.50 2.63 3.25 1.51	2,868 72,484 85,169 36,435	3.99 4.69 2.01
Studebaker Willys All Others	199,460 28,576 5,061	4.12 .59 .10	143,120 21,408 7,210	4.10 .61 .21	102,123 23,400 894	3.22 .74 .03	58,051 2,329 647	3.20 .13 .04
Total-Independents	696,829	14.22	666,828	19.10	483,107	15.25	263,357	14.5
British Ford	3,642 5,087	.08	8,610 3,223	.25				
Total—All Makes	4,838,342	100.00	3,490,952	100.00	3,167,231	100.00	1,815,196	100.00

New Truck Registrations by Makes, by Years*

146W IIIG	1949	9131101	1948	MIGH	1947	i cais	1946	
Make of Truck	Maite	% of	Marina	% of	11-11-	% of		% of
	Units	Total	Units	Total	Units	Total	Units	Total
Autocar	1,655	.17	2,770	.27	4,334	.49	4,755	.76
Brockway	1,626	.17	2,958	.29	4,255	.48	3,683	.59
Chevrolet	345,519	35.93	302,219	29.19	235,803	26.82	171,618	27.44
Crosley	871	.09	2,411	.23	******			
Diamond T	5,172	.54	10,657	1.03	10,475	1.19	5,093	.81
Divco.	3.577	.37	5,618	.54	4,893	.56	3.734	.60
Dodge	116,956	12.16	114,431	11.05	126,736	14.42	96,490	15.43
Federal	1,225	.13	4,026	.39	6,020	.68	4,557	.73
Ford	202,179	21.02	225,729	21.81	186,414	21.20	131,469	21.03
F.W.D.	337	.04	811	.08	1,195	.14	585	.09
G.M.C.	80,407	8.36	74.857	7.23	49.187	5.59	25,645	4.10
Hudson			117	.01	2,534	.29	2,543	.41
International	91,164	9.48	125,203	12.09	113,151	12.87	78.392	12.54
Kenworth	392	.04	478	.05	487	.06	10,352	12.34
	6.866	.71					4 007	
0.11 1	0,000	.71	9,795	.95	10,917	1.24	4,687	.75
	4 000	44	173	.02	245	.03		******
Reo	4,003	.41	10,773	1.04	12,911	1.47	10,489	1.68
Sterling	229	.02	411	.04	576	.07	510	.08
Studebaker	55,099	5.73	50,657	4.89	41,861	4.76	25,360	4.06
Ward La France	†		271	.03	509	.06		
White	8,318	.86	11,603	1.12	13,086	1.49	10,117	1.62
Willys-Jeep	14,472	1.50	48,644	4.70	47.612	5.42	42,135	6.74
Willys-Truck	18,293	1.90	27,840	2.69	2,207	.25		
All Óthers	3,601	.37	2,722	.26	3,724	.42	3,387	.54
Total	961,961	100.00	1.035.174	100.00	879,132	100.00	625.249	100.00
6 Date from B. I. Balls & Co I Insterded with	All Others				000000000000000000000000000000000000000			

New Car Registrations by Months, by Years*

	1940)	1948		1947	,	1946		1941	
January Months February March Auril May June July August September October November Docember	Units 273,161 256,218 380,594 380,992 446,251 432,470 448,477 478,556 459,647 465,765 409,702 414,579	96 of Total 5.64 5.34 7.45 8.08 9.22 6.94 9.27 9.89 9.50 9.53 8.47 8.57	Units 274, 978 249, 781 311, 650 330, 555 255, 638 246, 926 291, 206 317, 788 296, 339 291, 442 313, 230 311, 419	% of Total 7,88 7,16 8,83 9,47 7,32 7,07 8,34 9,10 8,49 8,39 8,97 8,92	Units 209, 963 214, 333 264, 714 290, 228 286, 719 289, 963 283, 167 284, 966 251, 685 281, 428 258, 934 312, 953	% of Total 6, 90 6, 77 8, 38 9, 16 9, 05 8, 52 8, 31 8, 38 7, 95 8, 17 9, 06	Units January through June 483, 299 172, 961 199, 318 219, 281 225, 180 230, 424 274, 735	27.18 9.53 10.68 12.06 12.41 12.68 15.13	Unite 297, 556 299, 701 419, 396 408, 466 614, 476 443, 470 291, 795 246, 595 125, 293 165, 485 194, 747 174, 186	% of Total 7, 97 8, 63 11, 24 13, 09 11, 29 10, 50 6, 61 3, 38 4, 42 4, 67
Total	4.838.342	100.00	3.490.952	100.00	3,167,231	100.00	1,815,196	100.00	3,731,186	100.00

^{*} Data from R. L. Polk & Co.

New Car and Truck Registrations—by Years*

Year	New Passenger Cars	New Commercial Vehicles	Total New Cars and Trucks	Year	New Passenger Cars	New Commercial Vehicles	Total New Cars and Trucks
1928	3,139,579	341,123	3,480,702	1939	2,653,377	486,748	3,140,125
1929	3,880,206	527,057	4,407,263	1940	3,415,905	559,150	3,975,055
1930	2,625,979	410,699	3,036,678	1941	3,731,166	640,697	4,371,863
1931	1.908.141	313,884	2,222,025	1942	304,691	77,422	382,113
1932	1.096.399	180,413	1,276,812	1943	205,806	62,469	268,274
1933	1,493,794	245.869	1,739,663	1944	65,730	121,269	186,999
1934	1,888,557	403,886	2,292,443	1945	71.877	350,932	422,809
1935	2,743,908	510,683	3,254,591	1946	1,815,196	625,249	2,440,445
1936	3,404,497	611,644	4,016,141	1947	3,167,231	879,132	4,046,363
1937	3,483,752	618,249	4,102,001	1948	3,490,952	1,035,174	4,526,126
1938	1,891,021	365,349	2,256,370	1949	4,838,342	961,961	5,800,303

^{*} Sources: 1928 through February, 1942 and 1948 and later years compiled by R. L. Polik & Co. Passenger car data from March, 1942 through July, 1945 are from OPA and represent new car releases to civilian users. Commercial car data from April, 1942 through July, 1945 are from WPB and ODT and represent certificates of transfer issued to civilian users, excluding government exemption permits.

New Motor Vehicle Registrations, by States*

	NEW	PASSENGER (CARS		IEW TRUCKS		TOTAL NEW VEHICLES		
STATE	1949	1948	1947	1949	1948	1947	1949	1948	1947
Alabama	58.273	40.432	35.508	21.674	22,309	17.615	79.947	82,741	63,123
Arizona	20.995	12,994	10.655	5.744	6.042	4.811	26.739	19.038	15,488
Arkansas	34.030	21.319	19.786	21,969	18.289	14.563	55,999	39.606	34,349
California	389.544	272,209	253.341	55.036	64,009	56.653	444.580	336,218	311,994
Colorado	42.770	27.942	25.958	12.569	12.285	9.490	55.339	40.227	35,448
Connecticut	66.278	50.745	48.782	7.212	9.903	8.665	73.490	60.648	87,447
Delaware	14.656	9,996	8.846	2.867	3.238	2.733	17.622	13.284	11.579
Dist. of Col.	29.200	25.270	23,186	2,954	3.987	3.299	32,163	29.257	26,488
Florida	84.238	53.746	48.009	19.789	19.557	18.383	104.007	73.303	67.392
Georgia	80.886	59.703	53.432	27.354	28.207	20.499	108.240	87.910	73.931
Idaho	23.211	14.554	12.003	8.001	8,258	6,110	31,302	22,812	18,203
Illinois	345.156	241,231	218.536	51.130	52.646	45.457	396,286	293.877	263,993
Indiana	148.827	101,128	97.223	26.062	27,196	25.755	174.889	128.324	122.978
lowa	102,183	68.947	54.837	25.823	26.358	20.835	128.006	95.305	75.672
Kansas.	74.780	48,970	40.864	22.234	22.246	16.957	96.994	71.216	87.821
Kantuaku	61.597	43.082	38.144	21,116	22,170	17,193	82,713	85.252	88.337
Kentucky Louisiana	65.820	44.925	35,525	18.684	16.061	12.653	84.504	60.986	48,178
Maine .	23,140	17.298	15.680	6.032	7.497	7.683	29, 172	24.795	23.373
Mandand	69.985	52,762	48.034	9.954	13.267	12.412	79.939	66.029	60.446
Maryland	133,288	102.244	97.447	12.698	17.878	17.695	145,986	120,122	115.142
Massachusetts	321,421	260.853	246,973	35.257	39.568	33.563	356.678	290,421	280.526
	107.436	76,781	60.567	22.555	23.996	17.108	129.990	100.777	77.675
Minnesota	40,163	28.242	26,382	18 663	18.093	15.264	58.826	46.335	41.640
Mississippi	131,260	93,266	84,905	31.915	31.611	27.631	163.184	124.877	112.536
Missouri	23,681	18,014	15,300	9.714	10.453	8.243	33.395	28.467	23.543
Montana	51,106	35.234	28.654	17.030	16.664	12.082	68.136	51.898	40.738
Nebraeka	6,607	5,028	4.597	1.788	1.654	1.371	8,396	6.682	5,970
Nevada	15, 162	10.539	10.790	3,147	3.838	3.749	18.309	14.377	14.539
New Hampshire	165.842	116,945	106.585	23,158	25.219	22,604	189.000	142 164	129, 189
New Jersey	17.571	10.897	8,960	7.446	6.082	4.952	25.017	16.979	13,921
New Mexico	415.634	338.254	308.710	47.784	62,446	56.259	463,418	400.700	264,966
	93.514	59.584	54.756	27.581	28.064	24.445	121.065	87.638	79.201
North Carolina	22,905	13.350	11,894	9,690	8.283	6,151	32.505	21.642	18.045
North Dakota.	302.830	220,248	215.359	39, 886	47.755	45,336	342,716	298.003	290.695
	65.563	44.942	39.119	23.677	22.544	18.392	88.240	67,406	57.511
Oklahoma	55.212	39.656	34,121	12,865	15.560	12.184	68.077	55,215	46,301
Oregon	336,446	257.764	228.733	46.306	80.271	52,586	382,752	318.035	281,319
Pennsylvania	24,463	19,816	18,261	3,479	4.800	3,495	27.942	24,416	21.786
Rhode Island		30.599	28.705	12,148	12.536	11.194	57.691	43,135	30.00
South Carolina	45,543	14,338	10,808	8.074	7.872	5,549	30.200	22,210	16.357
South Dakota	22,215	60,141	59.732	26.682	28.756	23.206	105.532	86,897	82.93
Tennessee	78,850			71.650	67.737	55.182	315,487	236,116	194.96
Texas	243,837	168,379	130,780	5.756	5.968	4.612	27,122	19.842	16.000
Utah	21,368	13,874	12,278						12,116
Vermant	13,355	8,991	8,164	3,458	4,294	3,946	16,813	13,285 97,045	09.99
Virginia	104,106	73.515	67,435	21,648	18.054	13.780	125,754	72.163	61.491
Washington	74,241	54,109	47,711						
West Virginia	36,293	25,096	22,882	10,451	12,082	9.019	46,744	37,180	31,90
Wisconsin	120,845	84,224	71,116	22,596	23,396	19,739		167,622	
Wyoming	12,023	8.766	7.048	4.567	4,853	3,492	16,980	13,619	10,54
Total	4.838,342	3,490,952	3,167,231	961,961	1,035,174	879,132	5,800,303	4,528,126	4,048.36

^{*} Data from R. L. Polk & Co.

73% of 1949 New Truck Sales Under 14000 G.V.W.

New Truck Registrations by Makes, by G.V.W.—1949 and 1948

		GROSS VEHICLE WEIGHTS									
Make	Year	5,000 lb. or less	5,001- 10,000	10,001- 14,000	14,001- 16,000	16,001- 19,500	19,501- 26,000	Over 26,000	Total		
AUTOCAR	1949 1948	*****	*****	*****	******	*****	*****	1,655 2,770	1,655 2,770		
BROCKWAY	1949 1948				166 370	128 239	631 1,606	701 743	1,626 2,958		
CHEVROLET	1949 1948	179,489 124,669	89,622 72,143	26,890 32,651	49,518 72,756	*****	*****	*****	345,519 302,219		
CROSLEY	1949 1948	871 2,411			11/2/2	******	*****	*****	871 2,411		
DIAMOND T	1949 1948	*****	1,025 1,115	1,507 3,779	1,217 3,530	521 1,126	553 704	349 403	5,172 10,657		
DIVCO	(1949 1948	*****	3,168 4,678	409 940					3,577 5,618		
DODGE	1949 1948	52,866 42,097	32,398 28,710	50 978	20,945 29,777	9,482 11,377	1,212 1,492	3	116,956 114,431		
FEDERAL	(1949 1948			60 625	467 1,981	266 396	357 821	75 203	1,225 4,026		
FORD	/1949 1948	99,044 79,616	35,909 50,287	30,387 51,140	25,901 31,047	6,795 10,717	4,143 2,922		202,179 225,729		
F. W. D.	(1949 1948		******	******	*****	27 64	227 609	83 138	337 811		
G. M. C.	1949	34,431 20,962	18,616 14,316	8,966 15,339	8,375 9,522	5,245 8,507	2,048 3,175	2,726 3,036	80,407 74,857		
INTERNATIONAL	1949	20,603 25,000	25,647 29,306	575 30,749	26,100 13,078	9,540 13,474	7,079 10,207	1,620 3,389	91,164 125,203		
KENWORTH	1949 1948	******						392 478	392 478		
MACK	1949 1948				654 960	741 1,274	1,826 4,202	3,645 3,359	6,866 9,795		
PONTIAC	(1949 1948	775					*****		775		
REO	1949			3,953	2,281 4,684	1,304 1,404	327 246	91 486	4,003 10,773		
STERLING	1949 1948	******		*****			16 14	213 397	229 411		
STUDEBAKER	1949 1948	25,159 18,651	14,788 10,979	9,279 16,638	5,873 4,389				55,099 50,657		
WHITE	1949				543 1,005	1,305 423	5,173 8,701	1,297	8,318 11,603		
WILLYS-JEEP	1949 1948	14,472 48,644							14,472 48,644		
WILLYS-TRUCK	/1949 1948	9,284 16,766	9,009 11,074		******		******		18,293 27,840		
ALL OTHERS	/1949 1948	1,322 858	111 457	259 162	24	222 263	239 408	649 1,132	2,820 3,283		
TOTAL	1949 1948 1947 1946	438,316 379,674 278,251 243,806	230,293 223,065 153,643 61,092	78,382 156,954 220,801 183,774	142,064 173,102 152,549 87,577	35,576 49,264 25,329 12,759	23,831 35,107 29,076 19,409	13,499 18,008 19,483 16,832	961,961 1,035,174 879,132 652,24		
PER CENT OF TOTAL	1949 1948 1947 1946	45.56% 36.68% 31.65% 38.99%	23.94% 21.55% 17.48% 9.77%	8.15% 15.16% 25.12% 29.39%	14.77% 16.72% 17.35% 14.01%	3.70% 4.76% 2.88% 2.04%	2.48% 3.39% 3.30% 3.10%	1.40% 1.74% 2.22% 2.70%	1009 1009 1009 1009		

^{*-}Based on data from R. L. Polk & Co.

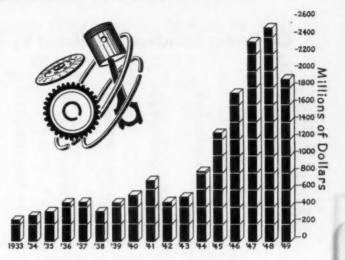
Sales of Replacement Parts and Accessories

Wholesale Value of Repair Parts and Accessories Sales, 1934-1949

	_	_	 _	-			-	-	-	•	•	
Year												Wholesale Value
1933												\$234,461,000
1934												304,642,000
1936												448,527,000
1937												464,619,000
1938												348,068,000
1939							×					454,673,000
1940												553,004,000
1941												718,212,000
1942									×			471,957,000
1943												
1944											À	816,724,000
					,							1,284,926,000
												1,752,918,000
									,			
1949*			, ,		,		*	,				1,912,000,000

* Partly ostimated.

The above data are based on Federal Excise tax col-ions. The excise tax does not apply on parts and acces-ee exported, so these values apply for demestic cales, P. Prior is July 1, 1944, asless to U. S. Government wer-subject to the tax, but have been since that date.



Monthly Sales of Parts and Accessories in the U.S. 1944-1949*

1410111	iny Jules of	di is dila A	ecessories III	1116 0. 3., 1	,,,,,,,	
Month	1949	1948	1947	1946	1945	1944
January	\$197,157,600	\$185,849,230	\$181,118,000	\$127,253,760	\$93,602,000	\$62,639,440
February	173,658,000	203.993.600	201.061.400	131.824.160	89,529,120	57,592,720
March	167,357,800	218,980,200	194,672,170	141,749,200	115,370,200	67,048,380
April	171,985,910	251.843.500	178,323,680	108,620,100	118,461,980	57,611,860
May	157,077,540	192,566,150	212,623,100	146,114,660	118,178,100	57,996,540
June	172,172,250	254,362,900	175,730,820	130,410,900	129,543,740	73,864,560
July	137,159,760	213,983,500	184,101,360	118,871,160	91,432,760	74,502,800
August	167,084,340	244,890,700	256,863,200	175,002,680	123,951,240	70,657,740
September	153,414,420	202,219,700	198,352,320	145,876,740	101,457,320	66,556,540
October	153,741,740	268,940,400	227,763,200	195,721,800	99,932,480	88,610,840
November	136,165,540	156,790,680	254,845,100	150,221,320	97,885,600	58,517,320
December	*********	158,451,200	88,095,260	181,251,720	105,581,660	81,125,240
Total	†\$1,912,000,000	\$2,552,871,760	\$2,353,523,120	\$1,752,918,200	\$1,284,926,200	\$816,723,980

nth in which sales are made and the month in which collections are normally reported, the estimated sales volumes, record st. | Partly estimated. " As there is approximately a two months' lag between the month above are based on the monthly collections commencing March 1st.

1947 Production and Use of Parts for Cars, Trucks and Buses*

PRODUCT	Total Number of Units Produced ¹	Total Number of Units Used in Assembly of New Vehicles	Total Number of Units for Replacement and Other Purposes
Engines, new (with or without cylinder heads, fuel pumps, water pumps and other standard components): Gasoline, Decel and semi-Diesel	8,767,000 15,000 8,657,000	4,680,000 13,000 4,680,000	1,087,000 2,000 3,977,000
Pistons: Aliuminum. All Other	50,407,000	22,650,000	27,757,000
	16,396,000	8,218,000	8,178,000
Piston Rings: Oil Type . Compression	197,582,000	47,901,000	149,581,000
	356,113,000	62,148,000	293,985,000
Water Pumpe.	9,485,000	5,546,000	3,939,000
Storage Batteries.	231,652,000	4,693,000	226,959,000
Battery Charging Generators.	5,728,000	4,693,000	1,035,000
Starting Motors	25,751,000	4,693,000	1,058,000
Spark Plugs	3252,116,000	30,797,000	221,319,000
Mufflers (exhaust)	13,559,000	4,693,000	8,866,000
Muffler Tailpipes. Radiators, complete. Radiators corres (includes cores incorporated in complete radiators).	8,125,000	4,693,000	3,432,000
	5,817,000	4,693,000	1,124,000
	5,840,000	4,693,000	1,147,000
Wheels (car, truck and bus types—including these for truck trailers	12.937,000	24,691,000	4,397,000
and trailer coaches)		6,976,000	5,961,000
Shock Absorbers. Fan Belts and similar type belts for meter vehicle engines	21,340,000 35,667,000 11,778,000	18,898,000 5,678,000 4,472,000	4,644,000 29,989,000 7,306,000

*-1947 Census of Manufacturers.

a—1947 Census of Masufacturers.
—The number of noter vehicle parts for
the replacement market was derived from the
flagures on "Total Number of Units Produced"
reported by parts producers and motor which
manufacturers and the figures on "Total Numbter Units Used in Assembly of New Vehicles" reported by motor vehicles producers. The
number of units produced included some parts
suitable for use in motor vehicles but which
may have been used for other purposes. Nonmanufacturers and the support of the
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>—Includes a small quantity used for farm tractors.

a-Includes a very small quantity of air-traft type spark plugs.

CENSUS OF

Car Dealer Franchises by Makes by Population Groups*

As of January, 1950

POPULATION DIVISIONS

Make of Car	Under 1,000	1,000- 2,500	2,500- 5,000	5,000- 10,000	10,000- 25,000	25,000- 80,000	50,000- 100,000	Over 100,000	Total Franchises
Buick	165	468	697	621	482	181	104	195	2,840
Carliffee	20	465	102	287	252	142	88	114	1.262
Chayrolet	1.931	1 000	5 122	701	587	211	136	416	7.190
Chrysler	447	413	879	510	802	194	110	313	3.200
Co Soto	441	400	204	440	472	102	112	202	2 811
Dedge	408	492	304	440	802	182	191	200	2 004
Ford	502	830	1 100	970	802	210	144	451	8 662
Mudan	1,498	1,090	1,107	774	400	170	111	989	9 198
Malan Contract variation of the last	180	233	328	390	420	1/2	0.7	241	2.786
Kaiser-Frazer	516	966	431	400	302	160	97	166	1 053
Lincoln	37	56	86	163	290	153	101	100	1,003
Mercury	97	126	154	227	324	184	101	192	1,309
Masn.	32	46	96	204	336	109	100	188	2,000
Oldamobile	214	611	648	579	495	184	113	238	3,063
Packard	28	74	180	298	349	158	104	178	1,363
Plymouth	1.357	1,935	1,695	1,640	1,502	568	344	924	9,960
Pontiac	336	839	748	629	506	195	112	250	3,624
Studebaker	194	288	338	449	480	179	116	246	2,270
Willys	192	230	214	233	257	119	86	152	1,491
All Others	35	89	53	65	76	61	48	146	546
Total Franchises	8,189	11,495	9.675	9.383	8.907	3.562	2,248	5.307	58.764

^{*} Tracia List Desertment Chillen Compan

81% of Dealers in Towns Under 25,000

Car Dealer Franchises by States by Population Groups*

As of January, 1950

POPULATION DIVISIONS

State	Under 1,000	1,000- 2,500	2,500- 5,000	5,000- 10,000	10,000- 25,000	25,000- 50,000	50,000- 100,000	Over 100,000	Total Franchises
Alabama	56	142	108	109	90	56	46	42	649
Artzona	31	66	59	116		21	25		318
Arkansas	64	163	223	161	90	21	21	24242	752
California	187	454	524	508	474	244	166	416	2.973
Colorado	94	171	125	127	93	18	22	66	716
Connecticut	28	67	83	91	178	118	55	78	696
Delaware	22	35	39	17				21	134
District of Columbia		94	39	14.		4441	****	105	105
Florida	30	127	232	159	194	56	21	84	903
Florida	96	227	191	185	182	19	72	44	906
Georgia	90	241	191	103	102	10	14	***	
Idaho	80	129	182	50	114	21			576
Illinoia	446	638	471	547	466	263	155	476	3,400
Indiana	202	342	226	351	264	178	78	141	1.782
lowa	450	479	313	262	152	106	78	31	1,870
Kansas	266	353	259	178	259	22	18	60	1.415
Kentucky	148	290	174	143	68	93	15	51	982
Louisiana	59	135	138	156	61	45	21	31	646
Maine	44	73	90	129	96	32	21		487
Maryland	180	110	98	15	91	37	4.1	124	655
Massachusetts	45	93	148	221	430	217	138	283	1.575
	40	9.0	140	261	430	217	138	200	
Michigan	365	557	271	329	342	148	124	303	2,438
Willinesota	576	532	291	295	190	16		161	2,061
MITSRIBBIDDI	79	179	134	115	169	18	21		715
Missouri	296	333	237	238	200	21	39	207	1.541
Montana	112	158	105	113	77	37		4445	602
Nebraska	257	297	153	110	119		21	40	997
Nevada	31	50	33	21	19			-	154
New Hampshire	19	58	53	32	94	41	25	10000	322
	88	138	175	299	330	182	100	148	1.458
New Mexico	36	49	63	121	79	25			372
New Medico		40	63	121	10	25			312
New York	492	563	565	426	581	183	202	713	3,725
North Carolina	138	245	205	171	244	68	84	22	1,109
North Dakota	249	196	24	85	57	21			631
Ohio	324	483	394	497	436	250	86	478	2.894
Oklahoma	64	302	213	262	278	42	Levis.	56	1.217
Oregon	118	133	183	151	98	20		56	796
Pennsylvania	166	612	848	797	870	198	238	421	4.342
Rhode Island	22	19	17	12	36	54	19	45	224
South Carolina	37	125	132	131	90	42	41		586
South Daketa	187	187	80	47	91	23			615
	140			-		2.0			
Tonnessee	92	157	217	172	102	18	272.66	106	884
Texas	270	767	861	743	411	150	143	162	3.507
Utah	36	102	102	51	41	21		30	383
Verment	51	65	41	73	31	19			280
Virginia	322	196	151	116	95	82	69	6.5	1.096
Washington	196	221	190	84	136	56	-	136	1.019
West Virginia	131	204	112	146	127	38	68		826
Wisconsin.	542	380	282	192	180	223	42	110	1.951
Wyaming	34	129	62	29	72		17712	****	326
Total Franchises	8,109	11,495	9,675	9,383	8,907	3.562	2.248	5,307	58,784
Per Cent of Total 1950	13.84%	19.58%	16,48%	15.97%	15,16%	6.06%	3.82%	9.03%	100.00%
Per Cent of Total-1942	17.45%	19.68%	15.54%	14.58%	13.63%	5.88%	3.58%	9.68%	100.00%

^{*} Trade List Department-Chilton Company

CAR DEALERS

Car Dealer Franchises by Makes, by Years*

(As of January of Each Year)

	Gar Make	1950	1948	1942	1941	1940	1939	1938	1937	1936	1935
	Suick	2,840	2,361	2,544	2,491	2,572	2,657	2,780	2,516	2,465	2,303
	Chevrolet	7,190	0/3		7.962	8,100	8.406	8.752	040	0.000	8,578
	Chrysler	3,260	0.000	7,795	3,328		3.383	3.837	4.007	6,007	
	Chrysler		3,036	3,333	3,326	3,276	3,363		4,007	4,309	4,380
e:-The term "Pas-	De Sote	2,811	2,549	2,400	2,469	2.512	2,000	2,926	2,800	3,406	1,880
ger Car Franchises"	Dodge	3,894	3,670	3,883	3,733	3,959	4,113	4,390	4.007	3.772	3,297
	Ford	6,662	6,620	7.034	7,156	7,404	7,825	8,245	8,301	7,948	7,388
ers to retail outlets	Graham	******	122445	FATALE.	******	480	611	877	958	1,120	782
any given make, A	Mudson	2,128	2.144	2.342	2,867	2,436	2,681	3,390	3,263	3.023	2,641
	Hupmobile				******		191	302		771	763
aler organization	Kaiser-Frazer	2,765	1.889	*	*****		*****				
en handles more	Lincoln	1.063	******	2,516	2.356	2,211	1.605	*****	*****		
	Lincoln-Mercury	******	1.948			111111	******	111111	444444	411111	******
n one make of pas-	Mercury	1,360	242411	4,300	3,655	2,116					
senger car.	Nash	1,178	1,161	1,792	1,775	1.786	1.533	1.763	1.314	1,400	1,203
	Oldsmobile	3,083	2,533	2.543	2,448	2,424	2,493	2 588	2,454	2,227	1 811
	Packard	1,363	1,344	1,117	1,131	1.031	1.008	1,283	1,120	843	1,611
	Dismouth	9,965	9.236	9.670	9,530	9.747	10,184	11,143	11.072	11,487	9,537
	Piymouth	3,624	2,854	3,370	3,370	3,430	3,411				2,314
	Otendahadaan					3,430		4,006	3,413	2,791	
	Studebaker	2,270	1,914	2,792	3,316	2,400	1,873	2,335	2,000	1,832	1,908
	Willys Overland	1,491	1,156	1,298	1,584	913	1,143	1,476	580	12/232	*4*452
	All Others	566	202	161	828				1 779	2 046	2 882

^{*} Trade List Department-Chilton Company.

Car Dealer Franchises by Makes by States*

(As of January, 1950)

State	Bulck	Cadillac	Chevrolet	Chrysler	De Soto	Dedge	Ford	Hudson	Kaleer- Frazer	Lincoln	Mercury	Nash	Oldsmobile	Packard	Plymouth	Pentiac	Studebaker	Willys	All Others	Total Franchises
Alabama	26	9	100	33	25	45	100	31	17	9	14	12	31	11	103	32	24	17	10	849
Arizona	23	12	34	13	12	21	31	8	7	8	8	10	18	6	46	15	19	8	18	318
Arkanas	31	13	84	41	39	59	90	21	41	9	10	11	38	14	139	48	33	29	2	782
California	156	84	290	139	149	190	286	123	99	87	101	65	160	114	478	162	199	75	54	2,973
Colorade	34	16	85	50	22	48	74	30	37	12	17	13	35	20	120	39	30	21	13	716
Cennecticut Delaware District of Celumbia Florida Georgia	42 5 2 43 39	21 2 1 30 23	76 17 5 104 148	38 6 7 41 57	30 4 6 40 34	43 10 8 65 75	87 13 14 99 136	32 5 8 26 25	30 8 4 48 30	12 4 1 22 29	13 5 2 24 27	19 4 4 14 14 12	40 8 3 45 47	23 2 4 23 19	111 20 19 146 166	49 8 4 40 64	34 6 4 34 33	16 3 2 32 32 26	11 4 9 18 5	096 134 105 903 906
Idaho	28	18	50	21	27	43	51	19	31	15	22	13	37	16	91	32	27	29	8	576
Illinois	179	73	427	163	180	225	397	122	230	61	71	77	178	88	568	198	133	68	22	3,480
Indiana	98	40	215	86	91	116	198	84	91	24	28	32	100	49	293	102	71	42	22	1,782
Iowa	107	36	280	100	81	118	263	82	108	21	34	29	87	28	299	115	72	32	10	1,870
Kanaas	64	29	199	76	64	96	174	47	62	24	42	28	78	28	236	82	39	22	27	1,415
Kentucky .	47	8	131	58	49	79	129	31	33	17	18	11	- 47	22	186	56	27	30	3	982
Louisiana	23	15	81	40	19	52	82	17	28	9	10	8	34	10	111	46	25	34	2	646
Maine	21	9	65	22	16	26	63	22	31	9	11	10	24	14	64	38	16	24	2	487
Maryland	28	10	60	43	42	43	64	35	29	13	13	15	32	13	128	35	32	17	3	655
Massachusetta	74	49	160	96	88	90	139	68	73	31	35	47	95	38	274	110	62	36	10	1,575
Michigan Minnesota Mississippi Missouri Montana	128 105 24 49 23	48 32 14 18 14	294 319 103 217 71	122 126 50 95 24	127 100 35 86 22	130 125 52 114 43	286 267 99 202 64	109 55 16 35 23	142 81 17 59 46	54 25 12 26 13	68 63 15 36 18	49 38 14 30 11	135 105 26 74 34	41 26 14 24 17	388 351 137 295 80	169 113 42 95 37	85 76 27 51 29	87 25 15 28 23	21 39 3 7	2,439 2,061 715 1,541 802
Nebraska Nevada New Hampehire New Jersey New Mexico	50 8 18 61 25	23 4 8 37 7	150 12 45 137 43	70 9 15 95 19	36 9 11 79 17	99 10 22 97 24	137 19 35 116 36	24 5 13 64 13	61 7 14 64 17	10 4 7 28 8	18 4 9 30 10	9 3 10 39 9	42 6 19 74 26	16 6 7 45 11	164 28 48 271 60	88 8 22 85 24	37 7 7 66 15	28 5 9 39 7	8 3 31 1	997 184 322 1,458 372
New York North Carolina North Dakota Ohio Oklahoma	163	80	404	205	177	252	385	155	184	69	74	88	223	113	634	248	162	99	34	3,725
	60	26	152	63	47	87	153	39	41	18	23	16	61	26	197	84	46	27	3	1,169
	20	8	112	37	32	37	97	15	20	8	21	10	24	3	106	34	30	14	3	631
	151	62	348	165	165	173	307	114	132	53	09	58	161	78	503	180	106	60	9	2,894
	62	29	165	54	67	81	144	31	48	19	25	21	78	22	202	83	31	35	12	1,217
Oregen Pennsylvania Rhode Island South Carolina Seuth Dakota	34	20	82	36	39	50	71	28	53	14	20	18	33	23	125	47	31	28	4	786
	197	90	456	250	214	285	427	198	229	78	92	116	233	115	749	263	176	117	57	4,342
	10	5	17	13	14	13	14	10	13	7	7	8	13	8	40	13	12	4	3	224
	30	17	84	30	25	46	83	20	15	13	13	8	25	13	101	38	19	14	4	500
	30	9	94	27	34	33	106	18	29	8	22	10	24	8	94	32	23	11	3	615
Tennessee. Texas. Utah. Vermont Virginia. Washington	40	16	109	51	42	00	100	33	34	19	26	13	36	10	153	56	41	18	5	964
	188	77	415	226	178	256	375	103	129	64	84	51	186	79	660	228	105	90	13	3,507
	21	14	38	22	17	24	36	19	22	6	10	5	19	8	63	26	20	8	5	383
	13	7	34	17	12	16	29	8	17	4	7	8	15	8	45	17	11	6	6	290
	42	16	141	66	54	78	139	29	84	17	21	17	48	18	200	79	45	22	8	1,006
	41	23	104	59	49	87	112	32	73	15	21	28	54	25	175	55	37	38	13	7,019
West Virginia	38	12	93	47	34	96	86	34	48	14	25	16	42	20	137	43	31	45	6	826
	121	37	323	99	80	119	263	61	63	26	36	37	115	29	298	135	66	42	1	1,951
	20	4	16	16	12	26	33	18	15	6	6	6	16	10	54	18	18	16	16	326
Total	2,840	1,282	7,190	3,200	2,811	3,894	6,062	2,128	2,768	1,063	1,388	1,178	3,083	1,363	9,965	3,624	2,270	1,491	566	58,784

^{*} Trade List Department-Chilton Company

Automotive Wholesalers, Dealers and Repair Shops-by Years*

(As of January of Each Year)

	Wholesalers	Passenger Car Dealers	Total Truck Dealers	Car and Truck Dealers	Independent Repair Shops	All Retail Outlets:
1930	4.028	51,560	25,436		47,882	117,493
1931	4.668	47,144	26,137	48,658	53.898	118,713
1932	5.051	42,881	25,952	43,708	58.045	108.147
1933	5,337	38,003	23,746	39,370	59,547	103,113
1934	5,430	34,069		35,265	65,064	102,456
1026	5,757	35,977	*****	37,238	64.518	105,991
1000	5,905	39,769	23.045	41,201	60.574	
1027	5,874	41.288	24.853	43,461	56,423	105,579
1000						102,808
1000	5,934	43,747	27,248	46,224	51,709	101,053
	6,019	39,936	26,909	41,992	50,406	95,418
1940	6,176	39,258	24,575	41,870	49,091	93,764
1941	6,575	39,833	24,992	41,790	49,208	95,296
1942	6,631	38,748	32,291	40,537	47,552	93,022
1943	6,130	32,470	27,820	34,270	43,540	80,863
1944	6,101	31,200	227322	33,000	42,166	78,550
1945	6,217	30,110	26,370	31,930	41,193	78,498
1946	6,612	30,709	27,159	32,439	42,702	81,638
1947	7.328	34,424	29,397	36,354	49,485	91,229
1948	7,982	38,480	25,998†	40,410	55.694	104.504
1949	8,338	40.022	27,574	43,004	59,908	109,499
1950	8,567	43,079	28,307	45,918	63,714	115,026

^{*} Trade List Department - Chilton Company. † Reduction in truck dealers caused by discontinuance of Plymouth truck production.

† Includes Car and Truck Dealers, Independent Renals Shops, Regular and Specialized Body and Fender Renals Shops.

Automotive Wholesale and Retail Outlets, by States

With Number of Motor Vehicles per Outlet

		WHOLE	SALERS		DEAL	.ERS		REPAIR	SHOPS	RETAIL C	UTLETS
STATE	Total Motor Vohicle Registrations	Number of Wholecalors	Motor Vehicles per Wholesalers	Passenger Car Dealers	Truck Dealers	Car and Truck Dealers	Motor Vehicles per Car and Truck Dealer	Inde- pendent Repair Shopa	Motor Vehicles per Repair Shop	All Retail Outlets	Motor Vehicle per Outle
labama	545,704	143	3,816	485	386	502	1.087	379	1.440	927	586
rizona	234,444	89	3.398	234	162	237	989	396	592	717	32
rkansas	405,500	129	3,143	606	406	603	672	545	744	1.131	35
alifornia	3.971.141	745	5.330	2,182	1.376	2,306	1.722	6,420	819	9.337	42
olorado	507.849	105	4.837	526	362	703	722	850	597	1.453	35
onnecticut	620.251	123	5.043	542	311	552	1.124	834	744	1.545	40
elaware	90.317	22	4,105	101	68	103	877	242	373	388	23
istrict of Columbia	172,289	24	7,179	67	39	83	2,076	192	897	306	56
orida	867.474	163	5.322	639	416	673	1,289	754	1,150	1.486	51
eorgia	797.678	168	4.748	718	521	750	1.064	459	1.738	1.258	63
laho	238.209	67	3.555	394	289	433	550	511	466	965	24
linois	2.414.757	460	5.249	2.513	1.583	2.738	882	3.794	638	6.823	35
idiana	1,303,960	240	5.433	1,326	911	1.443	904	1,820	716	3,290	3
WB.	973,843	215	4,530	1.382	994	1,498	650	1,388	702	3.055	3
ansas	814,414	166	4.908	1,029	895	1,086	750	981	830	2.079	3
entucky	682,658	141	4.842	700	499	772	884	465	1.468	1.324	5
ouisiana	613,103	113	5,426	473	349	514	1,193	498	1.231	1.056	5
laine	247,082	58	4.260	374	258	399	619	555	445	929	21
faryland	607,250	103	5,896	483	290	504	1.205	924	657	1.463	4
lassachusetts	1,169,215	228	5,128	1,178	667	1.218	960	1,529	765	2.950	3
Nichigan	2,184,003	338	6.462	1,785	1,095	1,859	1,175	2.830	772	4.954	4
Ainnesota	1.058,441	161	6.574	1,468	1.090	1.648	645	1.822	581	3.632	21
fississippi	403,889	98	4,080	515	366	538	751	210	1,923	772	50
fiseouri	1,205,000	266	4,530	1,172	751	1,235	976	1,342	898	2.762	43
Aontana	240,467	62	3,878	454	322	483	498	357	674	900	21
lobraska	557,729	116	4,808	697	527	772	722	901	619	1,757	3
levada	66,595	16	4,162	103	69	115	579	155	430	293	2
lew Hampahire	162,017	29	5.587	241	165	241	672	290	559	557	25
lew Jersey	1,424,015	230	6.191	1,062	640	1,160	1,228	2,631	541	4,057	3
lew Mexico	188,168	63	2.955	260	170	274	679	402	463	704	21
lew York	3,330,422	561	5.937	2,815	1,691	2,943	1,132	6,433	518	10,222	3
iorth Carolina	899,645	206	4,367	877	580	920	978	783	1,149	1,760	5
orth Dakota	255,790	463	4,826	460	363	508	504	429	598	950	2
hio	2,500,615 748,627	185	5,401 4,047	2,123	1,284	2,261	1,106	2,786	896	6,231	4
klahoma	621,415	140	4,439	893 551	614	965	776	1,072	698	2,151	3
regen	2,856,486	534	5.349	3.085	1.852	589	1,055	1,367	455	2,048	3
hode Island.	231,928	38	6.103	3,065	82	3,234	883	5,491	520	9,199	3
outh Carolina	500.872	92	5.444	441	296	178 453	1,303	304	763	537 755	4
outh Dakota	269,215	42	6,410	451	333	478		344	1,450		
ennessee	686.600	146	4.703	638	434	673	1.020	615	783 1,116	1,337	3 5
REAR	2,475,000	525	4.714	2,551	1.669	2,700	917		703		3
tab	220.104	70	3.144	268	1,009	2,700	767	3,523	431	6,299 835	2
ermont	114,526	21	5.454	201	132	214	535	511 251	431	835 485	2
irginia	819.448	126	6.504	825	535	863	950	780	1.051	1.710	1 4
Yashington	838,408	186	4.508	760	484	799	1.049	1.987	422	2.934	2
Vest Virginia	387,513	90	4.306	596	434	645	601	700	554	1,401	2
Viscensin	1.121.332	194	5.780	1.431	1.036	1,521	737	1.355	828	2,995	3
Vyoming	130.564	33	3.956	243	175	253	516	1,330	755	453	2
A	1901,004	-	2,000	5.40	17.0	200	010	173	100	433	-
Total	43,773,982	8.567	5.104	43.079	28.307	45.918	953	63.714	687	115.026	3

[†] Trade List Department - Chilton Co.

* All retail outlets include passenger car and truck dealers, independent repair shops (regular and specialized), and body and fender repair shops.

Total Registrations

CARS • TRUCKS • BUSES

50 Years of Registrations

U. S. Motor Vehicle Registrations, 1900-1949

	PASSENGER CARS				KS AND B	USES	TOTAL VE	HICLES
Year	Units	Per Cent of Total	Per Cent Increase	Units	Per Cent of Total	Per Cent Increase	Units	Per Cent Increase
1900	8,000		150				8,000	150
1901	14,800	****	85				14,800	85
1902	23,000	****	55	********	****		23,000	55
1002	32,920	***	43				32,920	43
1903	52,820	98.7	66	700	1.3	****	55,290	68
1904	54,590	96.7	00	700	1.3	*****	33,230	00
1905	77,400	98.2	42	1,400	1.8	100	78,800	43
1906	105,900	98.0	37	2,200	2.0	57	108,100	37
1907	140,300	98.0	33	2,900	2.0	32	143,200	32
1908	194,400	98.0	38	4,000	2.0	38	198,400	38
1909	305,950	98.1	57	6,050	1.9	51	312,000	57
1910	458,377	97.8	50	10,123	2.2	65	468,500	50
1911	618,727	96.8	35	20,773	3.2	105	639,500	36
1912	901,596	95.5	46	42,404	4.5	104	944,000	48
1913	1,190,393	94.6	32	67,667	5.4	60	1,258,060	33
1014	1,664,003	94.4	36	99,015	5.6	46	1,763,018	40
1914	1,004,003	34.4	30	85,015	5.0	40	1,100,010	40
1915	2,332,426	93.6	42	158,506	6.4	60	2,490,932	41
1916	3,367,889	93.1	43	250,048	6.9	58	3,617,937	45
1917	4,727,468	92.4	42	391,057	7.6	56	5,118,525	41
1918	5,554,952	90.2	21	605,496	9.8	55	6,160,448	20
1919	6,679,133	88.2	21	897,755	11.8	48	7,576,888	23
1920	8,131,522	88.0	22	1,107,639	12.0	23	9,239,161	22
1921		87.8	14	1,281,508	12.2	16	10,493,696	11
1922	10,704,076	87.2	16	1,569,523	12.8	22	12,273,599	17
1923	13,253,019	87.8	24	1,849,086	12.2	18	15,102,105	23
1924		87.6	15	2,176,838	12.4	18	17,612,940	17
1005	17 400 701	07.5	13	2,501,023	12.5	15	19,940,724	13
1925	17,439,701	87.5		2,831,674	12.7	13	22.052.559	11
1926	19,220,885	87.3	10		12.8			
1927	20,142,120	87.2	5	2,997,439		6	23,139,559	5
1928	21,308,159	87.1	6	3,203,524	12.9	7	24,511,683	6
1929	23,060,421	87.1	8	3,442,087	12.9	7	26,502,508	8
1930	22,972,745	86.7	-0.4	3,559,254	13.3	3.4	26,531,999	0.1
1931	22,420,629	86.3	-2.4	3,573,267	13.7	0.4	25,993,896	-2.0
1932	20,994,092	86.2	-6.4	3,347,730	13.8	-6.3	24,341,822	-6.4
1933	20,557,493	86.2	-2.1	3,292,439	13.8	-1.7	23,849,932	-2.0
1934	21,535,199	86.6	4.7	~ 3,346,268	13.4	1.6	24,881,487	4.3
1005	00 510 715	86.1	4.5	3,644,997	13.9	8.9	26,158,712	5.1
1935	22,513,715		6.8	4,047,277	14.4	11.0	28,091,709	7.4
1936	24,044,432	85.6		4,292,484	14.5	6.1	29,649,270	5.5
1937		85.5	5.5		14.5	-0.2	29,547,984	-0.3
1938	25,264,589	85.5	3.5	4,283,395 4,496,770	14.7	5.0	30,644,568	3.7
1939	26,147,798	85.3	3.5	4,430,770	14.7	3.0	30,044,368	3.1
1940	27,240,475	85.3	4.2	4,683,376	14.7	4.1	31,923,851	4.2
1941	29,240,417	85.6	7.3	4,911,990	14.4	4.9	34,152,407	7.0
1942	27,683,529	85.4	-5.3	4,741,298	14.6	-3.5	32,424,827	-5.1
1943	25,841,215	84.7	-6.7	4,657,882	15.3	-1.8	30,499,097	-6.0
1944	25,298,639	84.6	-2.1	4,611,966	15.4	-1.0	29,910,605	-1.9
1945	25,396,824	83.5	0.4	5,025,233	16.5	9.0	30,424,057	1.7
1946		82.6	9.6	5,858,813	17.4	16.6	33,693,356	10.7
1947	30,482,007		9.6	6,754,256	18.2	15.4	37,236,263	10.6
			8.3	7,490,343		11.0	40,502,123	8.9
1948	35,904,770	82.0	8.8	7,869,212	18.0	5.0	43,773,982	8.0
1949	35,304,770	02.0	0.0	1,000,212	10.0	0.0	40,110,802	0.0

-- Denotes decrease.

Sources: Public Reads Administration through 1930; 1931 to 1949 Automotive industries count.

U. S. and World Registra

World Registrations by Continental Divisions*

	-			Total Moto	r Vehicles
Continent	Passenger Cars	Trucks	Buses	1949	1948
Europe Asia Africa Oceania Americas (less U. S. A.)	6,288,523 376,789 734,283 1,063,484 2,553,782	5,037,143 385,902 311,560 519,781 1,157,144	247,662 64,384 8,309 8,133 76,926	11,615,828 934,535 1,062,583 1,593,898 3,827,745	10,737,148 756,208 850,171 1,491,967 3,473,165
World Total-Less U. S. A1949	11,016,861	7,411,530	405,414	19,034,589;	17,308,659;
United States—1949	35,904,770	7,711,667	157,545	43,773,982	40,502,123;
World Total-Including U. S. A1949†	46,921,631	15,123,197	562,959	62,808,571;	
World Total-Including U. S. A.—1948†	42,822,643	14,266,507	423,487	*******	57,810,782

Total U. S. Motor Vehicle Registrations by States, 1949-1948

As of the End of the Registration Year

STATE	Passenger	Cara(1)	Truc	ks	Buen		Total Motor	Vehicles	Per Cent	of Total
STATE	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948
Alabama	406,261	366,308	137,406	127.065	2.038	2.085	545.704	495.458	1.25	1.22
Arizona	180.580	161.436	52.919	48.647	945(1)	813(1)	234 444	210.896	.54	.52
Arkansas	281.667	254.651	121.413*	125,161	2,429*	2,637	405,509	382 449	.93	.94
California(4)	3,404,861(5)	3.067.671	559.369	529.492	6.911	6.834	3,971,141(4)	3,593,997	9.08	8.88
Colorado	383 140	352.306	124.709	115.008	(2)	(2)	507.849	467.311	1.16	1.15
Connecticut	539.765	508,390	77.716	75.691	2,770	2.507	620,251	585 668	1.42	1.45
Connecticut					(2)	(2)				
Delaware	72,635	65,810	17.682	17,557			90,317	83,367	.21	.21
Dist. of Columbia	151.787	142,440	18,389	18,389	2,113	1,196	172,289	162,025	.39	.40
Florida	698,382	621,443	165.307	156.639	3,785	5.788	867,474	783.868	1.98	1.94
Georgia	614,299	540,903	178,479	167,525	4,900	4,965	797,678	713,393	1.82	1.76
Idaho	174,058	156,864	64,137	59,644	14	(3)	238,209	216,508	. 54	. 53
Illinois.	2,078,563	1,899,690	338,174	315,988			2.414.757	2.215.678	5.52	5.47
Indiana	1,000,153	1,059,447	208,154	227.480	7.653	8,530	1,303,960	1,295,457	2.98	3.20
lowa	805.540	732.558	168.303	150.973	(2)	(2)	973.843	883.531	2.22	2.18
Kansas	618.965	572.432	195.449	183.733	/2)	(2)	814.414	756, 165	1.88	1.87
Kentucky	527.717	469.502	154.941	137.711	(2)	(2)	682.658	607,213	1.58	1.50
Louisiana	469,526	393.352	140.001	122.935	3.576	3.514	613,103	519.801	1.40	1.28
Maine	186,771	183,162	59.894	62.210	417	433	247.082	245.805	.56	.61
	510.800	470.394	92,200	90,935	4.250	3,900			1.39	1.40
		943.952					607,250	565,229		
Masachusetts	1,010,185		153,208	151,609	5,822	5,724	1,169,215	1,101,285	2.67	2.72
Michigan	1,913,694	1,746,023	270,309	258,689	(2)	(2)	2,184,003	2,004,712	4.99	4.95
Minnesota	875,538	782,819	182,532	163,756	371	399	1.058,441	946,974	2.42	2.34
Mississippi	276,041	241.419	123,954	117,537	3,894	3.532	403,889	362,468	.92	.90
Missouri	960,000	877,356	245,000	227,205	(2)	(2)	1.205,000	1,104,561	2.78	2.73
Montana	163,991	145,402	76.476	70.391	(2)	(2)	240,467	215.793	. 55	.53
Nebraska	434,700	398,565	122,100	105.750	929	840	557.729	505.155	1.27	1.25
Nevada	52,044	47.573	14.551	13,417	(3)	(3)	66.595	60.990	.15	. 15
New Hampshire	125,803	117,501	36,214	31.623	(2)	(2)	162.017	149.124	.37	.37
New Jersey	1,210,750	1,109,148	207.326	199,260	5.939	6.890	1.424.015	1.315.298	3.25	3.25
New Mexico	136,800	126.492	48,400	45,696	968	993	186,168	173,181	.43	.43
New York	2,825,041	2,679,075	493.868	498.125	11.513	11,249	3.330.422	3.188.449	7.61	7.88
North Carolina	713.195	655.569	177.742	167.824	8,708	2.941	899.645	826.334	2.06	2.04
North Dakota	178.348	169.601	77.347	68,919						2.04
Ohio	2.184.806	2.096.623	304.801		95	124	255,790	238,644	.58	2.0
				296,296	11,008	3,629	2,500,615	2,396,548	5.72	5.9
Oklahoma	558,992	509,709	183,435	162,941	6.200	6,271	748,627	678,921	1.71	1.6
Oregon	496,326	448,545	123,897	115,648	1,192	1,496	621,415	565.689	1.42	1.
Pennsylvania	2,415,033	2,219,000	428,853	416,551	12,600	12,800	2,856,486	2,648,351	6.53	. 5
Rhode Island	201,131	188,949	30,181	29,662	616	656	231,928	219,267	.53	.50
South Carolina	395,870	357,265	100,633	91,849	4,369	2.918	500.872	452,032	1.14	1.12
South Dakota	202,249	185,860	66,656	60.163	310	306	269,215	246.328	.62	.61
Tennessee	539,800	518.604	144,000	139.020	2.800	2.716	686,600	660.340	1.57	1.63
Texas	1.930.000	1.778.748	531.000	526,000	14.000	5.518	2,475,000	2.310.266	5.65	5.71
Utah	177.167	162,179	42.308	39.637	629	578	220.104	202.394	.51	. 56
Vermont	99.332	95.861	15.023	15.355	171	173	114,526	111.389	.26	.27
Virginia	663.956	595.635	152.592	150.633	2,900	2,100	819.448	748.368	1.87	1.79
	679,149	620,689	152,980	145.787	6.280	4.721	838,409	771.197	1.92	1.91
Washington	296.537	271.976								
West Virginia			89,546	86,217	1,430	1.273	387,513	359,466	.89	.8
Wisconsin	897,596	829,100	210,736	196,503	13.000	12.864	1,121,332	1,038,267	2.56	2.5
Wyoming	95,206	83,784	35,358	31.709			130,564	115,493	. 26	. 29

^{*} Source of Data: The American Automobile (Overseas Edition) and El Automovil Americano.

**Not complete for all territories.

**Several territories enly reported total motor vehicles, so the totals will be greater than the sum of cars, trucks and buses.

Included with trucks.

Included with passenger cars.

Oces not included 122,461 passenger cars and 7,569 trucks originally registered in other states.

Approximately 151,000 light commercial vehicles registered as passenger cars were transferred to trucks.

Obus to change in registration period for trucks and buses, these figures represent registrations for iss month period only.

tions of Motor Vehicles

Ranking of the States According to Total Registrations

Rank	State	Registrations	Rank	State	Registrations	Rank	State	Registrations
1	California	3,971,141	18	Virginia	819,448	35	South Dakota	269,215
2	New York	3,330,422	19	Kansas	814,414	36	North Dakota	255,790
3	Pennsylvania	2,856,486	20	Georgia	797,678	37	Maine	247,082
4	Ohio	2,500,615	21	Oklahoma	748,627	38	Montana	240,467
5	Texas	2,475,000	22	Tennessee	686,600	39	Idaho	
6	Illinois	2,414,757	23	Kentucky		40	Arizona	
7	Michigan	2.184.003	24	Oregon		41	Rhode Island	231,928
8	New Jersey	1,424,015	- 25	Connecticut		42	Utah	220,104
9	Indiana	1,303,960	26	Louisiana	613,103	43	New Mexico	186,168
10	Missouri	1,205,000	- 27	Maryland		44	District of Columbia.	172,289
11	Massachusetts	1,169,215	28	Nebraska		45	New Hampshire	162,017
12	Wisconsin	1,121,332	29	Alabama		46	Wyoming	130,564
13	Minnesota	1.058.441	30	Colorado		47	Vermont	114,526
14	lowa		31	South Carolina		48	Delaware	90,317
15	North Carolina	899,645	32	Arkansas		49	Nevada	66,595
16	Florida	867,474	33	Mississippi				
17	Washington	838,409	34	West Virginia			Total	43,773,982

Registrations of Taxicabs, Motorcycles and Trailers, 1949-1948

	Trailors and Semi-Trailers									
STATE	Taxio	abs†	Meter	cycles	Passenger Car or	Com- mercial	Total All 1	Trailers.	Tax Exempt	Vehicles††
	1949	1948	1949	1948	Touriet	Trailers	1949	1948	1949	1948
Alabama	3,245	3,464	8,121	8.174	n.c.	9.075	9.075	8.557	2,303	5,896
Arizona	(a)	168	3.547	3.543			21.011	19.693	3,923	3,631
Arkansas	1,037	1,141	2,903	3,279	337(b)	17.058(b)	17,396(b)	26,258		2,362
California	6,856	8,545	87,475	00,651	79.395	276,180	355,575	300,494	65,254	\$7,722
Calorado	(c)	(e)	4.749	4,890			19,642	17,113		*******
Connecticut	638	721	3,885	4,210	13,831	8,754	19,285	19,483	3,672	8,791
Delaware	(c)	(e)	619	627	1111111	******	3.708	3.041	1,108	1.048
District of Columbia	9,225	10,102	865	800	*******		1.576	1,506	6.467	3,333
Florida	8,679	8,800	16,319	15,565	77.031	21.118	98,149	79.734	11.861	12,710
Georgia	B.C.	n.r.	8,379	9,221	17,500	12,000	29.500	27.071	******	******
Idaho	284	279	2,967	3.223		*******	32,607	34.774	******	
Illinois.	******	******	28.618	30,246				6.114	******	
Indiana	(e)	(c)	22.346	15.501	8,000	34,843	42.643	46,000	3.700	3,500
lowa	(e)	(e)	11,742	11,171	*******		141,122	134, 100	11,304	10,925
Kanaaa	(e)	(c)	8,856	9.430		*******	17,374	16,415		
Kentucky	(e)	(c)	8.374	7.941	3.8	n.r.	9.6	0.5.	6,955	6.244
Louisians	3,856	3,635	7,175	7.182	1,900	33,178	35.078	30,270	3,884	2,897
Maine	1,210	1,431	2.697	2.982	******	*******	18,300	17.974	*******	******
Maryland	2,800	2,990	7,100	7.854	******	*******	14,000	18,336	441.444	ATTACKT.
Massachusetts	(c)	(e)	6,228	6.884	*******		48,138	48.417	6.328	6,247
Michigan	(d)	(d)	15,560	16,982	18,007	215.078	230,065	228,389	27,228	
Minneeota	(e)	(c)	12,272	11,609	21,481	36,793	58.274	105.670	1,476	******
Mississippi	2,658	689	2,805	2.477	11,371	7,238	18,600	17.451	3,967	528
Missouri	(c)	(e)	9,500	9.584	******	******	82,000	79,200	*******	2,700
Montana	(c)	(e)	1,366	1,366			6,659	6.148	967	*******
Nebraska	645	580	6,139	5,480	4.878	7,784	11.839	10.250	1,568	1,480
Nevada	******	******	579	582	******	******	4.229	4,405	11000	
New Hampshire	(c)	(c)	2,087	2,244	*******	1111111	9,466	9.248	3,234	******
New Jersey	3,382	3,456	9.929	10.479	*******		23,867	23,984	******	*******
New Mexico	******		2,276	2.294	******			5,541	*******	1,879
New York	25,201	25.377	25,449	26, 192	******	******	105,008	105,202	40,496	36,926
North Carolina	5.454	5,133	13.671	15,060	******	******	73,601	73.017	13,544	18,318
North Dakota	(e)	(e)	1,223	1.234	1,732	268	2,000	1,880	1,543	1,064
Ohio	(e)	(e)	24.754	26,781	.,,		189,976	187,650	19,951	26,402
Oklahoma	2,649	2.948	7.711	7.477	2.017	10,864	12,881	12.014	8,143	7.774
Oregon	(c)	(c)	7,373	7.116	10,178	11,200	21.435	19,475	8,840	8,120
Pennsylvania	(a)	(a)	30,971	32.214	******	2121214	83.043	81,888		
Rhode Island	358	350	1.821	1.916	******	TARRATA	3,870	3,696		******
South Carolina	3.533	3,907	7.339	7.516	******		11,056	10.244	200000	652
South Dakota	(c)	(c)	2.117	2,304	******	******	31,238	32.638	-	2,163
Tennessee	6,600	6,098	7,200	9,121	3.0	8.5.	0.5.	B.C.	6,415	6.396
Texas	******	******	31.000	24,194	*******		117,000	97,568	24,000	25,418
Utah	(d)	(d)	1.825	1,791	*******	*******	1,520	1,550	2,900	2,731
Vermont	(c)	(e)	1,010	1,100		*******	5,956	5.556		4.701
Virginia	4.245	5,852	11, 152	11,456	21.773	10,300	32.073	30.757	1.482	1.047
Washington .	1.868	2.125	7.283	7,421			57,983	58.024	15,178	13,996
West Virginia	773	1,360	3.813	4,968	7.624	1.414	9.038	8.647	6.213	5.637
Wisconsin	(e)	(e)	10,777	11,171	4,101	9,236	13.337	12,884	13,468	13.638
Wyoming			1.226	1,100	*******	******	14.619	13,000	2,064	1,748
			-	-1100		1111111	14,010	10,000	2,004	1,740
Total	95,066	99,160	473,719	478,634			2.153.042	2.141.845	220 568	279.909

⁽a) -Included with buse

⁽b)—Six months registration period only

⁽c)—Included with passenger car (d)—Included with trucks

n.r.-Not recorded,

f—Taxicab registrations have been included with the passenger car and truck registrations shown by

^{††—}These data include cars, trucks and motorcycles and are in addition to the motor vehicle registrations by states shown elsewhere. They are of state and municipal emparation and in a few cases include Foderal vehicles.

Estimated Scrappage of Motor Vehicles

Year	Passenger Cars	Trucks	Total Motor Vehicles	Year	Passenger Cars	Trucks	Total Motor Vehicles
1928	1,973,540	135.038	2,108,578	1939	1,770,168	273.373	2.043.541
1929	2,127,944	288,494	2,416,438	1940	2,323,228	372,544	2,695,772
1930	2.713.655	293,532	3,007,187	1941	1,731,224	412,083	2,143,307
1931	2.460.257	299.871	2.760.128	1942†	1,861,579	248,114	2,109,693
1932	2.522.936	405,950	2,928,886	1943†	2.048,119	145,885	2,194,004
1933	1.930.393	301,160	2,231,553	1944†	608,306	167,185	775,491
1934	910.851	350,057	1,260,908	1945†	+28,308	+62.335	+90,643
1935	1.765.392	211.954	1.977.346	1946†	+620,523	+208.331	+828.854
1936	1,873,780	209,364	2,083,144	1947	519,767	+16.311	503,456
1937	2,171,398	373.042	2,544,440	1948	963,444	320,718	1,284,162
1938	1,983,218	374,438	2,357,656	1949*	2,250,000	575,000	2,825,000

[†] The actual computations for the years 1942 through 1946 give unrealistic scrappage estimates for these years because of the cars and trucks being placed in storage during 1942 and

Passenger Cars in Use by Makes and by Year of Manufacture*

(As of July 1, 1949)

Makes	1949	1948	1947	1948	1945-	1941	1940	1939	1938	1937	1935	1935	1934	1033	Prior to 1933	Year Un- known	Total July 1, 1949
Buick Sadillac Shevrolet Shrysler Srealey	198,737 44,893 435,489 55,588 5,404	202,095 48,388 678,568 98,133 23,510	243,593 53,797 683,177 95,366 17,295	138,113 25,265 410,546 60,361 1,808	80,822 13,802 227,570 29,817 904	346,476 58,983 976,284 145,519 945	233,646 13,304 753,842 84,650 243	181,287 11,582 531,680 60,259 459	140,130 7,800 434,746 49,386	178,462 10,031 714,210 77,785	114,624 7,283 712,495 38,261	31,127 1,806 344,984 19,330	23,863 1,302 235,719 9,942	13,816 743 158,488 7,369	55,370 4,796 361,373 28,783	8,138 671 22,480 2,300 244	2,215,081 304,246 7,673,651 882,836 50,886
De Soto Dodge Ford Frazer Graham	45,097 109,228 641,789 17,385	76,656 195,351 259,113 46,413	73,779 215,828 405,342 57,123	58,350 146,866 408,482	21,171 61,076 146,419	91,155 221,438 649,035	63,029 183,855 510,158	49,013 168,887 402,849	32,108 95,385 295,534 2,539	63,908 237,681 634,304 9,387	29,208 193,203 579,540	14,110 92,231 410,223	3,832 38,382 224,700	5,706 29,049 79,049	18,440 49,267 971,670 8,746	1,690 6,709 26,515 1,498 368	845,250 2,044,210 8,644,700 122,420 37,180
Hudeon . Hupmobile Kaiser . La Salle . Lincoln .	85,113 7 48,460 42,534	100,757 14 68,416	75,368 14 60,848	74,975 10	33,463 17 5,401	81,149 229	74,141 86 20,474 18,545	40,866 732 19,129 16,466	32,166 867 12,271 12,661	73,129 171 23,163 17,929	53,634 941 8,352 7,303	24,088 2,192 4,491 607	12,983 1,202 1,675 544	5,181 853 829 264	17,670 7,263 3,075 1,539	2,575 177 1,645 673 725	788,254 14,765 199,376 94,132 186,462
Mercury Nash Oldemobile Packard Plymouth	167,513 77,362 124,945 55,163 242,035	58,442 96,393 158,114 80,359 317,649	81,487 90,541 177,844 41,014 321,885	73,926 83,100 107,622 31,484 225,207	19,923 27,513 89,909 26,560 119,163	63,848 76,826 249,787 64,153 486,586	73,268 54,830 180,413 83,294 384,129	53,541 41,372 121,286 39,565 349,832	29,399 62,268 40,686 228,227	61,036 163,584 82,926 430,610	30,927 143,435 35,992 364,311	10,804 72,441 13,539 198,880	7,839 27,368 2,848 127,775	1,884 7,310 1,715 89,550	17,283 21,034 9,985 61,674	3,363 1,670 4,316 1,895 12,044	613,311 710,586 1,698,676 611,186 3,958,55
Pontiac Studebaker Willys Miscellaneous	128,834 83,810 17,493 11,148	221,561 156,267 40,192 23,745	212,615 130,445 33,497 5,063	126,752 23,817 24,212 3,399	73,037 41,259 16,077 2,634	307,508 118,945 20,806 5,038	206,206 92,290 21,937 4,502	131,611 69,448 9,365 3,960	85,914 34,435 10,710 3,044	197,223 63,048 33,276 4,891	126,497 34,819 5,338 6,235	64,072 18,017 3,062 4,404	23,704 11,851 1,533 3,250	22,339 4,787 2,120 3,433	33,915 22,788 15,110 32,999	4,969 2,389 1,062 7,157	1,985,75 911,39 252,82 124,93
Total	2,638,026	2,980,927	3,065,637	2,048,874	1,006,337	4,004,581	3,089,109	2,328,487	1,621,176	3,074,784	2,495,486	1,334,612	752,088	434,763	1,737,780	112,273	32,730,71

^{*}Data from Reuben N. Donnelley Corp. Complete details of Cars in Use by Makes, by States and by Year of Manufacture will be found on pages 96 to 103.

Trucks in Use by Makes and by Year of Manufacture*

(As of July 1, 1949)

Year of Manu- facture	Auto-	Brock- way	Chev- rolet	Cros-	Dia- mond T	Dives	Dodge	Fed- eral	Ford	FWD	GMC	Hurt- son	Inter- na- tional	Ken- worth	Mack	Reo	Ster- ling	Stude- baker	White	Willya	All Others	Total July 1, 1949
1949 1948 1947 1946	001 2,459 4,072 4,562 2,243	614 2,647 3,939 3,704 1,965	161,421 290,548 208,193 252,474 34,230	413 3,344 2,002 46 10	2,485 10,065 10,447 5,237 3,141	1,798 5,622 5,836 4,278 1,851	53,203 113,032 121,034 114,234 19,656	528 3,417 5,518 4,153 1,880	84,920 226,651 174,674 166,458 43,145	313 457 928 712 322	39,132 74,824 48,660 26,036 12,607		42,621 119,038 115,416 85,944 28,304	129 393 471 431 373	2 596 8,963 12,233 4,287 4,692	1,848 11,368 10,462 9,651 2,867	86 349 513 555 410	49,508 28,524 40,109 26,565 3,152	3,651 10,856 13,213 9,968 6,521	16,554 55,526 31,586 26,412 2,504	5,962 15,570 14,856 11,364 3,714	488,471 983,653 824,162 757,071 173,418
1944 1943 1942 1941	1,115 188 728 2,394 1,331	1,026 69 296 2,049 1,210	16,339 2,741 91,768 196,611 154,853	1 6 72 85 25	1,568 208 1,445 5,303 4,516	239 75 561 2,659 1,613	7,308 1,952 40,710 80,936 49,611	751 305 820 1,116 1,001	17,512 7,432 72,990 168,667 122,357	131 32 156 264 188	6,374 2,716 24,520 43,076 30,565	780 538	14,734 3,576 27,139 82,343 63,024	126 29 76 226 195	2,818 376 2,639 8,360 5,888	458 136 1,143 1,462 342	277 32 199 389 288	1,688 661 2,301 5,482 1,326	3.111 1,238 3,649 8,123 4,078	911 1,784 4,006 2,779 2,461	1,969 1,097 4,652 16,162 14,139	78,438 24,653 279,870 629,248 459,521
1939 1938 1937 1936 1935	1,294 842 1,115 737 407	890	121,139 83,846 135,479 116,641 67,207	7 6 9 3 3	3,558 2,864 4,656 4,023 2,378	1,299 1,163 717 651 212	41,016 26,829 44,061 54,194 26,832	853 622 916 976 580	90,599 69,378 126,624 119,062 88,126	172 181 279 266 137	21,832 12,868 27,452 13,488 3,066	389 444 1,611 946 345	51,923 41,924 44,258 41,675 24,216	108 81 100 111 50	4,815 2,939 3,282 2,122 863	685 1,926 2,155 1,471 1,436	229 169 201 166 83	1,813 1,507 3,562 1,331 700	2,833 2,252 3,406 2,838 1,212	1,147 1,586 1,123 1,208 737	11,665 8,970 17,250 9,921 5,832	356,675 261,265 419,275 372,746 224,845
1934 1933 Before '33 Unknown	471 298 944 614	311 134 661 731	53,401 28,860 95,715 20,505	3 1 13 46	1,634 1,014 1,576 1,032	120 86 174 375	16,159 6,960 12,559 7.188	461 207 837 500	60,302 21,120 273,511 19,993	82 49 310 53	2,130 974 3,689 5,196	213 73 783 3,717	9,981 5,875 14,694 9,644	47 43 205 30	880 596 7,645 1,538	1,008 441 4,045 926	45 25 575 100	442 367 3,889 1,719	1,240 290 2,288 1,856	117 100 1,367 1,366	4,288 3,509 31,180 13,677	153,338 71,024 456,64 90,80
Total	26,505	23,842	2,131,971	6,095	67,149	29,329	837,493	25,421	1,953,541	5,032	399,205	9,819	823,329	3,224	77,534	53,638	4,651	173,678	83,623	153,274	195,777	7,087,12

^{*-}Data from Reuben H. Donnolley Corp.

then being returned to service at the end of the war.

- Indicates the increase in number of registrations over the number of new vehicles sold.

[&]quot;Presiminary data.
These selfimented grappings data were computed from total registrations of cars and trucks as compiled by Automotive Industries and new registrations of cars and trucks as reported

Only 33% of Cars and 43% of Trucks* are Post-War Models

Cars in Use are 8.44 Years Old, Trucks 7.35

Number and Per Cent of Cars in Use, By Age Groups t

Age in		1949 % of	Total		1948 % of	Total		1947 % of	Total		1941 % of	Total
Years	Units	Simple	Cumul.									
Under 1	2,638,026	8.09	8.09	1.673.487	5.63	5.63	1,367,295	5.01	5.01	3,239,741	11.79	11.79
1- 2	2.980.927	9.14	17.23	3,100,367	10.43	16.06	2,056,130	7.54	12.55	3,111,943	11.32	23,11
2-3	3.065,637	9.40	26.63	2,048,095	6.89	22.95	0	******	*****	2,401,802	8.74	31.85
3-4	2.046,674	6.27	32.90	0	0.00		0			1,732,560	6.30	38.15
4-5	0			0			0	******		3,481,335	12.67	50.82
5- 6	0	******	******	0	******		1,065,336	3.90	16.45	3,175,362	11.55	62.37
6-7	0	*****	*****	1,012,305	3.41	26.36	4.085,413	14.97	31.42	2,138,773	7.78	70.15
7-8	1,006,337	3.09	35.99	4.004.717	13.48	39.84	3,113,260	11.41	42.83	1,590,608	5.79	75.94
8-9	4.004,581	12.28	48.27	3.093,315	10.41	50.25	2.378,798	8.72	51.55	1,120,066	4.08	80.02
9-10	3,089,109	9.47	57.74	2,345,276	7.89	58.14	1,679,027	6.15	57.70	735,440	2.68	82.70
10-11	2,326,487	7.13	64.87	1.661,648	5.59	63.73	3,303,955	12.11	69.81	1,211,262	4.41	87.11
11-12	1,621,176	4.97	69.84	3,186,089	10.72	74.45	2.789.570	10.22	80.03	1,204,897	4.38	91.49
12-13	3,074,764	9.43	79.27	2,657,338	8.94	83.39	1,592,404	5.84	85.87	1,278,055	4.65	96.14
13-14	2,495,486	7.65	86.92	1,489,556	5.01	88.40	967,340	3.55	89.42	560,760	2.04	98.18
14-15	1,334,612	4.09	91.01	885,957	2.98	91.38	567,768	2.08	91.50	501,988°	1.82	*****
15-16		2.34	93.35	508,667	1.71	93.09	345,826	1.27	92.77	*******		
16-17		1.33	94.68	316,956	1.07	94.16	596,039	2.18	94.95	*******		
17 and older	1,737,780	5.32	*****	1,731,288	5.84	*****	1,377,057	5.05	*****	******	*****	****
Total	32,618,445	100.00	100.00	29,715,061	100.00	100.00	27,285,218	100.00	100.00	27,484,612	100.00	100.00
Age not known	112,273	*****		252,658	*****		236,177			215,399		*****
Total in Use	32,730,718	T		29,967,719			27,521,395			27,700,011	-	-
Average age of	Ga;100,110	*****	*****	10,001,118		*****	21,021,000			27,100,011	******	
known models	8.44 yrs.			8.73 yrs.			8.91 yrs.			5.33 yrs.		

^{*} Includes cars in older age groups.

Number and Per Cent of Trucks in Use, By Age Groups†

Age in		1949 % of	Total		1948 % of	Total		1947 % of	Total		1941 % of	Total
Years	Units	Simple	Cumul.									
Under 1	468,471	6.70	6.70	525,189	8.06	8.06	366,847	6.27	6.27	467,000	10.43	10.43
1- 2	983,653	14.06	20.76	832,635	12.79	20.85	785,853	13.44	19.71	552,000	12.32	22.75
2-3	824,162	11.78	32.54	769,516	11.82	32.67	188,901	3.23	22.94	438,000	9.78	32.53
3-4	757,071	10.82	43.36	185,614	2.85	35.52	89,542	1.53	24.47	334,000	7.46	39.99
4-5	173,416	2.48	45.84	85,481	1.31	36.83	25,020	.43	24.90	553,000	12.35	54.34
5- 6	78,436	1.12	46.96	26,456	.41	37.24	310,574	5.31	30.21	515,000	11.50	63.84
6-7	24,653	.35	47.31	297,128	4.56	41.80	690,221	11.80	42.01	332,000	7.41	71.25
7- 8	279,870	4.00	51.31	661,726	10.16	51.96	511,994	8.76	50.77	249,000	5.56	76.81
8-9	629,246	8.99	60.30	490,969	7.54	59.50	405,418	6.93	57.70	124,000	2.77	79.58
9-10	459,529	6.57	66.87	385,731	5.92	65.42	302,356	5.17	62.87	90,000	2.01	81.59
10-11	358,675	5.13	72.00	285,537	4.38	69.80	496,104	8.48	71.35	163,000	3.64	85.23
11-12	261,282	3.73	75.73	461,843	7.09	76.89	451,660	7.72	79.07	164,000	3.66	88.89
12-13	419,275	5.99	81.72	418,478	6.43	83.32	281,566	4.82	83.89	202,000	4.51	93.40
13-14	372,740	5.33	87.05	257,376	3.95	87.27	202,399	3.47	87.36	103,000	2.30	95.70
14-15	224,843	3.21	90.26	828,286*	12.73		738,457*	12.64		192,000*	4.30	******
15-16	153,335	2.19	92.45	*******	*****		*******		*****	******		
16-17	71,024	1.02	93.47	******	*****		*******	*****	*****	*****		
17 and older	456,641	6.53	*****		*****	*****	*****	****	*****	******		*****
Total	6,996,322	100.00	100.00	6.511.965	100.00	100.00	5.846.912	100.00	100.00	4.479.000	100.00	100.00
Age not known	90,806	*****	*****	93,325		*****	85,469			73,000		*****
Total in Use	7.087,128		-	e ens 200			E 020 201	-		4 552 000	-	-
Average age of	1,007,120	*****	*****	6,605,290	*****	******	5,932,381	* < * * * *	*****	4,552,000		
known models	7.35 yrs.			7.43 yrs.			7.86 yrs.			5.55 yrs.		

^{*} Includes trucks in older age groups.

[†] Based on data from Reuben H. Donnelley Corp. and R. L. Polk & Co. as of July 1 of each year

[†] Based on data from Reuben H. Donnelley Corp. and R. L. Polk & Co. as of July 1 of each year.

CARS IN USE BY MAKES, STATES

	Ala.	triz.	Ark.	Calif.	Celo. C	lenn.	Del. C	D. C.	Fla.	Ga.	daho	909.	Ind.	Iowa	Kan.	Ку.	-	Me.	Md.	Mass.	Mich.	Minn.	Miss.	Mo.	Mont
100. '48 '48 '48 '47 '46 '46 '42 '41 '40 '30 '30 '37 '37 '36 '34 '31 '41 '41 '41 '41 '41 '41 '41 '41 '41 '4	1781 1563 1996 1203 1015 3384 2170 1567 1063 1032 623 162 102 57 153 30 17890	619 853 1147 746 862 2062 1361 907 800 990 603 140 120 68 338 29	1039 1000 1291 727 504 1705 1077 801 490 805 367 78 22 151 9	15032 18237 22284 12938 8110 40265 34465 22728 17643 22297 15784 5706 2990 1834 10548 30 250914	1726 2184 1265 916	2251 3366 3886 2420 1386 6368 5465 4314 2854 724 772 441 1338 106	467 600 339 170 906 685 456 397 499 328 71 71 39 135 23	1388 1254 1570 956 463 2540 1832 985 813 748 399 67 59 790	3172 3697 5290 3011 2111 8566 5790 3731 2640 3132 1984 499 386 203 555 129 45100	3069 3054 3479 1960 1347 4514 2871 1975 1425 1439 930 262 170 108 305 256 27163	863 1021 590 425	16748 15761 20014 11167 5885 24415 17963 12219 9471 11809 1374 820 535 2134 377 58651	5606 5695 7306 4181 2315 10635 7359 4336 3305 4601 2931 1095 514 252 1105 20	3462 3453 3743 2114 1216 4949 3767 3064 2298 1862 574 370 133 1546 8 35103	2632 2531 3068 1712 1105 4352 2945 2174 1542 2001 1498 390 320 138 892 18 27106	2346 2167 2500 1511 1001 3922 2738 2014 1301 1100 292 251 113 375 11 23902	2437 2429 2963 1052 1260 4454 2600 1873 1103 1066 650 142 107 63 139 148 23106	856, 951 1123 651 397 1534 1568 1013 914 1154 931 248 272 147 063 1	3064 2994 3688 2090 1044 4965 4202 2808 2434 3004 451 451 246 836 836 142 34480	6160 6742 8235 4842 2279 10524 8752 8823 5281 4843 1197 1312 706 1806 22 79584	19041 15654 14721 7710 4119 18500 12666 7924 5275 9679 4338 987 628 274 1522 1514	3963 3906 4065 2260 1460 5794 4712 3606 2764 3247 2428 746 582 320 1883 28 41765	1486 1301 1587 734 2269 1334 959 526 805 344 95 77 27 124 60 12373	3011 4432 8269 2796 1705 7222 8373 3826 2754 3454 2209 607 413 253 1217 286 45737	78 77 80 50 28 116 79 63 45 60 30 8 4 21
Aes. '49 '46 '47 '46 '45-'41 '40 '40 '39 '37 '28 '37 '28 '37 '28 '37 '28 '37 '28 '37 '28 '37 '28 '37 '28 '37 '37 '37 '37 '37 '38 '37 '37 '38 '37 '37 '38 '37 '37 '38 '37 '38 '37 '38 '38 '38 '38 '38 '38 '38 '38 '38 '38	370 385 338 156 115 398 86 70 45 51 45 4 2 2 9 7 2045	185 218 300 130 91 384 77 69 48 49 42 16 7 3 41 8 1670	184 200 221 86 47 191 42 38 19 25 10 2 2 7 2	4191 5474 6645	364 307 425 214 157 576 106 106 00 15 15 9 55 3 2720	637 962 1160 573 333 1476 288 210 332 228 45 57 26 160 29 6834	5613 1 102 115 133 60 34 139 32 31 20 30 19 3 3 1 13 2 737	402 437 485 229 115 536 130 98 67 64 42 8 8 2 16 71 2700	1248 1633 2001 983 564 2240 463 367 302 312 218 36 30 12 77 34 10518	716 734 743 430 216 824 146 134 83 105 86 14 12 5 20 31 4279	130 129 151 64 28 111 27 19 10 10 20 7 1	3858 4571 5008 2170 1216 4611 950 962 545 657 398 47 42 22 126 44 25127	01256 1227 1206 1345 586 300 1223 271 194 129 181 129 38 8 6 99 2	565 513 474 196 107 369 68 68 45 82 12 10 11 11 44 5	388 404 318 142 70 318 49 73 51 46 42 9 4 4 13	370 349 415 185 106 353 102 104 55 10 17 12 25 1	539 596 463 271 683 114 114 68 72 44 9 6 7 20 25 3252	179 224 257 129 56 284 61 44 35 62 48 9 6 8 34 2 1438	556 641 731 337 191 772 180 169 114 162 107 23 23 23 6 71 16 4103	1258 1394 1884 947 528 2197 548 460 333 531 375 81 86 31 262 10 10905	4496 3271 2663 1062 577 2017 319 301 219 304 193 42 27 10 72 114 15007	714 611 602 277 158 655 150 140 74 111 101 21 13 3 3726	276 271 209 90 61 199 16 31 17 25 8 5	834 910 1000 439 245 1242 213 222 155 152 120 29 15 11 85 37 5879	10 11 11 11 11 11 11 11 11 11 11 11 11 1
Mee. '49 '48 '45-'42 '45-'42 '41 '40 '30 '37 '30 '37 '34 '33 lefore '33 Unid." Total	6224 9653 9676 9514 5092 18177 12341 10386 9284 4025 2738 1480 2574 100 115068	1138 2283 2639 1794 1291 4380 3692 2774 2252 3606 1779 1386 830 2072 126 38303	2910 5986 5768 3653 2715 9639 7136 5908 3867 5612 5072 2761 1974 1406 2520 106 67933	38583 45312 47851 31427 13831 87339 72086 46798 39449 59654 84069 38206 23530 18913 44779 75 688022	3846 9017 5796 3969 2545 10662 7891 6597 5346 8396 9244 4308 3276 2035 8827 112 8687	3112 8281 7562 4784 2793 12579 10027 7241 5163 9821 9025 4464 3275 2454 210 94617	1033 1742 1579 961 488 2270 1833 1326 967 1779 1507 744 542 363 672 54	3106 4317 3617 1857 671 3482 2441 1383 854 1165 958 355 156 99 214 1381 20056	7827 11418 11638 7248 4784 18492 13201 9362 8504 10284 9769 4405 3269 1880 3500 352 123733	8275 11835 11605 7663 5705 19226 14095 1023 6070 10439 9642 5256 3438 2224 3706 1191 131593	1090 2654 2957 1856 1130 4453 3690 2580 2101 3787 3894 1962 1482 726 2150 40 36541	30604 44620 30564 24540 11334 49776 39645 28771 23307 37159 35842 14147 8478 5637 15604 758 409876	13236 21393 20514 11831 7123 30414 23606 15030 24661 26466 13097 7275 4127 9990 67 241635	9261 16966 16509 8631 5765 22373 18456 16413 14310 20090 21269 10368 7116 4606 16202 47 208004	6149 12226 12760 7538 4626 19943 13995 11145 10777 15508 17262 8578 6205 4094 11752 116 162576	6299 9914 9551 6369 3963 15354 12244 9428 7653 12660 12559 6566 4379 3114 6896 41	6309 10995 10213 5925 4994 15004 10652 8026 6111 7939 8002 3261 2411 1686 2498 749 104055	1783 3396 3000 1945 1252 5023 4069 2611 4323 4371 2236 1830 1105 2572 3	6186 10420 9427 5754 2947 13547 10955 5930 10616 9524 4451 3261 2189 4023 353 107485	10137 16488 15764 9340 4580 22657 18207 15215 10425 19406 18336 9220 6744 4251 5397 522 180001	43967 44691 37126 19618 11514 47748 34196 22661 14515 34655 31447 11506 6985 3717, 9550 9357	9709 16218 15255 9272 5448 22720 18289 14195 14655 19641 22565 11967 8674 5757 19122 187 213854	3805 6602 6316 4026 2980 10481 7525 6186 4271 6313 6197 2803 2049 1200 2289 262 73374	14967 22458 19931 11418 6167 28167 24571 19070 15134 21788 24401 11905 8124 8996 17540 2129 252878	177 321 314 177 90 33 25, 184 33 36 199 13, 77 19
Mos. '49 '48 '47 '45 '45-'42 '41 '40 '38 '37 '33 '34 '33 lefore'33 'Unid.' Total	482 879 816 639 244 1036 631 436 244 323 168 56 48 29 96 6128	183 467 511 381 225 1029 483 359 247 498 224 122 52 33 176 18	303 017 496 356 151 560 377 247 170 263 113 66 43 18 79	9693 5956 2782 1286 1021 5060	131 94	2518 1385 982 723 1370 711 347 228 177 520	117 196 181 140 56 289 184 137 96 189 87 43 24 18 57 7	386 609 501 301 186 974 442 334 216 270 121 50 21 18 30 309 4828	1008 1996 2094 1800 953 3859 1928 1272 721 1261 638 254 130 115 323 36 19487	885 1417 1198 838 355 1556 790 539 531 258 123 79 57 153 89	197 358 168 104 47 19 151	4288 7270 6967 5182 1871 9413 4919 3696 2271 5212 2050 869 320 218 1019 112	3941 2479 1872 963 2369 1133 561 229 157 704	393 1962 1200 921 595 1154 651 394 167 73 686	481	608 1215 1166 782 307 1461 1001 718 566 1005 517 297 163 386 386 1	143 48	187 442 410 294 95 853 403 252 204 402 157 97 61 44 231	879 1494 1309 1050 421 2270 1395 1034 710 1438 658 319 185 142 432 65 13868	1447 2714 2801 2290 769 4023 2361 11906 1153 2623 1108 606 359 269 594 10 25100	4208 5187 4990 3174 1290 8065 3834 2302 1227 2712 1082 513 191 138 906 38292	1199 883 1762 934 558 255	988 406 253 185 241 135 60 45 23 73	865	4
Mos. '48 '48 '47 '45-'42 '41 '40 '39 '36 '36 '34 '36 '36	11	37 162 83	28 104 86 13	335	97 97 21	88 271 288 10 23 43	28 4 1	25 102 104 6 19 7 2 1	177 838 874 103 61 78 16	151 374 246 51 22 14 6	5 42 75 16	812 2316	277 1116 7 85 27 21 7 21	97 8 441 1 184 9 11	144 539 203 14 8	85 407 378 46 13	131 316 160 54	41 104 119 21 10	369 357 357 46 22 18	211 835 438 77 68	268 756 746 80 27	81 422 3 294 7 11	74 200 103 40	138 763 403 40	
Before '33 Unid." Total	521	30	-		300	420		23 200	13 2176	17 883	3 144	-		6 79	-							8 85	1	138	
Mec. '48' '47' '48-'42' '48-'42' '33' '33' '33' '33' '33' '33' '33'	466 466 2 222 777 3 50 50 410 2 33 7 33 8 9 4 8 4	3 37 3 38 3 27 7 18 3 53 7 30 0 26 8 49 9 37 8 40 9 37 8 40 9 31 11	8 32: 7 28: 2 27: 2 11: 8 31: 1 21: 2 18: 8 9: 8 20: 7 7: 6 5: 3 1: 6 2: 9 4:	2 8155 8721 6787 7 285 7 1422 8 906 8 644 66 463 55 790 0 278 3 78 6 120 0 334 7 1	5 520 8 534 3 491 4 207 9 867 0 511 5 456 3 311 3 690 1 5 6 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	1087 1006 1 893 7 370	7 144 9 133 3 113 3 33 5 187 4 129 9 04 4 130 22 57 7 24 7 2 9 6	442 384 316 147 556 316 225 777 164 50 317 225 225 317 225 317 225 317 317 317 317 317 317 317 317 317 317	1417 1531 1306 581 2094 1161 852 538 895 402 156 73 56 171	109 833 71: 31: 96: 54 41: 28: 44: 17: 8: 22: 26: 6: 6: 6: 6: 6: 6: 6: 6: 6: 6: 6: 6: 6: 6	1 363 3 313 3 263 3 97 7 444 11 264 4 221 00 154 00 29 33 13 22 7 6 21 00 1 7 8	2 599 0 521 7 409 7 125 6 587 0 426 0 426 6 320 6 458 1 175 6 68 1 147 2 4	6 192 0 187 3 152 2 65 65 8 297 9 198 8 150 102 102 102 103 104 104 105 105 106 107 107 107 108 108 109 109 109 109 109 109 109 109 109 109	6 118' 2 104' 78' 77 28' 5 108' 5 68 5 68 6 14' 4 39 6 28 6 28 6 6 28 6 6 44' 5 6 6 28 6 6 44' 6 6 24' 5 6 6 24' 5 6 6 24' 5 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	7 041 4 764 8 566 0 281 9 1000 4 63 7 451 1 421 7 82 2 37 5 19 3 7 8 22	670 633 503 503 503 503 503 503 503 5	0 800 1 52' 7 45' 8 33' 8 81' 8 49' 4 49' 4 13' 2 5 4 4 13' 4 13' 5 13' 6 13'	7 2798 8 89 1 371 3 296 5 232 5 170 0 363 5 110 3 63 6 3 2 9 5 3 2 9	1042 1980 1981 1981 1981 1981 1981 1981 1981	2 2812 2472 8 1951 2 622 8 303 7 181 6 175 2 99 8 203 1 73 9 36 9 9 15 9 9 26	2 4955 2 3800 2 280 2 88 3 338 4 250 6 176 4 100 5 249 6 83 2 34 4 10 9 11	7 126 3 111 9 95 2 45 0 154 1 115 9 96 17 75 13 159 16 17 75 18 19 34 11 8 11 8 11 8 11 8 11 8 11 8 11 8 11	0 39 5 26:33 22:47 11:18 32:17 12:15 14:45 15:55 15:55	1 159 3 149 4 117 8 42 2 205 2 144 8 61 4 153 5 61 9 31 9 7 81	8 4 1 1 2 0 8 9 9 4 1 1 5 9 4 1 1 5 1 1 5 1 7 1 7 1 7 1 7 1 7 1 7 1 7

Unid. - Unidentified as to year of manufacture.

Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

AND BY YEAR OF MANUFACTURE



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Model Mos. '49	Neb. 1997 1622	Nev. 249 341	N. H. 701	7426	767	N. Y. 23124 21033	3180	538	12585	Okla. 2064	Ore. 2389	Pa. 18072	R. I. 1068	1438	888	Tenn. 2412	Fex. 8822 9175	909 877	Vt. 431 472	Va. 2665 3927	Wash.	W.Va.	Wis. 1907	Wyo. 444 887	Totals
'47 '48 '45-'42	1788 930 579	382 211 144	728 671 412 202	7617 10114 6210 3034	649 791 476 376	26383 15175 7007	2982 3643 2223 1446	905 746 368 237	13538 16848 9458 5191	2657 2784 1556	2463 3117 1868 1259	14146 18998 8992 4591	1080 1348 866 456	1590 1650 934 636	806 862 462 265	2225 2650 1551 1300	11520 8488 5487	1171 651 528	524 325	4063 2250 883 8211	3430 4092 2540 1786 7452 4524 3379	1052 1917 1175 253	3602 4672 2628 1472	611	202096 243593 138113 89822
'41 '40	2324	571 388 232	1004 1026 679	14177 12378 8881	1255 870 525	32535 28613 19818	5764 3561	758 615 423	23700 17778 11874	2784 1556 965 3969 2795 2190	5345 3060 2260 1688 2460	21174 18573 12009		2885 1716 1121	1000 748 618	4507 2604 2014	17473 9697 6318	1982	524 325 100 751 748 538 438 809 458 104	8211 4113 2001	7452 4524 3379	1175 758 3063 2257 1499	6590 5459 4149	358 259 609 605 443 257 387 266 64 50 25	345478 263649 181267
'41 '40 '38 '38 '37 '38	1672 1295 1042 1233 842	175 281 159	554 672 588	8238 9959 6304	403	17290 21090 15503	5764 3561 2690 1943 1915 1045 344 252 116	316 299 204	8000	1632 1916 1126	1688 2460 1480	10364 13869 9564	1672 1406 934 1140 876	731 778 479	488 571 475	1331 1357 837	4983 4548 2643	796 650 777 498	438 509 458	4113 2891 2035 2111 1347 539 236	2392 3447 2009	1212 1459 953	3036 4223 2724	257 387 288	149130 176462 114824
'35 '34 '33	258 222 99	23 31 26	174 166 75	1602 1647 1086	468 298 55 52 20	3978 3571 2693	344 252	103 52 30	11892 6467 1544 1242 651	667 263 117	294 296 163	2132 1877 1091	238	146 102	140 67 34	252 151 63	4983 4548 2643 634 423 203 777	488 114 82 41	104 128 52	539 238 112	427 438 255 1800	227 170 84	814 593 365	64 50 25	31127 23693 13816
efore '33 Unid.* Total	1137 22 17182	126 5 3344	326 1 7979	2567 51 101271	135	8638 92 244534	338 4 31446	294	2348 86 143222	554 38 25292	961	3890 254	484 51 14254	146 102 44 198 82 14520	357 12 7771	249 105 23817	777 126 88877	200	322 3 5959	377 9 32769	1800 4 40005	287 3 17245	1989 78 44477	157 8 5389	85370 8138 2215081
Mos. '49 '48	338 293	122	118 134	1680	126 105	6505 6169	826	86 82	2402		415 426	2872	298 290	251 279	105	514 540	1897	173	90	474 576	692 593	172	437 539	80	44993 46380
'46 '45-'42	238 95 58	190 87 64	125 77 26 144 37	2568 1240 703	104 64 29	7444 3407 1731	661 723 339 214	66 28 8	2841 3068 1483 739	437 583 541 285 94	414 235 167	3451 1515	378 169 89 435	206 147 89	89 84 33 13	804 303 149	2521 1164 723	182 93 53	88 49 11	612 295 87	659 352 225 888 148 153 105 157	332 172	768 304 168	32	53797 25765 13502
'41 '40 '40 '39	189 31 30 24 31	212 26 41	144 37 45	2905 687 646	133 26 39 12	6844 1592 1482	670 122 106	34 1 5	3265 673 716	571 150 105	554	881 3389 766 771 460 751 473	108	319 39 55 34 49	89 8 7	855 126 126	2719 524 393	226 46 30 34 28 19	100 17 19 10 31	729 171 141	888 148 158	339 64 48 37	701 198 193	67 13 12	59993 1339 1158
'38 '37 '36	28	15 34 20	45 18 43 20	2905 687 646 475 688 479 87 94 54 349 26	20	1021 1432 978	81 85 89 7	8 3	403 621 435	82 69 65 15 12	102 74 89 82 21	751 473	86 82 64 11	28	6 16	77 93 76	240	34 28 19	19	92 92 86 17 10	130	49	87 140 90 24	13 9	7800 1003 728
5 '35 '34 · '33	5 6 3	3 1	4 4 3	94 54	8	199 169 115	11	1	78 72 37	3	14	94 55	9 7	5	1 3	19 10 10	169 27 22 15	10 5 3	4 2 2	2	34 30 12	6 3 6	20	1 1	180 130 74
efore '33 Unid.* Total	24 6 1399	13	17 1 816	349 26 14000	688	581 22 39691	3784	10 1 340	177 16 17024	51 2 3074	2796	101 94 55 295 54 18938	90 5 2207	14 6 1606	9 1 420	26 10 3337	58 38 13128	31 1102	28 1 559	29 1 3374	4263	20 1 1600	- 58 5 3797	439	4790 671 304240
Mos. '49 '48 '47	5498 8775 9174	410 721 651	1551 2118 1881	11351 19520 18162	1640 2790 3008 1938	32095 50017	7968 13417 13847 9529	1618 3907 4060 2363	29762 45031 40833	6978 12529 12699	5218 8103 8224	28879 44302 39232	1961 3161 3182	4706 8217	2220 4192 4654	8066 12139 11649	22870 43816 48442	1748 2890 2918	749 1495	8937 14124 13297	7839 10445 10365	2559 4472 8897	8821 11264 13973	679 1943 1931	435491 678590 653177
'45-'42	5140 3295 13719	400 307 1151	1881 1145 486 2837	11494 5809 27034	1497	44889 27799 13186 58067	6418 25236		24209 14000 61595	12690 6983 3762 16783	8224 5125 3292 14223	23797 11943 53332	1903 881 8332	8277 5388 3788 14963	2720 1538	7317 5139 20196	48442 42091 20175 67412	1801 1230 5046	1331 865 420 1974	13297 8141 2720 18447 15454	6659 4244	8887 4539 2885 10202	13973 8181 4332 22040	1167 631 2530	41054 22757 97629
141 140 139 138	9735 8360 7109	777 570	2837 2449 2070 1367	22652 16422 13536	3337 2634 2011	48523 34807 28238	18332 15520 10843	8574 4049 2934 2787	46686 29685 21222	16763 13485 10416 8968	14223 9954 7164 5908	43915 31340 24364	4159 3178 2198	14963 10870 8485 4915 8311	6154 4456 3870 3243	13823 10541 7179	46784 30991 29042	4131 2911 2390	1766 1313 1082	11533	19416 13363 9982 8061	6493 6091 4529	18307 14201 12829	1934 1499 1159	75594: 53169: 43474
39 38 37 38 35 35 34 35 34	9808 11222	721 725 392	1367 2859 2790 1687	21966 20247 9651	2774 2734 1276	47720 47547	10843 17436 13739 8232	2787 3484 3270 2170	45681 44629 18655	8968 11694 12989 7207	5908 10427 11072 4883	24364 45613 40560 17638	4223 3928 2172	7556	4613 4696 2356	11433	29042 36074 36070 16974	4267 4091 2112	1859 1798 896	8211 13368 12827 7702	14135 14691 6655	8919 9128 3899	21591 24151 11530	1897 1838 937	71421 71249 34198
efore '33	5494 3790 2722 10591	277 183 513	1687 1219 906 1563	9651 7569 5378 8101	978 505 1270	22271 17214 12861 23120	5610 3199 4406	1502 856 3230	12372 7464 16467	7207 4293 2943 6083	4883 3548 2313 6044	13438 7893 17720	1502 1135 1193	4385 2848 2295 3510	1630 947 3854	5812 3497 2259 5132	16974 11693 9737 16339	1529 786 1698	607 438 1260	7702 4067 2431 5597	5033 3676 7270	2353 1624 3396	8572 4952 15237	603 353 977	23571 15349 36137
	148 114589	8304	10 26938	132 219024	33 33113	300 508672	31 173780	34 43232	332 458620	209 138001	105304	1301 443067	147 40255	204 98598	59994	451 135604	287 478787	33 39549		93 149947	19 141728	79305	236 197407	20343	2248 787385
Mos. '49 '48 '47 '46	786 1157 1217	91 228 228 168	134 308 245 193	1952 3878 3445 2761	249 485 361 249	5667 9424 9196 7261	1220 1191	543 480 249	3328 8216 8059 4742	622 1356 1209 765	769 1230 1226	5152 7982 7570	275 508 464 400	320 658 551 429	545 510	679 1214 1095	2523 4957 4987 2958	494 476 295	107 202 202 134	787 1782 1595 1184	1091 1703 1523 1189	410 635 975 762	492 1724 2049 1311	112 349 293 204	5559 9313 9538 6936
45-42	626 230 918	85	47 278 202	1333	127 549 287	3025 14096 8265	863 484 2213 1213	72 292 175	2196 10332 6062	422 1445 877	964 444 2513 1311	5872 2019 12077 7718	155 779 503	215 907 522	282 80 421 248	728 314 1607 895	1602 5403 2746	200 687 365 282 180	51 250 167	294 2164 1413	596 3217 1539	283 1397 889	525 2549 1514	77 343 195	2381 14551 8495
'39 '38 '37	580 428 335 485	164 96 60	161	3650 2846 2141 3595	215 117 212	6597 4934 8517	904 537 818	102 80 162	4218 2559 6623	589 440 658	1006	5653	393 234	341 201 342	200	587 478	1835 1367 1776	282 180 412	124 105 190	863	1120 774 1783	594	1227 833 1841	144 99 173	6323 4036 7779
39 '38 '37 '36 '36 '35 '34	295 170 68	122 73 29 13	106 68 39	3595 1591 866 447	106 49 27	2113	392 203 109	104	2678 1278	415	1228 644 362 207	8442 3887 1864 1177	304 162 84	342 162 89 58	272 145 80 21	140	859 453	201	132 89 45	893 476 209 119	819 507	1034 450 206 154	798 581 245 179	79 81 25	3326 1933
'33 lefore '33 Unid."	34 525 16	87	26 140	449 1141 35	20 65	49	225	198	967 457 1381 35	101 58 242	674	760 2599 143	393 234 802 304 162 84 77 200 24 5164	30 107 15	200	43	251 141 450 32	59 27 103 5	162	87 282 6	302 174 994	276 4	939	72	934 736 2878 230
Total Mos. '49	7850	1750	2328	36338 265	29	R9568	11140	9	50840 339	9447	13349	204	18	30	12	9056	32328	4187	1982	12784	17294	8583	19301	3	88283
'48 '47 '46	129 115 16	23	13	839 963 39 48	30		238 334 56 14	28	2015 1421 28 31	228 118 47	4	1168 964 181	106 55 14	133 193 58	33	512 110	45	165	95 33	478 600 97 52	290 191 23	253 305 38 10	304 143 17	35	185
'45-'42 '41 '40			5	45	3	128 20	14	2	70 18	9	29 11	56 56	13 17	23	4	15 14 10	22		2	52 35 5	16	16	11		94 24 41
28 38 38 38 38 38 38 38 38 38 38 38 38 38				18	2	38	10		24	7		17					24	2		16			12		41
- 34	*****										10100							10715			******				-17:17
'33 Before '33 Unid." Total	297	32	196	10 2231		11 4388	719	1 72	3956	444	778	2863	221	800	144	11	14 2481	255	154	1422	631	878	53	67	8086
Mos. '49	322	63	129	1501		5520	595	174	2802	403	592	4173	268	291	171	551	1503	229	102	577 1414	913	259	41	91	4500
'47 '48 '48-'42	483	1 94 5 43	218 192	2514 2024 696	206 1 163	7482 1816	856 816 313	9 200 6 189 3 68	4996 4011 1596	705 589 257	1065 883 333	5989 5357	353 7 256 2 68	321 321	242	889 571	2605	368	147 141	949 924	1471	560	166	160 5 130	3 7377 3 5835 8 211
'41 '40	456	206	229	3532	2 258	8161 6658 5497		129	7154 5069	677	1702 1053 800	7166 5816 408	9 446	327	7 199	901	2735 1662 1235	606 398	180 132 103	1350 1024	2675	783	192	9 18 9 12 8 10	9 911 630 7 490
730 TO 30 TO	186 373 164	111	125 194 79 31 31	1504 2974 1121	96 1 141	3592 6589	31	67	5993	310 562 3 248	1116	277	3 12 8 42 3 21	BI BI	1 13 1 7 4 16 8 9	5 314 8 570 4 19	3 477	207 5 441	157	451	70: 159 90:	32	9 81	0 6 3 9 4 5	3 321 4 639 6 232
36 '34 '33	164 115 31 27	7 7	7 17	234	26	1353 337 677	110	9 46 8 44 2 12 8 8	II 431	31	120	33	8 11	7 3i 2 1i 3 1i	5 6 3 1 5	0 101 1 31 8 31	5 6	126 3 42 3 60	74 40 11	390 171 331 531	90: 43: 7 17: 2 20	15	36	7 2 3 1	7 141 1 38 8 57
Unid." Total	160 11 392	3 3	71	523	2 27	5 26	5	2	6	3 13	463	130	9 3 T	7	8 6	2 B	33	9: 7	1	19	69	15	3 82	1 3	5 18
- 1010001	-		-	-	1	1	1	1	1	1	10.00	-				-	1002	4011	1400	-	1000	-10	1034	194	-

Unid. Unidentified as to year of manufacture. Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

CARS IN USE BY MAKES, STATES

Model	Ala.	Ariz.	Ark.	Calif.	Colo. C	lonn.	Del.	D. C.	Fla.	Ga.	Idaho	101.	Ind.	Iowa	Kan.	Ky.	La.	Me.	Md.	Mass.	Mich.	Minn.	Miss.	Me.	Mont.
Mes. '49 '48 '47 '45-'42 '41 '40 '45-'42 '41 '40 '39 '38 '38 '37 '38 '38 '38 '38 '38 '38 '38 '38 '38 '38	1003 1829 1792 1402 920 2683 2234 2051 994 1390 801 244 111 25 11	349 677 861 648 392 1263 978 461 1213 1122 518 518 201 3 132 2 201 3 270 7 22	489 1308 1031 812 634 1270 1084 1871 483 1140 824 426 185 135 242 26	8772 18374 18089 13083 4963 23599 20000 18688 11102 24194 24699 15348 6097 4019 8064 21 218672	864 1675 1936 1302 602 2311 1727 1708 862 2533 2220 1094 423 348 901 18 26894	1044 2990 3281 2315 927 3514 2837 2784 1750 4840 3581 1857 750 696 783 86	237 443 473 324 114 446 373 337 205 586 420 174 66 75 17 4334	1054 1820 1857 928 403 1499 1062 969 470 834 648 110 87 62 60 882 12783	2050 3097 4449 3220 1050 5479 3049 3313 1782 3564 2711 1151 567 371 422 94 38700	1300 2890 2842 2136 1110 3041 2470 2226 1035 2339 1700 634 332 106 273 213 24897	396 780 820 839 284 918 742 632 346 941 867 516 192 116 329 7	9486 15053 16266 10993 3604 13618 12036 5589 16390 11866 4126 1331 1145 2036 291 134617	3099 5245 8095 4117 1718 8243 5463 4310 2451 7279 8048 3556 1008 867 1420 17 58923	1828 3615, 3733 2482 1044 2874 2960 3077 1670 3720 3397 2068 728 488 2000 7	1254 2500 2787 1806 906 2880 2261 1955 1331 3271 2540 1433 867 436 1315 25 27297	1229 2078 2362 1692 765 2822 2275 21367 3757 2930 1567 700 527 701 11 26675	1177 2765 2473 1600 1285 2732 2130 2117 1197 1913 1512 616 290 167 405 180 22500	800 1137 1203 757 325 1055 926 803 616 1388 1070 429 287 190 449	1683 3113 3322 2276 806 3134 2614 2356 1446 3863 2950 1232 586 405 520 126 30416	3312 6431 6957 4699 1967 7378 6229 8096 3461 8671 9616 2734 1478 957 852 23 67898	8328 11961 12183 7961 3077 12022 9686 8024 3116 11016 8341 1026 859 1437 316 105204	2200 3824 3840 2718 977 3426 3132 3087 2012 4672 3088 2142 731 549 1886 38290	511 1311 1007 886 512 1165 981 779 447 784 592 296 178 89 162 53 8795	2153 4500 4567 3212 1270 4594 4596 4842 2106 8006 4260 2276 954 963 1614 315	479 875 967 828 222 752 817 841 382 718 457 191 129 290 7
1 Mos. '49 '48 '47 '46 '45-'42 '39 '38 '38 '30 '38 '30 '30 '33 '30 '31 '33 '33 '34 '41 '40 '33 '33 '34 '33 '34 '41 '41 '42 '38 '38 '38 '38 '38 '38 '38 '38 '38 '38	1013 372 589 747 303 1299 950 725 387 868 468 306 60 1441 14	0 3231 8 1036 0 1764 7 2131 2 866 0 3291 6 2363 7 1813 2 1414 6 3000 7 3023 7 216 3 137	5000 2430 3040 5062 2138 5062 2138 2 633 2 6446 3 283 3 4503 3 4503 3 4503 3 4503 3 4503 3 4503 3 4503 3 4503	30244 30804 40413 26456 9544 52226 44248 34323 27528 47131 54760 47048 26806 12257	5002 2219 3932 4322 1867 7847 5442 4640 3684 7210 7192 4861 3264 1007	5567 2130 3456 3961 1236 6457 5270 3962 3207 7923 6970 5030 2903 845 7227 208 68203	- 1	3083 1439 2002 1823 365 2150 1150 1098 802 1159 999 590 239 73 457 1564 19782	14005 5424 9692 9143 4256 15164 11096 8165 5841 11027 10263 5639 3786 1229 15717 329 130975	14107 6135 9295 11890 4756 19121 16819 11708 6265 11957 14558 7523 6250 11389 1456 164475	2542 1034 1860 1625 638	40005 14400 24021 23648 0990 29803 23351 19471 14814 33527 25750 16006 6949 2481 39037 39037 39037 39037	20488 6291 11194 10075 3515 17040 14035 10748 8748 22357 17831 14120 5943 2218 29603 42 194216	17490 9048 8783 10032 3519 16182 14033 12438 9961 17155 15262 13476 5799 2204 38379 40	11736 4057 7122 7622 2709 12817 9348 7808 6196 12738 11265 9429 8538 1788	9827 3412 5501 8167 2519 9257 7386 6442 4280 10892 10134 7444 4402 1391 21444 27	12317 5219 7434 9063 3616 14162 9789 7943 5120 7823 7348 2963 1133 11623 768 110110		7213 2366 4124 4326 1318 6159 4990 3790 2887 6016 3933 2230 672 7816 274 65065	15414 6223 9744 10827 3270 14559 12196 9894 317756 15743 10515 6060 1516 9732 38 181531	63533 16060 27786 25717 8228 40290 28454 21210 12165 40021 29520 17477 9556 2078 34698 12538 388428	16159 5112 8099 10511 3844 16746 13231 11134 10517 21969 17130 15805 6964 3227 46670 177 209885	7042 2067 4857 6375 2721 10044 6969 5420 3073 5548 5764 3464 2403 537 9668 346 77256	19193 6123 9446 9955 3390 15326 12287 7505 16505 14328 12216 6953 2853 33480 1474 181079	3188 1043 1648 1873 664 2828 2284 1781 1420 2787 2894 2344 1107 432 2494 21 31208
6 Mos. '49 '48 '47 '46	84 84	9 4	190	496	132	85 344 637	38 84 126	46 158 249	308 836 1230	262 514 726	186 428 807	1912 4961 4877	696 1847 1958	772 2270 1334	484 1239 1290	232 566 712	350 749 743	96 123 296	193 433 847	176 503 1172	1537 3464 4062	601 1265 1081	167 342 347	334 1300 1153	184 360 360
FRAZER 15.00 1																			**************************************						
Before '33 Unid." Total	14	18 54	8 1 13 91	9 12	7 7 1238	31	282	20 473	28 2402	3i 152i	1100	111	4677	439	2997	1521	26	3 517	19 1292	51		298	15 871	31 283	
** Mes. '48 '44 '48 '44 '48 '41 '48 '41 '41 '48 '41 '41 '41 '41 '41 '41 '41 '41 '41 '41	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	14	5 2 2 2 9 15 15 15 16 8 4 4 3 3 4 1 2 2 8 3 1	4 18 2 32 6 48 2 87 7 13 119 1 123 3 78 1 43 2 117 123 3 1 184 868	9 34 7 23 6 104 2 116 2 66 4 22	13 71 34 1 34 1 15 1 10 2 21 2 2 7 6	11 11 11 11 11 11 11 11 11 11 11 11 11				4 3 8 7 1 8 8 2 3 4 4 2 4 4 3 5 5 2 4 4 12 18	1 22	B 13 3 34 6 97 6 97 7 13 1 19 0 9 1 4 4 2 4 2 3 7 83	B }	8 8	9 1 9 1 3 6 5 5 9 3 5 1 2 1 7 3	6 21 1 1- 7 1 8 0 4 1	6 42 1 52 5 11 1 11 3 47	27 17 81 44 33 14 15 14 48 29	10 11 3 91 7 40 7 48 1 20 7 11: 4 63 3 3 7 14	9 14 9 9 8 39 8 22 2 11 8 5 9 2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3	11 14 13 14 15 14	
NOSONE Before Unid		180 3 195 3 131 4 152 2 188 5 154 4 164 2 184 2 184 2 184 2 182 8 184 2 2 182 8 184 2 2 184 2 2 184 2 2 184 2 2 184 2 2 184 2 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	56 01 80 6. 774 4 93 2 93 2 119 3 09 3 149 1 162 85 24 85 24 85 14 133 36	83 636 34 863 70 777 96 776 96 776 96 856 32 822 86 477 93 32 477 45 29 9 5 21 23 6 6	19 420 25 76 16 75 19 54 19 54 19 94 10 87 10 87	7 38 9 27 6 13 2 33 7 3	1 19 6 13 77 13 77 44 12 77 144 12 15 15 13 15 18 12 17 17 14 14 12 17 17 18 16 13 16 17 17 17 17 17 17 17 17 17 17 17 17 17	8 1	8 1977 7 673 1788 89 204 22 177 3 103 3 66 7 153 4 116 7 37 8 22 2 19 2 2 4 4 4	0 114 2 9: 2 5: 6 10 0 8 8 5: 5 3: 9 8 8 3: 4 10 11 1:	29 2: 96 2: 10 4: 06 3: 58 1: 08 40 67 76	726 726 5615 5615 5615 5617 233 533 564 511 564 511 164 517 246 517 246 517 246 517 147 66	13 123 18 317 16 327 132 138 16 107 23 270 34 225 58 123 51 43 15 6	1 189 144 144 189 148 180 80 75 165 77 175 183 190 13 190	73 86 77 84 165 40 116 14 70 82 33 98 14 47 36	5 1100 868 90 99 429 777 777 765 4272 3366 77 766 2216 2216 2216 2216 2216 2216	138 138 100 78 166 71 77 32 164 08 164 44 44 44 179 31 21 77 110 166 167 168 168 168 168 168 168 168 168 168 168	1 47/ 6 56/ 77 45/ 11 49/ 8 27/ 12 59/ 8 48/ 11 37/ 15 63 15 48/ 10 23 19 9/ 10 23	2 4	2 244 4 231 2 96 0 253 3 225 6 142 11 121 185 253 17 87 70 186 34 187 197 197 197 197 197 197 197 197 197 19	12 339 76 111 15 5 80 2 05 8 23 14	08 7	3 26 3 29 5 29 17 15 10 10 11 23 11 15 13 6 15 2	8 168 22 2222 4 176 8 158 3 66 153 8 143 4 87 6 133 5 86 4 87 13 11 21 21 3 11 14 21 18 161	11 4 15 3 13 3 16 2 12 3 12 3 12 3 12 3 12 3 18 3 18 3 18 3 18 3 18 3 18 3 18 3 18
6 Mos.	10 10 17 16 12 11 14 10 13 13 13 13 13 14 13 14	2 8 2 3 3 2 2 2 2 19	2 2 10 1 5 13 3 2 29	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 1 1 1 16 29 75 91 28 97 40 116 40 22	6 7 16 3 3 20 38 7 6 81 1	1 4 12 15 15 16 17 18 1		1 3 6 6 14 4 4 14 5 2 20 8	2 2 2 2 1 1 1 19 8 8 8 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	5 1 2 11 2 13 6 5 3 3 8	1 1 1 1 10 14 1 1 1 17 3	2	1 2 1 1 17 1 22 25 29	1 5 1 8 18 2 30 62 18 12	2 1 2 5	1	7	3 1 4 12 6 6 6	2	1	1 3 2 2 2 2 7 90 90 90 119 444 36 111 333 345	1 57 40 4 4 42 62 62 62 62 62 62	22 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2 1 3 3 3 6 3 2 15 42 10 11 145 1

Unid.*—Unidentified as to year of manufacture.

Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

AND YEAR OF MANUFACTURE-continued

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Medel 6 Mos. '48 '48 '47 '48	925 1492 1618 1127	101	430 843 725 474	N. J. 4003 7793 8626 8033	N.M. 411 654 661 534	N. Y. 13388 21288 25960 18024 4911 20663 16966 17445 10800 25074 19542 8878 4375 3812 3674 212590		N. D. 321 712 622 467 244 808 407 243 527 413 292 84 43 307	7347 12622 14644 9719 4117 16202 13471 11696 6059 17852 14480 8046 2630 2288 2507	Okia. 1009 2259 2307 1535 782 2539 1975 1250 2460 2104 1311 528 384 788 42 23410	Ore. 1337 2178 2307 1667	Pa. 8813 15912 16791 11743	650 1113 1089 853	069	488 1037 1068 657	1279	7ex. 4339 9067 10649 6876 4077 11249 8987 7835 3994 7323 8079 2356 953 596 1382 40	504 834 936 662	Vt. 291 479 484 368	Vu. 1486 3492 3726 2516 756 4250 3429 2946 1626 3015 2700 1419 473 345 587 19	Wash. 1954 3126 3189 2442 1478 5168 3884 3374 1796 4738 4322 2313 1198 916 1487	W.Va. 675 1214 2051 1485 686 2111 1916 1439 1038 2576 294 906 360 569 8	Wis. 1236 3270 4335 3106	207 484 483 335	109228 195351 215628 146866 61076
45-42-42-41-40-40-40-40-40-40-40-40-40-40-40-40-40-	1492 1618 1127 489 1457 1311 1278 751 1624 1589 922 313 229 1104 48 16275	279 296 177 101 306 230 196 113 300 241 138 49 33 111 5	843 725 474 165 610 576 623 356 864 841 338 166 96 195 3 7113	7793 8626 8033 2106 8547 7383 7046 4665 11296 8649 3598 1670 1356 1178 42 84273	296 814 589 525	4911 20683 16866 17445	1184 3545 2935 2670	244 908 499 407	4117 16202 13471 11696	762 2539 2139 1975	2178 2307 1667 1127 3496 2196 2061 1102 3351 3171 1505 732 590 1094 2	18621 13111	1089 853 223 1251 995 1106 583 1690 1323 638 266 142 224 39	1801 1560 1143 599 1714 1326 1261 636 1344 948 506 212 141 190 24	1037 1066 657 270 821 756 694 384 787 683 396 136 78 425 13	2489 2572 1850 1181 3341 2800 2372 1406 3196 2384 1013 471 220 864	4077 11249 8987 7835	834 936 662 375 1017 908 780 409 1237 1248 679 275 142 228 3 10377	479 484 388 145 437 413 406 273 630 491 231 129 06 215	756 4250 3429 2946	1475 5168 3684 3374	2111 1918 1479	2270 4336 3106 1034 4247 3866 3825 2306 6689 5690 2969 1074 867 1720 31	494 483 335 158 490 386 380 190 486 438 242 83 87	221436 183856 168867 95385 237601 193203
3000GE	751 1624 1589 922	113 300 241 138	356 864 641 338	4665 11296 8649 3598	320 867 511 231	10800 25074 19542 8878	1390 2834 1934 876	243 527 413 292	9059 17852 14480 8046	1250 2460 2104 1311	1102 3351 3171 1505	11152 e053 20033 15347 6480 3218 2064 3184 282	593 1696 1323	635 1344 948	384 787 683	1406 3196 2384	3994 7323 8079	1237 1248 679	273 630 491	1626 3015 2700 1419	1796 4738 4322 2313	1038 2578 2206 994	2306 6688 5690 2368	190 486 438 242	95388 237601 193203 92231
'34 '33 Before '33 Unid.° Total	313 229 1104	49 33 111	186 95 195	1670 1356 1178	96 55 149	4375 3812 3674	386 265 413	84 43 367	2630 2286 2507	826 384 780	732 500 1094	3218 2064 3184	266 142 224	212 141 190	136 78 425	471 220 864	953 595 1382	275 142 228	129 66 215	473 345 587	1198 916 1487	906 380 559	1074 867 1720	83 87 186 3	92231 38362 29046 49267 6706 2044216
					6489 2610	212590 40983	28679 15067	5820 3674	82 141740 38694			184677	12206	13870		27040	84800				1			4587	
6 Mes. '49 '48 '47 '48 '45-'42	9897 3880 5494 5720 2176	507 434 197	1196 1186 1089 1066 363 1722 1638 1384 963 2223 2217 1580 1028 347 3007	9436 9394 2844	2610 1028 1707 1752 801 3152 2179 1722 1205 2109 2127	46993 14418 25938 24796 5342 29388 24046 18337 17276 41522 36165 26443 13044 5125	10522 12976 4878	3674 1382 2537 2794 1171 4925 3449 2617 2290 3730 3236 3196 1370 605 11437 21	38894 12730 22780 20678 7404 35263 27049 21195 13485 44620 35342 20680 10624 3606 43901 174	\$632 8362 8673 8071 3374 16180 12147 10389 7967 12839 13127 10377 5801 1998 23974	7567 2890 4680 4463 1682 7386 6683 4371 3461 8304 8649 5615 3224 1412 17656 13	36870 11013 20393 20362 6123 27222 21607 16297 12760 35429 28674 18600 2964 33249 1103	2559 813 1390 1000 379 2512 2298 1970 1546 3296 2752 1781 906 278	8448 3769 5786 7022 2724 13200 11865 8873 5088 9590 11935 6791 5164 1365	3659 1659 2427 3013 1049 4798 3713 3370 2599 5381 4457 3661 1516 546 10632	12753 4425 6587 8170 3850 13623 10380 4534 9023 10287 6271 4000 1229 17436 500	39838 19636 29942 32261 15126 55916 42094 31710 22444 33056 32840 20583 13231 4515 51158	3219 1096 1859 1756 717 3304 2472 2185 1623 3354 3721 2406 1380 475 4461 13	1180 475 791 693 242 1149 1106 886 706 1447 1489 1067 674 206 2549	7728 11663 11356 8792 2166 13266 10873 9052 6250 10792 9014 7662 3822 1293 15111	12274 4378 7020 6500 2003 10628 7600 5758 4377 11300 12549 8116 4483 1064 22107	4886 2165 3056 4041 1263 8771 4600 3678 2562 7104 8433 4362 940 11811 37	7384 4526 7049 8019 2716 13515 10394 9445 8439 19816 16106	1484 567 1097 1181 512 1910 1348 1124 889 1507 1596 1131 611 299 2826 12	641799 250113 405342 406482 146419 649035 510158
2 '40 2 '30 2 '30	9811 8262 7192 5802	730 573 429 374	1722 1638 1384 963	12384 9898 7544 6700	3152 2179 1722 1205	29386 24046 19337 17278	23046 18306 13488 8440	4925 3449 2617 2290	35263 27049 21195 13485	15180 12147 10399 7957	7386 8683 4371 3461	27222 21607 16297 12790	2512 2208 1970 1546	13200 11865 8878 5088	4798 3713 3370 2590	13623 10380 8160 4534	55918 42894 31710 22444	3304 2472 2185 1623	1149 1108 886 706	13266 10873 9052 6250	10628 7689 5758 4377	8771 4600 3678 2562	13515 10394 9445 8439	1910 1348 1124 859	649035 510186 402846 296534
	10096 9605 7888 3864	718 542	2223 2217 1880 1028	14937 11799 8999 4339	2109 2127 1375	41522 36165 26443 13044	14292 14265 9258 8551	3730 3236 3196	44620 35342 20680 10624	12839 13127 10377	8304 8849 5615	35429 29674 18849	3286 2752 1781	9590 11935 6791	5381 4457 3561	9923 10267 6271	33066 32840 20583	3354 3721 2408	1447 1489 1087	10792 9014 7862	11300 12540 8116	7104 8433 4386	19816 16106 13731 5801 2417	1587 1586 1131	634304 579540 410223 224700
'45-'42' '41' '40' '38' '38' '36' '38' '38' '38' '38' '58' '78' '78' '78' '78' '78' '78' '7	9811 8262 7192 9802 10096 9605 7888 3864 1541 25142 129 115781	756 256 807 434 197 730 873 429 374 606 718 542 346 346 113 1596 13 8192	347 3097 7	15830 5170 9436 9394 2844 12384 12384 6700 14937 11736 9999 4339 1506 14679 82	1375 890 384 4227 12 27870	5125 37067 894	15067 5586 10522 12976 4878 23046 18306 13488 8440 14265 9258 5561 1619 25682 44 183019	905 11437 21 49445	3606 43901 174	1998 23974 181 147982	1412 17666 13 67253	2904 33249 1103	278 2487 98 26574	1365 23292 138	548 10832 84	1229 17436 590	4515 51158 544	475 4401 13	208 2549 4	1293 15111 50	1864 22107 8	940 11011 37 66234	2417 39292 121 159801	289 2826 12	510158 402848 296634 634304 578546 410223 224700 79048 971670 26515
6 Mos. '49 '48 '47	255 661 723	24 95	27 163 147	296 1204 1899	92 235 280	1217 3168 4836	338 757 1112	169 262 371	1103 2706 3321	106 659 678	266 737 1027	1248 2218 3035		108 192 305	288 422 846	204 468 564	888 2118 2388	120 231 277	38 88 120	167 911 1184	293 786 1164	125 373 630	266 1207 1223	88 190 232	17396 46413 87123
'45-'42 '41 '40	******					111111											,,,,,,				111100 117177 217177				
FRAZER	******																								
'35 '34 '33 Before '33																					*****				
Unid.* Total	118 1757	211	295	88 3487	593	135 9356	10 2215	807	7170	48 1489	2034	34 6535	18 398	702	11 1247	22 1258	87 5482	633	8 251	33 2295	2247	1137	46 2742	3 490	1498 122429
'48 '47 '48						**************************************					 			******											
45-42 '41 3 '40	3 9	7 4 10	1 3 10	22 27 124	2 3	19 55 299	2	2	89 132 327	3 4 17	41 30 103	58 93 294	3 8 16	1 2 4		5 1 14	18 13 57	4 7 15	2	3 18 27	48 30 73	7 18 52	9 32 101	1 8	800 1267 3334
GRAHAM	20 32 30 25 16 9	10 7 32 21 8 5 1	10 5 47 30 16 15 13 20	124 83 376 167 171 42 60	5 8 1 2 1	299 161 683 456 437 197 177	8 44 22 33 10	6 7 17 12 2	327 240 1046 465 375 158 96 323	17 10 46 48 32 18 11 38 3 227	103 112 373 264 259 90 45 202	93 294 160 808 441 400 100 145 408	7 46 28 19 8 4	18 8	10 16 8	12 48 28 28 19 6 35 4	42 108 64 53 17 17 72 14 478	29 96 90 50 26 14 46	23 11 8 8	27 22 98 44 44 29 12 41 1	30 73 96 382 242 184 72 49 196	18 52 22 148 08 30 15 11 63	32 101 75 267 106 125 52 28 272	5 7 8 16 23 6 2 1 12 1 78	2536 9387 6086
'33 Refera '33	16 9 68 2	5 1 17	15 13 20	42 60 227	1	197 177 491 15	10 6 30	22 1 73	158 96 323	18 11 30	90 45 202	100 145 468	8 4 13	16 8 3 4 2 9 2	11 2 32	19 6 35	17 17 72	26 14 46	32	29 12 41	72 46 195	15 11 63	- 52 28 272	1 12	802 1267 3338 2538 9387 6086 4403 1952 1296 5746 381 37181
Unid.* Total 6 Mos. '49 '48 '47	300	112	100	1306	25 288	2000	187	317	3259			3116	183					376 800	101 101			462	1128		
'47 '48 '45-'42	770 917 553 828 306 482 454 267 273 533 490 232 168 49 177 11	120 165 72 96 47 118 78 53 43 90 75 31 14 4	266 351 274 271 106 304 321 234 180 321 241 131 114 60 134	2678 3848 2473 2010 882 2821 2194 1347 1142 2403 1478 800 403 168 687	288 298 224 186 100 179 167 98 75 157 116 83 22 8	6978 9179 6361 6102 1963 4965 4862 3215 2790 6017 4420 1997 1302 629	1338 1708 1246 1299 774 1206 1261 788 465 465 234 178 61	383 203 194 51 108 148 80 100 199 151 71 40 3	5111 6002 4753 4882 2171 6004 6000 2727 2048 6433 4282 1748 815 353	675 1330 814 401 675 525 406 660 805 285 147 30	1119 1255 939 1035 514 1300 943 521 595 1356 1250 583 261	5620 7)55 5321 5200 1700 5148 4964 2610 2116 5843 3725 1309 862 377	345 550 380 421 117 446 383 246 144 386 333 137 82 42	682 868 700 782 801 878 822 468 306 571 297 133 85 28	470 361 236 279 85 180 173 117 107 187 206 135 59 9	1342 1450 1000 863 400 628 726 367 319 690 456 195 25	3881 4824 3390 3166 1583 2592 2449 1207 1142 2010 1322 503 246 67 246 13	800 508 351 404 371 498 305 278 198 492 421 171 98 20 134	191 212 161 172 82 208 192 130 105 274 212 91 85 48 140	1289 2114 1336 1289 343 1163 1046 625 431 764 566 321 171 60	1202 1747 1594 1621 832 2336 1600 936 2375 2093 930 441 148 461	405 060 773 714 332 833 814 351 333 811 603 238 156 70	778 1811 1723 1788 860 2276 2183 1069 895 2094 1717 912 400 152 892	258 233 191 183 114 232 205 96 217 174 107 56 46	76366 74971 33461
NOS SERVICE	482 454 267 273	118 78 83 43	304 321 234 180	2821 2194 1347 1142	179 167 90 75	4965 4862 3215 2790	1286 1261 788 485	108 149 80 100	8004 6090 2727 2048	643 676 525 408	1300 943 521 595	6148 4964 2610 2116	446 383 246 144	878 822 468 306	180 173 117 107	828 726 367 319	2502 2440 1207 1142	498 385 278 198	192 130 105	1163 1046 625 431	2336 1600 899 936	833 814 351 333	2276 2183 1069 895	232 205 95	81146 74141 40866 32166
'45' '46' '46' '46' '38' '38' '38' '38' '38' '38' '38' '3	533 480 232 168	90 75 31 14	321 241 131 114	2403 1478 600 403	157 116 63 22	6017 4420 1997 1302	865 465 234 178	199 151 71	6433 4292 1748 815	660 805 285 147	1356 1250 - 583 261	5843 3726 1309	386 333 137 82	571 297 133	187 206 135	455 195 75	2010 1322 503	492 421 171	274 212 91	784 866 321	2375 2093 930 441	811 803 238	2094 1717 912	217 174 107	73125 53634 24086 12983
"33 Before "33 Unid." Total	49 177 11	20 1026	134 134 3309	168 687 19	25 5 2014	629 1910 55 62745	117	3 68	353 1117 33 55299	30 117 12 8141	95 335	377 1197 87	42 104 19	28 53 19 7273	79	25 121 30	87 246 13	29 134 4 5141	48 140 2283	60 112 3 11833	148 461 2 19207	70 168 2 7350	152 892 14	5 46 1 2207	2578
6 Mos. '49 '48 '47				1		3	1							7273			1	1		11003	19207	7290	11043	2201	788256
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HUPMOBILE	3 3	1	3	19 34 2		109 98 3	3	3	28 40 13	3 9 2	25 41	28	6 8	1	1	8 18	10 11		1	13 4 6	21 48 10	3 8	15	1	70 86 17
HUPMOBILE	14 34 8 7 64	2	2 3 1 8 7 3 7 44 1	44 101 42 52 368 3	3 1	195	12	4	28 40 13 67 110 104 48 451	2 8 16 17 3 43	41 1 17 45 18 13 134	102 196 97 106 722 18	11 31 14 12 67	3 5 13	3 5 4	3 8 18 2 12 14 10 3 43	17 37 16 3	8 8	3 6	20 20 0 107	40 10 28 72 20 9 245	8 22 10 5	11 82 38 13	8	14 14 16 11 221 80 702 807 94 219 120 85 728 17
Before '33 Unid." Total	134	11	44 1 78	366 3 674	10	785 9	38	17 1 31	451 9 903	102	134	722 18 1291	142	13 8 20 2	40	113	1 1	22	8 6 2 67 1 71	107	245	125	117	12	728

CARS IN USE BY MAKES, STATES

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los. '49 '48	Ala. 592 1010	Ariz. 113 297	Ark. 57 75	7 1	1416 5152	ole. C 355 596	247 704	Del. 118 208	D. C. 148 357	Fla. 913 1555	Ga. 700 1000	51	7 4	563 087	1944 3431	1872 3147	1048 1954	Ky. 644 1147	1029 1343	316 266	64 113	3 102 3 150	9 43	323 701	1737 2472	406 705	1243 2542	378 517
'47 '46 '48-'42 '41	750	324	46	0 !	5297	494	701	150	275	1436	996	36	1 4	528	1911	1092	1116	863	884	350	82	154	2 4	755	1196	465	1277	538
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38 38 37 38 38 35 34																				- 14-								
'33 fore '33 Unid.* Total	36	73	10	30	276	7	4 1956	477	29	51 3958	4 280		19	122	55 7341	6117	12	25 2879	3314	94				113	13	38	63 5125	12
fes. '49 '48																						1						
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1 '40	12 11 7	7 12	6	58 64 27 77 27	2502 3054 2058	197 194 96	511 510 316	4	1 186	35	21	13	41 28	1582 1297 765	449 374 276 541	142 172 104	113 115 82 157	197 161 106 248	9	13	7 1	15 B	35 50 20 72	882 794 443 889	294 282 148 304	63 62 31 78	388 366 238 420	31 4 2 3
37 38 5 '35 34	14	81 2	14 16 10 14	27 10 8	2745 1674 1112 346 172	210 91 40 22	639 183 120 33	3 2	7 116 9 42 2 17 5	20	3	12 18 14	51 11 9 7	1523 463 179 55	181 100 29 10	213 73 51 22	48	72 39 17	3	2 1	7 1:	29 4 58 2	17 14 91	287 131 44 12	123 70 20	16	170 91 38	1
fore '33 Unid.* Total		7	2	5 3	172 815 41 15519	36 5 896	141	1 6 1	1 1	3 4	8 2	3 17 33	1 6 2 187	18 115 45 8042	10 46 10 2016	1	7	3	3	5	3	11	81 29 5 14	12 59 103 3644	17 60 3 1321	10	41	1
/los. '49 '48	81	9 2	15	287	1782	475 81	62	2 16	4 25	1 178	4 9	63 36	213	3848 644	1084 150	987 97	748	494	70	0 16	6 5	57 10 95		2740 361 870	756 85 212	435	781	20
'47 '48 '46-'42 '41	10	11	14 75 43 38	119 62 25 106	2841 1440 700 2944 3351	175 134 56 221	22	6 3	12 12 10 9 10 3 19 12	1 50 8 24	6 2	77 12 02 69	75 36 16 68	1551 1062 379 1042	398 270 106 356	161 56	154	1 125 2 51 1 154	5 23 1 15 4 34	8 9	16 16 16	66 55 13	177 165 160	717 308 721	204 107 301	96 60 153	296 11 51	
140 130 138 137 138 138 137 138	1 1	16 1 14 1 11 1	66 39 20 73	86 83 70	3351 3063 2620 3031	273 236 151 249	1 15	0 1	18 10 19 7 23 5	4 73 2 53 1 43 6 5	18 2	34 44 59 37	88 82 75 81	1010 809 621 839	353 331 249 381	175	19:	2 18	7 26	4	78 1	59 22	809 548 392 600	821 782 592 840	295 263 243 416	125	7 24	
'34	5		63	32 2 5	1719 188 95	121	9 1	6 3	13 2	5 2	6	29 4 5	58	294 16 18	192	10	4 7 3	9 6:	2 6	5 3	4 4 3	71 6 6	229 29 35 10	263 18 12 3	16:	1	B 11 1 1 2	
efore '33 Unid.' Total		8	12 7	6 4 1059	85 416 8 27286	219	8 2	14	4 3 8 87 110	12	3 13 32 24 25	16 32 121	6 3 828	10 57 24 12224	20 27 393	1	9 1	5 1	9	6	12	19	62 9 796	29 186 9263	4	2	3 1	4
Mes. '46	8 4	05 8		377 561	7464 10703 11075	1871 551 951	9 5	17	01 9	76 48 38 12	84	151 913 358	724 206 400	13741 3708 5535	4521 1403 1821	3 81	0 77	2 64	9 8	54 1	62	180 1	840 457 791	3705 3497 5708	76	0 44	4 110	9 1
'45-'45	8 9	50 28 04	113 145 105	625 221 747 543	7206 1635 10213	97 28 116	8 10 6 2 8 9	75 1 51 70 1	43 2 32 42 2	36 18 53 6 59 23	74 1 85 47 2	733 636 069	368 118 502 424	4850 1151 4235 3970	168: 44: 190: 179	3 144 9 36 2 143	0 105 8 26 11 133	4 84 4 22 11 90	12 13 10 5 19 15	24	47 94 80	885 2 152 880	130 414 1793 1926	4789 1325 5345 4933	165 48 192	4 72 5 28 3 85	8 181 5 47 12 193	2 1
MERCURI	9 6		288	394	7370			12				107	257	2906	113				50 7		111	468	288	3595	134		114	18 2
ME	15											717																
Unid. Total	3	38	27 419	16 4576	560 66240		13 76	61		28 15 16	94	160	17 3016	149 40245	13 1486	15 117	10 98		23 100	06	3 451 1	24 794 1	42 6681	414	1 130			10
	87	768 927 887	383 488 478	500 648 553	787	5 85 8 81	59 19 13 17	113	202 5	133 1 115 1	836 891	1065 1408 1252	411 460 503	7087 7340 6739	228	33 15 31 13	04 13 78 13	34 9 13 8	04 1	152	528 441	1446	2376 3763 3294	570 663 566	5 21 7 20	23 6	38 19 50 22 72 21	97 44
'45-'4	46 42 41 40	816 329 416 390	465 179 408 301	566 156 356 236	728 728 5 903	2 7	66 49 13	189 386 255 383	138	60	763 659 408 169	1075 429 701 510	371 133 421 291	6459 2894 6833 5070	215	65 4 52 12	78 4 41 11	81 2 17 8	74	301 365	476 183 416 315	139 297 988 755	2768 787 2245 1645	495 157 435 245	9 7 2 21 7 15	84 2 56 3 64 2	20 19 48 16	82 58
5	39 38 37 36	303 193 277 150	218 135 277 199	177 87 133	7 259 3 471	7 4 3 3 6 8	41 0 08 1 55 1	526 522 157 625	79 57 127 54	123	794 524 735 372	390 231 363 195	196 118 315 162	374 238 606 224	5 15 1 15	84 7 91 6 20 11	47 4 25 4 55 7	73 4 03 2 44 5	118 190 568	244 211 382 241	296 194 449 237	562 417 915 395	1630 1255 2721 1445	164 93 231 89	11 11	12 1	13 8	93 39 93 23
	35 34 33	27 19 7	61 39 14	17	3 250 7 92 7 31	2 1	55 22 26	208 230 64	17	13 8 3	116 90 21	42 38 10	41 24 5	531 271 8	2 1	81 1 46 1 27	74 50 1 23	91 29 14	90 69 13	73 83 21	70 111 35	99 125 19	422 498 115	20 11	19 2 11 2	54 10 45	33 2 26 1	65 80 32
Before ' Unid Total	33	38 8 664	73 8 3726	358	8 1	0	17	357 41 327 1		26 171 844 12	135 18 713	44 66 7819	81 3 3535	71 11 5859	8	13	4	2	131 6 900 6	109 34 978	234 2 1375	228 31 9796	502 7 25474	34 55 3827	54	20	21 17	1
	48	135 354 326	367 546 628 440	581 84 88 52	3 1203	13 10	152 2	135 417 990	483 1 553 1	072 143	885	2158 2062 2199	361 579 664		9 48 6 52	12 25 76 25	104 2 108 2	317 1	815	379 932 881 119	827 856	1774 2244 2550	4675 6563 8948	1295 130 126	45 2 77 2	935 911	892 3 837 4	178 856 225 458
45-	40	1358	348 1317 845	30 121 82	0 483 8 2623 4 2135	36 6 23 23 50 15	108 1 171 4 147 3	876 121 748 382	170 765 1 574	325 449 772	167 1397 1409 1547	1348 845 2998 2129	464 238 955 695	1164	5 18 1 72 4 53	112 118 3 160 2	822 422 3 481 2	874 432 2 397 2	757 900	837 737 686	555 444 1503 1146	1572 779 3526 2642	4939 2541 11325 8224	63 33 127 83	76 1 23 4 61 2	050 178 1 948	374 1 203 5 862 4	424 752 382
00	39	960 606 1033	647 427 932 715	60 34 60 49	8 102	27 8 51 18	61 2 65 1 70 3 552 2	458 742 1090 1806	386 243 515 456	401 260 469 396	2153 1554 2728 2195	1498 896 1529 1120	341 613 507	732 454 1167	2 31 5 23 7 53	164 1 370 1 318 2	887 1 244 1 447 2	755 1 150 1 226 1	454 016	793 1032 890	804 616 1145 1021	1784 1131 2376 2100	5904 3803 7012 6834	48 29 79	24 2 28 1 15 3	123 521 033	363 2 541 3 349 3	939 005 593 287
8	38 34 33	892 301 106 20	396 159 37	26 11	1 115 9 34 8 7	21 8 23 3	844 1 870 65	334 565 180	212 79 21	156 50 6	978 325 62	514 178 23	265 123 27	339 107 29	9 26 5 8	959 1 958 199	484 1 529 145	179 459 95	871 341 68	346 129 24	522 234 77	982 373 108	3058 1151 333	10	81 1 55 47	899 720 208	163 1 54 10	764 798 174
Before Unio Total	d.°	67 17 2322	113 26 7943	770	7 23 1 13 1788	25	14 179 30	379 72 1295	58 25 5258 8	40 578 1743 3	202 84 1145	119 184 19710	637	90 22 11363	1	31	4	357 12 1442 11	189 16 189 1969 1	79 117 6176	242	281 124 24346	507 16 74791	14 976	668	952 19 310 7	28	628 193 926

Unid. --Unidentified as to year of manufacture.

Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

AND YEAR OF MANUFACTURE-continued

	Neb.	Nev.	N.H.	N. J.	. N.A	W. B	i. y. 1	N. C.	N. D.	Ohio	Okła.	Ore.	Pa.	R. L.	S. C.	S. D.	Tenn.	Tex.	Utah	Vt.	Va.	Wash.	W.Va.	Wis.	Wyo.	Totals
40 '40 '47 '46 '45-'42 '41	720 1324 674	23 117 117	123 208 194	96 308 197	18 2 18 4 16 3	11 82 09	3975 6799 4854	825 1503 1233	421 503 304	3262 5547 3541	276 1175 771	639 1234 809	3717 5124 3701	192 300 301	306 518 581	488 750 461	866 1131 852	1911 3539 2844	365 417 254	112 167 164	540 1896 1222	765 1181 1039	407 661 649	687 2388 1222	139 286 198	49466 89416 60846
38 '37 '38 '35 '34																		1000								
"33 efore "33 Unid." Total Mos. "49	13 2731	4 281	6 834	60		10	79 15707	10 3571	1229	63 12413	66 2268	2084	17 12559	8 801	17	19 1718	49 2890	78 8372	1029	7 450	58 3706	2980	1722	13 4290	631	164 19937
'47 '46 '45-'42 '41																										
'40 '39 '38 '37 '36 '35 '34 '33 efore '33 Unid.* Total	48 51 44 68 31 18 9 1 12 12	10	71 44 86 31 16	13 4 2 1 1 2 2	92 23 74 51 10 02 74 13 26	51 52 32 85 16 11 6 2 9 4 238	2780 2610 1625 3135 1079 533 231 140 439 53 12625	236 240 146 230 62 34 12 2 24 1	11 15 9 27 7 7 7 1	1290 1083 699 1459 436 250 94 53 102 20 5486	158 188 126 182 64 47 17 4 25	190 249 122 268 121 63 22 9 42	1697 1060 740 1536 683 287 84 70 218 16	137 157 106 191 64 29 3 13 34	75 94 50 89 24 8 5 1 7		182 51 31 5 2 19	38	4		220 234 146 233 94 48 24 5 16 3	1	8	344 262 224 418 125 80 49 13 31	29 24 22 32 9 5 7	2043 1913 1223 2314 833 444 163 83 303
460s. '48 '48 '47 '46-'42 '41 '41 '39 '38 '37 '37 '38 '37 '37 '38	373 54 92 106	116 25 31 11 61 61	5 5 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	2 17 0 3 8 8 2 6 3 2 6 7 5 6	764 1 197 174 146 108 153 178 130	245 42 58 82 33 80 82 79 56 80 37	4624 884 2232 1613 387 1706 1600 1456 1084	987 914 102 226 181 79 317 274 255 187	127 21 30 29 9 40 44	2264 370 923 726 266 896 952 759	815 295 372 232 188 80 297 304 297 202	1667 605 77 218 156 93 322 286 310 234	6393 3019 397 1086 797 271 1068 980 831 633	63	416 50 162 104 42 141 106 101	227 15 36 21 14 51 63 57	523 127 206 183 1 81 231 1 231 1 216	2966 560 1026 702 431 1096 2 956	226 26 88 53 30 93 120	47 38 36 29	330 525 277 193 47 276 258 258	857 110 227 206 85 327 332 323 301	323 50 100 77 35 136 138	196	121 19 39 22 12 83 50 61	941 425 107 189 132 54 189 185 164
37 36 34 33 4 33 4 4 33 Unid.*	1		2	2	34 34 46 18 85 7	37 1 1 3 3	1700 656 62 120 40 177 29	221 64 8 4 8	1	22 20 11	292 120 8 2 3 11	396 175 6 9 4 28	1063 392 38 32 15 100 25	32 8 2 1	3	21		1 1 1 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3	3	14		4	150		7
Total Mos. '48 '48 '47 '46 '45-'42 '41 '40 '31 '31	7 75 79 2 22 1 94 0 88 0 64	5 39 3 10 2 20 2 11	6 28 4 29 9 23 8 16 3 3	7 73 15 81 10 11 14 21 11 21 18 2 16 2	284	860 220 284 365 115 503 365 222	18269 15266 3380 6218 5590 982 4601 4754 3680	2850 3477 897 1496 1847 547 2355 1816 1368	806 203 383 440 110 450 371	9197 9954 2876 4881 4100 1014 4781 4061	1328 2006 1427 1250 446 1734 1334	2547 432 924 806 236 1168 975	10758 11838 2683 4583 3653 738 3448	1126 8 817 206 3 345 5 66 3 345	138 9 150 9 43 5 61 2 90 3 34 8 135	2 110 3 30 4 40 4 54 2 14 8 48 5 46	1 213 4 228 0 69 7 106 4 115 3 34 7 135 4 102	8 1011 9 1119 8 338 2 489 5 483 1 187 0 651 4 436	8 953 5 206 7 464 5 433 3 138 9 568 8 506	350	150 234 5 160 5 122 3 23 8 138 2 117	1 271- 8 62 3 124 5 131- 3 36 2 145 3 127	146: 2 34: 5 59: 4 61: 4 21: 6 60: 5 48	197 80 128 139 42 8 171 155	5 536 8 416 8 147 5 217 3 227 4 28 3 25	186 167 56 81 73 19 8 19
E '31 '31 lefore '33 Unid.' Total	3	7 12	3 14 16	773 18	56	8 2942	153 44624	1380		8 4: 5 3468:								11 25 90 3967		4 90	8 7 6 1045		13 473	2 3		8 3
Mos. '4	9 61 8 67 7 56 6 58 22 24 11 41 10 31 19 3 18 21 17 4 16 3 3 16 3 3 16 4 13 3 3	5 10 74 11 12 137 142 142 143 152 193 193 193 193 193 193 193 193 193 193	33 3 30 3 313 3 313 3 313 2 32 2 370 1 49 1 445 1 004 2 104 2 104 2 104 2 104 2 104 2 104 2 104 1 104 1 105	07 2 62 3 41 3 99 2 56 08 6 56 3 75 1 36 99 8 74 68 68 23 17 8	2152 1285 3048 2841 706 27774 2067 1562 1476 2451 959 321 402 78 750 13 4883	370 350 322 280 102 285 168 98 68 117 90 14 9 3 36 1	7887 9614 8842 8072 1608 5582 3693 3275 4963 2903 815 1066 327 1069 1196 1196 1196 1196 1196 1196 1196	105 130 123 113 33 67 43 34 25 29 13 3 3 3	D 35 4 37 2 31 8 33 3 19 7 33 9 18 4 15 0 12 8 18 0 10 8 1	4 4597 6 551 6 573 1 573 1 173 3 619 0 446 3 278 9 157 3 416 2 175 0 43 6 40 3 7 11 73 6 40	8 749 9 1200 7 115 0 83 8 31 7 70 1 62 6 48 6 48 22 42 27 8 10 33 6 8 31	9 1148 9 1200 3 1155 9 1095 2 596 5 1777 3 1149 0 83 8 655 1 1266 9 89 1 17 3 13 8 3 2 29	9 647 9 810 9 829 8 162 8 843 5 427 11 306 2 202 8 553 8 246 5 563 6 141	3 50 9 744 67 16 61 15 54 15 54 11 44 11 44 11 61 16 61 17 4 17 11	11 82 88 73 99 66 50 22 14 30 33 21 12 11 11 11 12 11 18 11	22 4: 17 36 36 16 3: 15 11 100 3: 74 2: 11 11 107 1: 33 2: 36 1: 11 1: 16 2: 11 1: 16 4: 16 4: 17 1: 18 1: 1	87 90 87 124 52 117 73 117 81 46 772 100 74 51 96 4 95 4 96 4 97 2 97 2 97 2 97 2 97 2 97 2 97 2 97 2	33 302 19 383 26 354 13 33 90 12 140 21 55 16 32 9 27 8 10 9 40 4 40 4 41 1 43 1 10 89 2	26 48 39 39 34 47 30 17 27 27 27 27 12 21 42 17 13 25 94 25 14 6 67 6 11	8 22 11 22 1 17 10 17 10 4 15 11 15 16 16 16 16 18 18 18 18 18	91 180 180 180 180 180 180 180 180 180 18	144 173 166 183 15 181 16 8 16 25 38 144 01 9 54 6 17 14 18 9 18 11	77 56 23 73 77 83 33 88 80 21 20 66 99 3 84 2 995 4 111 33 71 11	11 160 64 421 64 340 63 29 68 144 62 456 77 25 63 32 77 25 63 64 64 60 64 60 6	11 14 15 24 18 10 16 10 16 10 16 18 18 177 13 144 1 188 15 16 16 16 16 16 16 16 16 16 16 16 16 16	6 77 5 98 15 90 14 83 12 27 16 78
LDSMOBILE 42-	19 8 11 147 12 166 6 6 42 3 41 14 40 10 339 8 337 11 335 6 333 33 33 33 33 33 33 33 33 33 33 33	70 1 49 1 98 1 57 1 64 99 3	56 4 63 57 06 71 113 206 130 204 186 172	161 1657 1682 1993 1201 1880 17731 1834 1432 712	4079 5729 8847 4453 2242 0507 7903 5756 4164 7617 8981 3255 1235 453 917	385 450 520 318 222 860 654 423 27 45 322 19 61	3 1441: 3 1793: 3 2025: 3 2025: 4 604: 6 2477: 8 1811: 3 1281: 1 970: 1 1757: 3 1632: 7 753: 9 348: 6 266: 2 266: 2 266: 2 266: 2 266: 2 267: 2 267: 3 1281: 1 970: 1 1757: 3 1632: 7 753: 9 348: 6 266: 6	7 188 7 228 3 260 9 162 102 4 386 4 260 161 9 171 5 122 3 6 7 2	300 31 33 41 308 41 74 30 20 11 32 5 36 4 30 2 37 1 385 3 20 2 216 2	7772 99 1049 90 1191 90 60 1191 90 416 1721 94 1214 93 46 93 111: 72 99 223 46: 93 19 16 3 93 13	28 125 66 186 81 193 81 114 67 61 33 208 90 227 111 121 199 80 15 15 30 96	66 138 66 171 17 195 16 127 17 04 17 04 17 04 17 04 17 04 17 04 18 127 18 107 19 1	8 94' 7 115' 33 133' 340' 44 171' 47 130' 51 88' 70 50' 71 116' 54 104' 36' 36' 36' 36' 36' 36' 36' 36' 36' 36	78 9:55 11:45 12:44 8 822 4 861 20:51 16:70 10:990 7 992 17:24 13:18 5 863 2:25	39 9 48 12 39 13 49 8 31 4 13 18 10 12 90 7 46 3 706 7	27 8 15 6 00 6 15 3 67 2 45 7 88 6 164 7 188 6 187 8 187 8 188 9 187 8	20 16 36 17 75 18 175 11 175 11 10 7 89 30 907 16 172 14 186 1 186 1 186 1 183 28	04 50 82 67 156 71 187 44 707 33 167 107 172 70 139 43 1990 32 166 50	82 4 13 5 99 7 41 4 128 3 712 12 164 10 357 6 284 4 996 8 500 7 582 4	78 3 88 3 12 3 56 2 23 1 77 8 54 8 449 4 41 2 20 4 27 2 128 3	31 20 52 25 99 27 65 16 36 5 97 36 97 36 125 26 105 16 135 11 126	04 22 38 25 448 21 444 21 777 13 662 57 661 37 780 21 997 11 3961 3 361 3 762 11 75	000 5 84 8 904 14 9096 1 119 5 1788 16 811 5 923 1 18354 1 830 8 946 3	96 13 19 32 39 42 38 27 26 11 56 65 50 45 107 27 40 5 1115 4 1115 4 1115 4 107 11	94 1 34 2 53 3 702 2 64 1 101 4 182 3 189 2	70 12 98 15 552 17 14 16 29 2 91 2 91 1 161 1 133 1 163 1 165 1 12 54

CARS IN USE BY MAKES, STATES

-	Na. A	-	-	-	Cele. Ce	-	-	_	-		ialto	-		lowa	Kan.	Ky.	La.		-	Mass.	-	-	-	Mo.	Moni
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Aos. '49 '48 '47 '47 '48-'42 '41 '49-'49 '38 '37 '38 '37 '38 '37 '38 '37 '38 '37 '38 '37 '38 '38 '41 '40 '39 '39 '41 '41 '40 '39 '39 '39 '41 '41 '42 '41 '42 '41 '42 '42 '41 '42 '42 '43 '44 '45 '46 '47 '48 '49 '49 '49 '49 '49 '49 '49 '49 '49 '49	2796 4053 3736 3251 1796 5906 4148 3873 2139 3975 2667 1532 1078 613 337 78 41977	787 1319 1403 949 789 2496 2034 1607 1028 2551 1567 992 748 422 289 48	1506 2561 2383 1980 986 2847 2019 1981 1253 2516 1847 1182 777 480 359 40 24097	17282 20710 24667 15447 7181 40264 40252 30102 24421 37384 37007 28626 16275 12141 8019 35 385893	2887 2889 2047 1073 4013 3080 3141 2043 4923 4441 2297 1473	6906 6750 4069 8412 7056 3349 2290 1824 928 148	663 678 447 224 1109 786 781 484 920 787 356 257 165	2501 3249 2767 1496 752 2817 1789 851 1264 870 366 154 94 43 1511 22134	4668 6175 6302 4841 2917 11209 7894 7168 4192 7026 5634 2751 1860 1337 1029 186 75006	3353 5733 5163 3935 2333 8095 5404 2547 5004 3883 2095 1518 931 498 567	742 1261 1273 916 501 1749 1579 1357 848 1899 1811 1096 640 328 287 18 16305	20134 23427 22649 16258 6912 29964 24327 22386 13649 27826 21931 9724 5042 3585 2496 450 250457	7738 9020 9370 6734 4240 17033 13522 10071 7910 15317 14041 8270 4774 3190 2019 34 133290	5094 7077 7143 4511 2267 8328 6602 7109 4796 8188 7924 5201 1623 1559 23 83006	3037 4734 4950 3301 1741 6399 4895 4666 3541 6102 3907 2402 1564 1116 38 59237	3406 4291 4314 3385 1877 6529 4864 4815 3396 7127 5709 3409 2576 2004 1136 25 50983	2724 5325 4307 3288 2011 6617 4403 3179 2851 3967 2840 1396 1059 531 349 293 45130	1062 1707 1862 1121 615 2456 1943 1387 2436 1914 1101 808 590 607 4	3996 5071 5191 3424 1714 8489 90017 5822 3550 7032 8018 2729 1967 1270 888 253 63431	7420 10011 10063 7431 3862 17617 13508 13673 8160 13862 11912 5504 3599 2483 1071 25	18646 17672 16394 11064 5593 24404 16234 14154 6397 19900 13023 5791 3295 1896 1626 5631 181620	6178 7547 7443 5136 2973 9586 8542 8240 6249 10053 10102 6255 3077 2356 2996 68 97502	1848 3495 2823 2165 1070 3211 2215 2046 1210 2283 1807 971 667 310 222 103 28446 1	6790 9081 8027 6119 2946 11811 10238 9464 6202 11480 9117 5384 4062 3378 2537 724 (67260	9 13 13 9 4 10 13 11 7 7 18 10 11 11 11 11 11 11 11 11 11 11 11 11
Mea. '49 '48 '45-'42 '41 '45-'42 '41 '30 '30 '37 '38 '34 '33 '34 '33 '34 '33 '34 '35 '34 '35 '34 '35 '36	1279 1948 1601 1069 894 2922 1498 1108 696 1328 777 287 124 97 90 14 15739	387 853 771 507 381 1500 888 504 384 833 108 86 113 30 8259	17	12190 17863 10674 10663 5250 31626 25418 15524 10370 20703 15573 8059 2029 1856 3326 30 196901	1614 1638 902 711	1200 3794 3995 2464 1436 8397 4689 3157 1677 4273 2891 1284 724 720 728 118 39524	350 600 652 376 200 928 645 424 263 604 363 166 77 77 83 185 8913	881 1440 1402 811 332 1723 1191 574 328 541 292 114 46 62 383 10459	2029 3710 3197 2134 1488 5590 3445 2125 1447 2926 1794 952 435 387 376 90 32075	2083 3100 2577 1612 1221 3588 2111 1325 753 1537 805 444 225 152 213 166 22004	357 819 679 409 296 980 645 319 265 631 482 263 86 38 82 7 6336	9171 15593 15323 9035 4555 18765 13033 8378 5728 15206 7344 2593 909 909 1402 218 128251	3838 6545 6256 3736 2191 9620 6030 3225, 2220 6676 4448 2503 723 506 1213 46 58673	2156 4068 3577 1925 1113 4153 2996 2363 1633 3632 2478 1556 497 388 1182 11 33743	1510 3187 3068 1697 1098 4058 2447 1690 1372 3093 2235 1264 433 430 958 16 28557	1449 2378 2272 1469 955 3449 2310 1821 909 2358 1665 802 311 263 359 3 22472	1628 2957 2410 1395 1114 3535 1755 1204 733 1033 699 312 101 72 157 101 18206	632 1364 1446 856 507 2259 1472 1089 831 1522 997 500 281 254 519 3	1828 3366 3274 1901 1056 4895 3258 2193 1371 3080 1908 878 430 403 429 108 30181	4220 7509 7708 4584 2565 11509 7451 8343 3002 7275 4908 2187 1134 1119 1008 16 71538	13845 17637 15278 8633 4699 20047 11192 6331 3746 11280 5956 2910 854 738 1310 2183 128937	2462 4525 4035 2434 1352 5297 3518 2501 1764 4426 3201 2043 565 558 1943 43 40667	985 1714 1256 765 637 1882 950 631 406 477 226 100 100 48 10893	2874 4849 4067 2424 1382 6069 4244 2900 1908 4320 3125 1653 647 577 1081 243 42183	50
Mos. '49 '46 '47 '47 '48-'42 '41 '49 '38 '37 '38 '37 '38 '34 '34 '31 Indi.' Total	977 1860 1219 210 565 1429 1090 393 142 392 137 49 64 22 8311	91 24 166	545 94 219 533 512 293 108 202 83 46 82 92	12525 7250 3967 15134 13556 11602 9011 9030 7516 3368 3368 1412 5296 151	960 645 368 726 398 231 158 50 299 7	694 2412 2031 356 662 1752 1271 1036 611 1291 660 349 245 98 418 52 13936	207 412 324 43 92 299 224 179 94 210 37 26 9 52 9 2287	952 1050 710 92 194 606 435 326 196 216 86 46 21 10 33 323 4696	1467 2794 2804 393 916 2499 1866 1327 524 935 419 224 180 42 201 51 16422	1302 2350 1823 250 747 1560 1005 603 243 569 246 179 68 31 126 102	110	742 83	771 345 138 541 26	787 463 252 62 494	2167 2047 223 548 1426 1056 773 448 832 482 328 2 246 370 17	323 178 108 45 186	90 75	354 695 561 115 176 479 372 314 203 394 181 128 97 31 260 1	1220 2403 1903 294 547 1713 1332 1085 571 1262 464 236 159 87 312 57	2283 4216 3261 526 948 3273 2130 2046 1017 2144 995 527 371 145 564 4 24450	3824 6223 5393 634 1545 4140 2948 1958 743 1616 648 321 209 51 534 727 31512	973 1788 1021 596 481 154 958	626 1004 749 136 251 490 437 224 86 139 54 43 20 7 7 47 35 4349	1547 3031 2579 369 885 2631 2392 1678 596 1215 695 401 249 101 347 159 18674	
Mos. '49 '48 '45-'42 '41 '49-'42 '41 '30 '39 '39 '39 '35 '34 '33 Unid.' Total	3 21	122 130 44 77 121 111 42 77 1 23 5 00 1 4 2 11 7 11 8 5	2 000 510 510 510 510 510 510 510 510 510	1 1648 9 1888 3 - 1762 5 1723 6 3336 8 3186 7 1955 6 1638 8 6410 2 2211 7 172 7 763 8 1996 8 1996	120 1 79 7 80 8 80 9 157 9 210 5 84 8 379 8 56 1 15 3 10 3 10 3 10 3 10 3 10 3 10 3 10 3 10	123 149 422 85 19 12 26 172 14	16 20 47 3 1 1 1 3 28 2	116 64 60 44 31 37 18 28 1 1 1 1 1 1 13 73	710 1479 1396 871 714 009 761 347 392 606 290 63 89 84 156 41	240 66 27 34 18 77	523 317 131 150 150 135 108 31 108 31 124 31 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	3264 7 2477 1933 9 604 8 1010 5 344 8 1010 5 344 8 102 9 20 9 20 9 20 9 20 9 20 9 40 9 40 9 40 9 40 9 40 9 40 9 40 9 4	948 7 779 8 529 1 310 1 007 1 007 1 007 1 1297 1 1297 1 140 1 140	5 611 5 619 564 9 564 9 256 7 261 1 333 1 333 7 100 1 98 1 12 2 2 2 10 0 644 0 648 0 20 0 20	374 311 311 1980 1980 1980 1980 1980 1980 1980 19	1634 846 569 253 279 123 130 361 56 8 28 9 33 184 8	342 288 237 300 84 182 178 31 21 22 7 56 67	40 135 168 97 64 146 10 3 8 6 124	21 21 223 18	863 482 529 535 221 232 677 41 12 7 37 155	1617 1406 633 864 788 234 2 292 991 84 2 35 7 11 7 3 3 321	858 278 154 1 154 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	8 31 42	34 18 7 40 580 91	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Moe. '49 '48 '45-'42 '46-'42 '30 '30 '30 '37 '37 '36 '34 '33 Before '33	31 31 31 32 31 31 31 31 31 31 31 31 31 31 31 31 31	6 40 2 0 7 7 8 1 1 1 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 8 2 5 9 3 77 10 11 8 11 8 8 6 3 14 12 12 8 6 3 3 3 4 11	5 208 7 44 0 26 7 11: 3 24: 3 31 9 42: 2 38	1 134 3 39 0 30 3 16 2 52 1 41 2 48 1 32 8 105 5 101 5 69 8 45	131 77 61 92 130 77 61 119 116 87 93 61	38 19 19 21 26 25 19 25 43 30 30 32 288	49 19 7	158 143 164 153 120 100 140 475	256 183 127 390 26 210 100 100 100 100 100 100 100 100 100	2 133 465 465 465 465 465 465 465 465 465 465	7 2331 9 194 7 121 4 74 5 176 5 186 6 169 3 331 5 201 8 101	1 277 4 64 5 44 2 2 8 8 8 100 4 100 4 100 11: 0 19: 0	2 8 2 2 8 2 1 1 1 1 1 8 5 5 9 5 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	7 76 76 77 78 78 77 11 11 11 11 11 11 11 11 11 11 11 11	1455 5-5 5-5 145 145 145 145 145 145 145 145 145 14	5 25 4 70 4 73 4 73 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	90 1 16 1 12 2 17 0 19 8 18 8 18 0 10 6 14 5 22 9 31 4 38 0 337	65 21 25 33 44 44 41 77 6 4 45 45	0 891 5 452 388 386 8 461 380 9 315 9 315		8 49633 44655 22155 22153 24155 22153 24155 2215	1393 1393 1395 1395 1495 1495 1495 1495 1495 1495 1495 14	81 20 103 103 103 103 103 103 103 103 103 10	0 9 6 0 3 7 9 7 7 7

Unid.*—Unidentified as to year of manufacture.

Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

For Summary of Cars in Use by Makes, by Year of Manufacture, see page 94

AND YEAR OF MANUFACTURE-concluded

Ass. '49 '48 '47 '48 '45-'42 '41 '40 '48 '38 '38 '38 '34 '33 sfore '33 Unid. Total Mes. '49 '48 '47 '48	536 517 274 204 138 279 383 192 254 405 203 97 5 83 10 3566 3494 3950	3	128 50	1926 3463 1762 1539 1146 3037 4325 2108 2279 4742 1784	295 312 177 152 119 296 258 135 131	6632 10641 4723 3687 2673 6449 9048	1066 1066 546 454 359 814	186 159 86 61 28	3185 4525 2502 1839	432 793 456 345	828 1117 444 367	5245 7324 3375	206 336 196	392 490 283	367 287 95	634 807 519	1900 2962 1458	272 286 150	162 200 124	907 1342 700	1353 592	516 419	474 1285 640	114 177 76	55163 80359 41014 31404
'34 '33 efere '33 Unid.* Total Mes. '49 '48 '47	203 97 5 5 53 10 3565	29 29 3	50 12	1784		4136	1008 508 492	50 93 28 64 86	1609 3785 8014 1959 2164	232 542 676 390 357	501 837 1006 430 487	2704 2218 6752 7617 3240 3025	187 131 459 488 338	226 182 487 562 281 250	77 28 83 121 65 86 154	377 439 807 1085 505 410	1162 1141 2173 2831 1186 1214	132 120 290 386 139 204	116 82 204 331 115 153	553 238 1126 1219 806 578	543 1576 1785 710 799	286 244 612 866 371 443	491 448 1045 1372 692 771	76 67 56 84 148 80 63	31404 20500 04153 83294 39556 40600 82926
'48 '47	3494 3950	1097	38	711 236 108 736 35	122 42 16 5 18	10181 4402 1708 419 250 1196 51 71097	325 121 19 4 56 2 7813	29 17 4 2 9	2164 5594 2039 669 143 103 445 29 35584	616 308 148 24 10 73 1 5405	971 499 186 31 14 224 1 8605	7819 3170 1222 267 160 851 95 54064	329 763 273 85 29 18 76 23 3952	579 172 57 6 6 44 31 4056	164 78 36 4 2 29 2 1513	862 245 82 20 4 89 38 6903	1902 609 212 34 34 122 18 19117	389 207 72 7 8 44 3 2718	306 121 48 18 18 37 1 2038	1077 536 186 30 23 67 1 8283	1811 729 282 46 32 306 4 12682	443 904 356 129 24 10 67 2 5597	1706 1010 373 66 24 165 16 10577	127 53 14 4 3 9 4 1658	82926 35982 13539 2848 1715 9988 1898 611188
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48 '48 '47 '46 '45 '42 '41 '39 '38 '36 '35 '34 '31 Unid.* Total	1587 2100 1961 1009 606 2123 1383 953 660 1510 1234 761 243 174 680 21 1703	29 17: 12: 12: 13: 40: 25: 13: 13: 15: 15: 16: 17: 18: 18: 18: 18: 18: 18: 18: 18: 18: 18	2 739 1 727 3 480 0 195 2 1057 4 563 9 374 4 563 9 374 9 565 9 565 9 151 8 279 4	9984 10025 5934 3205 14946 31157 8 7740 8 5127 9639 5 5693 2742 1306 1488 9 1388	165 44 34 40	13864 22887 22414 13410 6140 6140 28364 20181 14277 9887 19451 12741 6498 3237 3833 3425 71 200000	2181 4150 4378 2799 2146 6851 3955 2330 1448 2428 1136 731 295 265 220 5 35318	851 479 253 748 413 256 219 391 266 256 77 79 231 3	8017 15101 14677 8864 5139 22542 14724 9335 5517 16035 9237 4235 1151 1096 2320 54	1807 2796 2757 1868 911 3820 2656 1935 1220 2665 1965 1109 330 240 352 32 28963	1347 2559 2697 1702 932 4566 3039 1577 1143 2753 1970 909 306 233 471 4 28198	8210 15490 14876 8293 4552 19526 13754 6792 5283 14837 8819 4047 1917 1689 2214 187	054 1186 1296 826 416 2376 1418 1133 561 1408 916 449 249 249 248 273 51 13454	902 1993 1927 1268 1027 3408 1611 993 539 1007 585 359 132 137 130 33 18141		1730 2992 2668 1543 1161 3938 2156 1459 903 1729 1223 550 188 134 200 78 22645	4816 9852 9620 5380 3940 12506 6583 3775 2998 4956 3138 1786 564 431 508 50 70906	548 1067 948 432 1854 1074 489 353 796 562 345 88 68 111 4 9040	367 586 636 377 224 776 563 377 237 645 389 107 105 100 203 3 865	2088 3731 3723 2296 750 8049 3742 2339 1263 2359 1497 920 305 277 383 19 30718	1005 3262 3576 2248 1650 6071 3764 1980 1500 4063 2400 1277 405 313 730 4	584 940 1634 1063 685 2559 1707 974 895 1628 1310 628 214 167 317 3	1400 3412 4145 2390 1484 6501 4662 2973 2231 6747 4154 2820 811 1.781 56 48222	44 27 61 2	12883- 221561 212611 12675; 7303: 30760 20520 13161 0561- 19722; 12648 6407- 2370 2233 3301- 496 196575
Mas. '49 '48 '47 '46 '45-'42 '41 '40 '39 '38 '38 '35 '36 '35 '36 '35 '36 '35 '36 '37 '38 '38 '38 '38 '37 '38 '38 '38 '38 '38 '38 '38 '38	96 152 144 19 49 118 78 61 31 50 39 25 15 8 44 1	0 369 220 2 26 7 11 200 33 16 4 13 11 5 11 3 11 3 11 3 11 3 1 1 5 1 1 1 1	0 401 9 363 8 III. 9 101 0 303 66 291 66 23 66 12 12 24 18 12 12 77 14 6 13 10 5	5 5001 2 4223 3 606 9 1114 2 346 2 1274 5 1342 6 2856 3 1111 5 803 5 433 7 156 8 854 4 3 3	540 526 526 527 150 190 2 103 3 136 1 82 3 42 7 28 0 3 8 50 2 11	7127 12783 10905 1537 2550 7501 8944 4935 2680 5498 2327 1291 1213 527 2237 34	1407 2843 2227 302 756 2050 1353 806 243 373 167 106 68 95 2 12832	338 558 569 88 169 420 281 180 99 146 86 70 44 12 163 1 3286	4025 8095 7446 959 2537 7299 6115 4404 1919 4745 1873 1034 641 228 1100 78	787 1886 1823 485 425 1212 972 681 385 683 432 168 115 32 151 6	1245 2876 2127 326 1047 2434 1696 1109 696 1267 675 475 303 92 558 1	181	722 111 193 671 478 483 232 497 139 88 42 16 7 95	1134 882 132 289 747 619 429 104 250 104 51 51	895 86 106 498 438 263 122 217 128 94 14 14 139 60	58	24		225 421 282 36 64 190 142 120 57 116 51 40 23 11 85	1493 2511 1932 797 464 1852 964 417 620 338 167 114 48 150 2	154 826	19	14 83	239 137 81 136 90 46 21 4 81	13044 2381 4125 11894 9229 8044 3443 6604 3481 1801 1181 477 2277 231
**Moe. '49	20	7 14 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	27 6 16 16 9 3 11 3 33 11 13 4 4 2 4 15 8	86 98 84 84 84 86 108 83 65 87 96 83 44 83 44 85 8 2 1 1 1 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	8 266 8 253 5 156 3 107 6 63 8 71 14 20 33 36 90 11 12 12 12 12 12 13 3 4 2 14 2 14 2 15 12 16 2 17 12 17 12 18 2 18 4 18 2 18 4 18 4 18 4 18 4 18 4 18 4 18 4 18 4	2283 1338 1341 1546 643 1000 1969 158 47 3 59 2 241 1231 55	316 387 313 70 158 405 354 110 133 275 15 15 24 9 65 1 2660	211 66 95 67 20 32 73 17 2 1 1 6 137	1964 825 685 2575 360 123 41 145 1264	127 162 412 54 36 10 10 102	198 326 487 574 170 2 233 6 22 3 18 1 32 8 0 3 0 3 0 3 0 3 0 3 0 4 0 7 0 7 0 8 0 8 0 9	2700 2074 1907 2046 1790 553 722 1900 22 23 30 31 31 41 41 41 55	0 151 4 136 2 129 7 86 0 196 7 103 7 18 2 31 8 93 4 4 3 1 9 4 5 10 8 88 7 8	9 2 8 14 10 6 18 2 1 1	72 9 47 5 12 12 12 12 12 12 12 12 12 12 12 12 12	1070 686 510 400 431 121 110 297 297 34 34 32 34 35 36 36 37 38 38 38 38 38 38 38 38 38 38 38 38 38	2963 2224 3 1343 3 1123 6 443 6 223 3 33 7 73 9 100 6 6 8 26 8 26 8 26 8 26 8 26 8 26 8 26	7 17 61 2 148 2 105 2 48 3 39 0 129 2 28 4 12 8 3 8 2 4 41	13 4 2 6 87 2	10	871 2 803 3 300 644 718 8 167 8 167 8 23 3 900 1 150 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	14:00 9:00 14:00 9:00 14	88 88 88 22 81 33 35 122 86 44 33 16 83 222 70 12 77 81 77 81 75 81	5 138 9 38 9 46 11 30 14 33 33 30 0 0 12 14 9	4011 3341 3242 3100 3200 3210 302 302 303 303 303 303 303 303 303 30
6 Mes. '49 '48 '47 '48 '45-'42 '41 '40 '30 '30 '30 '30 '30 '31 '33 '34 '33 Before '33 '41 '41 '41 '42 '41 '41 '41 '42 '41 '41 '42 '41 '43 '43 '43 '43 '43 '44 '45-'42 '41 '40 '40 '40 '30 '30 '30 '30 '30 '30 '30 '3	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	43 13 38 18 10 10 222 27 21 19 24 55 35 24 29 87 71	12 11 8 8 9 9 4 16 19 17 7 4 4 4 60 1	10 1-12 1: 12 1: 17 1: 28 1: 35 1: 7 1: 29 1: 68 12	33 228 36 197 37 61 37 61 38 143 38 34 38 34	5 5200 7 564 9 309 1 139 1 139 1 452 2 444 2 384 5 299 4 399 8 479 4 380 6 301 0 371 0 2823 5 308	45 47 57 66 83 85 34 40 203 44 44	31 17 16 16 16 16	7 81 5 57 68 6 138 7 166 5 100 6 94 9 158 9 296 8 296 8 296 9 154 1 199	54 1 16 7 16 8 54	173 9 213 1 173 9 213 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3 111 8 23 1 6 5 7	9 100 15 34 12 24 13 11 11 33 16 27 16 21 10 2 13 21 10 5 10 3 10 3	12 11 15 15 16 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18		9 144 5 6 6 8 8 8 8 7 11 2 7 8 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	2 161 4 52 9 40 7 27 4 64 22 41 22 30 22 23 33 21 11 11 166 11 168 10 168 60 50 60 60 60 60 60 60 60 60 60 60 60 60 60	7 24 9 1 14 1 77 4 4 1 16 3 16 3 16 3 16 1 13 1 102 1 12 2 238 2	76 122 12 12 14 14 14 14 14 14 14 14 14 14 14 14 14	51 10 10 10 10 10 10 10 10 10 10 10 10 10	8 81 9 3 6 1 13 2 13 1 15 6 16 8 11 1 19 1 19 1 10 1 10 1 10 1 10 1 10 1	7 2 5 5 9 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	11 1/11 5 1/7 2 1/7 1/7 1/7 1/8 1/8 1/8 1/8 1/	53 1 90 1 47 2 93 1 99 2 90 4 10 76 10 78 81 75 63 1 552	8 1117 7 237 5 86 3 33 6 2122 86 10 44 9 31 9 9 34 13 6 14 4 3 3 3 3 3 8 3 227 7 7 81 124

Unid.*—Unidentified as to year of manufacture.

Data from the Reuben H. Donnelley Corp. are as of July 1, 1949.

For Summary of Care in Use by Makes, by Year of Manufacture, see page 94



CARS . TRUCKS AND OTHER AUTOMOTIVE PRODUCTS

U. S. Exports of New Motor Vehicles, 1920-1949

In Units and Their Value and Including Lend-Lease

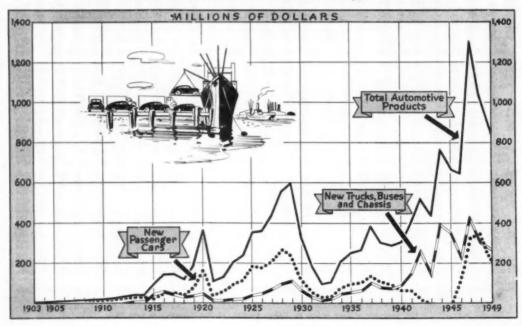
	PA	SSENGER CARS	3	TRUCKS,	BUSES AND C	HASSIS	TOTAL	MOTOR VEHI	CLES
YEAR	Number	Value	% of U. S. Production (Units)	Number	Value	% of U. S. Production (Units)	Number	Value	% of U. S. Production (Units)
1920	142,508	165,256,921	7.5	29,136	46,775,781	9.1	171,644	212,031,702	7.7
1921	30,950	32,533,725	2.1	7,840	10,335,893	5.3	38,790	42,869,618	2.4
1922	68,791	51,049,816	2.9	11,443	8,270,708	4.2	78,234	58,320,524	3.0
1923	127,035	90,692,272	3.5	24,850	15,317,136	8.1	151,894	106,009,408	3.7
1924	151,390	112,534,729	4.7	27,352	19,199,344	6.6	178,732	131,734,073	4.9
1925	244,306	184,886,830	8.5	56,625	37,703,402	11.0	302,931	222,589,232	7.1
1926	238,540	176,432,157	6.3	66,680	47,176,107	21.1	306,420	223,606,264	7.1
1927	278,748	207,966,456	8.5	106,447	70,123,600	22.7	384,195	278,090,056	11.2
1920	375,428	269,393,369	9.8	140,191	93,006,070	25.8	515,619	362,399,439	11.8
1920	346,630	239,334,000	7.5	197,672	112,607,965	25.6	544,502	351,941,985	10.1
1930.	159,464	110,355,978	5.7	85,666	56,861,119	14.9	245,130	167,217,097	7.3
1931	86,437	52,851,585	4.3	49,415	26,210,975	11.8	135,852	70,062,560	5.6
1932	44,282	25,502,047	3.8	25,532	12,142,681	10.8	69,814	37,644,728	5.1
1933.	67,355	33,945,484	4.2	44,103	20,891,338	12.7	111,458	54,636,802	5.8
1934	148,387	80,604,563	6.8	93,766	45,125,359	16.3	242,153	125,729,922	3.7
1935 1938 1937 1938	179,470 186,542 237,710 167,093 143,909	99.342,411 107,483,285 140,638,203 104,628,982 87,171,300	5.5 5.1 6.0 8.4 5.0	100,668 108,167 169,078 117,943 116,913	81,986,938 56,785,713 102,889,939 74,451,986 71,422,015	14.4 13.7 18.8 24.1 16.4	280,138 294,709 406,795 285,636 280,822	151,338,349 164,248,998 243,528,142 179,080,968 158,583,315	7.0 8.6 8.4 11.4 7.2
1940 1941 1942 1943 1944	86,806 81,748 13,951 2,088 1,649	67,283,737 80,702,648 13,199,744 2,420,506 2,784,433	2.4	103,489 147,132 156,344 74,847 175,080	87,867,077 148,149,880 259,241,298 145,772,105 399,795,242	13.7 13.9 19.1 10.7 23.8	192,265 228,878 170,295 76,935 176,729	145,120,814 208,852,528 271,441,042 148,192,611 402,579,675	4.5
1945	1,206	1,447,378	1.7	142,338	348,327,144	9 21.7	143,544	349,774,520	19.8
1946	116,994	122,500,568	5.4	187,980	225,929,505	17.8	284,974	348,430,073	9.2
1947	266,785	335,330,526	7.5	267,589	429,755,475	21.6	534,384	765,086,003	11.1
1948	217,911	379,837,012	5.6	204,831	343,160,170	14.8	422,742	709,592,487	8.0
1949	140,186*	206,027,791	2.7	133,963*	228,147,610	11.9	274,149*	433,170,401	4.4

Taken from stackpiles. 1 From 1928 through 1941 exports include shipments to non-contiguous territories. * Does not include military vehicles for last eix months of 1949.

NOTE—Prior to 1931 figures include used vehicles, but the effect of these used vehicles on per cent of production is negligible.

SOURCE Makings and Transportation (Vision Office of Doeses) Consents of Consents of Consents of Consents of Consents of Consents of Survey of the Consents.

1949 AUTOMOTIVE EXPORTS DECLINE 16.5% FROM 1948



U. S. Exports of New Trucks and Bus Chassis by Ton Rating*

From 1/4 Ton to Over 5 Tons With Diesel and Gasoline Types Over 21/2 Tons

(For 1949 data by G.V.W. see page 106)

	1948		1947			1946		1945
	Number	Value	Number	Value	Number	Value	Number	Value
1/4 Ton and under	16,563	\$18,350,818	27,003	\$30,351,111	16,060	\$16,328,496	3,143	\$3,762,330
Over 1/4 Ton, not over 1/2 Ton	19,660	22,130,203	18,299	15,213,168	8,962	8,990,082	1,707	1,626,267
Over 1/2 Ten and under 1 Ten	16,756	19,729,832	9,707	10,300,123	5,720	4,709,883	1,140	1,119,481
Ton	9,968	13,801,683	8,008	9,852,555	3,437	3,623,200	575	535,929
Over 1 Ton, not over 11/2 Tons	73,607	89.007.045	99,282	123,421,351	83,996	91,106,565	50,186	76,454,247
Over 11/2 Tons, not over 21/2 Tons	49,448	87,434,142	80,667	124,597,159	33,729	40,170,303	63,596	157,905,251
Diesel, Over 21/2 Tons, not over 4 Tons	1.341	14,783,741	1,268	10,064,297	258	905,149	118	290,686
Dissel, Over 4 Tone, not over 5 Tone	148	916.029	299	1,425,964	116	827.271	40	136,871
Dissel, Over 5 Tons	928	12,621,012	1,860	18,268,543	519	4,455,191	984	9,130,530
Gaseline, Over 21/2 Tens, not over 4 Tens	8,530	28.122.427	11,190	32,119,297	9,749	26,606,852	12,846	38,001,667
Gaseline, Over 4 Tons, not over 5 Tons	1,992	12,091,420	3,363	14,670,625	2,255	9,933,277	2,233	9,238,671
Gasoline, Over 5 Tons	1,961	17,698,102	4.397	31,838,564	1,206	7.953.273	5,601	49,543,018
Bus Chassis	3,921	6,495,316	4,238	7,632,778	2,240	3,327,973	152	305,246
Total	204,831	\$343,160,770	297,589	\$429,755,475	168,250	\$225,927,425	142,338	\$348,148,144

U. S. Exports of Automotive Products, 1945-1949 Vehicles, Engines, Parts and Equipment

	1	949	1	948	1	947	1	946	1945	
Type of Product	Number	Value	Number	Value	Number	Value	Number	Value	Number	Value
Passenger Car and Chassis, New	1140,186 4,235 1133,963 2,989 3,059 3,437	\$205,022,781 6,147,501 228,147,610 4,151,393 4,647,659 1,932,953	217,911 4,641 204,831 2,226 6,093 6,672	\$279,837,012 7,854,289 343,160,770 3,534,560 6,719,248 3,217,003	266,795 10,987 267,589 7,990 19,151 10,159	\$335,330,528 16,870,001 429,755,475 17,094,701 21,452,243 3,878,424	116,994 2,482 167,900 10,203 14,138 6,114	\$122,500,568 2,671,977 225,929,505 14,334,370 8,729,268 2,413,520	1,206 1,560 142,338 5,435 3,320 6,824	\$1,447,376 1,756,678 348,327,144 7,956,669 3,293,363 3,057,613
Total New and Used Vehicles	287,869	\$450,049,907	442,374	\$644,322,862	582,661	\$824,381,372	317,911	\$376,579,206	160,663	\$365,839,073
ENGINES Diesel, truck and bus for assembly Gaseline, truck and bus for assembly Gaseline, truck and bus for assembly Diesel for replacement Gaseline for replacement Marrine, outboard. Other starine.	121 11,524 13,201 1,263 15,363 12,389 2,373	206,506 3,034,913 1,217,760 2,140,129 3,640,183 1,673,851 1,223,610	335 8,143 1,814 1,135 12,291 12,302 3,879	\$505,959 1,821,444 258,061 1,490,685 2,859,261 1,783,585 2,548,781	817 11,181 2,094 2,112 16,552 43,639 7,100	\$961,750 1,921,412 285,838 2,060,133 3,348,963 4,403,259 3,888,593	1,740 9,074 1,402 973 13,106 6,556 7,132	\$1,379,333 1,968,681 174,514 904,697 3,367,716 706,578 2,812,317	370 11,118 661 285 8,262 4,427 5,235	\$663,015 2,721,864 80,338 412,671 1,752,013 1,072,145 7,815,295
Total—Engines	56,224	\$13,336,952	39,899	\$11,267,746	83,495	\$16,868,908	39,005	\$11,302,832	30,358	\$14,517,341
PARTS FOR ASSEMBLY		95,892,603		\$86,474,518		\$84,251,946		\$50,776,001		\$58,187,070
REPLACEMENT PARTS Motorcycle parts and accessories Spark plugs. Parts for replacement, Other, n.e.s. Auto horns, hand and electric Auto accessories, n.s.s. Brake lining, mended and semi-melded, ibs. " Brake lining, mended and semi-melded, ibs. " Brake blocks, mended and semi-melded, ibs. " Brake blocks, mended and semi-melded, units" Clutch facings, medded and semi-melded, units" Clutch facings, medded and semi-melded, units" Clutch facings, weven, onits Sustring, Liphing and Ightion Equipment" Batteries, storage, 8 and 12 volt Betts, facings.	12,045,680 442,982 3,086,024 763,961 284,200 934,820 470,838	976,856 3,363,321 198,415,704 1,296,865 16,778,451 2,641,046 479,645 275,293 523,796 13,964,230 6,602,796	11,340,675 586,113 2,601,413 681,384 238,853 232,282 194,028 373,979 622,198 976,702	\$994,915 2,978,385 143,786,268 1,639,256 16,679,314 2,238,135 404,085 188,388 26,009 355,173 195,764 11,055,518 7,284,904 1,113,756	15,114,965 806,914 3,306,517 949,449 570,090 54,396 1,281,383 355,037 806,168 2,529,516	\$894,028 164,156,415 2,121,438 24,323,311 2,907,716 552,244 448,214 45,951 197,025 13,305,487 6,831,115 2,706,086	12,921,916 426,588 2,495,990 740,670 411,932 28,146 939,834 256,407 407,425 1,626,369	\$368,889 3,510,303 83,637,347 879,831 10,798,445 1,837,782 368,680 297,784 23,603 375,601 124,445 0,462,901 1,453,414	6,884,863 304,669 2,185,463 353,028 285,113 7,374 881,017 479,829 720,825 854,563	\$1,955,881 1,788,678 142,246,018 469,724 7,448,252 1,980,862 236,099 218,374 7,715 348,104 209,801 8,261,831,114 814,328
Total —Replacement Parts	******	\$205,319,962	*****	\$188,798,686		\$222,958,255		\$113,089,372		\$109,416,510
GARAGE EQUIPMENT Auto Tire Service Equipment and Parts Pumps for Gaseline and Oil Service Appliances and Parts, Other	11,819	\$607,846 2,707,624 12,924,261	20,820	\$824,802 3,295,412 13,763,940	31,905	\$1,933,512 3,939,698 19,757,606	19,533	\$1,595,304 1,231,393 9,028,660	0,186	\$1,060,900 207,112 3,778,89
Total - Garage Equipment	*******	\$16,239,731	*******	\$17,894,154		\$25,630,816		\$11,855,366	21111111111	\$5,045,97
Casings, truck and bus Casings, three automobile Inner tubes for cars, trucks and buses Tires, solid for cars and trucks Tires sundries and repair material, Camelback, lb. Other Tires undries and repair materials, b	750,660 1,386,555 1,883,666	\$45,599,866 15,347,216 4,586,102 541,203 1,243,461	111,232 1,395,244	\$90,062,524 8,968,041 4,445,406 3,092,000 397,160 947,065	271,490 6,888,664	\$78,190,044 27,732,227 10,440,833 6,717,970 1,092,256 2,629,818	1,406,288 1,059,126 1,873,214 42,678 6,733,524 5,922,499	\$51,503,072 13,549,728 7,429,495 1,284,752 1,768,631 3,205,638	1,450,189 142,908 1,317,615 15,245 1,795,595 2,633,709	\$48,694,15 1,826,63 4,200,26 560,85 453,77 1,411,18
Total—Tires and Tubes, etc		\$67,316,838	entitle to	\$67,932,198		\$125,403,157		\$78,741,312		\$67,136,87
Total - All Products		\$848,155,993		\$1,016,680,184		\$1,299,496,51	4	\$642,344,091		\$670,142,94

U. S. Imports for Consumption, 1939-1949

	New	Trucks	New Truck and Bus Chassis		Other New Vehicles— Passenger Cars			ed Vehicles hassis	Total—New and Used Vehicles	
Year	Number	Value	Number	Value	Number	Value	Number	Value	Number	Value
1939	***	\$	1	\$900	298	\$376,960	335	\$139,464	634	\$517,544
1940	***	******	***	******	253	401,214 82,165	302	140,207	556	541,421 210,078
1042	28	205 214	1	800	25	19.333	372	174,832	424	400,179
1943	50	75,438	i i	13,500	74	90,067	217	96,378	350	89,579
1944	26	81,876	1	1,845	11	14,639	298	161,657	336	260,017
1945	4	5,451	1	756	- 51	80,162	475	366,719	531	453,088
1946		11,711	7	8,328	1,374	1,415,127	574	365,218	1,963	1,800,384
1047	18	28.521	4	6,543	1,453	1.742.473	646	510.618	2,121	2,286,155
1948	423	520,007	261	219.537	28.047	29.654.359	381	357,959	29.112	30,751,882
1949	459	905 957	6.2	78 350	7.543	8 623 783	308	285 170	8 366	9 583 168

U. S. Imports of New Passenger Cars*

	19	49	1948			
Imports from	Number	Value	Number	Value		
Canada	53	\$72,714	122	\$155,646		
Mexico	3	7.775	2	1,745		
Bahamas	1	1.009				
Sweden			4	19,312		
United Kingdom	7.209	8.266.741	25,228	27,026,866		
Netherlands	1	3,964	3	9.392		
Belgium	1	1,250		-,		
France	253	211.544	2.669	2,372,003		
Germany	1	798	1	952		
Italy	16	49,599	18	68,443		
Switzerland	1	925				
Australia	4	7,464				
Total	7 543	\$8 823 783	28 047	\$20 654 350		

U. S. Motorcycle Imports*

	19	49	1948			
Imports from	Number	Value	Number	Value		
Canada	14	\$5,070	39	\$19,338		
Mexico	2	493	2	800		
Canal Zone			2	225		
United Kingdom	4,391	1,480,979	7,964	2,665,705		
Sweden			1	228		
Netherlands	2	140	3	650		
Belgium	9	3,779	7	3,738		
France	199	19,710	24	4,604		
Germany	35	12,279	29	5,211		
MUSUIII	148	45,022	190	39,349		
Czechoslovakia	280	64,693	3,509	647,707		
Hungary	1	180				
Italy	94	23,345	37	8,951		
Gibraltar	******		1	250		
India	1	250		*******		
Union of South Africa	ereciz.	******	1	300		
Hong Kong	1	440				
Australia	1	100				
Total	5,178	\$1,656,480	11,809	\$3,397,056		

⁶ Machinery and Transportation Equipment Division, Office of Domestic Commerce from records of Bureau of the Census.

1949 U. S. Exports of New Trucks and Truck Chassis by G.V.W.*

G. V. W. Classifications Gasoline	Number	Value
5 000 lb, and under	45.337	\$54,149,620
5001-10,000 lb.	23,860	34.118.430
10,001-14,000 lb.	13,897	20.053.978
14,001-16,000 lb.	32.057	48,773,309
16,001-19,500 lb.	9,034	21,933,845
19,501 and over Diesel and Semi-Diesel	4,749	23,181,873
19,501 lb. and under	292	1.223.843
19,501 lb. and over	570	5,868,032
Total All Trucks	129.796	\$209,302,930

1948 Imports and Exports by Motor Vehicle Producing Countries*

	Passenge	er Cars	Truc	ks	Bus	ses	Total	
United States	Imports 28,047 17,037	Exports 217,911 27,277	Imports 684 3,348	Exports 204,831 20,901	Imports (a) 227	Exports (a)	Imports 28,731 20,612	Exports 422,722 48,178
Subtotal	45,084	245,188	4,032	225,732	227		49,343	470,900
Australia Austria Belgium Czechoslovakia Denmark Finland France Germany Italy Japan	61,646 648 26,903 331(b) 2,518 1,105 1,596	3,008 c 4,763 b 904 c 58,764 6,089 13,627	26,517 361 10,276 102(b) 6,027 3,687 431	10 1,274(c) 979(b) 214(c) 19,835 682 5,705	(a) 30 483 13(b) (a) (a) (a)	1 (a) 780 10	88,163 1,039 37,662 446 8,545 4,792 2,027	10 4,283 5,742 1,118 79,379 6,781 19,332
Netherlands Spain Sweden Switzerland United Kingdom	14,473 2,545 8,554 23,946 180	778(c) 686 70(c) 226,911	5,255 4,355 4,142 2,960 2,058(d)	18(c) 102 70 70,995	678 (a) (d) (a)	3(c) (d) 35 4,096	20,406 6,900 12,696 26,906 2,238	799 788 175 302,002
Subtotal WORLD TOTAL	144,853 189,937	315,601 560,789	67,015 71,047	99,886 325,618	1,204 1,431	4,925 4,925	213,072 262,415	420,412 891,312

Aviation Data

PRODUCTION • REGISTRATIONS • EXPORTS

Aircraft and Aircraft Engine Production

		A	IRCRAFT		AIRCRAF	T ENGINES
	Civilt	Military†	Total:	Value†	Number†	Value†
1927	1,386	609	1.995	14,504,999	1,400	\$9,493,696
1928	3,499	847	4,346	11,001,000	3,496	19,916,000
1929	5.357	677	6,631	51,508,120	6,276	24,966,083
1000	1,937	747	2.684	31,300,120	4,356	17,267,795
4004				04 700 000		
1931	1,582	812	2,468	21,790,000	3,794	13,779,791
1932	549	593	1,142	********	1,959	8,902,808
1933	591	466	1,179	15,859,995	1,822	8,651,247
1934	1,222	393	1,615		2,545	15,825,000
1935	1,109	459	1,365	17,454,331	2,866	12,610,285
1936	2,152	858	3,010		4,295	26,383,055
1937	2,281	949	3,100	38,664,153	6,214	28,576,971
1938	2,698	925	3,623	30,001,100	0,211	20,0.0,0.
4000	3,770	2,141	5,911	75.872.587	11,172	*******
4040						101 000 0004
1041	6,785	6,019	12,794	146,000,000	22,667	101,000,000*
1941	6,844	19,433	26,277	819,000,000	58,181	436,000,000*
1942	N.P.	47,836	47,836	2,762,000,000	138,089	1,314,000,000*
1943	N.P.	85,898	85,898	6,696,000,000	227,116	2,226,000,000*
1944	N.P.	96,318	96,318	9,233,000,000	256,911	3,075,000,000*
1945	2,047	47,714	47,714	5,141,000,000	109,650	1,650,000,000*
1946	35,001	1,669	36,670	362,772,192	43,407	126,860,393
1947	15,617	2,100	17,717	671,432,478	21,178	246,406,195
1948	7,302		7.3025	114,207,590§	9.039§	30,017,250
1040	3,545	*****	3,5458	121,448,334	3.9825	24,200,4116
1949	0,040		3,3439	121,440,3348	3,3028	24,200,4119

N.P.—Ne production either than military. "—War Production Beard and Civilian Production Administration. [—Civil production only, —Sources: Odd years 1919 through 1939, as reported by Civil Aeronautifs and Commission of Commission of Commission of Commission of Manufacturian. Other years, various sources. Total units produced 1948-1949 as reported by Civil Aeronautifs. Administration and Bureau of the Commission. Value of airframes 1946-1945, Department of Commission. —Do not add up to totals shown because of difference in source MODE:—The values of engines, encodeling and never plant accessories installed in the Audit Accessories included in the value of the aircraft reported for 1931 to 1949.

Shipments of Complete Civil Aircraft and Other Products of Their Plants, 1949-1948*

In Units and Their Value

MONTH	Nun		omplete Aircraft Va	lue		ie of It Parts		roducts	Total Value of All Products		
MONTH	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948	
January February March April June June August September October November	228 158	482 461 578 766 812 959 920 700 590 502 317	\$ 3,666,883 11,475,333 11,464,400 8,379,444 5,193,739 8,905,772 9,876,543 14,102,227 14,509,945 11,475,248	\$ 4,516,602 6,120,000 7,690,730 8,430,008 16,984,210 16,648,730 9,510,753 9,869,566 9,454,937 6,406,795 6,878,241	\$ 3,284,292 4,158,059 2,697,157 3,306,653 3,134,330 3,282,541 2,237,107 2,661,894 3,761,293 2,571,567 2,655,196	\$ 1,785,706 2,197,677 1,850,068 1,990,639 1,990,243 1,935,881 1,786,985 1,881,639 1,871,511 2,067,110 2,185,753	\$ 1,495,899 2,007,180 2,042,264 1,696,179 1,598,961 1,560,536 1,803,940 1,841,460 2,079,511 2,350,273	\$ 3,006,683 2,848,626 2,918,653 2,995,797 2,345,754 3,028,418 1,812,833 1,955,667 2,243,491 1,709,818 1,850,133	\$ 8,347,074 17,640,572 16,203,829 13,386,276 9,927,030 13,720,300 12,403,415 14,342,377 19,704,989 19,161,043 16,680,717	\$ 9,288,981 11,166,383 12,469,461 13,016,444 23,310,207 21,813,029 13,090,571 13,706,872 13,569,939 12,183,723 9,914,127	
December	116	237	14,401,193	7,496,938	3,584,781	2,432,949	2,283,157	1,991,829	20,269,131	11,814,724	
Total	3,545	7,302	\$121,446,334	\$114,207,593	\$37,536,890	\$22,826,161	\$22,803,529	\$28,607,702	\$181,786,753	\$165,334,461	

^{*-}Industry Division, Bureau of the Census and Civil Aeronautics Administration.

Shipments of Civil Aircraft Engines and Other Products of Their Plants, 1949-1948*

In Units and Their Value

MONTH	Nun		Aircraft Engines Val	ue .	Valu Engine	e of Parts	Value Other Pr		Total Value of All Products	
MONTH	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948
January February March April May June July Cotober November December	265 469 504 603 479 364 286 283 200 174 192	779 1,007 1,093 975 1,293 1,458 641 860 428 220 193 312	\$ 1,351,488 1,478,652 1,163,978 1,120,697 1,384,579 1,110,431 1,060,200 739,855 1,170,247 1,050,735 963,708	\$ 3,149,199 3,562,073 2,872,478 3,220,482 2,922,932 6,543,817 1,086,043 1,494,956 1,877,793 767,120 1,169,804	\$ 1,732,690 1,901,277 2,226,039 2,149,631 2,100,726 2,672,850 1,817,557 1,457,978 1,926,959 1,978,257 1,942,285	\$ 1,572,186 1,818,472 2,302,297 2,014,308 1,678,500 2,347,919 2,115,412 1,980,784 2,458,247 1,720,481 2,036,197	\$ 151,119 118,124 297,456 126,615 233,481 375,903 440,811 349,325 375,813 428,576 354,958	\$ 68,658 73,488 89,527 285,699 268,972 300,162 169,738 173,649 122,650 111,138 113,382 148,026	\$ 3,238,297 3,486,053 3,687,473 3,396,743 3,396,786 4,159,184 3,318,568 2,547,156 3,473,019 3,455,568 3,260,851 4,546,112	\$ 4,790,043 5,464,033 5,264,302 5,520,460 5,070,494 9,191,996 3,373,183 4,466,990 2,616,739 3,319,453 3,429,824
Total	3,987	9,050	\$14,238,809	\$30,017,250	\$23,642,228	\$24,200,411	\$4,388,075	\$1,923,059	842,277,112	\$82,279,194

^{*-}Industry Division, Bureau of the Ceneus and Civil Aeronautics Administration

Civil Aircraft Shipments-by Months-1949-1948*

Classified by Total Rated Hp and Number of Places

		T	etal Rated	Horsepawa							Number o	of Places		
	1-0	hp.	100-3	90 hp	400 & t	Over he	Total A	Aircraft	1-21	Maces	3-5 P	faces	Over 5	Places.
Month	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948	1949	1948
January	36	211	114	236	10	15	180	482	37	229	114	220		13
February	66	196	159	250	32	16	257	461	72	221	154	228	31	14
March	105	292	269	270	25	16	399	578	113	337	263	227	23	14
knell	124	428	310	316	18	22	452	578 786	132	461	304	227 289	16	16
	140	309	326	467	13	36	479	812	145	337	321	441	13	34
iune	130	448	300	476	9	35	439	959	141	482	289	444	9	33
luly	67	442	227	459	7	19	301	920	71	473	223	430	7	17
Lucarent	77	208	187	465	8	27	272	700	84	242	180	432		26
September	77	185	193	382	14	23	284	590	81	208	190	361	13	21
October	45	135	179	340	13	27	284 228	502	49	156	167	320	12	26
levember	31	90	112	204	15	23	158	317	37	99	106	195	15	23
December	32	47	74	161	10	27	116	235	34	57	72	152	10	26
Total	930	2 990	2 441	4.026	174	298	3.545	7.302	996	3.302	2.383	3.737	186	263

^{*} Industry Division, Bureau of the Census and Civil Aeronautics Administration

Personal and Transport Aircraft Shipments, 1949-1948*

In Units and Their Value

		Pers	onal Planes			Ter	ansport Planes		Total Civil Aircraft			
	Number		Va	Number		Vale	Value		ber	Val	ue	
Month	1949	1940	1949	1948	1949	1948	1949	1948	1949	1948	1948	1948
January	151	449	\$936,784	\$2,018,069	9	13	\$2,630,099	\$2,496,533	160	462	\$3,566,883	\$4,516,602
February	226	447	1,189,788	2,125,998	31	14	10.285.545	3,994,084	257	461	11,475,333	6,120,080
March	376	564	1,876,418	2,491,739	23	14	9.587.990	5,198,991	399	578	11,444,408	7.690.730
April	376 436 481	564 750	2,138,844	3,028,139	16	16	6,240,600	5.401.869	452	766	8,299,444	8,430,008
May	481	778	1,910,984	3,164,874	18	34	3.282.755	15.819.336	479	812	5.180.503	18,984,210
June	430	926	1,848,133	3,783,096	9	33	6,547,466	13,056,634	439	959	8,395,599	16,848,730
July	000	903 }		3,432,040	10	17	16,101,437	6.078,713	301	920	8,605,772	9,510,753
August	563	674	2,386,878	2.854,639	10	28		7,014,927	272	700	9.876.543	9,869,566
September	271	569	1,318,575	2,683,630	13	21	12,783,652	6.771,307	284	590	14,102,227	9,454,937
October	216	476	1,114,544	2,219,670	12	26	13,395,401	6,187,125	228	502	14,509,945	8,406,795
November .	143	294	746,137	1.384,858	15	23	10,729,111	5.493.383	158	317 236	11,475,248	6,878,241
December.	106	200	630,060	1,107,600	10	26	13,762,143	6,389,338	116	236	14,401,193	7,496,938
Total	3.370	7.038	\$16 100 135	\$30 294 350	166	263	\$105.346.199	\$83,913,240	3.545	7.302	\$121 333 008	\$114, 207, 580

^{*} Industry Division, Bureau of the Census and Civil Aeronautics Administration

Number of Employees in Complete Aircraft and Aircraft Engine Plants, 1948-1949*

		Aircraft Plants			Engine Plants	
1948	Total Plant Employees	Production and Related Workers	Other Plant Employees	Total Plant Employees	Production and Related Workers	Other Plant Employees
	140 000	100 007	00 005	00.000	00 000	0.004
January	148,062	108,097	39,965	32,953	23,329	9,624
February	148,692	109,094	39,598	32,934	23,288	9,646
March	148,402	110,133	38,269	33,141	23,254	9,887
April	150,768	110,497	40,271	33,141	23,539	9,902
May	137,107	97,350	39,757	34,043	24,041	10,002
June	141,050	100,057	40,993	34,741	24,044	10,694
July	145,273	103,826	41,447	34.833	23.983	10,850
August	149,482	106,846	42,636	34.967	23.938	11,029
September	152,429	109,824	42,605	36,385	24,152	11,233
October	160,852	117,290	43,562	37,357	25,906	11,451
November	165.152	121.542	43,610	37,994	26,374	11,620
December	166,687	122,557	44,130	38,427	26,693	11,734
1949						
January.	166.506	123.680	42.826	39.846	27,958	11,888
February	167.282	123,517	43,765	40,221	28,340	11,881
March	169,210	125,355	43.855	40.761	28.823	11,938
April	169,310	125,198	44,112	41.500	29,215	12.285
May		124,190	44.097	41.656	29.287	12,369
June	167,441	124,561	42,880	41.180	29.071	12,109
			42,000	41,100	20,011	12,100
July	171,315	127,204	44,111	40,703	28,669	12,034
August	171,070	127,287	43,783	35,676	24,060	11,616
September	168,533	124,995	43,538	41,244	29,335	11,909
October.	165,695	122,539	43,156	40,991	29,035	11,956
November	163,343	119,182	44.161	40.569	28.732	11,837
December.	163,145	119,151	43.994	39,961	28,145	11,816

^{*} Industry Division, Bureau of the Census and Civil Aeronautics Administration

Airports and Landing Fields, by Types, by Years*

(As of the End of the Calendar Year)

Year	Commercial	Municipal	CAA Intermediate	All† Others	Total Airports	Total Lighted Airports
1933	938 872	827 980	265 259	158 186	2,188 2,297	626 664
1935 1936 1937 1938	822 774 727 760 801	1,041 1,037 1,053 1,092 963	291 296 283 267 266	214 235 236 255 250	2,368 2,342 2,299 2,374 2,280	698 705 720 719 735
1940 1941 1942 1943 1944	860 930 1,069 801 1,027	1,031 1,086 1,129 914 1,067	289 283 273 240 229	151 185 338 814 1,104	2,331 2,484 2,809 2,769 3,427	776 662 700 859 964
1945	1,509 1,929 2,849 2,989 2,585	1,220 1,424 1,818 2,050 2,200	216 201 178 161 139	1,081 936 914 1,214 1,560	4,026 4,490 5,759 6,414 6,484	1,007 1,019 1,447

^{*-}Civil Aeronautics Administration +- Includes Military

Civil Aircraft Registrations-Airports in Use*

		U. S. Civ	il Aircraft			Airpe	rts by Types,	January 198	50 (1)	
State Alabama Arizona Arizona Guilfornia California Commecticut Deliaware District of Godumbia Florida Georgia	January 1, 1960 924 1,170 1,192 10,594 1,205 609 277 533 2,548 1,204	July 1, 1949 1,003 1,248 1,157 10,639 1,370 730 235 877 2,909 1,513	January 1, 1948. 998 1, 164 1, 078 10, 221 1, 313 755 247 933 2, 907 1, 538	January 1, 1947 906 885 890 8,456 1,089 635 215 988 2,572 1,346	Com- mercial 32 31 28 178 33 24 12 0 47	Municipal 32 42 32 152 54 10 2 90 54	CAA Inter- mediate 2 4 0 8 8 3 0 0 0 1 4	Military 15 30 0 44 3 0 1 2 48 10	All Others 10 72 18 127 16 0 2 1 1 5	Total Airports 91 179 88 809 109 34 17 3 191
Idaho . Illinois	873 4,829 2,733 2,447 2,795 821 1,066 650 810 1,398	816 4,675 2,772 2,373 3,099 886 1,057 641 1,115 1,454	718 4,503 2,718 2,190 2,719 338 984 906 1,184 1,454	545 3.705 2.200 1.734 2.410 686 760 491 1.468 1.255	14 113 114 77 66 38 23 30 28 52	71 32 34 52 97 14 28 25 6	3 3 1 2 3 1 4 0	1 5 4 2 9 2 4 3 7	35 19 7 50 25 16 20 7	124 173 180 183 190 67 79 65 51
Michigan Minneoda Misataippi Misa	4,249 2,112 090 2,140 1,088 1,794 384 286 1,682 744	4,717 2,132 726 2,432 956 1,697 427 318 1,670	4,686 2,073 720 2,404 848 1,534 422 304 1,550 785	3,779 1,798 612 2,171 656 1,139 383 244 1,393 617	106 45 30 59 14 43 20 17 70 30	118 79 33 47 69 67 21 12 13 31	0 0 4 5 8 3 6 0	5 1 6 3 1 1 3 1 8	22 2 14 7 17 23 16 6	250 127 87 121 109 137 06 36 94
New York North Carolina North Daketa Ohle Oktahoma Pennsylvania Pennsylvania South Carolina South Daketa	4,472 1,714 1,235 4,144 2,284 1,800 4,063 190 705 979	4,827 1,839 972 4,672 2,479 1,771 4,557 212 836 834	4,797 1,017 851 4,709 2,368 1,619 4,303 199 836 746	4,107 1,579 579 4,446 1,862 1,227 3,836 181 780 805	138 85 38 176 80 38 161 7	48 36 80 30 80 42 43 2 36 42	2 1 8 4 1 2 2 0 2	6 12 0 4 4 0 5 2	75 12 28 30 13 35 7 0 3	267 146 133 262 148 117 218 11 65
Tennesse. Texas Utah Verment Virginia. Washington West Virginia. Wiczonain Wyoming. Outside of U. S.	1,108 6,903 519 201 1,390 2,229 670 2,125 525 1,002	1,308 8,148 549 205 1,483 2,182 685 2,163 476	1,306 8,347 542 107 1,437 2,043 660 2,013 428 947	1,216 7,700 458 144 1,220 1,616 867 1,731 326 654	39 152 7 12 63 53 27 86 12	21 109 37 9 24 67 14 60 33	8 13 8 9 2 4 4 2 2 8	2 81 4 1 14 12 0 0	8 282 4 1 22 42 16 24 7	74 647 60 23 128 178 50 172 87

^{(1)—}Airport type definitions:—Commercial—Public use and public services, privately owned and operated. Municipal—Public use and public service, municipally owned and/or operated. CAA Intermediate—Public emergency use, no services, CAA operated. Military—Public restricted, military operated. All Others—Public emergency use only, no public services, privately owned for personal use. "—CIVI Agreeauties Administration."

U. S. Exports of Aeronautic Products, by Years, 1912-1949*

		Aircraft	Airera	ft Engines	Parts, Accessories	Total
	Number	Value	Number	Value	and Equipment Value	Aeronautic Exports Value
1912 1913 1914	29 29 34	\$105,805 81,750 188,924	*****	*****	\$25,802 37,225	\$105,805 107,552 226,149
1915 1916 1917 1918 1919	152 269 136 61 44	958,019 2,158,395 1,001,542 768,720 215,300			583,427 4,843,610 3,133,903 18,017,781 3,249,226	1,541,446 7,002,005 4,135,445 18,786,501 3,464,526
1920 1921 1922 1923 1924	65 48 37 48 59	598,274 314,940 156,630 309,051 412,738	147 80 146	\$72,819 65,558 219,609	554,375 157,608 265,481 58,948 165,926	1,152,649 472,548 494,930 433,558 798,273
1925	80	511,282	73	170,793	101,584	783,659
1926	50	303,149	297	573,732	150,329	1,027,210
1927	63	848,568	84	484,875	570,117	1,903,650
1928	162	1,759,653	179	664,826	1,240,244	3,664,723
1929	348	5,484,600	322	1,383,197	2,257,548	9,125,345
1930	321	4,819,669	376	1,634,985	2,363,456	8,818,110
1931	140	1,812,809	307	1,432,229	1,622,649	4,867,687
1932	280	4,358,967	2,356	1,517,682	1,756,421	7,946,533
1933	406	5,391,493	2,903	1,452,341	2,249,172	9,180,328
1934	490	8,195,484	1,009	4,458,701	4,860,567	17,622,938
1935	333	6,598,515	568	2,459,317	5,069,810	14,290,843
1936	527	11,601,893	933	5,182,469	6,060,483	23,143,203
1937	631	21,085,170	1,048	5,946,054	12,105,474	39,404,469
1938	876	37,977,924	1,309	7,899,844	21,948,982	68,227,689
1939	1,221	67,112,866	1,880	14,120,035	36,574,311	117,807,212
1940	3,531	196,265,646	4,986	49,873,823	65,732,004	311,871,473
1941	6,011	422,763,907	8,144	81,692,907	122,472,536	626,929,352
1942	14,603	882,247,253	14,603	160,575,340	352,123,928	1,394,946,521
1943	13,885	1,216,900,646	21,803	243,649,570	684,061,278	2,144,611,494
1944	24,489	1,657,692,974	25,751	335,085,521	833,150,100	2,825,928,595
1945.	7,672	664,105,257	9,351	126,209,929	373,294,585	1,163,609,751
1946.	2,406	65,293,732	2,490	11,851,372	38,178,056	115,323,160
1947.	3,163	74,501,393	4,138	18,075,058	79,567,847	172,144,298
1948.	2,262	66,358,190	3,924	14,337,146	76,118,924	156,814,260
19491.	1,278	36,392,483	2,197	7,718,774	86,691,956	130,803,213

^{*} Machinery & Transportation Equipment Division, Office of Domestic Commerce from records of Bureau of Consus

U. S. Exports of Aeronautic Products*

Segregated by Type of Product for 1946-1949

		1949		1948		1947		1945
Type of Product	Number	Value	Number	Value	Number	Value	Number	Value
AIRCRAFT Airplanes, civil, new and used Bombers Fighters Transports, new and used, cargo and passenger Trainer Miscellaneous aircraft	75 124 278 14	\$ 3,349,604 665,000 26,739,325 ¹ 4,456,673 1,930	1,153 40 35 506 478 3	4,807,847 547,000 310,000 56,239,597 2,467,084 50,000	1,942 38 47 500 563	\$ 7,150,093 457,500 410,000 80,103,435 5,131,844	2,243 16 2 41	\$ 64,200,532 12,800 215,932 828,485 2,500
Gliders: Lighter-than-air, rotary wing	31	1,179,951	50	1,936,662	73	1.238.921	54	33,483
Total Aircraft	1.278	\$ 36,392,483	2,262	\$ 66,358,190	3,163	\$ 74,501,393	2,406	\$ 65,293,732
AIRCRAFT ENGINES	2,197	\$ 7,718,774	2.932	\$ 14.337,146	4,138	\$ 18,075,068	2,480	\$ 11,851,372
PARTS AND ACCESSORIES Engine parts and accessories Propellers Propeller parts and accessories Direction and range finders Bomb eights and parts Parachutes and other acrial delivery equipment Radio transmitters and receiving sets Radio ground equipment Ground handling and maintenance equipment Aircraft parts and components Hight, operation and eng ne instruments	1,943 50 1,123	\$34,076,676 2,912,433 2,775,848 150,457 131,126 491,746 725,754 2,165,441 38,706,740 4,555,733	1,983 46 3,401	\$28,500,460 1,848,867 1,612,047 10,439 1,373 1,590,174 1,362,479 1,902,972 2,242,996 33,021,055 4,150,217	2,479	\$ 8,838,297 1,975,795 1,563,331 4,986,215 10,941,700 2,631,716 26,670,346 1,958,447	2,119	\$ 12,855,376 1,007,234 767,583 2,192,365 245 783,697 3,272,752
Total Parts and Accessories		\$ 86,541,499		\$ 76,152,078	***	\$ 79,567,847		\$ 38,178,056
Total—Aeronautic Exports		\$130,803,213		\$156,847,414		\$172,144,299		\$115,323,160

^{*} Machinery and Transportation Equipment Division, Office of Domestic Commerce from records of Bureau of Consus

Data for first 6 months only



ENGINE TRENDS



(Averages for Passenger Cars and Their Engines—Based on Sales)

IN	16	YEARS
Inc	reas	se in Hp
	92	2%
Inc	reas	e in Car
	We	eight

18% (Based on New Registrations)

	No. of Units Sold*	Gross Shipping Wgt. of Cars Sold (lb)†	Gross Max. Hp of Cars Sold;	Average Weight (lb)	Average Hp
1930	2.625,979	7,320,000,000	142,800,000	2.780	54
1931	1.908,141	5.380.000.000	109,200,000	2.820	57
1932	1.096,399	3,200,000,000	75,400,000	2,920	69
1933	1,493,794	4,220,000,000	106,000,000	2,820	71
1934	1,888,557	5.560.000.000	156,000,000	2,940	83
1935	2.743.908	8,120,000,000	234,000,000	2,960	85
1936	3.404.497	10,190,000,000	291,000,000	3,000	86
1937	3,483,752	10,470,000,000	303,900,000	3,005	87
1938	1,891,021	5,743,000,000	169,200,000	3,035	89
1939	2,653,377	7,950,000,000	239,200,000	2,996	90
1940	3,415,905	10.511.000.000	312,100,000	3.077	91
1941	3.731.166	11,793,000,000	356,800,000	3,161	96
1946	1.815.196	599,600,000	181,200,000	3,303	100
1947	3,167,231	10,528,700,000	317,400,000	3,324	100
1948	3,490,952	11,552,200,000	352,600,000	3,309	100
1949	4,838,342	15,901,000,000	500,100,000	3,286	104

 $\dagger-$ Shipping weight of 5 passenger, 4 door sedan taken as typical and used in conjunction with new registrations of each model.

:—Maximum horsepower taken from previous Statistical Issues and used in conjunction with new registrations of each model; "—R. L. Polk & Co. registrations of new passenger cars.

Eighteen Years' Progress in Engine Design

(Average for Passenger Car Engines—Based on Number of Chassis Models Offered)

Average		Average B. M. E. P.	Bore, Stroke ar	d Displacement
Hp per Cu. in. of	Average Compression	at Maximum Hp.	Bore	Stroke Disp.
Displacement	Ratio	(lb, per sq. in.)	(In.)	(In.) (Cu. In.)
1930	1930 5.15	1930 82.7	1930 3.26	4.51 264.6
1931	1931 5.23	1931 84.3	1931 3.21	4.45 273.0
1932	1932	1932 86.2	1932 3.26	4.41 283.9
1933	1933 5.57	1933 88.5	1933 3.23	4.40 284.1
1934	1934 5.72	1934 90.1	1934 3.24	4.40 289.2
1935	1935 5.98	1935 90.2	1935 3.23	4.39 271.4
1000	1222	4000	1936 3.39	4.32 267.9
4000	4000	4000	1027 2 25	4.31 277.6
	4440	4000		
4444	1938 6.32	1938		
1939	1939	1939 92.7	1939 3.24	4.23 255.3
1940	1940 6.41	194093.9	1940 3.25	4.17 254.0
1941	1941 6.63	1941	1941 3.26	4.15 252.1
1942	1942 6.60	1942	1942 3.26	4.18 251.8
1946	1946 6.77	1946	1946 3.27	4.11 246.4
1947	1947 6.73	1947 94.5	1947 3.28	4.18 250.4
1948	1948 6.78	1948	1948 3.29	4.12 247.1
1949	1949 6.93	1949 97.3	1949 3.35	4.10 250.0
1950	1950	1950 98.6	1950 3.37	4.11 256.1

Average Piston Speeds (Ft. per Min.)	Average Disp. per Cylinder (Cu. In.)	Average Number of Cylinders	Average R.P.M. at Max. B.H.P.	Average Brake Horsepower
1930 2380	1930	1930	1930 3170	1930 87.6
1931 2395	1931	. 1931 7 . 49	1931	1931 95.0
1932 2390	1932 36.7	1932 7.78	1932	1932 101.0
1933 2463	1933 36.0	1933 7.88	1933	1933106.5
1934	1934 36.2	1934 7.97	1934 3420	1934 112.5
1935 2535	1935	1935	1935 3480	1935 109.6
1936 2498	1936 35.6	1936	1936 3487	1936 110.1
1937 2554	1937 35.8	1937 7.74	1937 3556	1937 115.9
1938 2545	1938 35.7	1938 7.60	1938	1938
1939 2498	1939	1939 7.28	1939	1939 105.9
1940 2490	1940	1940 7.25	1940 3580	1940 107.9
1941 2492	1941 35.2	1941 7.15	1941 3603	1941 110.9
1942 2534	1942 34.9	1942 7.20	1942 3638	1942 112.5
1946	1946	1946 6.97	1946 3682	1946
1947 2550	1947 35.8	1947 7.00	1947	1947 109.4
1948 2492	1948	1948 6.95	1948	1948 107.9
1949 2522	1949 36.8	1949 6.80	1949 3690	1949
1950 2505	1950 37.2	1950	1950 3657	1950 116.6

Current Passenger Car Price, Weight and Body Table

Following are prices at factory for cars with standard equipment as of March 1, 1950. State or local taxes, transportation and finance charges and optional equipment are extra.

BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Mandling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight		List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight
Special 40 Bus, Coupe Sedanet Sedanet, Del. Sedan, 4d Tour, Sed., 4d	1680 1730 1770 1780 1810	123 126 129 129 131	1803 1856 1899 1909 1941	3615 3665 3665 3715 3710	CROSLEY Sedan, 2d Convertible Sta, Wagon Hotahat Rdst. DE SOTO:	903 803 829 799	63 63 65 62	866 884 861	1363 1320 1403 1175	LINCOLN Coupe, 6p Spt. Sedan, 4d. Convertible Coemopolitan Coupe. Twn. Sedan	2350 2395 2910 2975 3025	177 180 206 210 213	2527 2575 3116 3185 3238	3959 4009 4224 4194 4274	PACKARD (Cent Conv. Vict. Cpe. Del Sedan, 7p Del Limous. Custom 8 Tour. Sed., 4d Convert. Vict.	Inued) 3154 3724 3867 *3522 *4051	196 226 233 218 244	3350 3950 4100 *3750 *4295	4110 4800 4820 4200 4438
Sed., Del., 4d Tour. Sed., Del., 4d Super 60	1820 1850	132	1952 1963	3720 3735	De Luxe Club Coupe Sedan, 4d Carry-All	1871 1881 2975	105 105 116	1976 1986 2191	3450 3525 3600	Spt. Sedan Convertible, 6p MERCURY	3025 3700	213 248	3238 3948	4259 4419	PLYMOUTH: DeLuxe P-19 Coupe, 3p	1295	76	1371	287
Sedanet Riviera Tour. Sed., 4d Sedan, 4d Conv. Coupe	1996 1988 1989 2058 2308	145 151 150 154 168	2041 2139 2139 2212 2476	3645 3745 3870	Custom Club Coupe Sedan, 4d, 6p Convertible Sedan, 8p	1812 2059 2443 2713	102 115 135 150	1914 2174 2578 2863 3093	3300 3640 3815 4115	Coupe, 6p Spt. Sedan, 4d Convertible, 6p Sta. Wagon	1845 1895 2255 2397	134 136 155	1979 2031 2410	3321 3386 3591 3826	Sedan, 2d. Suburban DeLuxe P-20 Club Coupe Sedan, 4d. Spec. DeL. P20	1410 1740 1435 1465	82 100 84 86	1492 1840 1519 1561	294 311 304 306
Est. Wagon R'dmaster 70 Sedanet Tour. Sed., 4d Sedan, 4d	2858 2343 2443 2543	185 190 196	2844 2528 2633 2738	4115 4025 4135 4220	Sta, Wagon Suburban DODGE‡ Wayfarer, D33	2932 3013	161	3179	4400	Statesman Bus. Cps., 2d Super Sedan, 2d	1523 1598	110	1633 1713	2900 2930	Club Coupe Sedan, 4d Conv. Cb. Cpe.	1515 1540 1875 2245	88 89 107 127	1603 1629 1982 2372	304 307 329 335
Riviera Conv. Coupe Est. Wagon	2653 2773 3178	201 200 229	2854 2981 3407	4470	Roadster, 3p Sedan, 2d	1525 1635	86 92	1611 1727	3095 3190 3200	Club Cpe., 2d Sedan, 4d Custom	1620 1623	115 115	1735 1738 1872	2940 2965	PONTIAC Chieft. 8 Bus. Coupe	1527	113	1640	321
ADILLAC					Meadowb'k D34 Sedan Coronet D34 Club Coupe	1750	102	1948 1914	3395 3330	Sedan, 2d Club Cpe., 2d Sedan, 4d Ambassader	1770 1773	124 124	1894 1897	2990	Sed. Coupe Sedan, 2d Sedan, 4d.	1644 1644 1692	119 119 121 124	1763 1763 1813	33 33 33 33
Series 61 Slub Coupe, 2d Four, Sedan, 4d Series 62		171 176	2761 2866	3870	Sedan, 4d Twn, Sedan Conv. Coupe Sta, Wagon	1825 1905 2206	102 107 123	1927 2012 2329	3410 3410 3590	Super Sedan, 2d Club Cpe., 2d Sedan, 4d	1904 1925 1929	138 135 135	2039 2060 2064	3325 3335 3350	DeL. Sed. Cpe. DeL. Sed., 2d. DeL. Sed., 4d. Catalina, DeL	1734 1734 1782 1935	124 126 134 137	1858 1858 1908 2069	33 33 34
Joupe Jedan Ope. de Ville Jony, Coupe	3040 3315 3440	190 194 208 214	3234 3523	4010	FORD Six	2479	138	2617	4045	Sedan, 2d Club Cpc., 2d Sedan, 4d	2054 2075 2079	144 144 144	2198 2219 2223	3390	Cat. Sup. Del. Del. Conv. Cpe Streami, 8 Sed. Cpe.	1990 2050 1624	140 118 120	2127 2190 1742	36
Series 60 Series 76 Series 76 Sedan, 7p, 4d	3965 4460	132	4770	4150	Bus. Coupe Tudor Forder. Custom 6	1238 1323 1368	97 102 104	1333 1425 1472	2671 2945 2990	OLDSMOBILE Series 76-6 Club Coupe	1600	119	1719	3260	Sedan, 4d. DeL. Sed. Cpe. DeL. Sed., 4d. Met. Sta. Wag.	1672 1714 1762 2185	123 125 147	1792 1837 1887 2332	33
mperial	4660	296	4958	-	Tudor Club Coupe Forder Eight	1405 1405 1450	106 106 109	1511 1511 1559	2948 2928 2993	Club Sedan Sedan, 20 Club Cps., DeL Club Sed., DeL	1625 1640 1665 1690	120 121 122 123	1745 1761 1787 1813	3280 3290 3280 3285	DeL. Met. St. Wg Chieft, 8 Bus. Cpe. Sed. Cpe.	1462 1579	151 109 115	2411 1571 1694	3
Styleline HJ Jus. Coupe Sedan, 2d Jet. Coupe Sedan, 4d	1240 1310 1315 1355	93 93 93	1403	3025 3085 3050 3120	Sta. Wagen Bus. Coupe Tuder Forder Custern 8	1895 1318 1393 1438	102 106 108	1420 1499 1546	2911 2965 3030	Sedan, 4d Sed., 2d, Dei. Sed., 4d, Dei. Hol. Coupe Hol., Cpe., Dei.	1695 1705 1760 1870	124 124 127 133 138	1819 1829 1887 2003 2108	3320 3295 3340 3385	Sedan, 2d. Sedan, 4d. DeL. Sed. Cpe. DeL. Sed., 2d. DeL. Sed., 4d	1579 1627 1669 1669 1717	115 118 120 120 123	1694 1745 1789 1789 1840	33333
Fi'tline HJ ledan, 2d ledan, 4d Styleline HK	1310	93	1403	3080 3115	Tudor Club Coups Forder Conv. Coups	1485 1485 1525 1820	110 111 113 129	1596 1638	2988 2968 3033 3274	Conv. Coupe Sta. Wgn., Del. Series 88-8 Club Coupe	1995 2345 1745	140 150	2135 2504 1878	3585 3615	Catalina Del. Cat. Sup. Del. Del. Conv. Cpe Streaml, 6	1870 1925 1985	130 133 137	2000 2058 2122	3
Sedan, 2d Sedan, 2d Sedan, 4d Conv. Coupe Bel Air Coupe Sta. Wag, Stee	1386 1400 1430 1730 1630	117	1 1498 1 1529 7 1847 1 1741	3100 3020 3150 3380 3295 3460	Sta, Wagon FRAZER Sedan Manhattan	1970 2264 2446	146	2395	3563 3455 3514	Club Sedan Sedan, 2ri Club Cpe., Del Sedan, 4d Club Sed., Del Sed., 2d, Del	1770 1785 1820 1846 1845	134 135 136 138 137 138	1904 1920 1956 1978 1982 1998	3475 3485 3455 3515 3485 3500	Sed. Gpe. Sedan, 4d. Del Sed. Gpe. Del Sed., 4d. Met. Sta. Wag. Del Met. St. Wa	1559 1607 1649 1697 2120 2195	114 117 119 122 144 148	1724 1768 1819 2264	3 3 3 3 3 3
Fi'tline MK Sedan, 2d Sedan, 4d HRYSLER:	1388			3115 3145	HUDSON Pacemaker Goupe, 3p. Brougham Coupe, 6p. Sedan, 4d.	1675 1775 1796 1796	137	1912	3475 3460 3510	Sed., 4d, Del. Hol. Coupe Hol. Cpe., Del. Conv. Coupe Sta. Wgn., Del. Series 98-8	2140	147 152 154	2162	3520 3565 3745 3780	STUDEBAKER Champ. Del. Coupe, 3p. Sedan, 2d.	1396 1460 1485	108	1565	2
Royal 6 Club Coupe Sedan, 4d, 8p Sedan, 4d, 8p	2002 2021 2708	111	2134	3560 3655 4190	Super 6 Brougham Club Coupe	1925 1957 1960	143	2068	3565 3555	Club Sedan Town Sedan Sedan, 4d Club Sed., Del	2075 2115 2145 2165	152	2299	3685 3710 3765 3705	Coupe, Sp. Sedan, 4d. Ch. Reg. Del. Coupe, 3p. Sedan, 2d	1490 1470 1536	107	1597	2
Sta, Wagen, 9p Windsor 6 Club Coupe Sedan, 4d, 6p		16	3163	3670	Conv. Brghm. Commodore 6 Club Coupe	2456 2108 2128	17	2 2628	3750 3840 3855	Twn. Sed., Del Hol. Coupe Sed., 4d. Del.	2208 2225 2235	156 156 156	2361 2383 2393	3755 3775	Coupe, Sp. Sedan, 4d. Convertible Commdr. Del	1560 1565 1855	111	1671	2
Sedan, 4d, 8p. Limousine Saratoga 8	2596 2890 3010	14	3 2741 0 3050	3905 4295	Conv. Brghm. Super 8	2626 2006 2037	18	2000	3840	Conv. Cps., De	L 2505				Sedan, 2d Coupe, 5p Sedan, 4d Corn. Reg. Del	1745 1770 1775	127	1897	3
Club Coupe Sedan, 4d, 6p. New Yorker 8 Club Coupe	2479 2800 2580	13	9 2642	4170	Commodore 8 Club Coupe	2040 2180 2200	14	2189 8 2341	3605	Club Sed., 2d. Tour. Sed., 4d Sta. Sedan	2094 2118 3258	131	2249	3815	Sedan, 2d Coupe, 5p Sedan, 4d Land Cruiser	1885 1890 2045	133	2018	3
Sedan, 4d, 6p Conv. Coupe Twn. and Cty. Newport	2613	14	5 2756 9 3236	4190	Conv. Brghm.	2700	1		3865	Club Sed., 24 Tour. Sed., 4d Super 8	2221 2248	138	2383	3770 3840 3800	Convertible	2180	146	2321	3
Crown Imp. Sedan, 4d, 8p. Limeusine, 8p.	4970	28	9 5229	5235	Traveler De Luxe	195/ 206/ 282/	B 13	0 2088 1 2198	3400	Tour, Sed., 4d		160	2633 2894	3870 3855	Sta. Wag., 6 cy Sta. Wag., 6 cy Sta. Wag., 6 cy	1. 1595	18	1781	2

^{*} Excluding Ultramatic transmission which is priced at \$225.

[‡] Prices do not include delivery and handling charges.



1950 PASSENGER CAR SPECIFICATIONS

CHASSIS AND ENGINE SPECIFICATIONS



ABBREVIATIONS

1—C-49 Town & Country, "fruit 57½ in.,

rear 8b.

C-49 Town & Country 222½ in.

□-Two door redan.

A.—With load.
(a)—1000 to 2000 rpm.
C\$—(reaking speed.
I—In-head (valves at side)

 All weight calculations are based on ship-ping weight plus an allowance of 500 lb for passengers, water, gasoline, and oil.An explanation of the formula used for

this calculation will be found on page 132.

††—Calculated on the basis of tire revolu-tions per male times the standard rear axte ratio.

						PIS	PISTONS								PISTON	N RINGS	100			_	WRIST	IST PIN		8	COMMECTING	SOOM DI
		Number of	_			Parties gride		Average Clearance (In.)	(SE)	Ring C	Average Ring Greens Depth (In.)		0	100		1	1	1	T		_	-	4		(lab)	
PASS M	PASSENGER CAN MAKE AND MODEL	Cylinders Bers and Strake (In.)	Make	MaiwisM	Features	Weight (Oz.) With Hings, Pin and But	Length (In.)	Top Land	hist to method	110	Compression	Number Used	Width (In.)	Average Gap (In.)	Meximum Well (.nl) esentialifT	Mumber Used	('wi) HAPIAA	(ini) qab egerevA	Maximum Wall Thickness (In.)	Expanders Used— Length (In.)	Dlameter	-ul textool	Average Clearance in Platen (In.)	Length (In.), Userier to Center	AAS) sidrateM	(40) sighW
Buick	686	8-3-2-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4-4	222	444	Ao, Tre, Tr.C Ao, Tre, Tr.C Ao, Tre, Tr.C	12.91	27.5	9889	8000	222	233	0404	333	388	200	999	8888	015 015 015 015 015	38	2.688	.8127 .8127 .8747	***	80009	223	222	888
Cadillac	VE. 61, 62, 60, 75 6, HJ-HK	8-3 x3 ₆ 6-3 yx3 ₆	A-B Own	Ses Ses	Te.54 Fh.0.5e	18.30	3.88	0100	.0022	100	791.		88	910	186	200	0780 .0	81. 010 81.	28	3.084	1.0000	**	.02500	**	DFS	22.2
Chrysler	8, C-49, C-80 8 3 (240)	8-3 (x4) 4 8-3 (x4) 4	Own	44	Us.C.To	88.8	3.875	9000	7000	22	2.5	NN	281	55	118	88	25 SE	110	160 162 N	2.750	989	ia. ia.	82000	220	MFS	38.
Creeley	4, CD	4-2/542%	Own	Ala	Ao,C	9.8	1.808	0710.	.0000	.182	181	94	1847	110.	211.	6,	1. 228	012 .12	120 N	2.200	.6251	la.	.00038	436	3140	9.65
De Soto Dodge	6, D-33, D-34	6-3-1x414 6-314x49	Own	A S	Us.C.Tp	18.80	3.875	.0306	7000	22	25	0101	1562	E.O.	38	98	0038 .0	H	100 100 100 100 100 100 100 100 100 100	2.750	11	lin lin	.00025	# # # # # # # # # # # # # # # # # # #	MFS	27.2
Ford	6. OHA VB. OBA	6-3,3x4.4 6-3,\x3\x		44	Dw.Fh Au,C,Sh	13.12	2.860	0230	9000	2.191	22	04.04	33	10.0	145	9.8	0032 .0	012	146 147 N	2.012	.7503	10.10.	00000	2 ×	EI	22.2
Frazer	6, 1961	6-3/5×6%	Bohn	Ala	\$9.0.Tp	18.56	3.582	.0235	.000	178	178	04	.1847	.012	147	2 .0	0. 0080	191. 210	N	2.812	. 1884	14.	.00000		C1005	39.65
Hadson	6, 501, 502 8, 563, 594	6 3/2 x3/6 6 3/2 x4/5 6 3x4/5	Own Own	A A S	900	18.00	3.78	0186	7000.	223	123	010101	888	9000	222	000	0.0000	010 010 011 821	SSS	2.838	9880	12.12.12.	8.008 8.008 8.008	222	0000	***
Kaleer	6, 491, 482	6-3/kx4%	Bohn	Ala	Sp.O.Tp	18.50	3.562	.0235	9000	178	178	M	1867	.012	.147	2 .0	97 000	101. 210	2	2.812	.0394	ia.	.00020		C1436	29.60
Lincoln	VB, OEL, OEM B-31-3x45	B-3/3x656	Boltm	Alla	St.Sp.O.Tp	19.30	3.840	.0045	9000			-	1880	.013	136	20,0	0. 1000	91. 210	165 Y	3.116	. 8503	14.	.00000	B.14	MFS	27.38
Mercury	VS. OCM	9-3-3x6	Bohn	Ala	ã	12.88	2.880	.0040	.0007		*****	M	1860	.013	.142	2 .0	3. 188	81. 810	2	2.842	.7508	la.	.00000		Hem	18.16
Nash.	6, 5040	6-3)-(x4 6-3)-(x4)-(Bohn	44	St. Tp.C. So St. Tp.C. Sp	12.80	3.378	91.20	-	EE	35	04.04	1880	910	23	9,6	0830 .0	016	ZZ	2.750	878	@ L.	00000	22	073	82.8
Oldsmobile	V8. 86. 98	6-3}3x696 8-334x35	Own	44	T.C.Ox Au.C.Tp.St	10.05	4.031	0280	.0007	182	200	04=	88	.012	22	9,0	0. 1870	.013 .172 .015 .187	Z >	3.156	888	64	.00006	22	X-1335 X-1336	22
Packard	Super 8-2302-2332 8 Custom 8-2306-2333 8	8-31 pt 39, 8-31 pt 43, 8-31 pt 49, 8-31 pt 49,		444	222	222	3.875		7000				9991	013		222	0832 0832 0832 0832	910	111	3.016	8780 8780 8780	ta la ta		223	222	222
Plymouth Pontiac	6, P-19, P-20 6, 1990-25 8, 1950-27	6-3/24% 6-3/24 8-3/24 8-3/23%	0000	Cha Cha	Us.C.Tp Tp Tp	16.00 27.04 28.80	3.578	0218	2000	232	172	04	1880	200 200 200 200 200 200 200 200 200 200	332	222		000 000 175 010	222	2.750 3.062 2.876			52000	性性は	Mai Ess	888
Studebaker.	6, 9G 6, 17A	6-3x4 6-3/\x49\c	Alcoa	44		1.8	3.780	0172		22	94.		980	.012	8.9	36	(k) .0938 .0	81. 110	88 88	2.625	.8780	œ œ	.00020	器	OF5	85.78
Willys-Overland	4, 4-63	4-31/449/6	W.	44	Tp.0	12.70	3.750	0180	0030	22	83		99	010	991	8,8	00000	.010 .135	22	2.531	.7497	==		23	22	32.8

For Directory of the Manufacturers listed above, see page 63. Aper Autofarmment of Emith.

Aper Autofarmment of Emith.

Aper Autofarmment of Emith.

Comm. ground.

Casa Casa Round.

Casa Casa Albo i room, surface treated.

Casa Casa Albo i room, surface treated.

Casa Casa Formen sinder laboy.

Div.—Drough orangel steel.

Dw.—Double wing. (a) — I'pper 1875, lower 1865.
(b) — Ilpper 1801, lower 1860.
(c) — Ilpper 1801, lower 1860.
(d) — Ilpper 1801, lower 1860.
(e) — Ilpper 1801, lower 1860.
(e) — Ilpper 1870, lower 1860.
(e) — Ilpper 1870, lower 1860.
(g) — Ilpper 1870, lower 1860.
(g) — Ilpper 1860, lower 1870.

CONNECTING RODS AND CRANKSHAFT BEARINGS

1	1	1		111	-	-	111		-	3.3	1 .	-		-	-	1	20	NX	: 3	***	HH	HA	
			#			and the										· Contraction			2.748×2.0				I backed.
			1								1 1	******							Br.138				alloy-stor
	1	-			-	-	11	-		111						-	2	11	1100 2.74			11	See Special SSb Special a
			4		Parents.	-		********	· string			*******		***************************************	***************************************		2.40km.477		2.740x1.				888
1		qtu	i							-							2.486x1.125		2.746x1.18				
		Journal Diameter and Length	9 4	2.562x1.781 2.562x1.781 2.512x2.489	2.500x1.876		2.703x2.064	1.800x1.690†					2.400x2.000	Contraction of the Contraction o			2.484x1.125	2.625sr1.880	2.746x2.062 2.746x1.686	2.629x1.562			
	MAIN BEARINGS	Journal Di	4	2.600x.938 2.862x1.031 2.730x.969	2.500x1.062	2.777x2.084	2.800×1.875 2.703×1.126	1.378x.870†	2.500x1.875	2.500x1.875 2.500x1.875	2.874x1.274	2.878x1.847	2.400kr1.750 2.400kr1.750 2.375kr1.375	2.375x1.847	The state of the s		2.484x1.375 2.484x1.875	2.590x1.125	2.746x1.062 2.746x1.168 2.746x1.168	2.625w1.675 2.625w1.662 2.466w1.125	2.436x1.531 2.673x1.781	2.250x1.604	R-Rear.
CHANKSHAFI	MAIN		2	2.438×1.628 2.862×1.547 2.888×1.469	. 500x1.062	2748x1.436	2.500k1.234 2.703k1.312	378x. 570)	2.500x1.234	. 500×1.031	874x1.145	2.375x1.312	2.490x1.625 2.490x1.625 2.343x1.875	2.375x1.312	2.874x2.400	-	484x1.125	2.606x1.250 2.500x1.125	2.746x1.188	500x1.001 504x1.125 436x1.430	2.438x1.125 2.873x1.062	2.354x1.838 2.256x1.280	œ.S
CR			2 4	2.375s.938 2 2.662x1.031 2 2.625s.869 2	2.500x1.002 2	2.714x1.438 2	2.500x1.294 2.700x1.125 2	1.375a.670! 1	2.800x1.234 2	2.500×1.031 2	2.489x1.500 2	2.375x1.312 2	2.490x1.375 2 2.490x1.375 2 2.312x1.375 2	2.37%t.312 2	-	-	2.484x1.375 2 2.484x1.125 2	2.541x1.290 2 2.500x1.125 2	2.746x1.062 2 2.746x1.062 2 2.746x1.180 2	2.500×1.001 2 2.531×1.186 2 2.406×1.186 2	2.438x1.126 2	2.394x2.080 2 2.250x1.290 2	
			4	2.312x1.286 2.562x1.286 2.562x1.286	2.500x1.000	1.604x1.453	2.500x1.234 2.703x1.696	1.375a1.312† 1	2.500x1.234	2.500x1.234 2.500x1.236	2.489x1.145	2.378x1.862 2	2.499x1.438 2.499x1.438 2.291x1.625	2375x1.502	2.874x1.380	2.400x1.500 2	2.484x1.312 2.484x1.590	2.800x1.094	2.740x1.219 2.740x1.314 2.740x1.344	2.500x1.234 2.500x1.250 2.375x1.286	2.438x1.312 2.878x1.884	2.250x1.304	Dur-Durez.
			Type of Shim	222	2	2	22	2	z	22	22	2	222	Z	z	2	22	22		2	22	22	8
1		(Clearance (In.)	988	0000	7100	90100	00022	0100	28	888	7100	888	7108	9100	2108	88	88	9000	888	88	1200	
			Meterlel	111	Daw	2	22	1	2	22	11	1	113	2	2	Spec	11	88	111	255	11	22	
			eldavemefi weled ment	>>>	>	*	>>	>	>	>>	>>	*	>>>	>	>	>	>>	**	111	***	**	>>	okod.
-			Type	333	25	35	33	2	35	33	22	22	333	3	33	ä	33	33	111	333	88	88	teel ba
	(lm)	Awad I	Amount of End	888	.003	8	88	8	8	8.8	88	8	252	8	8	¥	88	88	252	888	88	88	Babbitt-steel backed
-		-	and Thrust ball	999	Œ	*		Œ		**	ŒŒ	44		la.	42	Œ	40	10.00	000	***	16.16	ta, ta,	Panter
-			Vibration Dam Counterweight	***		-			-	~~											400	**	20
+	1		aniii baa abafi morii bavomafi	***	*	*	44		*	44	44	*	***	*	*	*	**	44		444	44	44	
			Type of Searing	222		-	88			88	22	8	223			9	22	22	333	222	22	33	
FO PEG	l'as		Type of Shim	222	2	-	22	Z	Z	22	EE	Z	222	2	2	2	22	22		222	22	22	lent.
NEA.	Lower Bearing		Play (In.)	7000	1110	1	22	110		22	85	-	200	8	1010	8	25	88	222	888	700	188	equivalent
NO HOU	Low		Clearance (In.)	888	7200		00100	2200	0000	90108	9219	9100	0000	9100	\$100	7100	11	988	988	00100	9012	8108	13 or
CONNECTING ROD BEARINGS			lahetaM	355	Dur	1	33	-	9	11	ಶಶ	-	112	4	5	4	11	300		288	-		B) SAE
CONR	-	T			-	187	128	678	219	-		312		-	-				225				34
	Grankpln Journal		Diameter and Length (In.)	2.000x1.212 2.126x1.030 2.286x1.308	2.250x2.000	2.311x1.43	2.128x1.219 2.100x1.128	1.375a.879	2.128x1.27	2.062x1.00	2.780x1.400 2.130x1.78	2.062x1.312	2.128x1.628 2.128x1.628 1.038x1.378	2,082x1.31	2.40062.28	2.138x1.75	2.094x1.125 2.000x1.438	2.363x1.128 2.290x2.000	2.250x1.312 2.250x1.312 2.250x1.375	2.082x1.00	1.812x1.128	1,938x1,838 1,980x1,118	
		600		332	VR. 61, 62, 60, 75	6. HJ-HK	0.00	4, 60	6, 3-14	200	OHA	6, 1981	6, 101, 902 6, 801, 802	6, 481, 482	VR. DEL. DEH	VE, OCM	200	2 E	8-2302-2332 8-2306-2333	P-19, P-20 6, 1990-25	98	33	ABBREVIATIONS
		N CA	d	1	11, 82,	. e. H	8.0-48			-	-5		9.0	6.48	Diet.	VE	-	8	8-230	C. P. 10			HEVI
		PASSENGER CAR	MOD	Buildk	Cadillac VR. 6	Chevrolet	Chrysler	Crosley	De Sate	Dodge	Fard	Frazer	Hudsen	Kaleer	LincolnVR	Mercury	4	Oldernobile	Packard Super Custom	Plymouth	Stratebaker.	Willys-Overland	ABB
			Clue Number	ENE		5	46	8	8	ă	7	7	Ī	2	3	N	2	8	3	23	8	22	1

VALVES INTAKE AND EXHAUST

		1	Line Numbers	- 0100	*	140	-	-		9	===	2	222	17	2	2	85	22	222	27	22	95	22
			enign3 to tuO	2.380	1.988	2.125	2.000		2.000	2.000	2.500	1.838	2.500	1.938	2.000	2.410	100	828 M		.000		2.500	2.800
		Length (In.)	neqO evisV	311	388	1.508	378	8.0.	1.378	1.375	. 840	.312	942	1.312	320	010	88	938	222	375	18	.750	328
	Springs	3	Valva Closed	222		.821	750	.312	380	750	2.130	. 872	2.108	1 219	000	130	750	250	087	1 082	719	998	100
		(3)	megO evisV	120	135	132	EE	-	-	-	83 22	13 1	888	13 1	10	22	88	120	333	11 1.	200	35 2.1.	120 2.
		Tresume (Lb.	Valve Closed	25.5	2	3	1215	2	1212	12/2	911		877	19	1 99	381.2	200	22		1 50	200	611/2	-
	-	-	(lot) Mil	342	327	312	375	235 4	376	350 4	289	332 8	346 7 348 7 343 4	332 8	350 6	123	375 51	1333 0	342 63 83 83 83 83 83 83 83 83 83 83 83 83 83	875 42	297 88	344 62	361
VALV		(la)	Stem Diameter	372	344	340	340	313	340	341	22	330	341	828	196	- IM	372	393	288	186	312	312	340
EXHAUST VALVE			TheoU atwent	222	No.	. on	3.5	9	8		22	9	222	9	1,000		0.00	980			No on	No oN	
2	Sent		(deg) alguy	222	2	97	45	99	45	. 88	29	99	222	2	× 9	V 8	00	88 88	222	18	22	22	88 88 88
-		(*we)	Port Diameter Minimum	031	312	280	219	928	438	281	340	.188	375	1.18	1.350	1.340	1.126	1.280		_	1.312		120
-			Hoad Diameter	118	437 1	1 000	5531	700	1.	406 1.	518 1.	328 1.	375	128 1.	515 1.	510 1.	281 1.	422 1.1	222	1.20	346	281 1.126	281
-			Overall Length	8898	549 1.	932 1.1	781 1.1 875 1.3	-	-	-	90 90	-	730 1.6		-	-	1.2			-			
-		, -1/	laiwisM	866	4	4	4.00	12 3.934	4.781	4.781	S 5.428	5.188	0.00	8.188	8 5.714	8 4.815	40	2 5.816 R 4.941	8.875 8.875 8.875	4.78	6.531	6.218	6.812
-			Make	T-R-E (a)	(p)	Own Hes	8.8	Own 2112	S.	88	Own CNS	8	22,5	8	E CNS	un CNS	AI-R 2112	2112 XCH	A A A	8	Var	E 2112	T 3140
+			enign3 to 5uO	380° 1.	968 R		900	0 000	000	8	00	838	343 500 500 500 500 500 500	200	3-R 080	10 Own	084 Al	625 Var 084 Var		9	Var	H B-E	A-E-T
		(Ju;)		594 594 594	=	2.128	oi oi	e,	ei ei	5 2.0	ni ni	1.1	ninini	1.938	evi	0 2.410	oi oi	nini	-	2.000	111	2.004	2.500
	Springs	Length (In.)	weqO evisV		1.38	1.806	1.37	1.21	1.375	1.378	1.780	1.312	1.842	1.312	1.320	1,810	1.438	1.938	1.408	1.375	1.89	1.312	1.750
	3		Valve Closed	1.838	1.086	1.821	1.750	1.500	1.780	1.780	2.130	1.672	2.188	1.672	1.680	2.139	1.780	2.280	1.750	1.750	1.908	2.094	2.109
		(T) aumass	Maive Open	120	136	132	H	15	Ξ	111	916	113	651	113	146	82	82	84	222	111	101	138	82
		7	besol3 evisV	32 32 a	3	2	42	8	4212	421.	34	19	223	50	88	38/5	88	99	222	423.5	586	5132	22
J.			Lift (In.)	348	.327	284	375	.235	375	356	380	348	346	348	350	.323	312	333	342	375	787	33	285
INTAKE VALVE		(Int)	Stem Diameter	372	345	.34	340	314	.341	38	22	.341	342	341	.342	.342	373	342	342.34	.341	312	344	373
INTA	Į.		TheeU airsen!	222	No	No	20	No	No	80	žž	Š	2 2 Z	No	S.	Yes	22	Nº 0		No	No o	°°	N.S.
			Angle (Dep.)	555	3	8	5.5	48	45	46	99	30	\$88	30	45	45	33	45	999	45	88	22	53
		(ln.)	Port Diameter Minimum	1.125	1.625	1.250	1.438	1.050	1.438	1.280	1.310	1.375	1.687	1.375	1.570	1.340	1.312	1.375		1.250	1.375	1,312	1.343
		(jur)	Head Diameter	23.1	1.750	1.84	1.73	1.688	1.719	1.631	1.847	1.516	1.831	1.516	1.800	1.510	1.468	1.750	1.672	1.631	188	794	1.531
		(Jm.)	digned liamero	5.108 5.108 5.280	4.549	6.275	5.875	3.834	4.781	4.781	6.360	5.168	5.730 5.730 5.084	8.18	8.718	4.820	5.484	6.789	5.875 5.875 6.875	1.781	5.531	5.210	6.891
			leiwieM	331	3140	88	N _M	3140	8	Var	8 8	SN	8645 8645 8645	SN.	8948	98		3140	CNS	Var	Var	CNS	3140
			Make	1.8E	=	0wm		0,80			0wn 0wn	-	101101101	10.00	3-6	E-0	¥ ¥	Var	H	-	Var	9-6	A-E-T
		PASSENGER CAR MAKE AND	ODEL	8,8,8 \$85	V8, 61, 62, 60, 75	8, HJ-HK	8. C-49, C-50	CO	6, 8-14	6. D-33, D-34	8. OHA VB. OBA	6, 1961	6, 501, 502 8, 503, 504 8, 503, 504	6, 491, 462	VR. OEL, OEM	VB, OCM	8, 8040	VR. 86. 90	8-2301 Super 8-2302-2332 Custom 8-2306-2333	6. P-10, P-20	8, 1950-25	6. 8G	nd 4, 4-63 A-E-T 6, 6-63 Al-B
		PASSER	ž	Baick	Cadillac	Chevrolet	Chrysler	Crosley	Do Soto	Dodge	Ford	Frazor	Hudeon	Kaleer	Lincoln	Mercury	Radh	Oldemobile	Packard Sup Custo	Plymouth	Pentiac	Studebaker	Willys-Overland
			enedimulf ant.l	-00	*		-			0	22	2	1222	17	=	2	82	22	222	-	22	85	22

The property of the property of the Manufacturers listed above, see page 63.

—Outer valve spring only; inner spring 20 lb., 1.686 in, with valve closed; 51 lb., 1.312 in, with valve open; 1.906 in, put of engine.

TIMING GEARS, VALVE TIMING AND LUBRICATION

		GEAR O SPROCKE	Set	GEAL	GEAR OR SPROCKET	T.	DNI	TIMING CHAIN		5	VALVE TAPPET CLEARANCE (Inches)	NCE NCE			8	(Degrees)	9	1	_	8		1	-	LUBRICATION	ATIO	2 -				
20020044	648								1	Intake	-	Exhaust	-	avathi	Intake		Exhaust	1	-			- 1		9.8	fis	A				
MAKE AND MODEL	NO.	Make	laintaM	Make	Material	Make	Number of Links	Width (In.)	Pitch (in.)	Operating	Timing	Operating	gnimiT	Hydraulic Valve L	Opens	Opens	Closes	ot(T	Agnina Bearings	Connecting Reds Wristpins	Camehalt Bearings	Tappets Timing Gear or Ch	Pump Type	Mormal Oil Pressu Libe. at M.P.H.	Libe. Proseure while Opens Relief Valv	Dry (Qta.) Less Fi	Oil Pressure Gage Make	Floating Type Oil	External Oil Filter Make	Oil Cooler Make
Buick	8,8,8	222	1112	999	555	999	223	nemene		0. H810	910	H910	810	N 138 Y 138 Y 148	F 68AB F 68AB	3688 5588 5688	22AT 22AT 25AT	200	>>>	>>>	>>>	222	000	200	388	990	999	222	999	222
Cadillac. VB, 6	81, 62, 60, 75	Own	-	Own	1115	97	99	20	56	9.	100	-	100	Y 248	T SEAB	6388	48AT	4	>	2	>	A Sp	G	25 31	9 40	-	AC	8	9	2
Chevrolet	8. HJ. HK	Own	Sto	Var	10	2	-		9.	0. Н90	. нео	HEIG.	D13H	18T	38AB	4288	BAT	2	>	2	>	P .	0	14.3	09 6	8	AC	No	og.	ě
Chrysler	8, C-48, C-48		W.	-	55	1	878	75	70.0	0. H800	110	H010	910	N 128	4448	308B 308B	EAT	44	**	22	>>	22	-	22	55	1	11	28	22	
Crosley	4, CD	Own	1040	Own	1048	70	-		0,	2900		3000	11.14.1	N SBT	SOAB	8008	7.48	4	>	2	>	2	0	35-30	30 35	2%	SW	No.	Fram	No
Do Soto Dodge	6.0-33 6.0-33 6.0-34		***		555	111	232		900	0.00 H800	2460	H010	014C 014 014	N 128 N 88T	7 44AB 36AB 36AB	3788 3788	PAT 7AT		***	222	>>>	333	***	\$\$\$ \$\$\$	***			111	2:2	111
Ford	6. OHA V8. OBA 6. 1951	E-00-83	22%	Own	ತಿಕಿ ಪ	555			000	0100	8000	0140	010	1811 N 1861 N	41AB 44AB 60AB	4688	10AT 3AT 10AT	444	***	222	>>>	222	200	35 36 38	878	-	P.K.	225	222	22
Mudson	6, 801, 802 8, 803, 504	Mor	Ste C	Mor	355	Mor	88	75.75	999	H800		H010 H010		N 718	18'BT 53'42'AB 10'40'BT 60AB	53.18 53.18 5088	'88 7-42'AT '88 7-42'AT 18'44'AT	448	>>=	>22	2>2	228	220	55.		200		111	Mic	222
Kaiser.	6, 491, 482		Ste	Own	5	5			0. 54	0. >10		910	914	1001 N	F 60AB	88999	TAGE		*	2	*	V: Po	0	38-30	38	20	2	8	3	
Lincoln V8,	VS. OEL. OEH	Own	CI	Own	CA	10	-		-	0.	*	9.	900	Y 58T	SZAB	4988	BAT	0.	*	2	*	3	0	80-40	8		Own	o N	100	
Mercury	VB. OCM	Own	5	1000	E	CI L	-	17.54	0	0. 0110	10	0. 0110	810	1081 M	. 50AB	8088	TOAT		*	2	>	3	0	40-38	2		Own	2	1	2
Noth	6, 5040	0wn 0wn	61117	Own	22	Mor	88		200	0. H810	0.0 9220	0. H810	0119	N 68T	T 855/5A	4688	10.5AT	44	**	2>	>>	33	00	88		-	44	22	No.	22
Oldemobile	VR. 86, 78	33	1118	99	55	33	199	-	We de	0. H800	0. 6210	0. HI10	15510	N 487 Y 13/58	9T 48AB	4468	BAT 14),9AT	44	**	>2	**	22	00	22	55		ACA	22	22	22
Packard Super Custom	Super 8-2302-2332 Custom 8-2306-2333		888	111	555	Mor	332	74/4/4	88	0. H700	0. 7210	000 H010	018	1881 W 1881 Y	45AB 45AB 51AB	5088 5088 4868	BAT BAT 10AT		***	***	***	333	900	999	111			***	22	
Plymouth	6.6 P20		Ms		55	11	22	m(m)	98	A10. H800	-	0. H010	014 014	N 128T	44AB	50BB 50AB	EAT EAT		>>	22	>>	22	==	22	**	11	11	33	22	22
Pentiae	6, 1980-25 8, 1980-27	Own Own	Ste	000	22	MC	22	100	22	10. HE10	0.3H .0	0. HE10	013H	788 W	3848	4588 4588 4588	TAN TAN		**	**	**	22	00	38 46	**		22	22	22	22
Studebaker.		Dwg Own	55	99	22	at a	- 11		0.0	016C .026		010C 010C	020	1581 N	494 4948	22	TAGE	4.4	**	22	**	33	00	\$ P P P	88	10 10	NS NS	88	e Mary	22
Willys-Overland	33		55	1	22	20	- 11		9.5	970.	-	010 010 N N		7 5 8 8 5 T T T T T T T T T T T T T T T T	SOAB 44AB	4788	12AT 12AT	44	**	22	2>	22	00	35.30	22	910	KS KS	88	22	22
ABBREVIATIONS Cheu. Dyen. Dyen. Ducko splash system. Automatic And policies center.	TIONS		Al-Alloy iron. AL—The Electric Auto- Alcon.—Aluminum Co. « AT—After top center. BE Before bottom cen F - Bakelite and fabr	ron. lectric minum top oen botton te and	iron. Electric Auto-Lite Co. tuminum Co. of America r top center. r top center.	te Co.	- Indian	4	#00000	Before old, Cast al Contin	top center.	oad Fiber	8	£2029	-Fram Co iber with a ear. King-Seele Link Belt (hab.	-Hot.	Mb —Manganes steel. N —No or None. O —Oscillating plunger. P —Pressure. PP—Phenolic fabric.	fanga or N cillatir saure,	one. R plun fabric	Beer.				S S S S S S S S S S S S S S S S S S S	Puroli otor. Splash. Steel.	stor Pr	Prod., Inc	, pi	

FUEL AND COOLING SYSTEMS

		Fine Humber		-	2	222	222	22			222	1 1 1 1 1	2222	
		Fan Make	TITE TO TO TO	Own	5	H	111	ŤŤ		000	ÌÌÌ	000	iiii	
	1	MIGH MEE (IV)	858	2822	55	88E	222	378	EE	E.E.	EEE	22822E	#### ### ### ### #### ################	
	BELT	Length Outside (In.)	111	244	1 44	223	222	\$\$ \$\frac{4}{2}	\$ + =	42.1	žes	#2 4444	#### ####	ocialtie fig. Co or Hay
	FAN B	Angle of Yee (Deg.)		\$21\$\$	x 88	282	***	44	==	22	222	222222	444±	Tillotane Mfg. Co. Tubilde. Tubilde. Tubilde. Verious. Yee bellie
	-	Make	222	000	8	6	Var.	88		111	222	33	V V V V	Til—Tilloteon Mfg. Co. Ta_Tulloteon Mfg. Co. US—United Specialties Co. Var—Various. VB—Ver belt. VC—Vee cellular. Vd—Veaker of Hayes. V—Ves. Vallet of Hayes. V—Ves. Ves. Vallet of Hayes. Vallet
-	1	reutin (jur)		-	× 55	250	1274	32	16,0	17%	200	PPPPP	- E-F	
1	Japa H	Inside Diameter (in.	4044	2022	5 22	242	war.	22	22	13.5	222	*****	TANK	nt.
-	1 m	roulip (pr)	bbb	401.4 401.4		200	***		955	10 mm	464		5555	faremon faremon fer. ter.
	Loue H	Inside Diameter (In.)	-000	2000	4 22	222	222	20.00	22	22	222	222222	2422	Radiato nie or N.C. fg. Co. oducta. ular. or Cari draft. ce Gov
-		Water All Around Cy	***	>>22	. 22	>>>	>>2	**	**	2>	***	22>2	22>>	MAC—McCord Radiator Co. Mac—MacCord Radiator Co. Mac—Chake on AC. OH—Chake or AC. OH—Children Mig. Co. OH—Stronber or Carler. SD—Stronber or Carler. SD—Stronber or Carler. SD—Stronber or Carler. SH—Stronberg or Arrer. SH—Stronberg or Arrer. SH—Stronberg or Arrer.
-			***		2 >>	. >>>	>>2	**	>>	**	***	***	***	M No or No o
-	_	Full Length Water Ja				98	liga	90.00	-	-	2112		10 113/2 113/2	ZZ2004EJSSS
1	(4)	Capacity of System (6	225	Har Har Fed	Yng 4	Own 16 13 Fed 13	Moc Moc Moc Moc 18	Fed 13	22	MoC 18	Har 218	Here See See See See See See See See See	MAGG	
	Core	Make	711											one.
-	æ	odi	222	F83F	P 00	5 110	FEE	200	1	33	200	222000	3333	Fe-B-Felders of Backtone. Fe-B-Felders Mfc. Co. Fe-Fin and tube. Co. Fe-Fin and tube. Co. Ge-Gates Rubber Co. Ge-Gates and Goodyear. Oy-Goodyear. Oy-Goodyear Rubber Co. Har-Harven Manteries.
1	not	By-pass for Mecircula	>>>	>2>>	2 >>	· >>Z	***	22	**	22	>>>	25>>	2>22	ers or I tube. Sylpho and Ge ar Ruh on Rad Carbu
		eviaV tolleR enuser¶	>>>	222>	2 22	2 >>>	2>>	**	**	>>	>>>	<<22	2222	-Fedde Fin and Gates J Gates Goody Harris-Hayes Holley
-		oleM-falsomredT	fff	SI.	2	N N	222	ii		۵۵	îîî	ff	8711	THIS SOUTH
1	Pump	Packing Nut	EEE	2222	> Z:	2 222	222	ZZ	22	22	222	2222222	2222	
	Water P	Drive	988	8888				88	8 V 8	88 X	888	222222	>>>>	Sabrors
-	>	adyT	W.H.W		Own	2000			ບໍ່ບໍ່	Old Ce	W-H W-H	ວິວິວິວິວິວິ	Wal Wal M-M Co	or Co.
		Mullior—Make	-					22				55.00		Blackstone Corp. Canter Carburette Co. Canter Carburette Co. Canter Carburette Co. Cambridge Cambridge Cambridge Daul downdraft. Daul downdraft. Elbow type. Stephyse overlang Babrerk,
		Air CleanerMake	ACC	-	A VSC	-	-		-	AC	ACC	AAAA	NO.A	Blackstone Corp. Carter Carburdt Carter Carburdt Cellular Camabalt pump, Carter or Zenth Dual downdraft Dole Valve Co. Elbow type.
	0 M	Autometic Choke—Ma	999	Szz	Sis Z	S ZZ	3000	Car	II	Car	V V Sar	Series	ZZZ	# 500000 A 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		Manifeld Heat Control	444				444		44	**	444			
		Type	888		20 00				-	SS	900			Zenith
M		(ini) esis	222		200 2	2 55:		122	82		222			in. and left Div.
FUEL SYSTEM	Carburetar	eM labelM	838	WCD-742-S 7002050 EX3	Dy-8C EX3	3-938 8-47-FS AA-1	WDO-6475A	WCD WA-1	885-FFC 885-FFC	WA-1-6845 WA-1-7465	WA-1	WDO-644SA WDO-643SA WDC-531SA D-6H2 D-6H2 WA-1-775S	WE-715S BXOV-26 (g)	WAl-64 11D. 1-57. and, 8.1 rk Plug r United industrial
100		Make	000	Car Car	Cer Te	Str	Cont.	Car	He	Car	Car	6555555	Sir C-Z	Carter WA 228AVID. 728AVID. Right band, 7.0 a. utomatic. AC or United AC or United
		Make	900	AC.	AC		o a la	AC S		AC	ACC	99	2555	AACULA ACTUA
	Food	edil	888	5 555	88 8	8 88	5 555	5 55	200	20	555	255555	5555	-
		Tank Capacity (Gal.)				16					222			or Co
		PASSENGER CAR NAKE AND MODEL	08.9	V8. 61. 62. 6. H. 6		6. D-33. D-34 6. DHA VII. OBA			8			Sup~r 8-230 uelom 8-230		ABBREVIATIONS (a)—Stremberg AAVVB-207 or faster (b)—Stremberg AAVVB-207 or faster (c)—Ventual 1217. (a)—Ventual 1217. (a)—Ventual 1217. (a)—Model 2202—4813. Model 2332— (f)—Model 2202—4813. Model 2332— (f)—Model 2202—4813. Model 2302—4814.
		4	Buick	Cadillac Chevrolet Chrysler	Crostey	Dodge	Frazer	Kaleer	Lincoln	Nash	Oldamobile	Packard Plymouth Pontiac	Studebaker Willys-Ove	8 9 9 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9

IGNITION SYSTEMS AND BATTERIES

		Floe Mumber		-		-			2=	22	2	222	=	=	8	=2	22	***	85	22
		Lessthen	333	5	UB	55	3	5	55	33	3	555	15	nn n	4	55	33	55555	55	55
		Terrationi Grounded	222	N	N S	22	P.	2	22	22	2	222	Pos	2	2	22	==	22233	22	22
	Bench	Finish (Amp.)	***	8.0	1.0	***	4.0		::	99	-	111	1	4.0	4.0	7.0	4 10	9.0	22	
BATTERY	280	Start (Amp.)	***	10.0	*****	11	8.0			00			***	9.0	9.0	0.0	12.5	90	9.0	
		Plains per Cell	225	11	2	22	=	11	22	22	2	444	16	17	17	22	12	20222	22	22
		Capacity—Amp. Hrs at 20 Hr. Rate	585	118	100	120	2	114	988	88	100	383	81	120	8	28	85	22222	88	88
		Make	200	DR	90	**	****	N.A.	44	Var	WII	111	N.S	Var	Var	44	P. B.	A ARR		A.A.
		Ignition Cable Make	***	Pak	Var		EX		***		Pak	EXX	Pak	EX	K	11	E	22	22	**
-		Gep (in.)	.025	.005	.035	038	.025	.038	.038	930	.032	033	.032	970	.023	030	200	929 929 929 929 929	828	030
		Thread Size	222	=	=	22	=	14	22	22	=	222	=	2	14	==	==	22222	==	==
SPANK PLUGS		labelff	***	48-8	48-5	ARS	AN-7E	ARS	ARS	11-10 10-11	AS	777	A3	H-10	H-10	. B	22	55 5 \$\$	77	A.N-7
		Make	AAA	AC	AC	44	AL.	AL	44	35	*		At.	МО	HO	A.A.	NO NO	23488	HH	40
- COLE	8 11	Engine Idling	2.50	2.80	2.80	2.25	2.00	2.28	2.25	3.35	NA. COL	2.80	*****	3.00	3.00	11	2.00	22.22.2	88.	*****
3	Amperage	Engine Stepped	3.55	8.00	4.80	8.00	5.00	8.00	8.09	5.28		6.50		8.00	8.00	H	4.83	930	200	8.80
	Thesing	Firing Order	1,8.2,5,8.3,7,4	1,8,4,3,6,5,7,2	1,5,3,6,2,4	1,5,3,6,2,4	1,3,4,2	1,5,3,6,2,4	1.5.3.8.2.4	1,5,4,8,3,7,2	1,6,3,6,2,4	1,5,3,8,2,4	1,5,3,6,2,4	1,5,4,8,6,3,7,2	1,5,4,8,6,3,7,2	53.82.4	1.8.7,3.8,5,4,2	82.5837.4 .53.62.4 .53.62.4 .62.53.7.4	53824	1.5.3.6.2.4
********	The	Marks On	Fly		Fly	99	Fly	ND	CP	CPO	ND	222	VD	QA	e S	Q.	F. C. P.	99	99	Fly
-		Spark Occurs (Deg.)	48T 63T	53T	53T	22	ZBT	2	20	287	181	222	187	18T	31	22	TC 2123T	687 7C 587 587	287	587
		Com Angle (Dep.)	440		10	100.00	-	708	The lat	12914	7		_		24	-	He	99-99	12.02	8 5 T
		1	222	23 31	1 33	20 35	20 46	20 38	20 38	273	0 33	23	33	27%	27%	333	22	222	33	33
an ome one	Breaker Point	(.sO) noisnoT mnA	555	19-2	17-21	17.2	17-2	17-2	17.2	17-20	17-20	17 20 17 20 17 20	17 20	17-20	17.20	17 21	19-21	17 23 17 20 19 21 19 22	17 20	17-20
TOTAL PROPERTY.	-	Gap (In.)	910	.018	.021	020	.020	.019	.020	.025	.020	020.	.020	.015	.018	120.	.015	9000	020	020
2	-400	Max. Vacuum Advar Crankehaft (Deg.)	10 12 10 12	18-22	29	16 20		16.20	14-18	28	10	200	10	21	21	12	16	200	12.0	20
		Inches Mercury Required for Vacuum Advance (±1 In.)	6.00	5.01	7.0	4.0	None	4.0	0.4		10.0	12.0	10.0	8	(6)	15.0	9.0	000	0.0	3.0
		Max. Autometic Advance (Feg. at M.9.R enign3 tartW	26.0 3000 26.0 3000 26.0 3000	32.0 3000	39.5-3450	22.0 2850	34.0 3330	22.0.2850	22.0-2850	None	18.0-3450	20.0-2400 35.0-3400 35.0-3400	18.0-3450	None	None	22.0 (WENN 28.0 (FYS)	22.0-1700	22.0.2850 25.0.4000 25.0.4200	14.8-2800	22.0-3000
		Model	1110815 1110815 1110815	and the latest to be	1112353		UG-V-4181-C	Statement of the same		OHA	108-4214	CR-8012A CE-6006 CE-6006	168-4214	OEL	ОСМ	1112351	1110221	(b) IGT-4203 1110222 1110818	1AT-4001 1110220	MBI
-		Make	988	DR	DR	44	AL.	AL.	44	Own	AL.	~~~	AL		100	88	DR	SA 4 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	AL DR	AA.
		PASSENGER CAR MAKE AND MODEL	985	Cadillac V8, 61, 62, 60, 75	Chevrolet 6, MJ, NK	Chrysler 8, C-48, C-50	Crosley 4, CD	De Soto 6, S-14	Dodge 6, D-33	Fard 8. OHA Vs. OBA	Frazer 6, 1951	fudeon 6, 500 6, 501, 502 8, 533, 504		inceln. VB, OEL, OEH	fiscury VB, OCM	6, 5010 6, 5080	Mdamobile 6,76	Packard 8-2301. Super 8-2302-32 Custom 8-2306-33 Plymouth 6, p-19, p-20 Fontiac 8, 1860-25 8, 1860-27	turichaker 8.9G A	Willys-Overland 4, 4-63 A
		Files Muniber	Baick 3 2 3	4 Cadillac.	5 Chevrole	6 Chrysler 7	8 Crosley.	9 De Soto	10 Dodge	12 Fard	14 Frazer	15 Hudson. 16 17	18 Kalser	19 Lincoln.	20 Mercury	21 Nash.	23 Oldsmobil	Packard 8 20 27 Plymouth 28 Pontiac 39	39 Studebak	

1—Six to start, 12 for full travel.

—Jean I amp, per pasitive plate, finish
—Do not recommend unite yelde.

for checking positive plate.

—Five to start, 18 for full travel.

(a)—Auto-Lite-RiP-4502B or Delco-Remy-11051. (c)—Auto-Lite-Ri-23 or Delco-Remy-17-21. (d)—Auto-Lite-P4, AC-104, or Champton Y4.

(1 – 5 in. to 6.1 in.

A—A C or Auto-Lite.

AC—AC Spark Plus Div.

AL—The Electric Auto-Lite Co.

AP—Auto-Lite or Parkard.

-left nide.

rd Electric Co.

Var —Various.

VD —Vibration damper.

W-A —Willard or Auto-Lite.

WH —Willard Storage Battery Co.

For Directory of the Manufacturers listed above, see page 63. BT—Before top center.
CH—Champion Spark Flug Co.
CP—Chambion Spark Flug Co.
CR—Chambion Spark Flug Co.
CR—Chambion Spark Flug Co.
Flugatest Wire Corp.
Fly—Flywheel.

STARTING MOTORS, LAMPS AND HORNS

GENERATORS AND CLUTCHES

		Flue Mumber		***	222	272	222	282	222	22	222	252222	****
1		No. Required	NN	-	*****		-	888		0101	010101	-	
-		Thickness (In.)	128	139	2222	128	221. 221. 221. 221.	203	222	128	1118	22 222	2555
-	Pachage	Outside Diam. (In.)	22	5 = 5 5 = 5	2000	200	77.7	-	999	*2	200	2 222	722
	7.	Inside Diam. (In.)		r 20		N00		322	94.0	242	~~~	× 500	2 2.22
		leiretaM	Wo	Wo Wo	WMA	WMA	KAA KAA	Cork	WAY	w. W.	WMA	WA WA	* 2244
		Witnessen Instantity	55	h 55	1111	355	222	Spr 20	333	22	333	33 333	1 1111
		Semi-Centrifugal	22	\$ \$2 * *2	222	222	88	222	8.2		233	22	22
		Orive Type	55	# FE	51115	522	***	555	2000	100	***	55 555	5 5555
		Make	Own. Own.	Kong Long	848 848 848 9648 9648	978		Own Own	151	22	E Long	None BAB BAB In	M 848 A-R A-R
		Ammeint—Make	POOD	SSSS	AS.		Own Own	444	KS Own	44	POPP	9	KSEE B
	7	Car Speed Max. Charging Rate—M.P.H	23.50	28.00	0.00	25	20.2	22.0	10.6		22.0	600	
		Average Air Gap (in.)	078		88888	988	038	222	388	22	222	990	
	Regulator	(4º) endaragneT	222	2220			222	RRR	R		233		2 P.T.P.P.
	Current	yubaces	222	2448	40 51 40 51 46 55 80 62 34 36	999	888	222	828	32 35	333	559	
	1	Average Air Gap (In.)	075		20000	200	200	999	388	200	2000 2000	998	
	Regulater	(40) enuteragmeT	333	3339	RRRRR	RRR	EEE	RRR	EEE	11	333	RRS	S RIRR
	Veltage	· edleV	7.5	3555	2222	7.7.7	7.2.7.6	7.2 7.5	7.27.6	7.2.7	7.30	4000	Mana -
		Average Air Gap (In.)	020	02000	882222	032	010	032	010	020	888	.032	85558
TOR	it Relay	Amperee to Open Reverse Current	999		9999					99	777		99
GENERATOR	Cutout	Voltage at Cleeing	000		27.77		777	Pipip	400	04.04	333		1911
	2	w.e.m.	2400	2400	2200	2200	902	2380	2280		999	2200	9000
	ontrolle	edition	000	800		000	220	000	22.5	44	000	44400	
	mum	Ampores Pite Voltage	888	222	84448	4 444	288	222	1 1 2 1	22	999	\$00 9 9	** ***
	Max	(%) eruteraquesT	TIT	333	HILL	111	***	2 2 2 2	288		RRR	22	2 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
		Charging Control	333	333	66666	2555	200	333	333	25	222	25555	8888 88
	-	Tonien (Oz.)	32 32		2222			2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		22			
	-	odkj	-		Shu Shu	Shu Shu	-	-	Shu	She	She	She she she	
		Model	1102708	1102700	1102710	9087-7809	ВНА	GDZ-80018 GDZ-80018	GDZ-4818A 8EL	1102702	1102706	1009-A	-
		exten		5 555	5목목목록		Own Own	comments to the first of the	4 400	DAN DAN			
	1	PASSENGER CAR MAKE AND MODEL	999	V8. 61 V8. 62. 60 V8. 75	6. NJ, HK 6. C-48 Royal 6. C-48 Windest 9. C-48	4, CD 6, S-14 Deluxe 6, S-14 Custom	6, D-33, D-34 6, OHA V6, OBA	6, 1951 n. 6, 500 6, 501, 502	6, 491, 492 VR, OEL, OEM	V8, OCM		Super 8-2 Cuetom 8-2	Puntine 6, 1850-25 Studebaker 6, 1856-17 Willya-Overland 4, 4-63
		PASSEND MAKE MOL	Buick	Cadillac	7 Chevrolet 8 Chrysler 9 Chrysler	Greeley De Sete Dodge	Ford	18 Frazor 19 Hudson 20	22 Kaiser 23 Lincoln	24 Mercury	27 Oldsmobile	Packard	_

ABBREVIATIONS

— Long of Deng & Beek dink

— Annalary elitch used with fluid flywheel,

(a)—Driven dink-ewn and Beng & Beek,

(b)—Auto-LiecGW -GORD, or Delec-Remy

(b)—Auto-LiecGW -GORD, or Delec-Remy

(b)—Auto-LiecGW -GORD, or Delec-Remy

(e)—Model 2024, Auto-Lite-GUW-4001E; model 2029, Auto-Lite-GUW-4001C, or Dado-Riem 20118881, model 20333-(e)—GUY-6001D. — GUW-6001F, model 20333-(e)—Models 2023 and 2020-40 amps; models 2023 and 2033-46 amps.

TRANSMISSIONS AND UNIVERSAL JOINTS

TYPE GEARS TRANSMISSION UNIVERSAL JOINTS LUBRICATION	Seldente	Second Speed Pivet Speed Poverse Second and T Capacity (Plax Minnier	He He He Ve 114 80 80 5-6 1 NP TL NE	No.	He He Yes 25, 80 80 UP 2 Min He He Yes 25, 80 80 UP 2 Min He He Yes 25, 80 80 UP 2 Min He He He Yes 25, 80 80 UP 2 Min He He He Yes 25, 80 80 UP 2 Min He He He Yes 25, 80 80 UP 2 Min He He He Yes 25, 80 80 UP 2 Min He	2		200 00 00 00 00 00 00 00 00 00 00 00 00	80 M-8 1 Mta 80 M-5 1 Mta	Hel Hel Yes 2 90 90 M-S 2 PL PL	Hol Hei Hei Ves 2 90 90 Mer 2 Rb Gr Hei Hei Hei Yes 23 80 0 0 0 Mer 2 Rb Gr Hei Hei Hei Yes 23 80 80 UP 2 Rb Gr Hei Hei Hei Yes 23 80 80 UP 2 Mer Gr Hei Hei Hei Yes 13 80 80 UP 2 Mer Gr Hei Hei Yes 13 80 80 Mer 2 Mer Gr	90 80 80 80 80 80 80 80 80 80 80 80 80 80	Hel Yes 11% 90 80 UP 2 Mts	RD Roller bearing. TL -Transmission lubricant. SA *Abiliting are the property of the price of the pri
GEAR RATIOS—STD. (B-1)		Moss Assis Overdrive Low Second Second Reverse	4.10 None 2.67 1.66 3.02 Yes 3.90 None 2.67 1.66 3.02 Yes 3.60 None 1.82 If 1.82	3.77 Norse 2.39 1.55 2.39 Ves 3.30 Norse 2.41 Norse 2.4	90 None 2.57 1. 90 None 3.57 2. 90 None 2.57 1. 90 None 2.57 1.	773 .70° 2.82 1.60 3.62 Yes 1.73 .70° 2.82 1.60 3.62 Yes 1.00 .70° 2.67 1.56 3.69 Yes	4.10 .70° 2.88 1.82 3.80 Yes 4.10 .70° 2.88 1.82 3.80 Yes 4.10 .70° 2.88 1.82 3.80 Yes	3.91 .72* 2.63 1.86 3.48 Yes 3.91 .72* 2.63 1.82 3.16 Yes 3.91 .70* 2.62 1.60 3.62 Yes	4.38 .70° 2.57 1.82 3.48 Yes 4.10 .70° 2.57 1.86 3.49 Yes	.10 None 2.67 1.66 3.02 Yes	24 None 2.67 1.83 3.17 Yes 54 None 2.67 1.83 3.48 Yes 90 None 2.67 1.83 3.48 Yes 90 None 2.67 1.86 3.02 Yes 90 None 2.67 1.86 3.02 Yes	.09 .70° 2.67 1.63 3.53 Yes	.38 .70° 2.61 1.63 3.54 Yes	MecMechanics Universal Joint Div. MpMetal with plain hearing. M-SMechanics or Saginaw.
OVERDRIVE	Grade S.A.E. No.	Capacity (Plas Summer			ninini ni	888	115 90EP 90EP 4	98	88		8 8	908	88	E-Vac-Electric and vacumatic. Gp-Grease-prepacked. Gr-Grease-prepacked.
10N utile		eqeT	TC None	Hyd None Hyd None Hyd None Hyd None Hyd None Hyd None	Hyd None Hyd None Hyd None	TC WG.	E-Vac WG*	Hyd WG*	Hyd WG.	Hyd None	TC None None None None None None None	TC WG.		E-Vac-Electrix Gp-Grease-pre Gr-Grease.
TRANSMISSION		Conventional	Dynaflow* Dynaflow*	Hydra-Matic Hydra-Matic Hydra-Matic Powergide* Presto-matic Presto-matic Presto-matic Presto-matic Presto-matic Presto-matic None	N Tip-Toe Shirt None A Gyromatic	None (a)	Super-Matic	None Hydra-Matic*	None Hydra-Matic*	Hydra-Matic*	Ultramatic Ultramatic None None Hydra-Matic	None (a)	None	
	PASSENGER CAR MAKE AND MODEL		Barick. B. 40 Yes 8, 50 Yes 8, 70 No	Cadillac VN, VB, S1 Van Chevrolet VN, C2, S1 Van Chevrolet B, MJ, MY Van Chevrolet B, C-48 Windson N, C-48 Na Crosiny V, Van Chrosiny V, VA, CD Van Crosiny V, VA, CD Van Crosiny V, VA, CD Van Crosiny V, VA, CD Van Van Van Van V, VA, VAN	De Soto 6, S-14 Deluze Yes 6, S-14 Gustom No Dodge 6, D-33 Yes 6, D-34 Yes	Ford 6, OHA Yes V8, OBA Yes Frazer 6, 1851 Yes	Hudsen. 6, 501, 502 Yes 8, 501, 502 Yes 8, 503, 504 Yes	Kaleer 8, 491, 492 Yes Lincoln V8, OEL, OEH Yes Mercury V8, OCM Yes	Nash 6, 5040 Yes	Oldsmobile 6, 75 Ves V8, 88, 96 Ves	Packard 8-2301, Super 8-2302-32 Yes Custom 8-2301-33 No Pymeuth 8, P-19 Yes Fortisc 8, 1950-25 Yes 8, 1950-25 Yes	Studebaker 6, 9G Yes	Willya-Overland 4, 4-63 Yes	*—At extra cost.

STEERING AND BRAKES

	Line Humber		-	-2=	2222	212	282	zzz	*****	22222	****	100
	Clearance (In.)		63	33	9989	111	111	111	111111	014		1
	Thickness (In.)	111	-00	ee:	-0-0-0-0	111	111			4	1111	- é
Listing	AAJQRJ (JU")	111	04.04	NN :		111	111		11111	04	1111	transmission tris Corp.
	(lur) reugiji ber Drum		200	200	1837	111	111	111	11111	*	1111	Elects
Links	Drum Dlemeter (In.)		0h		00-00	111			11111			Tra-Transverse, TP-Operates on transverse, Var-Peller shaft, Var-Various, WE-Wager Electric C We-Woren, WR-Worm and roller, Y-Yee.
_	lametal to lametal	1111	31	===	2=22	111	!!!	111	111111	11311	11111	
	Operation	25 E	2585¢¢	222	1111	223	555	222	22222	25.55.55	2222	## 3388>
	Per Cent Braking on Rear Wheels	47.0	11558 5560	3 3	3838	227		222	10045	283	44	
	Total Foot Braking Area (5t, In.)	161.5	254.6 256.5 201.1 201.1	201.1 280.0 8.8	201.1	178.0	388	52.8	10000	EE88EE	123.00	Co.
	Heel	200. 200. 200.	88.88	84	8888	000	555	88	000000	8	99	Mo—Monided. N—Negativa. N—Negativa. P—Poutiva. Pene—Rose Gear and Tool C. RB—Recirculating ball. RB—Recirculating ball. RB—Recirculating ball. RB—Recirculating ball. RB—Recirculating ball. RB—Recirculating ball.
Clearance	901	810	88-88	84	8888	222	000	900	22222	8	88	ear and thing be dien. Steerie
	Thiokness (in.)	454545	444	22	-	201	222	222	250 250 250 250 250 250 250 250 250 250	****	4422	Moulded Negative. No or no Positive. P. Recircula Rear serve Self adjuar
Lining	Width (In.)	222	2000	SE	*****	SS _N	¥88	was	98,99	¥¥8"88	2200	PAN STAR SP
Linky	Vehicle (in.)	222 222	22222	388	**************************************	222	200	222	E 822	200 54 200 200 200 200	2222	
-	Diameter (In.)	222	22222	722	2225	222	===	=22	E-255	2220==	-===	
Drums	laivetaM	555	# E 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	500	5555	228	888	\$ 250	50000	\$ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	5555	
	Secondary Shee	222	2222		2222	222	222	222	22222	988	2222	4 400 4
2	Primary Shoe	222	2222		2222	***	222	***	****	***	****	nickel. nite. Loekhe matio contra r Mig. r-Hawl
-	Type	III	IIIII		IIII		000	III	IIIII	IIIIII	IIII	Auto rysler rysler Auto reman lemme oodyes
	Make	200	Ben	H	55		111	355	55533	8	B S S S S S S S S S S S S S S S S S S S	CM—Chrome-nickel. Com—Composite. Cyl—Chrysle Lockhed. D—Duo Automatic Ext—External contracting. Gen—Genmer Mit. Co. GH—Goodrea-Earlic, H—Egydnalic. III—Bernal expanding.
(18	Mingple Technishion (De	555	25.55 25.55	0000	2222	200	38.6	26 % H B B B B B B B B B B B B B B B B B B	x bb	222	****	
	Too-in (In.)	222	22000	2004	****	22 2	222	400	***** ***** *****	******** ******* *******		brake 12 segments. In diameter per with diameter per with dia or Deloo. dix Products Div. dix Products Div. dix Products and trifuse.
	Combor (Dog.)	202	22322	4 d d d d d d d d d d d d d d d d d d d	2222	9100 9100 9100	233	200	2000	2222	200	Coard Baller
STEEMING	Center (Dep.)	944		IN 10 3M	NNN SSSS SSSS SSSS SSSS SSSS SSSS SSSS	N i oi N	111	1N to 1P 0 to 11 yr	244ZZ	222	0 to 1N 11-N to 21-3N 1P	4
0	Car Turning Radius Flight (FL)	26.73		15.00		222	19.65	20.00	20.27	222 22		1 -64
-	msA staibemetnt	222	22>>>	>> £	>>22	>>>	>>>	>>>	>>>22	ž>>	>>22	o slight drag, back. Sin, rear 2004 in. Sin, rear 154 in. Sin, rear 184 in. In., rear 184 in. In., rear 187 in. Ishoe 2 in., reversa
	No. of The Reds	04 04 04	****	10104-		010101	***	PH PH PH	-	04.04.74	100 04 04 04	phi real
-	Brag Link-Type	222	££333	1333	2255	222	333	222	22222	o z z	\$ 355	ches. 1 23 in 1 254 in 254 in 254 in 1 25 in
	(f at) ottafi	0.00			2222	hho	0144	NO.		******	+000	f)—Adjust to slight of the control o
Gear	Make	-	700	Rose		Uwu Own		Domin Domin				6 8688681
	1990	333		-	3333	-	-	-				
		982										
	PASSENGER CAR MAKE AND MODEL		V8, 61, 62, V8. W. HJ, V		sore 6, S-14 Detaxe 6, S-14 Custom odge 6, D-33 6, D-33		6.00	6, 491. V8, O	Y	Super Custom h 6.	Studebaker 6, 17A Willys-Overland 4, 4-63 6, 6-63	### ### ##############################
	Line Number	Besick		10 11 Crosley	12 De Soje 14 Dedje	15 Ford	***	22 Kalser 23 Lincoln 24				- At 9

REAR AXLES, TIRES AND FRAMES

DIMENSIONS			mixaM) riiqe@	-0-0-0	70000		106 106 106 106 106 106 106 106 106 106		201.	99 .108	II	64120 64120 64136	700000	425		Semi-floating.
			Width (In.)	888	888888888	888	338	888	888	8 8	38	222	2888	88	33	Spicer.
MIN			Diameter (In.)	999	22222222	222	222	222	222	16 6.	16 5.4	999	200000 4400	86	56	Spi
	35	73	Нем	zzz	22222222	222	222	222	222	24	22	zzz	*****	22	22	
	Free	33	Front	222	*******	222	222	222	288	25	22	222	*****	23	22	ly.
			Mumber of Phie	***	*****	***	***	***		4	**		****	~~	**	with body.
THES			ezië	7.80/15 7.80/15 8.00/15	8.00 15 8.00 15 8.20 15 7.60 15 7.80 15 8.90 15	7.60 15 6.70 15 7.10 15	6.00 16 6.00 16 7.10 15	7.10.18 7.10.18 7.10.15	7.10.15 8.00.15 8.20.15	7.10/16	8.40/16	7.10/16 7.60/16 7.60/15	(a) 8.20/15 6.40/15 7.10/15	6.40/15	6.70/15	Integral with b
			Make	U.S., Fire, Go U.S., Fire, Go U.S., Fire, Go	U.S. Fire Do	âôô	Various Various Gy	ààà	ààà	Fire, Go, Gy	àà	Various Various Various	Gy Gy Various Various	Fire, Go	Go. Gy	Int
			Back Leah (Average In.)	888	7000	888	988	900	188	800	888	900	338888	M M M	88	Co.
			Pinion Bearing eveels ni	222	2222222	288 800	NNS	N S S	222	No	No o	SSS	0000	No.	S.S.	Rubber
			Pinies Bearing friesday	None None Nane	Mone None None Shim Shim Shim	Shim Shim	Shim	Shim Shim Shim	Shim Shim Shim	Shim	Shim	333	Shim Screw Screw	Shim	Shim	pud.
		Ina	MeulbA noini9	Shim Shim Shim	None None Shim Shim Shim Shim	Shim Shim Shim	Shim Shim Shim	Shim Shim Shim	Shim Shim Shim	Shim	Shim	Shim	Shim Shim Shim	Shim	Shim	-Firestone Tire a
		Teeth	Pinion	1111	221-651156	222	===	222	FEE	11	.0	222	2==222	2:		Fire
	_	No. of	Buy	444	******	222	444	===	444	5	4.36	298	88-8-8	46	22	
	GEARING	Ratios	laneliqO	3.80	3.38 None 3.77 3.90	3.731	3.91	4.56	3.91	4.27	81	4.30 3.90 None	33.83	2.58	I	
HEAR AXLE	g	æ	Standard	38.8	23.24 ± 23.27 23.23 ± 27.27 25.28 ± 27.27 25.28 ± 27.27 25.28 ± 27.27	3.80	55.8	555	3.91	3.91	4.38	3.64	3.25.80	4.10	6.38	7.60/15:
REA			Type	111 1230 1300 1300 1300 1300 1300 1300 1	SHITITITE SHIP	HAN	HAN	1114 1114	Hyp	Нур	Hyp	HAN	222222 24444 44444	4,400	Hyp	332
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		MAKE		Buick	Cadillar Chevrolet Chrysler Crosley	De Soto Dodge	Ford	Hudson	Kalaov	Mercury	Nash	Oldemobile	Packard 8-2301, Plymouth	Studebaker	Willys-Overland	ABBREVIATIONS .

For Directory of the Manufacturers listed above, see page 63. Fire—Firestone Tire and Rubber Co.

Go—B. F. Goodrich Co.

Gy—Goodyear Tire Co.

Mys—Hypoid.



TRUCK SPECIFICATIONS

OF CURRENT PRODUCTION MODELS



DATA SUPPLIED BY MANUFACTURERS AND TABULATED BY

AUTOMOTIVE INDUSTRIES

KEY TO DEFINITIONS AND REFERENCES

DEFINITIONS

MAKE AND MODEL

Only Domestic Truck Models are listed.

For the express purpose of best fitting the truck to the individual job most of the models listed can be provided with optional engines, transmissions, axies etc., and these models when so equipped are considered standard stock models

CHASSIS LIST PRICE

The chassis list price applies to the min lmum standard wheelbase with standard tires and standard equipment. All prices are F.O.B. factory. Chassis list price are F.O.B. factory. does not include the price of the Cab unless otherwise noted.

RECOMMENDED GROSS VEHICLE WEIGHT FOR NORMAL SERVICE

The Gross Weights published herewith are those supplied by manufacturers as their Recommended Gross Vehicle

Weights for Normal Operating Conditions, and are based upon the Maximum Authorised Tire Size listed. In actual practice the manufacturer may either crease or decrease the gross vehicle weight rating when either favorable or unfavorable operating conditions are involved. Since the proper performance of a motor truck depends upon many factors, including grades, road conditions, etc., the gross weights that a manufacturer is prepared to recommend will vary with particular conditions, and the factors. Specific recommendations therefore, should be obtained from the manufacturer's representative.

CHASSIS WEIGHT

The chassis weight listed includes the weight of the minimum standard wheelbase chassis, with cowl, with standard tires, with standard equipment, with crankcase and cooling system full, and 5 gallons of fuel in the tank. It does not include the weight of the Cab. This applies to C.O.E. as well as convention-al chassis types. Exceptions are noted.

STANDARD TIRE SIZE

The standard tire size listed is that which is included in the Chassis List Price.

MAXIMUM AUTHORIZED TIRE SIZE

The tire size listed in this column is the maximum size recommended by the manufacturer of the chassis for the Gross Vehicle Weight for Normal Operating Conditions. It is furnished at extra cost, if it differs from the standard size. Dual

MINIMUM STANDARD WHEELBASE

The minimum standard wheelbase is the so-called standard wheelbase on which the Chassis List Price is based.

MAXIMUM STANDARD WHEELBASE

The maximum standard wheelbase is the wheelbases offered by the chassis maker.

MAXIMUM BRAKE HP.

num Brake Horsepower at Given R.P.M. is actual dynamometer reading

GEAR PATIO BANGE

Gear Ratio Range in High-Ratios within the range given are available at no extra cost. Exceptions are noted.

TRACTORS

Unless given the designation (N)meaning not available as a tractor—all standard models may be assumed to be available as tractors. Exclusively Tractor models are designated (T).

KEY TO REFERENCES

s.f.-Cab Forward design

s.o.e.—Cab-Over-Engine design

(D)—Diesel-engine equipped. (T)-Designed for tractor use only

(C)—Converted Ford or Chevrolet Model.

KEY TO ABBREVIATIONS

MAKES-ALL

B Bendix
BL—Brown-Lipe.
Bu or Bud—Buda.
BW—Bendix-Westir

C Chevrolet.
Cl or Cla—Clark.
Con—Continental.
Cum—Cummins-Diesel.
Eat—Eaton.

Eat—Raton.
F—Ford.
Fu—Fuller
Fu—Fuller
Fu—Fuller
H-Hotekhod
H-Guester
Hereules.
Her—Hereules.
Her—Hereules.
Her—Hereules.
Her—Hereules.
Her—Lockhoed front, Wagner "bi-Tock" rear.
LT—Lockhoed front, Timken rear.
LW—Lockhoed front, Wisconsin rear.
N, P.—New Process.
On Ow—Owlonal
Op or Ow—Owlonal
Spil—Spiler
Tor Tim—Timken-Detroit Asle Co.
Tw—Timken-Detroit—Westinghouse.
WG—Warner Geat.
WG—Warner Geat.
Wagne-Washenba.

WG-Warner Gear.
Wau-Waukesha.
Wor Wis-Wisconsin.
Wg-Wagner 'hl-Tork"
Ws-Westinghouse or Wagner

WHEELS DRIVEN

Forward unit of Rear Axle Group.

Rear Unit of Rear Axle Group.

Forward and rear units of Rear Axle Group.

All Wheels.

BRAKES-SERVICE

Location

4-Four Wheels, front and rear.

Type

I-Internal.

Operation

A—Air.
H—Hydraulie.
V—Vacuum.
D or Dp—Duai Primary

BRAKES-HAND

Location

C—Center of double propells
2—Rear wheels,
4—Four wheels,
6—Six wheels,
9—Back of Power Divider,
1—Jackshaft,
1—Transmission,
1—Driveshaft, uble propeller shaft.

Type

D-Tru-Stop disk.
i-Internal,
M-Mechanical.

X - External PD-Two drums on rear of power divider.

BRAKE DRUMS

Material

a—Cast alloy iron.
A—American Car Foundry.
e—Cast iron.
Cc—Composite Front, Cast Iron in rear.
Cb—Centrituse.
CI—Copper Iron.
Co—Composite.

Dayton.
Frmalite.

O-Gunite.
N-Nickel from.
S-Steel.

(Where a combination of any of above is used, the first reference mapplies to the front and the second the rear drums.)

FRAME

C-Channel tapered front and rear.
T-Channel tapered front and rear.
T-Channel reinforced with fine.
Channel reinforced with both liner and fishplate.
P-Channel reinforced with plate.
T-Channel reinforced with plate.
T-Tapered front.
T-Tapered front.
T-Tapered front.
With oak linerts.
T-Reinforced (X) member frame.
Don't pre-sections.

REAR AXLE

Final Drive and Type

B-Bevel. CD-Chain Drive

Hor Ny—Hypoid.
d—Dual range axie
2—Double Reduction
8-Biral bevel.
W—Worm.

W-Worm.
14 Three Quarters Floating.
15 Semi-Floating.
T-Torque Tube.

GEAR BATIOS

(**) Only one ratio.

Drive and Torque

GOVERNOR STANDARD

CURRENT TRUCK SPECIFICATIONS

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CURRENT TRUCK SPECIFICATIONS - Continued

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CURRENT TRUCK SPECIFICATIONS - Continued

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+ Rear only: Front 6.00/16.

*-Complete vehicle with pick-up type body.
*Timken 1772 Lapsed Transfer Case.
For Directory of the Manufacturers listed above, see page 63.

—Timken T76-Two speed to —1091 ou, in,

CURRENT TRUCK SPECIFICATIONS - Continued

CURRENT TRUCK SPECIFICATIONS - Concluded

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E		Side Rail	<<<<< 4	A COUNTY OF THE PROPERTY OF TH	
	and (.8	C-A Dimensio (Min. Std. W	2222222222	8888888880-0-888660 66666666664-4-6668686	d
	10	Material Hand Locatio	¥¥¥¥¥¥¥¥	XXXXXX = XXXXXX = a a a a	oy Iron.
		Drum	**********	\$2000000000000000000000000000000000000	Alloy al rear.
BRAKES	83	mund	18022 1912 1912 1912 1913 1913 1988 1988	28.89.000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000 28.8000	Cast A
BRA	SERVICE	Lining Area	1308 1082 1082 1082 1280 1280 1280 1280	5022 5022 5023 5025 5025 5025 5025 5025	Alloy I
	3	Make Location Type Type Operation	W SSIA W	PRIHAV PR	Composite Cast Alloy
FRONT		bns sdsM feboM	201-27454W 201-27454W 201-27544W 161-27554W 161-27554W 161-27554W 161-27554W	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	sels.
	4	Nith ni synasi	333333333333333333333333333333333333333		channels
		Over Retio	20000000000000000000000000000000000000	2200000	france
AXLE		Drive & Torq	上上上就既被我就就就就	· · · · · · · · · · · · · · · · · · ·	E fra
		Oser and Tyr	\$\$\$00000000000000000000000000000000000		orein der.
REAR		bne sásM řeboM	4.6.4.P 4.5.6.P 4.5.6.P 530.99 530.99 530.99 530.99 530.99 530.99 530.99	A Pront a pron	d axle available -6.13- r slip-over reinfording fi imia power divider.
	ep	Forward Spee	44-44 47-54 50-50 50-50 50-50 50-50 50-50 50-50 50-50 50-50 50-50 50-50 50 50 50 50 50 50 50 50 50 50 50 50 5	***************************************	peed ing s
TRANS-		bna saaM feboM	4BS6 4BS6 4BS6 5A52-3A92 4BS6 4BS6 4BS6 4BS6 4BS6 4BS6 4BS6 4BS6		* Two speed axle * Including slip-
-	nabn	Governov Sta	**************************************	COCCERERCOCERERS	g
	Main	Number Diameter and Length	0.000000000000000000000000000000000000	### 00 00 00 00 00 00 00 00 00 00 00 00	720. transmission.
	.,	Mas. Brake H.P. at R.P.A Diven	86-21007-4 50-18007-4 50-18007-4 86-21007-3 86-21007-3 50-18007-4 50-18007-4 50-18007-4	2-38/00 2-3	Rear 9.00/20. Rear 10.00/20. s auxillary transmis
AILS		Torque lb. ft.	58.5 500 500 500 500 500 500 500 500	\$\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	only: R only: B Baumis
DET	-	Comp. Ratio	######################################		nt on nt of
NOINE DETAILS		Displacement	100011110020		Front Front With
ENG		No. of Cylinders, Bore and Stroke	**************************************		+:38
		bna sásM feboM	1456K 11456K 11456K 11456K 11456K 11456K 11456K 11456K 11456K 11456K	999999 2 2 999999 2 2 2 2 2	r 8031.
-		(peton stat		O Chev.	Splee
TIRE SIZES	S-single rear	mumizaM baxirodiuA exi8 eviT -nu siau(I) (beton assi	1110000 111000 110000 11000 11000 11000 110	N. 25.20-11 N. 25.20-11	smission, le with va
TIRE		brahease bea mon't	200 20 20 20 20 20 20 20 20 20 20 20 20	50 20 20 20 20 20 20 20 20 20 20 20 20 20	Auxiliary transmission, Spieer Two speed axle with vacuum Rear only; Front 12,00/24.
	34	Chessis Weig oitings eech	15700 16250 15300 15300 17750 23150 16000 18100 23150	9468477708347770834777084897770948777709487777877778777787	A Two
143	Wei	distant send distantial	52000 42000 52000 48000 60000 80000 60000 80000 80000 80000	28,000 28,500 34,000 4,000 26,000 30,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000 38,000	
VMEEL- BASE		mumiraM brabnate	193 193 193 183 183 183 183 183	22 22 22 22 22 22 22 22 22 22 22 22 22	
WHI		muminiM brabnatë	TANKER STANKE	· · · · · · · · · · · · · · · · · · ·	
	papea	Chansin List	C=-00-0==		25/20.
		MODEL MODEL	Shortlass Con't, Shortlass C	The state The	Includes Cab. Front only: Rear 8.25/20. Rear only: Front 11.00/24

Performance Factor

For Directory of the Manufacturers listed above, see page 63.

Derivation of the Performance Factor shown in the 1950 passenger car specifications on page 113 of this issue. is D/2 per crankshaft revolution, as each piston is under gas pressure only once in two revolutions. Tors of passenger cars in our specifications. These tors of passenger cars in our specifications. These factors are obtained by means of the equation,

$$F_{\cdot} = \frac{3825 \text{ Dr}}{\text{Wd}}$$
 cu. in. per ton foot.

and a number of inquiries have been received as to how this equation is derived.

The performance factor represents the number of cubic inches the pistons of the engine displace. If the piston displacement of the engine is represented by D, it is evident that the displacement under gas pressure

is D/2 per crankshaft revolution, as each piston is under gas pressure only once in two revolutions. This displacement (that is, D/2) must evidently be divided by the weight of the loaded vehicle in tons and by the distance in feet the car travels during one revolution of the crankshaft. As to the weight, it is our custom to add 500 lb. to the shipping weight, for occupants and supplies. The weight W being given in pounds, the weight in tons is evidently W/2000.

While the crankshaft makes one revolution, the driving wheels make I/r revolution, r being the rear-axie ratio. This assumes that the car is being driven in direct-drive, to which condition the performance factor

as given applies. If the effective diameter of the driving wheels is d in., then the car travel per wheel revolution is 3.14 d/12 ft, and the car travel per crankshaft revolution (3.14 d)/(12 r). Therefore, the cu, in. displaced by the pistons under gas pressure, per ton moved, per foot traveled is

3825 Di	Wd	
21	3.14 d	12 r
	×	2000



U. S. ROTARY WING AIRCRAFT



GEAR	A	eD nisM-t sorT	222	20.4	7.6"	10.0	17.0			1.0	
50		Akbe	555	27	1	T	FF	EE.	F	=	2
		Service Celling— Normal Load	988	14000	12000	9		12000	13500	188	a pue
	70	Vertical (Ft./min.)		250	8	8		+ 056 860 + 058	200	8	ide fore
	Pate of Climb	(.nim\.34)	900	138	000	98			888	20	Side by si -Tandem, Tricycle Tail skid
NCE		Range (Miles) at Craising Speed	212	222	08	91		14	228	4	SS SS STATE
HWA	(,m/,d	Fuel Consumption Cruising Speed (L	888	22	11	98	1.2	24		2	
PERFORMANCE		Crutaing Speed at	27 8000 70 8000 70 8000	78-54	18-98	80-81 2	70+-51	ज़ ं		78-50	Aireraft
	obuti	Max. Speed at All	46 11600 46 11000 46 11000	136-50	72-84	121-91	20+-St 100+-St	125-51	103 (c) 103 (c) 103 (c)	11-11	itney .
		Deeful Lond	250	182	700	2813	8	1824	2800	1	r None ratt & puadrac level
WEIGHTS (Lb.)		Emply	1823	1820	1800	1928	#	3883	1880	1442	N-No or None. P&W-Pratt & Wh Quad-Quadracycl \$L-Sea level
3	(pa	Gross (Normal Lo	2200	2480	2500	00111	1000	8355	2800	2347	25.00
	1	Disc Area (Sq. Ft.	28.3	80.2	:	:		11	22.0	23.8	Motors)
JO .	-	Hotor R. P. M. at Cruining Speed	888	888		1	31	11	278	0.1	
TORO	(*)	Blade Area (Sq. Fi	888	50		100			111	2.30	r-Cooled or
ANTI-TORQUE ROTOR		Hotor Diameter (F	200	55		-		::	244		din (Air shing ag Mote
		Mumber of Blades	2000	in in	2	2	22	22	01 00 00	20	Forward Franklin nter-meshi Lycoming
	1	Diec Area (Sq. FL.)	222	200	1268	3710	3756	132	1886 2206 2206	2	Frank - Po Frank - Int Int - Int
		Rotor R. P. M. at Cruising Speed	3300	88	972	140	98		181		2223
~		Type (H more than one used)	111	11	In a	Int	1	Tes	311	100	abin .
нотоя	-	Find of ment (Sq. Fi	38.3	22	-	*	8.0	11		#	aft of eabin Corp.
MAIN P		Diameter of Rotor (Ft. In.)	38/1/2	38.4.	38.6	10.00	16'0'	41'0'	200	38.0.	of engine
		Stades per Rotor	NNN	44	04	02	0.00	65	-	04	tane ine
		Pecation	558	00	1	28	95	Tan	FAR	For	1/96 oct Central Center Contin
-	1	beeU tedmeM	999	22	8	8	-04	22	222	9	E COS
		Rated Mp. at Specified R. P. M.	178 3000 178 3000	228-3100	7	500 2450		600-2250 525-2500	450-2308 246-3271 800-2250	178-3000	
NE	-	Number Used	132	18	7	18 2	482	95	100	1 223	skid
ENGINE		ieheM bns esisM	6V4-178-832 6V4-178-832 6V4-178-832	0-40 6AL-5	0-488-AZ	R-875-15	Rees-AN-148	R-1340 975-34	R-985-84 6VS-245-816F R-1340	6V4-178-833	with tail 100 ft. 500 ft.
	1		Frank	Frank	94	Cent	PAW	PAW	Frank	Frank	adracycle level to 23 level to 90 level to 50
		Oil Capacity (Gal.)	000	4.8	416	21.3	Z =		8110	01	Sea
4		Octano Number Recommended	3.5	58	=	(8)	22	28	232	8	#999
GENERAL	1	Fuel Capacity (Gal.)	MMS			8	2,9	88	525	27	rity
0		Humber of Seats	000	0		12	-9	92	400		of grav
		A. T. C. Number			1. M. I		-		i?	-H8	10NS center
		w_	478 470	12-14 12-14	27	H-10	AF-38	HRP-2	\$-62-2 \$-62-2	UH-12	ASSREVIATIONS Laterally disposed on center of gravity 3) -80-90 octane
		MAKE AND MODEL	1								ally di
			1	Doman.		Tames .	AcDennell	iasecki	Acresy	United	ASBR As_Laterally dispo

for Directory of the Manufacturers listed above, see page 63.

1949 Personal Aircraft Shipments by Manufacturers*

Manufacturar	Number of Aircraft	Manufacturer's Net Billing Price	Manufacturer	Number of Aircraft	Manufacturer's Net Billing Price
Aeronca Bellanca Cassana	311 296 27 857	\$823,000 2,770,000 145,000 4,545,000	Piper Ryan Taylorcraft Texas Engineering	1,278 215 37 52	\$3,244,000 1,816,000 80,000 181,000
eering and Research	2 E	131,000	Total	3,201	\$13,905,000

· Personal Aircraft Council, Aircraft Industries Asseciati



AMERICAN COMMERCIAL

					3	FU	EL			ENGI	NE			ROPELL	ERS		1	DIMENS	IONS (FL	& in.)	
Uno Rumber	MAKE AND MODEL	Туре	A.T.C. Number	Number of Graw	Number of Passengers Seal	Capacity (Gal.)	Octane Reconstruended	Oil Capacity (Gal.)		Make and (Wedal	Number Used	Take-off Hp. at Specified R.P.M.	Make	Type	Diameter (Ft. & In.)	Number of Blades	Span	Overall Length	Hoight (Taul Position)	Wing Area (Gross) Sq. Ft.	Alleron Area (Sq. Ft.)
1234587	Asrones 7AC 78CM 11CC 70CC 7CCM 7CCM 15 15 15	PL-S PL-S PL-S PL-S PL-S	A759	1	1 1 1 1 1 3	13 13 23 18.6 24.5 18.5 38	80 90 90 80 80 80	1 11/6 11/6 11/4 11/4 2	Cont . Cont . Cont . Cont .	A-85-8 C-85-8F C-85-8F C-90-12F C-90-8F C-145-2	1	65-2300 85-2575 85-2575 85-2575 85-2575 90-2475 90-2475 145-2700	L-H-3 S-M S-L-M S-M S-F-M S-M-A	Fxd Fxd Fxd Fxd Fxd	(as) (bb) (bb) (cc) (cc) (cc)	22222	35' 2" 35' 2" 36' 1" 35' 2" 35' 2" 35' 2" 37' 6"	21' 6" 21' 6" 20' 5" 21' 6" 21' 6" 21' 6" 25' 2"	7' 0" 7' 0" 6' 7" 7' 0" 7' 0" 7' 0" 7' 0"	170.0 170.0 175.0 170.0 170.0 170.0 200.0	7.1 7.1 7.1 7.1 7.1 7.1
8 9 10 11	Baumann B-290 Beechcraft A35 45 D165	PL.	A777	1 1	4 3 1 8	78 39 50 206	73 80 80 87	216 216 17	Cont.	C-148 E185-8 E185-4 R985-AN148	1	*145-2700 185-2300 205-2600 450	A-S Own Own Ham	Cnt Cnt Fxd Hyd-Mc	6' 6" 7' 4" 7' 4" 8' 3"	2	41' 0" 32' 10" 32' 10" 47' 7"	27' 6" 25' 2" 25' 10 5 33' 11 5	10' 0" 6' 612" "9' 7" "9' 232"	207.0 177.6 177.6 349.0	14.3
12 13 14 16	Boeing Stratocruleer Stratofreighter Gallair A3 Gadet-S-1A	CL	812 758 737	5-7 3-5		7790 7790 27 15	115/145 115/145 73 73	200	P&W Cont	TSB3-0 TSB3-0 C121 A65, 85, 90	4	3500-2700 3500-2700 125-2550 65-2300	H-C Sen Sen	G-Ff-Fr C-Ff-Fr Fxd Fxd	16' 8" 16' 8" 6' 4" 6' 0"	4 2	141' 3" 141' 3" 35' 10" 35' 6"	110' 4"	38' 3" 38' 3" 7' 0" 7' 3"	1799.0 1799.0 181.6 173.8	10.9
18 17 18 19	Cossns 140 190 196 170	PL-S	790 790		2 4-5 4-6 4	25 80 80 42	73 80 80 80	114 6 6 2	Cont.	C85 or C90 W670-2: R755-A: C140	1	90-2475 240-2200 300-2200 145-2700	Sen Ham Ham Sen	Fad Cot Cot Fad	6' 2" 7' 9" 7' 9" 8' 1"	2	33' 4" 36' 2" 38' 2" 36' 0"	21' 6" 27' 4" 27' 4" 25' 0"	6' 314" 7' 2" 7' 2" 6' 7)2"	159.6 218.0 218.0 175.0	12.3
20 21 22 23 24 25 26	Convair Press, Liner Douglas DC-6A-1135 DC-6-1159 DC-8-1199 DC-3-1199A DC3-1199A	PC-L PC-L PC-L PC-L		3	88	1000 3322 3322 4248 3322 822 822	100/130 108/130 100/130 100/130 108/130 100/130	150 150 150 150 150 5 150	P&W P&W P&W P&W	R2800CB-1 .R-2800CA-1 .R-2800CA-1 .R-2800CA-1 .R2800-CB1 .R1820-C9HI .R2000-D	4 4 4 2	2400 - 2800 2500 - 2800 2100 - 2800 2400 - 2800 2500 - 2800 1475 - 2800 1450 - 2800	H-C Ham Curt Ham Ham Ham	C-FI-Fr R-Ft C-FI-Fr R-Ft FF	13' 1" 13' 1" 13' 1" 13' 1" 13' 1" 11' 6"	3 3 4 3	91' 9" 117' 6" 117' 6" 117' 6" 117' 6" 90' 0"	100′ 7″		817.0 1463 1463 1463 1463 969 969	42.6 85.1 85.1 85.1 71.6 71.6
27 28 29 30	Funk 889C Grumman G-73 Lockheed 849A-79 749A-79	PC-L			2 10 60 49	20 380 4890 5820	73/80 91 100/130 100/130	20	P&W	C85-12 R1340-S3H1 749C18BD1 749C18BD1	2	88- 000-2250 2500-2800 2500-2800	Lewis Ham H-C H-C	Fxd FF Rev Rev	6' 0" 8' 3" 15' 1" 15' 1"	3	36' 0" 66' 8" 123' 0" 123' 0"		18' 9" 23' 0" 23' 0"	157.1 444.0 1650 1660	11.1 27.4 99.6 99.6
31 32 33	Martin 2-0-2 Monsted-Vincent MV-1 Nerthrep N-32	PL	- 10 c	3-4 1 2	36 5 N	1350 172 1800	100/130 73 100	7 72	Cont	R2800CA10 C90 1820-90	1.4	2400-2500 90-2575 1200	Ham Sen H-C	Rov C-Ft-Fr	13' 1" 6' 0" 12' 6"	2	93′ 3¾ 48′ 0″ 88′ 8″	74′ 7″ 34′ 0″ 67′ 1″	28' 5%' 13.2 23' 1.8"		
34 35 36 37	Piper PA-18 "88" PA-18 "106" PA-20 "115" PA-30 "125"	PL-S	1A2	1 1 1	1 3 3	18 18 38 38	73 73 80 80	11/4 11/4 11/4 11/4	Lyce	0-235-C 0-235-C 0-235-C	1 1	90-2475 100-2500 108-2500	Son Son Son	Fxd Fxd Fxd Fxd	6' 0" 6' 2" 6' 2"	2	35' 214	" 22' 7" " 20' 5"	6' 2"	178.5 178.5 147.5 147.5	18.6
38 38 40 41	Ryan Navion A Tomes GC-18 TE-1A Thorp	PL	792 766 791	1 1	1 1	40 2754 2854 18	80 80 73	214 184 2 1	Cont	C125- C145-21 O-145-B	1 1	206 125 2550 148 2700 65 2000		Cnt F-C-Cnt C-CS Fxd	7' 0" 6' 1" 6' 2" 5' 6"	2	29' 4"		0' 7%4" 6' 1" 6' 132" 7' 7"	185.0 131.6 134.0 105.0	9.1

ABBREVIATIONS

(r)—Max. range, no reverse or headwind— 10.000 miles (w)—Without residual fuel and oil Aers—Aeromatic propeller or equivalent AS—Aeromatic or Sussenich 8s—Beach C-PP-Fr—Constant opeed, fast feathering, fast

c-cs—Automatic controllable constant speed

CL—Cargo land plane
Crit—Controllable
Cont—Continetal Motors Corp.
Cot—Constant
Curt—Curtis
F-6—Fixed with Sensenich, cor
Aeromatic
FF—Full Geathering
F-8-L—Fixed swivel, lockable Ele-Electric

For Directory of the Manufacturers listed above, see page 63.

Revenues of Domestic Scheduled Air Carriers*

In Thousands of Dollars

Year	Passanger	Mail	Express and Freight	Excess Baggage	Other	Total Revenue
1936	\$24,881	\$15,873	\$1,278	\$283	\$625	\$42,921
1939	34.844	18,492	1.619	346	657	55.948
1940	53,308	20,090	2.078	551	838	76.864
941	69,791	22.696	2.919	765	1.139	97.311
1942	74.819	23.470	6.978	1.260	1.722	108 249
1943	87.481	24.213	8.382	1.720	1,300	123 106
1944	116.441	33.317	8 306	2 030	833	160 928
1945	166 520	33 693	10 835	2 208	1 396	214 743
1946	275 593	20 982	13 626	2 003	3.044	216 222
0.47	300 576	20 445	10 220	2 672	2 000	204 040
1049	242 390	50,740	24 222	3.372	3,000	424 091

^{*} Civil Aeronautics Administration

AND PRIVATE AIRCRAFT



	1	WEIGH	TS (LI	1.)					PE	RFORE	MANC	Ε					MAIN L	ANDING	9 6	EAR			
																		Auxell	lary	Gear			
Empty	Gross	Gross Landing	Pay Lead	Useful Load	Wing Leading (Lb. per Sq. Ft.)	Power Loading (Lb. per Hp.)	Maximum Speed at Althude	Cruteing Speed at Attitude	Fuel Censumption at Gruising Speed (Lb. per Hr.)	Range in Miles at Cruising Speed	Stalling Speed at Sea Level (m.p.h.)	Initial Climb (Ft. per Min.)	Service Celling with Normal Land (PL)	Take-off Distance (Over 50 ft. obstach no wind) (Ft.)	Landing Distance (Over 50 ft. ebstach no wind) (Ft.)	Retractable	Method of Retraction	Tall or Nese Wheel	Retractable	Type	Tread (Pl., In.)	Brake Type	Line Number
750(a) 785(a) 820(a) 790 877 790 1150	1220 1220 1350 1350 1450 1350 2050	1220 1220 1350 1360 1450 1350 2050	****	470 435 530 560 573 560 900	7.17 7.70 7.64 8.30 7.72	14.3 15.9 15.3 16.1 15.0	100-SL 100-SL 100-SL 103-SL 106-SL 107-SL 120-SL	90-SL 91-SL 95-SL 92-SL 95-SL 95-SL 106-SL	27.0 32.4 32.4 32.4 33.6 34.0 51.0	250 220 400 315 410 310 445	38 40 38 44 48 45 53	500 850 600 750 600 750 600	12000 16300 15600 16000 13000 15000 12400	575 1294 500 750 600 900	600 1172 550 750 650 900	-		Tail Tail Tail Tail Tail Tail Tail	NNNNN	Ste Ste Ste Ste SS	8' 10" 6' 10" 6' 0" 5' 10" 5' 10" 5' 10"	Mac Mac Mac Mac Mac MH Hyd Hyd	1 2 3 4 6 7
2190 1575(w) 1901 5615	3500 2650 2650 8750	2850 2650 8750	822	1350 1075 749 3115	14.92	16.0	180-10000 184-SL 180-SL 230-5000	160-10000 170-8000 165-10000 211-10000	110.0 00.0 60.0 286.0	750 750 825 906	87 86 85 77	1200 890 1000 1190	18000 17100 17200 20600	1690 975 1760	1155 750 1460	***	Hyd Ele Ele Ele	Nose Nose Nose Tail	***	Swi SS-Swi Sto Sw-L	13' 2" 9' 754" 9' 754" 12' 11"	Hyd Hyd Hyd Hyd	10
83500 73105 1020 756		121700 121700 1550		57328 86895 530 479	81.4		375-25000† 375-25000† 112-SL 112-SL	320-25000† 320-25000† 102-SL 100-SL	3520 3520 47.3	41001 41001 350 379		11304 10404 1000 750	30000 + 30000 + 17500 16500		3520 3520 500	YYNN	Ele Ele	Nose Nose Tail	Y Y N	Ste Ste SS	28' 6" 28' 6"	Hyd Hyd Too	. 1:
900 2050 2060 1200	1500 3350 3350 2200	1500 3350 3350 2200	430 780 770 780	590 1300 1290 1000	15.3 15.3		125+ 170-7000 180-7000 140+	105+ 160-7000 165-7000 120+	33.0 88.0 88.0 48.0			1050 1200	15500 16000 18300 15500	1645 1670 1500 1829	1530 1495 1495 1755	2222		Tail Tail Tail Tail	NNNN	\$\$ \$\$ \$\$ \$\$	6' 5" 7' 11" 7' 11" 7' 2"	Hyd Hyd Hyd Hyd	10
27120 51311(m) 54098(m) 58216(m) 56491(m) 20691(m) 21175(m)	91300 97200 100000 31000	78000 80000 85000 30000	8150 28689 14650 12500 16000 7670 7670	13380 50233 39842 43577 48483 11463 10579	62.4 66.4 68.4	10.1	364-19600 356-19600 356-19600	2772-16000 316-20000 309-20000 307-20000 316-20000 242-10000 235-10000	1070 2390 2390 2390 2390 800 755	2490 2560	93. 99. 90. 93.	1000 5 1130 5 1260 7 1100 5 1130 1300 1250	30000 27000 27000 28500 27000 22100 22100	3900†† 3540 4580 3980 3540 2510 2610	2200** 3010 2790 2060 3010 2490 2400	*****	Hyd(d) Hyd Hyd Hyd Hyd Hyd Hyd	Nose (d Nose Nose Nose Tail Tail	******	St-L Ste Ste Ste Ste Swi Swi	25' 0" 24' 8" 24' 8" 24' 8" 18' 6" 18' 6"	Hyd Hyd Hyd Hyd Hyd Hyd Hyd	20 20 20 20 20 20 20 20 20 20 20 20 20 2
890 9200 83900(m 85700(m		1358 12750 89500 99500	460 20900 19100		58.3	9.8	112+-SL 215-8000 354-19200 354-19200	100+-SL 180-8000 323-23000 323-23000	29.1 312.0 2900 2900	3700	37 71 91 91	1290 1370	15000 23000 24700 23800	350 2768 3270 3880	267 2715 2880 2880	NYYY	Hyd Hyd Hyd	Tail Nose Nose Nose	NYYY	F-S-L Swi Ste Ste	8' 0" 12' 10' 28' 0" 28' 0"	Hyd Hyd Hyd Hyd	2223
29500(m 3285 26690	43000 5000 30000	41000 5000 38000	10500 1329	1715	17.3		311-14000 165-6000 5 201-5200	290-16000 155-6000 169-5200	124.8 720					1800 1310	1860	Y	Hyd	Nose Nose Tail	Y	Sto Sw-L	23' 5"	Hyd Hyd	. 3
850 884 825 980	1500 1500 1650 1900			650 616 825 820	11.2	16.2	115-SL 125-SL	100-SL 105-SL 112-SL 126-SL	30 42 38 47		44 44 50 48	780	13500 15750 11000 12500	1151 960 720 1788	1120 1120 000 1187	***	1000	Tail Tail Tail Tail	***	Ste Ste SS SS	0, 0, 0, 13, 0, 13, 0, 13,	Hyd Hyd Hyd Hyd	3 3
1730 1187 1305 565	2790 1710 1900 1050	1900	790 194 200	523 586	13.0	13.7	150-SL	185- 140-SL 135-5000 108-7000	10.56 48.0 42.0 25.0	470	54 46 54	1000	15000 16000 13500 12000	875 985 895 800Si	710 380 640 8005	YYYN	Hyd Hyd Hyd	Hose Tail Tail Nose	-	88	8' 819' 9' 819' 9' 819' 7' 2"	430	. 3

Find—Fixed
Ham—Hamilton Standard Propellers Div.
Har—Hartiell propellers
H4—Hamilton or Curtis
Hyd—Hydraulis
Hyd—Me—Hydromatis
Jac—Jacobs
L+H3—Lewis, Hartsell or Sensenich propeller
Lyto—Lycoming Div., The Aviation Corp.

Mac—Mechanical
MH—Mechanical or hydraulic
M—No or None
PA—Passenger Amphibian
PC-L—Passenger and Cargo, Land Plane
PL—Passenger Land Plane
PL—Passenger Land or Seaplane
P&W—Fratt and Whitney
Rew—Reversible pitch

R-FI-Reversible—full feathering
Sen-Sensenich
S-F-M -Sensenich, Fahlin, or McCauley
propeller

ich or McCaulay propeller

For Directory of the Manufacturers listed above, see page 63.

Passenger-Miles on Scheduled Domestic Airlines and on Pullman Cars*

Mileage Figures in Thousands

	Passenge	r Miles	Airline as Per Cent of		Passeng	er Miles	Airtine as Per Cent of
Year	Pullman	Airline	Pullman	Year	Pullman	Airline	Pullman
1930	12,515,000	82,125	0.7	1940	8.213,879	1,157,900	14.1
1931		106,952	1.1	1941	10,070,407	1.506.303	15.0 7.9
1932		127,433	1.9 2.8 2.8 4.4	1942	19,071,589	1.501.279	7.9
1933		174,820	2.8	1943	25,891,486	1.670.935	6.5
1934	6.881,002	189,806	2.8	1944	28.267.091	2.211.905	7.8
1935	7.146.270	316,336	4.4	1945	27,275,789	3.408.290	12.5
1936	8.354.840	438,969	5.3	1946	20.672.367	6.068.315	29.4 48.7
1937	9,170,428	481,116	5.3 5.2	1947	13,515,792	6.307.603	48.7
1938	8.269.882	560,060	6.8	1948	12,171,525	6.227.932	81.2
1939	8,485,399	756,118	8.9				

^{*} Civil Aeronautica Administration



AMERICAN INTEGRAL

				GENE	RAL					,		ER	GINE					-	Oilin
BUS MAKE AND MODEL	Buj	(City Service, Parier, stc.) Standard Wheethase (In.)	Overall Length (In.)-	Inside Length (In.)— Passenger Comportment	Tread (In.)— Front and Rear	Complete Vehicle Weight-Dry (Lb.)	Standard Tire Size (In.)— Front and Rear	Make and Model	Cycle and Fuel	Location	Number of Cylinders— Bore and Stroke (In.)	Displacement (Cu. In.)	Rated Horsepower (A.M.A.)	Maximum Brake Hp. at Governed R.P.M.	Maximum Net Torque (Lb. Ft.) at Specified R.P.M.	Compression Ratio-to 1	Compression Pressure (Lb.) at Specified R.P.M.	Valve Arrangement	Pressure to-
Flexible	27 C 23 C 24 C 24 C 25 C 26	279 163 194 194 194 194 194 194 194 194 194 194	4191-3311-344-340-344-3420-344-3420-3420-3420-342	282 288 288 288 288 288 288 288 288 288	00 4 71 1024 74 114 74 115 74 115 75 10 14 71 10 15 71 10	29690 19800 14800 14800 17500	11.00,22 8.05 10.00 20 10.00 2	Int. RED 38 int. R	2 4-G 4-G 6-G 6-G 6-G 6-G 6-G 6-G 6-G 6-G 6-G 6	UTRACTOR OF THE RESERVE OF THE RESERVE OF THE	8 5 18 6 4 18 6 6 4 18 6 6 4 18 6 6 4 18 6 6 6 1 18 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 4 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 18 6 6 6 6 6 6 18 6 6 6 6 6 6 18 6 6 6 6 6 6 6 18 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	36 36 44 4777777777777777777777777777777	68. 2 48. 6	220 220 220 220 220 220 220 220 220 220	32 (22 to 100 to	0 6 30 0	114-140 119-140 122-160 122-160 110-40 10-40 10	000000000000000000000000000000000000000	acidi g abcdi abcdi accidi g accidi g accidi g accidi g abcdi abcdi abcdi abcdi abcdi abcdi abcdi accidi g accidi g accidi accidi accidi accidi accidi accidi accidi accidi accidi accidi accidi accidi abcdi accidi

ABBREVIATIONS

- ** ABBREVIATIONS
 ** Torque Converter.
 *- Wet Weight.
 *- Hundred R.P. Ms.
 *- Each Engine.
 *- Torque Converter optional.
 *| 1- Nova Converter optional.
 *| 1- Nova Converter optional.
 *| 1- Nova Converter optional.
 *| 1- September 145; Rear 15.
 *- Frund 145; Rear 15.
 *- There are 4 front and 4 rear

- springs of dimensions shown, each with 6 leaves.

 ¶—Front IR, Rear 161-5.

 189° Frunt to Center Wheel;
 185° Center to Rear Wheel;
 Weight for 2181, 13895 for 2986,
 a—Main Bearings.
 A—Air Pressure (Brakes),
 A—Electric Auto—Lite.
 b—Wrist Prus.

 88—Borg & Beck.
 (bb)—1260 to 1800 rpm.

- BL—Brown-Lipe (Spicer Mfg. Corp.).

 Bos—American Boseh Corp.
 Bui—Buick Motors Div.
 C—Connecting Rods.
 Co-Centifugal.
 Car—Carler Carburetor Corp.
 Che—Chevrolet Motor Div.
 Cit—Clark Equipment Co.
 Cit—City Service and Intercity.
 Cent—Continental Motors Corp.
 CS—City service.
- C38—City service and Suburban.
 Cum—Cummings Engine Co.
 d—Cambaile,
 D—Diesel or heavy oil.
 DD—Dual Downdraft.
 DB—Dech Remy Div.
 DB—Dirive Shaft.
 e—Accessory Drive.
 C—Valve Lifters or Rocker Arms
 and Shafts.
 Fo—Ford Motor Co.

BUSES



UEL SYSTEM	N	ELEI	TRICAL		iev-		TRA	NSN	AISSIO		Uni- ersal	REAR AXL	E		- 1	BRAK	E8			SPE	HNG	8	R	GEAF	
Carbureter or Injector Pump		Make	Battery					-	1 01	-	T				Servi	60		land		Front	_	Rear	-		(FL.)
ln.)	spacity (G	Ignition System M Generator and	Voltage and Amp. Hours Capacity	Туре	Max. Governed Speed M.P.H.	Clutch - Make and Size (In. dlam.)	Make	No. of Forward Spec	Low Speed Ratio-t	Туре	Size of Series	Make and Model	Standard Gear Ratio—to 1	Type of Applicator	Total Lining Area (Sq. in.)	Drum Diam. (In.)	Operates on-	Total Lining Area (Sq. In.)	No. of Leaves	Length and Width (In.)	No. of Leaves	Length and Width (In.)	Front Axto-Make	Steering Gear-Mai	Outside Diameter of Min. Turn. Circle (F
1	00 D 0 6 6 6 6 0 0 0 0 0 0 0 0 0 0 0 0 0	RR LO LO LO LO LO LO LO	12-158 12-158	Ce C	98 98 98 97 67 67 52 2 59 98 98 98 98 98 98 98 98 98 98 98 98 98	BB 14 Lg 17 Lg 17 Spi 14 Roc 18 Roc 19 R	Cin Spiles Spile	1114115411143255553334444444444444444444	4 .38 5 .22 3 .94 4 .57 3 .98 6 .60 6 .60 6 .60 6 .60 6 .37 3 .98 8 .60 6 .37 3 .77 1 .06 4 .37 7 .06 4 .57 7 .06 4 .57 7 .06 4 .57 7 .06 4 .57 7 .06 4 .57 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	HHHHHHHHHHHHHHHHHHHHHHHH	1866 1166 1166 1166 1166 1166 1166 1166	0 Tim 6-119-DPA 0 Tim 5-120-DPA 0 Tim 7-100-DPA 0 Tim 8-100 0 Tim 9-100 0 Tim	6.17 6.17 6.17 6.17 6.17 6.17 6.17 6.17	AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	### ### ### ### ### ### ### ### ### ##	181- 15 15	Da	65 65 65 123 123	11 12 12 11 11 11 11 11 11 11 11 11 11 1	ES-3 reliaction reliaction reliac	123 14 15 15 15 15 15 15 15 15 15 15 15 15 15	reliasti reliasti reliasti reliasti reliasti reliasti reliasti 72-4	Tim Cla Cla Clim Clim Clim Clim Clim Clim Clim Clim	Gerring Gerrin	75 75 80 80 86 64 64 64 64 80 70 70 70 70 70 70 70 70 70 70 70 70 70

Fr.—Frank.
Fu.—Fuller Mfg. Co.
Thing Gears or Chain.
Thing Gears or Chain.
Gam—Genmer Mfg. Co.
GM—G.M. Hydra-Matic.
Coach Mfg. Co.
h.—Air Compressor.
H.—Hydraulic.
Her—Hercules Motor Corp.
Hot.—Holley Carburetor Co.

HS-Hall-Scott Motor Div.
HM-Bydraulic-Mechanical.
I-la-Read (Valves).
I-land.

LR—Lipe Rollway Corp.

M—Mechanical.

Ng—Not governed.

Op-Optional.

R—Rear (Engine Location).

Rhe—Runs (Engine Location).

Rhe—Runs (Engine Location).

Rhe—Suns (Engine Location).

Rhe—Suns (Engine Location).

Rhe—Suns (Engine Sterring Gen Div.

Spi—Spicer Mig. Div.

Spi—Signar Sterring Gen Div.

Spi—Stromberg Carburetor Div.

Su—Suction.

Sub—Suburban.
TR—Tmanverse at Rear.
TR—Tmanverse at Rear.
Tior Hiss—Timizen betruit Axle Co.
UF—Uinder Stor.
UF—Uinder Stor.
UF—Varous.
VS—Vacuum.
VS—Varous.
W—Warner Gear.
Was—Waukeha Motor Co.
Zen—Zenith Carbureter Div.



AMERICAN TRACTORS . . .

		GE	NERAL			AW-	DIN	VERA	ONS			WHE	ELS		RAT	P. ING					at Ge	Norm	mai mai
TRACTOR	Radios	(ln.)	4	READ (In.)	nt (in.)	Ground (In.)				T T	STI Diam.	TEL and Face	TIRE	SIZE			mber		rd Speeds by	se Speeds	Engir (N with	ne R. A.P.i Stan Vheel	P.I I.) ida
MODEL.	Wheelhees (In.) Minimum Turnin Outside (FL)	Greund Clearance	Shipping Weight Rubber Tires (Lh	Maximum	Lateral Adjustment	Height Above On	Length (In.)	Width (In.)	Height To High Point (In.)	Standard Equipm	Frent (In.)	Rear (In.)	Frant (In.)	Rear (In.)	Belt	Drawbar	Nebraska Test N	Power Take-off	Number of Forward	Number of Reverse	First	Second	
Gricola Company Compan	9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	20 20 20 20 20 20 21 20 20 21 20 20 21 20 20 24 22 20 13 12 14 25 25 27 27 27 26 5 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1281 38 375 68 68 375 68 68 68 68 68 68 68 68 68 68 68 68 68	04 07 07 07 07 07 07 07	100-100-100-100-100-100-100-100-100-100	183-16-16-16-16-16-16-16-16-16-16-16-16-16-	128 108 108 109 109 109 109 109 108 118 118 118 119 109 109 109 109 109 109 109 109 109	8407464646464646666666666666666666666666	981 1 1 1 1 1 1 1 1 1	RIT RIT RETTER SWAN RETTER RET	221-93 221-94 221-94 221-94 221-94 30-96 30 30-96 30-96 30-96 30 30-96 30 30 30 30 30 30 30 30 30 30 30 30 30	5916 5916 5916 6916 4006 4210 4210 4210 4211 5412 5412 5412 5412 5412 5412	6.50/16 (c.00/16 (c.0	9,24 9,24 9,24 9,24 9,24 9,24 11,29 9,24 11,29 1	23,81° 31,43° 31,43° 10,91° 27,60°	32.24 23.00 10.90	** 3024 3044 3054 3254 3254 3254 3254 3254 3254 3255	Op	5555554455555485555666634537445555555		2.52.20 2.255 2.205 2.25	2, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0,	

For abbreviations, see pages 140 and 141

WHEEL TYPES



Travel Speeds at Normal Governed Engine R.P.M. with Standard	ENGINE		FUEL								PU	ELT			CAI	PAGIT	TIES			
Fight Mineste	Make and Medel Number of Cylinders Bere and Stroke I.in. Pleten Diep. (Ca. in.)	Valve Arrangement Number of Main Bearings Diameter of Main Bearings	Standard Optional	Ignition—Make	Carburetor or Injector Pump-Make	Air Cleaner—Make	or Mak	Oliting System—Type	Make	Final Drive—Type	Diameter (In.)	Face (In.) Nerseal R.P.M.	Steering Type	Coeling System (Gal.)	Fuel Tank (Gal.)	Crantcease (Qts.)	Transmission (Qts.)	Final Drive Case (Qts.)	Starting Method	The Manhae
13 . 13	0 Own W 4-bad 2011 Cort N82 4-54,633 62 Cort N82 4-54,633 63 Cort N82 4-54,633 68 Cort N82 4-54,633 68 Cort N82 4-54,634 61 Cort N82 4-	100	PODDDDD G KKKKKK D KKKKKKKKKK D KKKKKKKKKK	Own Own Own Own Own Own Own Own Own Own	Zen Zen Mar Zen Mar Zen Mar Zen Mar Zen Zen Mar Zen	Don Don Don Don Don Don Don Don Don Don	Novi Novi Novi Novi Own Own Bos Novi Own		Roc. SP Roc.	\$G \$	1034 4 9 9 9 9 4 9 9 9 9 9 9 9 9 9 9 9 9 9	8 6 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	FK F	3 4 1 1 2 2 2 2 2 5 5 5 4 4 4 4 4 4 4 4 4 4 4 4	12 12 12 12 17 7 7 7 7 7 10 10 10 12 10 11 11 12 10 11 11 11 11 12 10 11 11 11 11 11 11 11 11 11 11 11 11	7764444447831338888888888888888888888888888	24 20 6 1 1 21 1 5 5 6 6 6 6 6 7 6 7 6 7 6 7 6 7 6 7 6 7	113	Library Control of the Control of th	

For abbreviations, see pages 140 and 141

CURRENT MODELS OF

				GE	NERA	L			AW-		VERA MENSI				WHE	ELS		RAT	IP. TING					8	t Non	mel
	TRACTOR MAKE	-	- Padius	(lm)	di S		EAD n.)	et (In.)	Greund (In.)			18	ant		EEL and Face	TIR	E SIZE			umber		ward Speeds	speeds es	wit	M.P. M.P. h Star Whee	H.) ndard
Line Rumber	MODEL.	Wheelbase (In.)	Minimum Turnin Outside (FL)	Graund Cleanane	Shipping Weight Rubber Tires (Li	Minimum	Maximum	Lateral Adjustmo	Height Above Gr	Length (In.)	Width (In.)	Height—Te High Point (In.)	Standard Equipm	Frunt (In.)	Rear (In.)	Front (In.)	Rear (In.)	Belt	Orawbar	Nebraska Teet N	Power Take-off	Number of Forws	Number of Rever	First	Second	Third
1 2 3 4 8 6 7 8 8 9 10 11 12 13 14 15 16 17 18 19 20 22 22 23 24 26 27 28 20	NoM. Standard-L. Universal-P. Universal-R. Universal-R. Universal-R. Universal-R. Universal-R. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Universal-Z. Standard-Geht- Standard-Geht- Reserves-Beht Reserves-Beht Reserves-Beht Reserves-Beht Reserves-Beht Standard-Geht- Reserves-Beht Standard-Geht- Reserves-Beht Standard-Geht- Reserves-Beht Standard-Beht Reserves-Beht Reserv	76 96 96 96 96 96 96 96	81/2 18 18 14 12 8 8 8 17 4 10 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	22 28 24 14 113/2 24 25 25 25 14 18/4 113/2 10 18/4 13/4	2950 3250 5300 5300 7400 7000 4100 3750 3750 3750 2381 2300 2300 4200 6400 10400 10400 4633 4977 525 3350	8 4714 F 152 9 9 1 561 F 1 561	88R 88R 88R	20	12 16 12 12 15 15 13 13 13 13 13 13 13 13 13 13 13 13 13	124 124 139 129 127 132 132 145 133 143 139	82 82 82 82 84 87 70 78 77 85 85 85 77 4 86 86 86 86 86 86 86 86 86 86 86 86 86	681-6 681-6	RT RT OP OP RT RT RT RT RT RT		50x10 50x10 48x12 48x12	8.00/18 6.00/18 7.50/16 6.00/18 6.00/18 6.00/18 6.00/18 6.05/18 6.55/16 5.50/18 5.50/18 6.00/15 5.50/16 7.50/18	10, 34 10, 34 10, 34 10, 34 10, 34 10, 34 10, 34 12, 38 12, 09, 28 14, 34 11, 38 11, 38 11, 38 11, 38 11, 38 11, 38 12, 00, 28 11, 38 12, 20, 24 11, 38 12, 22 12, 22 12, 23 14, 30 14, 30 14, 30 14, 30 14, 30 14, 30 14, 30 14, 30 14, 30 16, 00, 28 16, 00	20.49 22.49 22.04 20.49 20.49 38.48 38.12 38.48 48.00 30.00 30.00 30.00 30.00 30.00 30.00 40.40 44.96 44.96 44.96	34.20 22.34 34.21 50.00 38.56 38.40 29.80	319 310 NT NT NT NT NT NT NT NT NT NT NT NT NT	Op O	444445555555555555555555555555555555555		2.46 2.26 2.46 2.70 2.70 2.36 2.40 2.41 2.41 2.41	9 2 .37 5 3 .27 6 3 .27 5 2 .50 3 3 .37 3 3 .37 2 5 .40 9 3 .27 9 3 .27 10 2 .51 17 4 .11 15 5 .11	4.30 4.10 4.30 4.30 4.40 3.70 4.10 4.80 4.80 4.80 5.4.80 6.40 6.40 6.40 6.40 6.40 6.40 6.40 6.4

- Included in transmission,
- Clearance at rear sale.
- Bated using gasoline.
- Bated using gasoline.
- Bated using dutiliate,
- Chearance at front sarle.
- To top of teering wheel.
- To top of based.
- To top of based.

Bos—American Bosch Corp.
Br—Briggs & Stratton Corp.
Bs—Beintilla Magneto Div.
Car—Carter Carburetor Corp.
CH—Chain. Chr—Chrysler Corp.
Cent—Continental Motors Co.
CS—Circulating splans.
D—Distillats. DA—Divided axle.
DO—Double plate operating in oil.
DD—Double plate operating in oil.
Do—Double plate operating in oil.
Do—Double plate operating in oil.

DV—Donaldson or Vortox.
E-A — Edison Splitdorf or Auto-Lite.
Else — Ellectric starting.
F—Front wheel tread.
FK—Front alse knuckle.
FM—Fairbanks Morse & Co.
FM—Fairbanks Morse & Co.
FM—Fork type. G—Gasoline.
(h)—S* Rear, Front S.A.E. 212 Roller;
Chandy Governor Corp.
HG—Handy Governor Corp.
HG—Hand cranx.

CURRENT MODELS OF

			G	ENERA	L		DR.			VERA		TR	AGK	RAT	P. ING					T NO	IM DI	GOV	ERNE		No	wel S mal (lover	ned
Line Number	TRACTOR MAKE MD MO MODEL	Minimum Turning Radius Outside (Ft.) (Minimum Tread)	Ground Clearance (In.)	Shipping Weight (Lb.) Standard Shoe (Minimum Treed)	Minimum (In.)	Maximum (In.) pa	Lateral Adjustment— At Pin (In.)	Height Above Ground (In.)	Length (In.)	WidthMaximum (In.) (Minimum Tread)	Height to Highest Point (In.)	Width ar Shee Standard (In.)	Longth on Ground (In.)	100	Drawhar	Power Take-off	No. of Forward Speeds	No. of Reverse Speeds	First Gear (Lh.)	Second Gear (Lb.)	Third Gear (Lb.)	Fourth Gear (Lb.)	Fifth Gear (Lb.)	Sixth Gear (Lh.)	First Gear (M.P.H.)	Second Gear (M.P.H.)	Third Gear (M.P.H.)	Fourth Gear (M.P.H.)
1 2 3 4 6 6 7 8 9 10 11 12 13 14 15 16 17 18 19 10 11 12 13 14 15	Allia-Chalmers HD-3 HO-7 HD-10 HD-19H Ceterplifer Dissed-50 Dissed-50 Dissed-50 Dissed-50 LM.C. T-4 TD-4 TD-4 TD-4 TD-4 Oliver "CleTrac"-AG "GleTrac"-AG "GleTrac"-AG "GleTrac"-BG "GleTrac"-FDE "GleTrac"-FDE "GleTrac"-FDE	7 816 1016 815 815 816 816 816 716 815 815 815 815 815	163- 113- 123- 103- 103- 113- 14 133- 120- 133- 121- 123- 123- 123- 123- 123- 123	13830 21000 40000 6710 10065 16725 24630 7010 9300 9300 9300 15550 22250 37500 7066 7062 661 9374	44 62 62 48 44 40 60 40 40 44 56 62 31 42 42 44 44 46 46 46 60	60 63 74 84 50 66 74 77 78 50 80 80 74 74 80 80 80 80 80 80 80 80 80 80 80 80 80	25 21 21 1456 1456 1656 1656	1456 1976 12 1414 1774 1774 1774 1376 1376 1376 1376 1376 1376 1376 1376	114 1345 150 4 102 2 103 2 101 2 100 100 128 120	62 1 109 4 55 6 62 97 4 5 8 5 9 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 103 4 1 1 6 9 6 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1	00344 6755 945 900 90 90 6234 6835 6635 778 8035 90 6635 6635 6636 664 664 664 664 664 664 664	16 20 22 6 12 12 14 14 14	8434 8414 8414 8414 8414 8514 8714 8714 8714 8714 8714 8714 8714 87	80.26 71.08 101.62 163.00 43.00 65.00 62.84 144.00 38.96 172.00 101.00 167.00 38.80 38.00 48.00 67.71 130.00 67.71	38.00 48.00 75.00 80.44 130.00 32.92 29.48 42.98 30.88 60.50 87.00 140.00 18.00 30.50 30.50 38.00	Op O	546-55555555566833344444	112411443111122811122222	21351 28700 7652 7160 9868 9014 14400 19480 33600 6020 0500 7600 8012 11000 11816	\$490 \$706 \$4706 \$990 \$10750 13454 21300 \$2150 4829 6904 4820 5700 5700 5586 5360 10022 55900	4200 7015 10605 3800 5470 7320 9090 16800 3579 3365 4566 4368 8250 11640 21100 1080 2840 2840 2840 4127 7000 4127 7000 11000	1375 4070 7723 3670 4180 4730 4730 4730 4730 4730 4730 4730 473	2220 8585 1900 2690 3130 4553 1756 1661 2434 4560 6240 11800	3290 4780 ++	1.50 1.57 1.70 1.70 1.40 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.5	2.44 2.19 2.06 \$ 2.50 2.20 2.20 2.20 2.20 2.20 2.20 2.20	2.97 2.68 3.00 3.00 3.20 3.20 3.10 3.10 3.00 2.65 2.55 2.40 5.25 3.74 3.74 3.44 3.45 3.31 3.06 3.06	3.6 3.6 3.7 4.4 4.3 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 3.8 4.8

WHEEL TYPE-Concluded

No	rmal (laceda Govern	had		ENG	21901					F	UEL						-			P	BELT	Y			CAP	ACIT	TIES			
Fourth	ngine	R.P.N tandar eets	erware erware	Make and Medal	Number of Cylinders— Bore and Streke (In.)	Pisten Disp. (Cu. In.)	R.P.M. at Governed Speed	Valve Arrangement	lumber of Main Bearings	Diameter of Main Bearings	tandard	ptional	pritien-Make	arburetor or Injector	ir Cleanor—Make	Gevernor-Make	Oiling System-Type	seling System—Type	Clutch Make and Type	Final Drive—Type	Diameter (In.)	Face (In.)	lormal R.P.M.	Assering Type	Ceoling System (Gal.)	uel Tank (Gal.)	innikosse (Qts.)	'rensmission (Qts.)	Final Drive Case (Qts.)	tarting Method	
6.40 5.40 6.00 6.30 6.30	14.80 12.50 13.81 13.11 13.11 13.11 12.00 6.6 6.5 6.5 6.5 6.8 9.00	0	2.70 2.50 2.70 2.10 2.10 2.00 2.20 2.20 2.20 2.20 2.2	Own EE Own EE Own EE Own EE Own EE Own EB Ow	4-41-2 x 5 4-43-2 x 5 4-43-2 x 6 4-35-2 x 5 4-35-2 x 6	165 165 165 165 283 283 206 206 206 206 208 129 129 129 129 144 194 443 443 231 231 231 162 162	1500 1500 1500 1600 1600 1600 1600 1600	ih i	2424242424242	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	000000000000	000000000000000000000000000000000000000	DR D	Mar Mar Mar Mar Mar Mar Mar Mar Mar Mar	Uni	Own Own Own Own Own Own Own Own Own Own	P P P PS PS PS PS PS PS PS PS PS PS PS P	Pu P	TD SP TD SP	\$ \$G \$ \$G \$ \$G \$ \$G \$ \$G \$ \$G \$ \$G \$ \$G	1136 1136 1834 1834 1136 1136 611	8 6 6 8 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	741 627 706 706 706 707 967 967 962 962 962 962 962 962 962 962 962 962	SAK FOK FK	8 12 314 314 314 6 8 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	14 14 14 14 14 12 11 21 12 11 21 12 10 10 10 10 16 16 16 16 16 16 16 16 16 16 16 16 16	777777999977777944455551221266655	18 18 18 18 18 18 18 18 52 28 28 28 28 28 28 18 18 18 18 18 18 18 18 18 18 18 18 18		MMEERE BEERE	

HE—Hand or Electric,
Hel—Halical gear,
Her—Hercules Motors Corp.
I—In head (Valves).
I—Harrisantai—In head (Valves).
K—Kerosene. L—"L" head (Valves).
L—Le Roi Co. Lg—Long Mfg. Div.
(m)—From 800 to 2000.
Mfg—Marvel-Schebler Carb. Div.
Mfg—Marvel-Schebler or Zenth.
Mfg—Marvel-Schebler or Zenth.

N—No or nose.

(n)—Minimum 12", maximum 22".

Novi—Novi Equipment Co.

NP—Now Process Co.

NP—Now Process Co.

NS—Non-circulating splash.

NT—Not tested.

O—Dissel fruel.

P—Pressure.

Pis—Pierce Governor Co.

Pis—Pierce.

PS—Pressure and splash.

Pu-Pump.
R.—Reas wheel freed.
(")—Taper roller with 134" shaft.
RA—Rockford-Atwood.
Roc-Rockford Drilling Mach. Div.
RT—Rubber tires. SA—Solid axle.
SB—Spiral bevel gear.
SG—Spur gear.
SG—Spur gear and chuin.
SP—Single plate, dry.
SU—Stee wheels.

8Z—Stromberg or Zenith.
TD—Twin Disc Clutch Co.
Tli—Tilloton Mig. Co.
TS—Thermo-Syphon.
Uni-United dir Cleaner Div.
U-O—United dir Cleaner Div.
U-O—Ves type pulley.
Ver—Vortox Mig. Co.
WO—Worn gent. dolor Corp.
Zen—Zenith Carburetor Div.
Zen—Zenith Carburetor Div.

TRACK LAYING TYPE

Tra Non En	vel S mal (gine	Gover R.P.	e at med M.			ENGI	NE					FL	EL								t de	P	BELT	Y			CAP	ACIT	TIES			
Fifth Gear (M.P.H.)	Sixth Gear (M.P.H.)	Lew Reverse (M.P.H.)	High Reverse (M.P.H.)	Make and Medel	Cytle	No. of Cylinders—Bore and Streke (in.)	Displacement (Cu. In.)	R.P.M. at Governed Speed	S.A.E. or Tax Hp.	Valve Arrangement No. of Moin Rearings	Diam. Mein Bearings (In.)	Standard	Optional	Ignition - Make	Carburetor er Injectar Pump-Make	Air Cleaner-Make	Gevernor-Make	Oiling System—Type	Cooling System-Type	Clutch-Make and Type	Drive Type to Traction Mon	Diameter (In.)	Face (in.)	Normal R.P.M.	Steering Type	Coeling System (Gal.)	Fuel Tank (Gal.)	Grankonse (Qts.)	Transmission (Qts.)	Final Drive Case (Qts.) (Each Case)	Starting Method	I has Museber
8,47 4,62 8,10 5,40 8,00 4,80 5,46 8,30 8,30 4,38 4,38 4,38 4,00	8.60 6.73	1.70 1.70 1.70 1.70	5 4 . 18 0 5 . 44 0 5 . 44 0 3 . 74 0 3 . 34 7 3 . 54	Own D-1 Own D-1 Own D-14A Own D-18A	212444444444444444444444444444444444444	-414x5 -414x5 -414x5 -414x6 -414x6 -414x6 -414x6 -414x6 -414x6 -414x6 -314x6 -414x6	204 428 282 350 825 831 1246 248 334 461 1000 123 220 220 220 821 477 098	1506 1900 1750 1828 1400 1000 1000 1486 1490 1490 1357 1377 1377 1387 1490 1490 1490 1490 1490 1490 1490 1490	28.6 43.4 25.6 48. 152. 179. 124. 131. 131. 136. 154. 1579. 15. 15. 15. 15. 15. 15. 15. 15. 15. 15	5 7 5 8 7	31/2 31/2 31/2 31/2 31/2 31/2 31/2 31/2	0	D,K D, K	Own Own Own Own Own DR WI Bos	Own Own Own	Uni Uni Uni Uni Uni Uni Uni Don Don Don Don Don Don Don Vor Vor Vor Vor Vor Vor Vor	GM GNG GM GM Own Own Own Own Own Own Own Own Own Own		PERE	Own. SP Rec. SP Rec. SP Rec. SP Rec. SP Rec. SP Rec. DP Lg. DP Lg. DP Lg. DP Lg. DP Lg. DP	SG SG	12 1354 20 12 12 13 13 14 14 11 11 11 11 11 11 11 11 11 11 11	18 7 4 8 8 9 12 9 18 8 9 8 9 8 9 11 12 9 11 12 9 8 9	930 430 850 940 913 913 941 871 871 871 871 871 871 871 871 871 87	Clu Clu Clu PL Dif	7% 11 1234 18 28 914 1034 12 13 19 28 37 254	100 20 25 48 46 60 20 31 31 45 60 88 12 18	8 11 120 13 17 19 22 34 9 11 11 18 28 5 8 13 7 12 12 12 13 14 15 16 16 17 18 18 18 18 18 18 18 18 18 18 18 18 18	20 26 28 39 6 20 36 40 40 16 16 22 22 24 30 44 8 32 32 36 36 36 36 40 40 40 40 40 40 40 40 40 40 40 40 40	9	Ele Ele Ele GE GE GE HE Ele Ele Ele Ele Ele Ele Ele Ele Ele El	

DP-Double Plate, Dry'
DR-Delco-Remy Div.
Els-Electric. G-Gasoline.
GE-Independent Gas Engine.
GM-General Motors Corp.
Han-Handy Governor Corp.

HC-Hand Crank.
Herc-Hercules Motor Corp.
HE-Hand Crank or Electric.
I-In head (Valves).
K-Kerosene.
Lg-Long Mfg. Div.

MD—Multiple disk.
No—No or None.
Novi—Novi Equipment Co.
Q—Discel fuel. Op—Optional.
P—Pressure.
Pis—Pierce Governor Corp.

Pi-Pianetary.

Pu-Pump.

Ruc-Rockford Drilling Mach. Div.

SG-Spur Gear.

SP-Single Plate, Dry.

St-Standard.

TD-Twin Disc Clutch Co. For Directory of the Manufacturers listed above, see page 63.

Til—Tillotson Mfg. Co.
T3—Thermo-Syption.
United Air Cleaners Div.
Vor—Vortox Mfg. Co.
Wi—Wico Electric Co.
Zon—Zenith Carburetor Div.



AMERICAN

				MAXIF BRAKE at Specifie	E Ha.	4. In.)	-7-	11			_				VAL	VES	-			
	ENGINE MAKE		Indera to (In.)	ine		amant (Cu.	Ratio	S with or	-Type	Upper Half Cylinders		Material	Max. Diam (In	eter	Min. Dian	Port seter	(1	ift n.)	Sta Diam (In	neter
Une Number	AND MODEL	Designed for	Number of Cylins Bore and Streke	With Bare Engine	With Standard Accessories	Pisten Diaplacement	Compression R	Maximum Torus R.P.M. (Lb. FL.) without Accessori	Cylinder Linera	Crankcase Up	Arrangement	Exhaust Head I (S.A.E. No.)	Intake	Exhaust	Intako	Exhaust	Intake	Exhaust	Intake	Exhaust
12745	Ailia-Chaimera B-125 W-201 U-316 E-563 L-044	Te,Ind Tr,Ind Tr,Ind Tr,Ind Tr,Ind	4-35/423/4 4-4x4 4-4/4x5 4-8/4x6/4 6-6/4x6/4	30-1800 44-1800 56-1400 81-1050 121-1050	29-1800 40-1800 51-1400 74-1050 110-1050	125.2 201.1 318.1 882.8 844.3	5.78 5.50 4.75 5.20 5.20	97-1100 (EA) 128-1200 (EA) 200- 900 (EA) 400- 850 (EA) 590- 850 (EA)	****	in in in	in in	SII XCR SII SII SII	1.43 1.68 2.03 2.21 2.21	1.31 1.50 1.78 2.21 2.21	1.29 1.80 1.75 2.00 2.00	1.03 1.32 1.50 2.00 2.00	.440	.378 .376 .375 .417	.341 .372 .372 .497 .497	.341 .372 .372 .497
8 7 8	Autocar	Ť	8-4x5 8-434x534 8-434x534	119-2800 145-2700 166-2700	********	377.0 647.0 501.0		292-1400 (BE) 392-1300 (BE) 402-1100 (BE)	N N	Se Se Se	-	SHX10 SHX10 SHX10	1.90 2.12 2.12	1.78 1.93 1.93	1.88 1.93 1.93	1.56 1.79 1.79	.408 .452 .452	.408 .452 .452	.434 .434 .434	.498 .496 .496
9 10 11 12 13 14 15 16 17 18	Brennan	ind M T.in M ind M T.8,Tr,ind M T.8,Tr,ind M	4-214x3)4 4-214x3)4 6-314x494 4-414x5 6-4x514 6-4x514 6-4x514 6-454x514 8-4x514 8-4x514	20-3800 25-4000 90-3500 95-3200 54-1600 90-2000 94-2000 94-2000 110-2200 150-2000	15-3900 20-4000 75-3300 92-3200 45-1600 45-1800 75-2000 00-2000 00-2000 94-2200 139-2000	230.3 318.0 318.0 415.0 415.0 458.0	6.7 5.50 5.00 5.00 4.50 6.00 4.50 6.00	203-1000 (EA) 203-1000 (EA) 278- 900 (EA) 278- 900 (EA) 278- 900 (EA) 350-1200 (EA)	N N N N N N N N N N N N N N N N N N N	Se Se In In Se Se Se Se Se Se Se	4-4444	SH SH SH SH SH SH SH SH SH	1.12 1.12 1.80 1.50 2.00 2.12 2.12 2.12 2.12 2.12 2.80	1.50 1.37 2.00 2.00 2.12 2.12 2.12 2.12	1.87 2.00 2.00 2.00 2.00	1.87 2.00 2.00 2.00 2.00	.343 .375 .375 .375 .375 .375	.250 .250 .343 .343 .375 .375 .375 .375 .375 .375	.312 .312 .312 .312 .375 .375 .437 .437 .437 .437	.312 .313 .313 .373 .379 .437 .437 .437
20 21 22 23 24 25 26 27 29 30 31 32 33 34 35 36 37	Wanta. 48-163 48-124 48-125 48-273 49-274 49-282 49-274 49-282 49	Tr, Ind Tr, Ind, M T, Ind, M Ind Ind Ind Ind Ind Ind	4-3-144-5 4-3-144-5 6-3-144-5 6-3-144-5 6-3-144-5 6-4-145-5 6-4-145-5 6-5-146-5 6-5-146-5 6-6-148-5	47-2800 54-2800 72-3000 82-2800 78-2400 107-2400 113-2400 157-2400 123-1400 190-2000 200-1800 293-1800 232-1000 340-1200 356-1200	42-2800 48-2800 65-3000 60-2400 71-2400 95-2400 139-2400 171-1800 248-1800 197-1000 197-1000 310-1200 320-1200 420-1200	182.0 230.0 273.0 326.0 351.0 428.0 525.0 525.0 645.0 983.0 970.0 1290.0 1879.0 1879.0 2506.0	5.54 6.00 5.40 5.40 5.83 6.33 4.75 8.00 8.43 5.43 4.50	220-1100 (BE) 232-900 (BE) 278-1100 (BE) 340-900 (BE) 400-1200 (BE) 448-800 (BE) 670-1000 (BE) 720-800 (BE)	NNNNN			2112 2112 2112 2112 2112 2112 2112 211	1.50 1.50 1.50 1.65 1.65 1.90 1.96 2.84 2.64 2.45 2.71 2.71 2.71 2.71	1,20 1,26 1,53 1,53 1,78 1,70 1,00 2,02 2,02 2,02 2,02 2,53 2,53 2,53	1.37 1.50 1.75 1.75 1.75 2.37 2.37 2.37 2.37 2.39	1.12 1.37 1.37 1.62 1.62 1.50 1.87 1.87 1.87 2.28 2.28 2.28	.429 .344 .344 .400 .400 .488 .540 .540 .540 .703 .703 .703	.429 .429 .429 .344 .344 .400 .400 .468 .540 .540 .540 .703 .703 .703 .703	.312 .312 .312 .372 .372 .372 .372 .372 .433 .433 .556 .568 .568	.311 .312 .311 .311 .371 .377 .377 .377 .431 .431 .431 .586 .556
38 39 40 41 42 43 44 45	HA-4 RAB-6 RAB-6 RAB-8 RAB-9 RABV-12 RABV-12	M,ind M,ind M,ind M,ind M,ind Ind ind	4-876x7 4-619x7 6-819x7 6-819x7 8-819x7 8-819x7 12-619x7 18-819x7	120-1200 145-1200 180-1200 215-1200 240-1200 300-1200 570-1200	110-1200 130-1200 160-1200 195-1200 220-1200 270-1200 390-1200 615-1200	929.0 1138.0 1393.0 1518.0 1858.0	5.00 4.90 5.00 4.90		NNNNN	Se Se Se Se In		Sil Sil Sil Sil Sil Sil Sil	3.09 3.09 3.09 3.09 3.00 3.09 2.46 2.46	2.84 2.84 2.84 2.84 2.84 2.84 2.25	2.87 2.87 2.87 2.87 2.87 2.87 2.87	2.62 2.62 2.62 2.62 2.62 2.62 2.62	.540 .625 .540 .625 .840	.540 .540 .540 .540 .540 .540 .437 .437	.500 .500 .500 .500 .500 .500 .437 .437	.500 .500 .500 .500 .500 .431 .432
46 47 48 49			6-3/x3/1 6-3/x3/1 6-3/x3/1 6-3/x3/1	105-3600 102-3600 92-3400 92-3400	98-3500 95-3500 85-3300 85-3300	235.5 235.5 235.5	6.70 6.70 6.70	193-1100 (EA) 193-1100 (EA) 176-1000 (EA)	NNNN	In In In		AS AS AS	1.94 1.94 1.94 1.64	1.50 1.50 1.50	1.44	1.25 1.25 1.25	.294 .294 .294	.312 .312 .312 .312	.341 .341 .341	.34i .34i .34i
50 51 52 53 54 56 56 56	Chevrolet 1850 19	Rel Rel Rel Rel Rel Rel Rel Rel Rel Rel	4-314x4 6-3-5x434 6-3-5x434 6-3-5x434 6-4x434 6-4x434 6-4x434 6-4x434		60-3200 95-3200 105-3200 131-3900 130-3000 145-3000 156-3400 100-3000	229.7 236.6 236.6 320.4 339.2 339.2	7.35 7.52 7.52 7.50 7.90	173-1800 (EA 190-2200 (EA 191-3000 (EA 239-2400 (EA 267-2400 (EA 266-2600 (EA	N N N N N	in in in in in in	44444444	2112N 2112N 2112N 2112N 2112N Eat Eat 2112N	1.48 1.61 1.61 1.61 1.83 1.83 1.83	1.39 1.39 1.68 1.68	1.25 1.25 1.81 1.81	1.25 1.26 1.50 1.50	.311 .344 .356 .356	.312 .311 .311 .344 .356 .356 .387	.310 .310 .310 .310 .372 .372 .372	.316
50 60 61 62 63 64 65 68 67 68 69 70 71 72	Chrysier M48 Ace M98 Ace M98 Ace M98 Ace M98 Ace M98 Ace M98 Ace M97 Crowner M47 Crowner M48 Royal M98 Riyal M98 Riy	NI MI NI NI NI NI MI MI Ind. Ind. Ind. Ind. Ind. Ind.	6 3 4 4 4 3 6 3 5 4 4 4 5 6 3 5 4 4 4 5 6 3 5 6 4 4 5 6 3 5 6 4 4 5 6 3 5 6 5 6	96 3600 102 3600 109 3600 114 3600 130 3400 122 3200 153 2000	91 3200 98 3200 97 2500	217.7 250.6 250.6 323.5 323.5 376.9 217.7 230.2 236.6 250.6 323.5 308.5	7.00 6.80 7.00 6.50 6.60 6.70 6.60 7.80 8.60 8.46	219-1600 (EA 210-1600 (EA 268-2000 (EA 280-2400 (EA 306-1600 (EA 166-1200 (EA 179-1200 (EA 192-1400 (EA 219-1600 (EA 219-1200 (EA 222-1200 (EA	NNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNN	In I		Sill Sill Sill Sill Sill XB XCR XB XB XB XB XB XB	1.53 1.53 1.72 1.72 1.53 1.53 1.53 1.53 1.72 1.72 1.72 1.73 1.94	1 .41 1 .53 1 .53 1 .34 1 .75 1 .41 1 .50 1 .50 1 .50 1 .75	1.44 1.41 1.41 1.41 1.41 1.41 1.56 1.56	1.28 1.38 1.22 1.22 1.28 1.28 1.28 1.28 1.30 1.30 1.30	375 375 375 375 375 375 410 379 384 379 379 379 410	.379 .364 .379 .379 .375 .410	.340 .340 .340 .340 .340 .340 .340 .340	.341 .341 .341 .341 .43 .341 .341 .341
73 74 76 76 77 78 79	Climax R4 R6: R8: V-42: V-48: V-38: V-38:	I ind I ind I ind I ind	4-6x7 6-6x7 8-6x7 12-61-x7 12-7x7 8-61-x7 8-7x7	123-1200 183-1200 245-1200 425-1200 495-1200 280-1200 330-1200	105-1200 221-1200 300-1200 445-1200 255-1200	791.6 0 1107.4 0 1583.2 0 2787.0 0 3232.0 0 1860.0 0 2155.0	4.70 4.70 4.70 4.90 4.90 4.90 4.90	829- 750 (EA 802- 700 (EA 1085- 750 (EA 2120- 750 2460- 750 1350- 800 1570- 800	N	Se Se Se Se Se Se	1.8	SII CNS SII SII SII SII	2.50 2.50 2.50 2.81 2.81 2.81 2.81	2.50 2.50 2.50 2.60 2.60 2.60	2.21 2.21 2.21 2.54 2.54	2.25 2.25 2.25 2.35 2.35 2.37	. 500 5 . 500	.887	.562 .562 .562	.56 .56 .56 .56

For abbreviations, see pages 150 and 151

GASOLINE ENGINES



VA	LVE	8		-	PISTO	ONS	8	CONN	ECTI	NG			GRANI	(SH	AFT			CARB	U-		DIM	ENSI	L		-
8	leats		Type		Flings,	-	per Piston			2		Used	Crank- Pin	-	MAIN BEA	RINGS				theut tien (Lb.		(in.)			
	Used?	Material . No.)	Drive		with Pins. is (Oz.)	and Lan	of Rings		(In.)	with Bushi (Oz.)		Balance U	In.)		Diamet		-ol evan			Weight wi				13	
	Inserts U	(S.A.E. N	Camahaft	Material	Weight w Bushings	Pieton Pin Diameter (In.)	Number	Meterial	Center to Length (b	Weight w	Material	Counter	Diameter Length (Number	Freed	Bar	Oil Pres	Make	Size	Engine Carbarel	Width	Height	Langth	Chitch H	
	THE WHITE	TA TA TA	HG HG HG HG	CI AI CI CI CI	42 40.1 99 182 182	.813x2.67 .989x3.50 1.31x4.06 1.50x4.87 1.50x4.87	4	1040 1040 1045 1040 1040	81/2 71/2 91/2 13 13	29 42 92 182 182	1045 1045 1045 1045 1045	****	1.83x1,43 2.37x1,75 2.37x2,37 2.75x3,24 2.75x3,24	33334	2.25×1.02 2.43×1.93 2.50×2.31 3.03×3.50 3.33×3.50	2.28x1.80 2.50x1.75 2.50x2.75 3.00x4.75 3.00x4.75	adfg acdfg abcdfg abcdfg abcdfg	Zon Zon Zon Zon Zon(2)	14 14 14 14 14 14 14 14 14 14 14 14 14 1	380 820 965 2020 2810	16 A 23 26 27 2954	311/6 311/6 37/6 47/6 63/6	27 331/6 435/4 53 723/6	1	-
	Hamil	71380 71380 71380	HG HG HG	AI AI	43 51 57	1.12x3.43 1.12x3.68 1.12x3.93	4 (NE8640 NE8640 NE8640	1014 1014 1014	65 78 78	CS CS	Y	2.37x1.44 2.50x1.53 2.50x1.58	7 7 7	3.28x1.87 3.25x1.87 3.25x1.87	3.25x2.80 3.25x2.87 3.25x2.87	abody abody	Zen Zen Hei	113	1230 1385 1385	271/4 271/4 271/4	4114 4114 4114	48 47 47	3 2 2	
	N N Y E N N N N N	TS TS	HG Ch Ch HG HG HG HG	AI AI AI AI SS SS SS SS SS SS SS SS	8 6 23 23 80 72 64 64 76 70 72	.025x2.00 .025x2.00 .075x2.75 .075x2.75 .075x2.75 1.17x4.00 1.17x3.87 1.17x3.87 1.25x3.87 1.25x3.87 1.25x3.87	3 4 4 6 4 5 5	1045 1045 2320 2320 1045 1046 CNS AS CNS AS	834 534 734 734 11 11 11 11 11	14 14 29 29 61 61 65 65	1048 1045 1045 1045 1045 CMS GMS GMS GMS GMS	YNYYNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNNN	1.31x1.25 1.31x1.25 2.00x1.25 2.00x1.25 2.50x2.50 2.50x2.00 2.50x2.00 2.50x2.00 2.50x2.00 2.50x2.00	33333	2.80x1.80 2.50x1.87 2.50x1.87 2.50x4.25 2.50x4.25 2.75x4.50 2.75x4.50 2.75x4.50 2.75x4.50 2.75x4.50	2.50x1.50 2.50x1.87 2.50x1.75 2.50x3.50 2.50x3.50 2.75x3.00 2.75x3.00 2.75x3.00 2.75x3.00 2.75x3.00 2.75x3.00	abedy abedg aedg aedg abedg abedg aedg aedg aedg aedg aedg aedg	Zen Zen Str Str Str Str Str Str Str	* STANSON STANS	128 165 710 710 600 950 800 875 900 1450	1256 1256 1856 1856 21 18 2356 1956 2856 1956 20	17% 17% 22 28% 18 33% 24% 33% 24% 30	18% 29 37% 48% 37% 53 49 65 49 68 74		
5 1 5 1 5 1 5 1 5 5 5 5 5 5 5	MNNNEEEEEEEEEEEEE	DC DC DC Jad Jad Jad Jad DC DC DC	HG HG HG HG HG HG HG HG HG HG	CI C	42 42 68 88 152 152 152 263 263 263 263 283	1.00x2.04 1.00x3.01 1.00x3.21 1.02x3.21 1.12x3.21 1.25x3.81 1.25x3.81 1.75x4.71 1.75x4.71 1.75x4.72 2.75x5.52 2.75x5.52 2.75x5.53	4 4 4 4 5 5 5 5 5 5 5 5	CS CS 1045 1015 CS CS CS CS AS 1040 1040 1040 1040 1040 1040 1040 104	736 736 736 936 936 936 11 11 1236 1236 1236 1736 1736 1736	42 42 48 88 68 171 171 171 430 430 430 430	1045 1045 1045 CS CS CS CS C3 1045 1045 1045 1046 1046 1046	N N N N N N N N N N N N N N N N N N N	2.00x1.31 2.00x1.31 2.00x1.31 2.00x1.31 2.12x1.52 2.13x1.75 2.37x1.76 3.25x2.12 3.25x2.12 3.25x2.12 4.25x3.25 4.25x3.25 4.33x3.25 4.33x3.25	777777777777777777777777777777777777777	2.50x1,25 2.50x1,25 2.50x1,25 3.00x1,50 3.00x1,50 3.00x1,75 3.00x1,75 3.75x3,00 3.75x3,75 3.75x2,25 4.50x2,68 4.50x2,68 4.60x2,68 4.60x2,68	3.00x2.50 3.00x2.50 3.75x2.75 3.75x2.75 3.75x2.25 3.75x2.25 3.75x3.48 3.75x3.48 4.50x3.48	shedig sh	Zon Zon Zon Zon Zon Zon Zon Zon Zon Zon	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	500 520 625 635 885 906 306 306 1195 1925 2400 2400 9000 9000		28 /4 28 /4 28 /4 33 /4 33 /4 33 /4 36 /4 48 /4 48 /4 47 /4 47 /47	30 A 30 A 30 A 30 A 30 A 30 A 47 A 47 A 49 A 49 A 50 A 80 A 80 A 74 H 74 H	3 3 3 3 3 3 3 3 3 3 9 0 1 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
5 5 5 5 6		SA SA SA SA SA WM	HG HG HG HG HG	AI AI AI AI AI AI	132 154 132 154 132 154 171 171	1.80x5.6; 1.80x6.2; 1.50x5.6; 1.60x5.6; 1.60x5.6; 1.60x5.6; 2.00x5.8; 2.00x5.8;	5 5 5 5 5 5	3135 3135 3135 3135 3135 3135 3140 3140	14 14 14 14 14 14 14 14	147 147 147 147 147 147 173 173	3140 3140 3140 3140 3140 3140 4140 4140	******	3.00x2.37 3.00x2.37 3.00x2.37 3.00x2.37 3.00x2.37 3.75x2.00 3.75x2.00	577997	3.75x4.12 3.75x4.12 3.75x4.12 3.75x4.12 3.75x4.12 3.75x4.12 4.25x3.25 4.25x3.25	3.75x4.50 3.75x4.50 3.75x4.50 3.75x4.50 3.75x4.50 4.25x3.25	acg acg acg acg acg	Zen Zen(2) Zen(2) Zen(2) Zen(2) Zen(3) Zen(4)	M M M M M M M M M M M M M M M M M M M	2508 2700 3000 3200 4000 4300 6200 8400	24 24 24 24 24 24 43 43	48 46 46 46 46 68 88	78 78 94 94 111 111 83/4		
	N N N		HG HG	ACI ACI ACI	41.0	7 .865x3.1 7 .865x3.1	5 3	DFS DFS DFS DFS	6 6	31 31 31 31	DFS DFS DFS	7 7 7	2.31x1.44 2.31x1.44 2.31x1.44 2.31x1.44	4	2,69x1.19 2.69x1.19 2.69x1.19 2.69x1.19	2.78x1.63 2.78x1.63	acdf acdf acdf acdf	R-P R-P R-P	144 144 144 144 144	813 504 563	2014 2056 2056 2056	3014 3014 3014	391/6 391/6 391/6		2
0	N N N N N N		HG HG HG HG HG	Alt Ala Alt Ala Ala Ala Ala	21 25 26 26 36 40 40 44	.750x2.8 .875x2.9 .875x2.9 .875x2.9 1.00x3.5 1.12x3.4 1.12x3.4	2 3 2 3 2 3 2 3 4 3 4 3	3140 1035 1035 1035 1040 1040 1040 3140	6 A 7 7 7 7 8 8 8 8 8	29 29 40 40 40	Stet Stet Stet Stet Stet Stet Stet Stet	N N N	1.78x1.12 1.98x1.21 1.98x1.21 1.98x1.21 1.98x1.51 1.98x1.51 1.98x1.51 2.24x1.61	5 7 5 7 6 7 0 7	1.06x1.62 2.49x1.53 2.49x1.53 2.49x1.53 2.49x1.74 2.49x1.74 2.49x1.74	2.49x1.18 2.49x1.18 2.49x1.18 2.49x1.18 2.49x1.18 2.49x1.18	acer acer acer	Zan Zan Zan Zan Zan Zan Zan Zan	134	456 626 626 628 850 850 850 1232	26 点 26 点 26 点	20 U	46-5		
5 15 15 15 15 15 15 15 15 15 15 15 15 15	EEEEEBEEEEEBBOO	CMT CMT CMT CMT CMT Spec Spec Spec Spec Spec Spec Spec Spec	HG HG HG HG Ch Ch Ch HG	Alt	39. 33. 22. 36. 36. 22. 39.	2 .859x2.7 0 .859x2.8 0 .859x2.8 0 .859x2.7 0 1.13x2.7 0 8.59x2.7 2 .859x2.7 8 .859x2.7 8 .859x2.6 1.13x3.6 0 1.13x3.6	5 4 4 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	MS MS MS MS MS MS MS MS MS MS MS MS	7.93; 7.93; 7.87; 7.87; 9.00 9.00 8.7; 7.93 7.81; 8.00 7.8 9.00 8.94 8.75	7 30.1 5 32.4 6 32.6 0 32.6 0 32.6 0 32.6 7 32.6 2 30.1 0 36.3 8 34.6 0 32.6 0 52.6	DFS		2.06x1.0 2.00x1.0 2.12x1.2 2.12x1.2 2.19x1.1 2.19x1.1 2.06x1.0 2.12x1.0 2.12x1.0 2.12x1.0 2.11x1.3 2.31x1.3 2.31x1.3	0 4 4 2 4 3 5 3 5 7 4 7 4 4 7 6 6 4 7 6 6 6 6 7 6 7 6 7 6	2.50x1.8i 2.50x1.8i 2.50x1.8i 2.70x2.0i 2.70x2.0i 2.70x2.0i 2.50x1.7i 2.50x1.5i 2.50x1.5i 2.70x1.8i 3.00x1.7i 3.00x1.7i	3 2.50x1.2/3 2.50x1.2/3 2.50x1.2/3 2.50x1.2/3 2.70x1.6/3 3.00x1.7/3 2.50x1.5/6 2.50x1.5/6 2.50x2.9 2.300x2.9 2 3.00x2.9 2 3.00x2.9	acdg acdg acdg acdg acdg acdg acdg acdg	Zen Zen Zen Zen Zen Zen Car Car Car Car Car	154 154 154 154 154 154 154 154 154 154	532 540 560 560 731 1050 1100	225 24, 24, 24, 24,	30 35 35 33 33 37 40 40 41	-	4 4 4 4 4 4 3 4 4 3 4 4 3 4 3 4 3 4 3 4	
15 15 15 15 15		CI CI NCI NCI NCI NCI	HO	AI AI AI AI	163 153 153 165 176 186	1.49x5. 1.49x5. 2.00x5. 2.00x5.	37 4 75 5 75 5 75 5	3135 3135 3138 3138	16 16 16 16 16	244 244 244 276 276 276 276	414 414 414 414 414 414	C Y O R O R O R O R	3.00x3.5 3.00x3.5 3.37x3.1 4.00x5.6 4.00x5.6 4.00x5.6	50 4 18 5 00 7 00 7	3.28x3.8 3.26x3.8 4.00x3.6 4.50x3.7 4.50x3.7 4.50x3.7 4.50x3.7	11 8.25x4.5 12 4.00x4.5 15 4.50x5.5 15 4.50x5.5	0 acdfg 0 acdfg 0 abcdfg 10 abcdfg 10 abcdfg	Zen((i) 2 (i) 2 (i) 2 (i) 2 (i) 2	230 320 450 1100 1120 820	0 61 0 51 0 51	491 6 513 6 86 85 56 56 58	97 97 97 95 96 72 72	800	

For abbreviations, see pages 150 and 151

AMERICAN GASOLINE

1				MAXIP BRAKE at Specifie	MUM E Hp.	3									VAL	VES				
	ENGINE MAKE		of Cylinders. d Strake (In.)			ment (Cu.	Parile	ue at) with or aries	TI	per Half ylinders		Material	Max. I Diam (In	Head leter	Min. Diam (Is	Port setar s.)	Li (li	ift n.)	Ste Diam (Ir	neter
Carl months	AND MODEL	Designed for	Number of Cyli Bers and Strek	With Bare Engine	With Standard Accessifies	Pisten Displacement	Compression	Maximum Torque R.P.M. (Lb. Ft.) w without Accessorie	Cylinder Liners	Crankcase—Upper Integral with Cylind	Arrangement	(S.A.E. No.)	Intake	Exhaust	Intake	Exhauet	Intake	Exhaust	Intake	Exhaust
1 2 3 4 5 6 7 8 9 10 11 2 11 3 14 5 16 7 18 19 2 2 1 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3	Continental N-42 Y-68 Y-408 Y-408 Y-409 Y-409 Y-412 Y-412 F-124 G-134 G-134 G-134 G-135 F-446 G-157 F-146 G-157 G-	Indind Indin't Tributed Indin't Tributed Indin't Tributed Indin't Indi	4 2 1 2 3 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	52 - 3000 43 - 2400 56 - 3000 54 - 2000 54 - 2400 89 - 3000 61 - 2400 70 - 3000 72 - 3000 78 - 2200 89 - 2000 81 - 2200 81 - 2200		62.0 68.7 90.9 90.9 111.7 1123.7 134.0 139.6 139	4.76 4.70 4.20 6.40 4.70 6.10	43-1600 (BE) 47-1400 (BE) 17-1400 (BE) 17-1400 (BE) 17-1400 (BE) 17-1400 (BE) 18-1400 (BE) 18-1400 (BE) 18-1400 (BE) 18-1400 (BE) 18-1400 (BE) 19-1400 (BE) 18-1400 (BE) 18-14	N N N N N N N N N N N N N N N N N N N			XCR Aus	1.51 1.51 1.76 1.76 1.76 1.76 1.76 1.78 1.89 2.01 1.89 2.01 2.14 2.14 2.14 2.14 2.14	1.45 1.48 1.32 1.32 1.32 1.32 1.51 1.51 1.51 1.51 1.51 1.64 1.64 1.64 1.64 1.64 1.87	1.37 1.10 1.37 1.50 1.50 1.50 1.37 1.37 1.37 1.37 1.62 1.62 1.62 1.75 1.75 1.75 1.75 1.75 1.75 1.75 1.75	.875 .875 .875 .875 .875 .875 .875 .875	.296 .298 .296 .296 .281 .312 .281 .312 .281 .312 .281 .343 .343 .343 .343 .343 .343 .343 .34	187 281 281 281 281 281 281 281 312 281 312 281 312 281 281 343 343 343 343 343 359 359 359 359 359 359 359 359 359 35	.312 .314 .314 .314 .314 .341 .341 .341 .341	311 311 311 313 333 334 333 333 333 333
45 48 47 48 48 80 51 52	T-140 T-164, T-165 T-132, TX-152, TX-152 T-150, TX-150, T-184, TX-154 T-160	T T T T T T T T T T T T T T T T T T T	8-314x414 6-314x414 6-314x414 6-314x414 6-314x414 6-314x414	96 3000 102-3600 94 3200 94-3200 109-3600 114-3500 122 3200 128-3000	91-3200 98-3200 106-3200	217.8 230.2 230.2 230.2 238.6 250.6 306.0 331.3	6.00 6.70 6.70	172-1200 (BE) 187-1200 (BE) 186-1200 (BE) 186-1200 (BE) 192-1200 (BE) 204-1200 (BE) 270-1200 (BE)	N N N N N N N N N N N N N N N N N N N	in in in in in in		SH SH SH SH SH(x) SH(x) SH(x)	1.53 1.53 1.53 1.53 1.72 1.72 1.94 1.94	1.41 1.41 1.41 1.41 1.50	1.41 1.41 1.41 1.50 1.50	1.28 1.28 1.28 1.28 1.37 1.37	.379 .364 .364 .334 .379 .379	.379 .334 .364 .354 .379 .379 .379	.340 .340 .340 .340 .340 .340 .371	.34 .34 .34 .34 .43 .43
53 54 55 56 57 58 50 60 61 62	Ford BANK TA-188 Ford PATE BANK TA-188 Ford PATE BANK TA-188 BANK	B T T T M.1 M.1 M.1 M.1	8-31-44.4 8-3-3x4.4 8-31-x45-4 8-31-x45-4 8-3-3x4.4 8-3-4x35-6 8-3-4x35-6 8-3-4x4-6	104 3000 95-3300 100 3800 145-3600 38 2400 86-2400 94-2800 117-2400 110 3400	86-3000 87-3100 90-3500 127-3300 36-2400 77-2400 92-2400 91-2800 112-2400 100-3150	254.0 226.0 239.0 337.0 119.7 226.0 254.0 239.0 337.0 254.0	6.8 6.8 6.4 6.2 6.8 6.8	212-1200 (BE) 180-1200 (BE) 180-2000 (BE) 255-1800 (BE) 93-1500 (BE) 183-1500 (BE) 188-1900 (BE) 259-2000 (BE) 212-1290 (BE)	****	in in in in in in		Nic Nic Nic CNS CNS CNS CNS HFA Nic	1.65 1.51 1.80 1.51 1.85 1.65 1.61 1.80 1.65	1.81 1.51 1.51 1.51 1.20 1.51 1.51 1.51		1.34 1.34 1.34	.336 .292 .357	.350 .350 .307 .380 .307 .335 .335 .292 .340 .350	.341 .341 .341 .310 .341 .341 .341 .341	.34 .34 .34 .31 .34 .34 .34
63 64 65 67 88 89 70	G. M. C. 228 248 270 318 380 429	T, Te, Ind	4 3 3 3 4 6 3 3 3 4 6 3 3 4 6 3 4 6 4 4 6 4 4 6 4 4 6 4 4 7	96 3200 110 3600 120 3600 136 3400 150 3200 177 3200 190 3000	113-3200 127-3000	228.0 248.5 269.5 308.2 360.8	6.75 6.75 6.75 6.50 6.50	100-1200 (BE) 178-1200 (BE) 95-1000 (BE) 212-1600 (BE) 245-800 (BE) 209-800 (BE) 337-900 (BE) 415-900 (BE)		in in in Se Se Se Se	1 1 1 1 1 1 1 1 1 1	Sil Aus Aus Sil Sil Sil	1.86 1.84 1.64 1.64 2.00 2.00 2.00 2.00	1.46 1.41 1.86 1.56	1.41 1.63 1.63 1.75	1.16 1.16 1.86 1.37 1.37	.395 .395 .403 .403 .462	.375 .380 .380 .386 .386 .386 .481	.375 .341 .341 .341 .372 .372 .372 .372	.43
71 72 73 74 75 76 77 70 90 81 92 93 94 95 86 87 88 86	Gray Marine	Hell Hell Hell Hell Hell Hell Hell Hell	4-2-383-3-383-383-383-383-383-383-383-383		16-1800 30-2000 42-1800 73-2400 63-2400 56-3000 63-3000 102-3200 124-3200 155-3400 155-3400 155-3400 155-3400 112-3800	89 91 112.0 162 226 244 330 140.0 162 226 244 330 427 330 427 91 140.0	6.07 7.46 6.00 6.75 6.22 6.00 6.70 7.00 6.75 7.60 7.25 6.73 7.25 7.45	476-1400 (EA)				Sill Sill Sill Sill Sill Sill Sill Sill	1.64	1.02 1.02 1.02 1.33 1.33 1.42 1.51 1.33 1.33 1.42 1.61 1.64 1.51	1.00 1.00 1.00 1.37 1.37 1.50 1.62 1.37 1.50 1.62	1 .875 1 .800 1 .18 1 .18 1 .31 1 .37 1 .18 1 .37 1 .18 1 .37 1 .18 1 .37 1 .5 1 .37 1 .63 3 .875	. 284 . 284 . 284 . 331 . 284 . 311 . 339 . 330 . 331 . 311 . 357 . 354 . 359 . 284 . 330 . 331	.284 .284 .331 .284 .311 .339 .330 .331 .311 .367 .354 .359 .354 .359 .331 .311	.314 .314 .313 .340 .340 .341 .340 .349 .404 .434 .434 .341 .340 .340	.31 .31 .36 .34 .33 .40 .33 .34 .40 .43 .43 .43 .43 .43

For abbreviations, see pages 150 and 151

ENGINES—Continued

The color of the	N	VA	LVE	3			PISTO	NS	8	CONN	ECTIF ODS	eG			CRANK	CSH	MFT			CARB	U- OR	2	DIM	FRAL	NS	,	1
N	The color of the	8	ente		1,190		Hag.	•	per Piston			2		1	Crank- Pin	8	IAIN BEA	RINGS				Son (Lb.)	-	(in.)	-		
N	N			1	-		Ples,	d Len	Hings (1	E.)			7.		Diamet Length	er and				100				10	
N HG Cl 703x2.06 3 1030 5% DFS N 1.50x1.18 3 1.78x1.37 1.78x1.78 acdgt 1 280 28 221 25% 5 N HG Cl 703x2.44 3 1030 5% DFS N 1.50x1.18 3 1.78x1.37 1.78x1.78 acdgt 1 285 28 221 25% 5 N HG Cl 703x2.45 3 1030 5% DFS N 1.50x1.18 3 1.78x1.37 1.78x1.78 acdgt 1 285 28 221 25% 5 N HG Cl 703x2.45 3 1030 5% DFS N 1.50x1.18 3 1.78x1.28 1.78x1.88 acdgt 1 285 28 222 25% 5 N HG Cl 703x2.45 3 1030 5% DFS N 1.50x1.18 3 1.78x1.28 1.78x1.88 acdgt 1 285 28 222 25% 5 N HG Cl 703x2.75 2	N	Branch Has	Inserts Use	(S.A.E. No.		Material	Weight with Bushings (C	Piston Pin- Diameter at (In.)		Material	20	Weight with and Cap (O.	Material		100	Number	Frent	2	Oil Present	Mako	Size	Engine Wel	Width	Height	Length	Cluich Heur	
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5 Be MCS HG Aist 16 .730c2.85 3 CMS 7 20.6 CAS Y 2.208c1.12 3 2.288c1.00 2.288c1.00 acdg Maß 5,6 240 29.6 29.2 29.4 8 5 E MCS HG Aist 20 .850c2.92 4 CMS 8,6 29 CAS Y 2.208c1.20 4 2.278c1.14 2.278c1.37 acdg Hei 1,4 558 21 30.2 37.6 3,4 6 Bo MCS HG Aist 39, 500c2.85 4 CMS 7 19 CAS Y 2.30x1.20 4 2.278c1.14 2.278c1.37 acdg Hei 1,4 568 21 30.2 37.6 3,4 6 Bo MCS HG Aist 131/4 7.00c2.85 4 CMS 7 19 CAS Y 2.30x1.20 4 2.278c1.14 2.278c1.37 acdg Hei 1,4 686 21 30.2 37.8 3,4 6 Bo MCS HG Aist 131/4 7.00c2.85 4 CMS 7 19 CAS Y 2.14x1.75 3 2.00c1.30 2.20x1.37 acdg Hei 1,4 686 21 30.2 37.8 3,4 6 Bo MCS HG Aist 29 .800c2.85 4 CMS 7 19 CAS Y 2.14x1.75 3 2.00c1.30 2.20x1.37 acdg Hei 1,4 686 21 30.2 37.8 3,4 6 Bo MCS HG Aist 29 .800c2.85 4 CMS 7 19 CAS Y 2.14x1.75 3 2.00c1.30 2.20x1.37 acdg Hei 1,4 686 27 30.2 37.8 3,4 6 Bo MCS HG Aist 29 .800c2.85 4 CMS 7 19 CAS Y 2.44x1.75 3 2.00c1.30 2.20x1.37 acdg Hei 1,4 686 27 3.2 3,4 6 Bo MCS HG Aist 29 .800c2.85 20 .800c3.2 3 2.80c3.2 3 2.80c3.2 30c4.2 3			Y	Nir	1	AI	18			1040	7	74				-	1			Op	1	*	34			4	
Hear	0 Y Nir HG AI 18 .889x3.12 4 1040 7 74 1045 Y 1.98x1.00 3 2.25x1.22 2.25x1.80 ac Op 136 M 34 1856 18 4	1)	NEEEEEE	Ent Ent Ent Ent Ent	HG HG HG HG	AI AI AI AI AI	37.5 39 40 49 80 68 71	.990x3.2 .990x3.2 1.12x3.3 1.12x3.6 1.25x3.7	5 4 8 4 3 4	1141 1141 1141 1340 1340 1340	954	35 35 51	1048 1046 1948 5046 5046 5048	*****	2.62x1.7 2.62x1.7	5 7	2.76x2.28 2.76x2.28 3.00x2.37	2.75x2.3 2.75x2.3 3.00x2.5	abodfg abodfg abodfg abodfg abodfg abodfg	Zen Zen Zen Hol Hol Zen Zen	11. 11. 13. 13.	9	26 227 227 324 324 304 304	345/ 305/ 41/ 445/ 445/ 445/ 415/ 415/	41 41 41 40 40 40 40	3 3 3 3 3 3	
8 E WGS HG Aist 17 7,830c.29 4 CMS 8/4 29 CAS Y 2.30cl.20 4 2.87cl.17 acdg Hel 154 866 21 30.2 37.8 3,4 8 8 8 MCS HG Aist 28 80c.29 2 4 CMS 8/4 2.80cl.20 4 2.87cl.17 acdg Hel 154 866 21 30.2 37.8 3,4 8 8 8 MCS HG Aist 28 8.80c.29 3 CMS 8/4 2.80c.29 3 CAS Y 2.30cl.20 4 2.87cl.17 acdg Hel 154 866 21 30.2 37.8 3,4 8 8 8 MCS HG Aist 133/4 750c.28 4 CMS 8/4 2.80c.29 3 CAS Y 2.40c.29 3 2.80c.18 2.80c.20 acdg Hel 154 866 21 30.2 37.8 3,4 8 8 MCS HG Aist 28 8.80c.29 3 MS 8.2 23 3 CAS Y 2.40c.28 3 2.80c.18 2.80c.20 acdg Hel 154 866 21 30.2 37.8 3,4 8 8 MCS HG Aist 28 8.80c.20 3 MS 8/4 2.30c.140 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30c.140 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 2.30cl.40 4 2.87cl.18 acd Hel 156 866 21 30.2 37.8 3,4 MS 8/4 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	0 Y Nir HG Al 18 .889x3.12 4 1040 7 74 1045 Y 1.99x1.00 3 2.28x1.22 2.29x1.80 ac Op 116 49 34 1816 19 4 0 N HG Al 37.5 .99x3.20 4 1141 7 35 1046 Y 2.31x1.44 4 2.28x1.45 2.78x1.73 abcdig Zan 156 22 3456 41 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	h) h) h) h) k) k) k) k) k) h) h) h)			HG HG HG HG HG HG HG HG HG HG	AI	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	.703x2.4 .708x2.7 .850x2.8 .850x2.1 .10x3.4 .850x2.1 .850x2.1 .10x3.3 1.25x3.1 .10x3.3 .703x2.4 .850x2.1 .850x2.1 .850x2.1 .850x2.1 .850x2.1 .850x2.1 .850x2.1 .850x2.1 .850x2.1	10 4 11 4 12 4 13 5 14 4 16 4 17 4 18 5 18 5 18 5 18 5 18 5 18 5 18 5 18 5	C\$ 1030 C\$ C\$ C	555 557 7 85 85 7 7 85 85 85 85 85 85 7 7 7		1045 1045 1045 1046 1046 1045 1045 1046 1046 1046 1046 1046 1046 1046 1046	*********	2.12x1.3	11 3 3 1 1 4 1 7 4 1 8 7 1 7 1 8 7 1 1 1 1 1 1 1 1 1 1 1 1	1.78x8.7/ 1.78x1.4/ 2.28x1.8/ 2.28x1.7/ 2.37x2.0/ 2.28x1.7/ 2.28x1.8/ 2.28x1.7/ 2.37x2.0/ 2.28x1.7/ 2.37x2.0/ 2.37x2.0/ 2.37x2.0/ 2.37x2.0/ 2.25x1.8/ 2.25x1.7/ 2.37x2.0/ 2.25x1.8/ 2.25x1.8/ 2.25x1.8/ 2.25x1.8/ 2.25x1.8/	1.75x1.3 1.75x1.3 2.25x1.1 2.25x1.2 2.37x1.4 2.25x1.3 2.25x1.3 2.25x1.3 2.25x1.3 2.25x1.4	8 acdr 9 acdr 9 acdr 10 acdr	Zen Zen Zen Zen Zen Zen Zen Zen Zen Str Str Zen Zen Zen Zen Zen	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	98 98 82 107	5 10) 5 199 5 23- 0 24, 0 21, 5 19, 5 19, 5 21, 0 24, 0 25, 5 24, 0 25, 5 17, 5 21,	221-1-221-221-1-22	38/ 42/ 43/ 48/ 48/ 48/ 48/ 48/ 48/ 48/ 48/ 48/ 48		

For abbreviations, see pages 150 and 151
For Directory of the Manufacturers listed above, see page 63.

AMERICAN GASOLINE

				MAXII BRAKI at Snecifie	MUM E Hp. d R.P.M.	r. In.)									VAL	VES				
	ENGINE MAKE AND		dinders, ke (ln.)	Engine		Displacement (Cu.	Ratio	t.) with or series	-	Upper Half Cylinders		Material	Max. Diam (In	ater	Min. Diam (Ir	Port eter	(le	ifz m.)	Ste Diam (In	neter
	MODEL.	Designed for	Number of Cylind Bore and Stroke (With Bare En	With Standard Accessories	Pisten Displac	Compression	Maximum Torque a R.P.M. (Lb. Ft.) wi without Accessaries	Cylinder Linera	Grankcase U	Arrangement	(S.A.E. No.)	Intake	Exhaust	Intake	Exhaust	Intake	Exhaust	Intako	Exhaust
0	Gray Marine, Cent. Phantom 5-128 Fireball 4-80	OW O	6-3-1245 4-2-1231 4-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245 6-3-1245	# # # # # # # # # # # # # # # # # # #	125-3800 50-4000 90-4000 140-4000 65-4600 190-5000 75-3600 100-3400 115-3600 150-3400	244 91 162 244 244 91 244 162.0 226.0 244.0 330.0	7.70		N N N N N N N N N N N N N N N N N N N	in in in in in in in		511 511 511 511 511 511 511 511 511	1.70 1.20 1.64 1.70 1.70 1.33 1.70 1.64 1.51 1.70	1.42 1.02 1.45 1.58 1.58 1.23 1.58 1.45 1.33 1.42 1.51	1.43 1.43 1.16 1.56 1.37	1.43	.380 .380 .284 .380 .331	.311 .284 .331 .360 .360 .284 .360 .331 .311 .311	.339 .314 .340 .339 .339 .313 .339 .340 .340 .339 .403	.34 .33 .31 .37 .31 .37 .31 .33 .34
	Defender 2296-87	M	8-41-418 8-41-418 8-41-418 8-41-418 8-41-418 8-51-418 8-51-418 8-51-418 8-51-417 8-51-417 12-51-417 12-51-417 12-51-417 12-51-417 12-51-417	122-2800 140-2600 157-2800 180-2500 208-2200 220-2200 235-2200 245-2100 286-2100	107-2900 122-2600 136-2600 159-2500 193-2200 200-2200 215-2200 280-1800 252-2100 278-2100 605-2100 600-2100	425.0 477.1 477.1 504.0 779.0 779.0 856.3 934.8 1090.0 997.8 2181.0 2181.0	6.50 6.00 6.00 5.60	280-1000 (BE) 240-1000 (BE) 340-1600 (BE) 425-1600 (BE) 840-1500 (BE) 640-1500 (BE) 660-1600 (BE) 760-1400 (BE) 965-1200 (BE)	***************************************	In I		2112 2112 2112 2112 2112 2112 2112 211	2.28 2.28 2.18 2.15 2.63 2.63 2.62 2.87 2.87 2.87 2.87 2.87 2.87 2.87	2.38 2.38 2.37 2.37 2.37	2.37 2.37 2.82 2.82 2.82 2.82	2.02 2.02 2.02 2.02 2.02	.482 .482 .482 .547 .547	.421 .450 .450 .482 .482 .482 .547 .547 .482 .482 .482 .482 .482	.435 .435 .435 .497 .497 .497 .497 .497 .497 .497 .497	.43 .43 .43 .82 .82 .82 .52 .52 .52 .82 .82
	Herusian S.K.S. S.K.S. S.K.S. S.	M.Tr. Ind M.Tr. Ind M.Tr. Ind M.Tr. Ind M.Tr. Ind M.Tr. Ind M.Tr. Ind T.Tr. M. Ind	2-2-2-2-2 2-3-2-2-2-2-2-2-2-2-2-2-2-2-2-	180-2800 137-2400 143-2400 146-2400 154-2400 180-2800 179-2000 202-2000 207-2000	#.J. 2308 11-2008 11-2008 21-3808 21-3808 24-3208 44-2308 57-2308 57-2308 68-3208 77-3208 68-3208 77-3208 68-3208 77-3208 68-3208 77-3208 111-3208 111-2808	38.0 56.3 56.8 56.8 113.0	6.00 6.50 8.50 6.10 6.10 6.50 6.70 6.50 6.50 6.50 6.50 6.50 6.50 6.50 6.5	29-1200 (SE) 38-1100 (BE) 48-1100 (BE) 48-1100 (BE) 48-1100 (BE) 131-1800 (BE) 121-1400 (BE) 121-1400 (BE) 131-1400 (BE) 131-1400 (BE) 131-1400 (BE) 132-1300 (BE)		in i		Aus Aus Aus Aus Aus Aus 2112N 2112N Aus Aus Aus Aus Aus Aus Aus Aus Aus Aus	1.30 1.48 1.48 1.30 1.30 1.48 1.68 1.68 1.68 1.68 1.68 1.68 1.68 1.6	1.05 1.35 1.56 1.56 1.56 1.39 1.39 1.39 1.39 1.56 1.56 1.56 1.56 2.00 2.00 2.00 2.00 2.00 2.31	1.125 1.25 1.125 1.125 1.25 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.5	.879 1.12 1.12 1.13 1.37 1.37 1.37 1.37 1.37 1.37 1.37	.200 .250 .250 .200 .250 .250 .356 .356 .356 .356 .356 .356 .356 .356	.290 .250 .250 .250 .250 .250 .356 .356 .311 .311 .311 .313 .356 .388 .388 .388 .388 .388 .388 .388 .442 .468 .468 .468	.248 .310 .310 .248 .310 .373 .373 .373 .373 .373 .373 .373 .37	.24 .31 .31 .37 .37 .37 .37 .37 .37 .37 .37 .37 .37
-	International U-1 U-2A U-4 U-6 U-9 SD-20 SD-20 SD-28 RD-65 RD-450	Tr, Ind Tr, Ind Tr, Ind Tr, Ind Tr, Ind Tr Tr Tr Tr	4-25 4234 4-3444 4-374554 4-4.4x556 6-3 7x316 6-3 7x4 6-4 7x4 6-4 7x4 6-4 7x4 6-4 7x4 6-4 7x4	16.4-2500 25.8-1800 33.5-1800 43-1500 56.5-1500 100-3600 108-3600 108-3600 144-3200 15J-3200 162-3000	90-3600 93-3400 88.6-2800 128-2850	220.5 240.3 269.1 372.1	6.50 6.06 5.90 5.66 5.40 6.50 6.30 6.30	30-1490 (EA) 82-1200 (EA) 108-1250 (EA) 102-900 (EA) 229-950 (EA) 107-1200 (EA) 216-1000 (EA) 280-1000 (EA) 314-1000 (EA)	N WOODN NDDOD	in in in in in in in in in		CNS CNS CNS CNS CNS XCR XCR XCR Sil Sil	1.09 1.34 1.50 1.81 2.09 1.66 1.66 2.25 2.25 2.25	.91 1.16 1.37 1.86 1.91 1.52 1.52 1.52 1.55	.98 1.19 1.34 1.59 1.25 1.25 1.50 2.00	.79 1.90 1.22 1.44 1.00 1.19 1.31 1.31	.222 .261 .343 .438 .463 .398 .398 .385 .450 .450	.222 .261 .343 .438 .489 .398 .398 .365 .450 .450	.310 .341 .341 .372 .402 .392 .372 .342 .434 .434	31.34.33.33.34.44.44.44
	Jacobs 0-241-U 0-380-U	M T,B,M	4-45-ja4 6-45-ja4	100-2800 150-2800	********	241.0 361.0	6.50 6.50	205-1700 (BE) 310-1700 (BE)	D	in in	1	Sil	2.00	1.80	1.87	1.63	.500	.500	.433	.4
	Kormath Cub Jose Jose Prince Rover Mate Fare Raider-5 Rai 1er-12 Screwball	M M M M M M M M M M M M M M M M M M M	4-23-43 4-33-445-6 4-33-445-6 6-33-445-6 6-51-5-6 6-51-46 12-51-48 1-23-425-6		95-3600 122-3000 155-3000 200-2400 250-2400 550-2400	221.0 320.0 404.0 678.0 779.0	6.48 6.48 6.50 6.50 6.50 5.70 6.00 5.70	40-1700 (EA) 106-2200 (EA) 106-2290 (EA) 233-2000 (EA) 490-1000 (EA) 620-2200 (EA) 1070-1400 (EA) 9-2700 (EA)	NN	In In In In In So So Se In		SII CNS CNS CNS Tun CNS CNS	1.25 1.53 1.53 1.87 1.84 2.06 2.62 1.93 1.93	1.48 1.48 1.87 1.82 1.87 2.37 1.93	1.34 1.34 1.81 1.62 1.81 2.37 1.76	1.62	.359 .281 .378 .500 .437 .375	.250 .359 .350 .281 .376 .500 .375 .375 .375	.310 .373 .373 .310 .373 .373 .437 .437	.31 .32 .33 .34 .44 .44 .44
NAME AND ADDRESS OF THE OWNER, WHEN	Mate Farer Raider-8 Rai fer-12 Screwball-1 Screwball-2 Screwball-4-26 Screwball-4-26 Screwball-4-8-E Screwball-8-E Screwball-8-E	M.Ind M.Ind M.Ind M.Ind M.Ind M.Ind M.Ind	1 25 x25 2 23 x25 4 2 x25 4 3 x4 8 3 x35 8 3 x45		5 3400 10 3400 20 3200 50 3800 140 3200	44.0 133.0 239.0	6.00	100-1400 (EA)	222222	In In In Se In	14444	CNS CNS CNS CNS	1.17 1.31 1.51 1.80	1.31	1.12	.921 1.11 1.3 1.3	.250	.250 .225 .250 .292	.313 .312 .341 .341	.3.3

For abbreviations, see pages 150 and 151

ENGINES—Continued

٧	ALVE	ES			PISTO	NS	-	CONR	ECTI ODS	NG		_	CRANI	(8)4	AFT			RETO	U- OR	(18)	DIM	ENSIG	L	
_	South	-	-Туре		Hings,	6	per Pisten			in the second		Cesed	Grank- Pin	8	MAIN BEA	RINGS				without gnition (L)	-	(416.)	_	
(dam)	Used?	Material . No.)	Drive		with Pine, ps (Oz.)	Pin- er and Les	of Rings		to Center (in.)	with Bush p (Oz.)		Balance	er and (in.)		Diamet Length	er and t (fn.)	Pressure to-			Weight w				1
	Inserts	(S.A.E.	Camshaft	Materia	Weight	Platen P Diamete (In.)	Number	Meteria	Conter 1	Weight wand Cap	Materia	Counter	Diameter Length (Ir	Number	Frent	1	Oil Pres	Make	Size	Engine	Width	Height	Cangill	Clutch (8.A.E.
5 1) 5 5 5 1) 5 5 1) 5 1) 5 1)	N N N N N N N N N N N N N N N N N N N		HG HG HG HG HG HG	AI AI AI AI AI AI AI AI		.850x2.87 .703x2.43 .850x2.86 .859x2.87 .859x2.87 .703x2.43 .871x2.92 .859x2.88 .859x2.81 .859x2.87 1.10x3.43	4 3 4 4 4 4 5	CS CS CS CS CS CS CS 1035 1036 1035	856 554 7 856 856 556 856 7 7		1045 1045 1045 1045 1045 1045 1045 1045	Y N N Y Y N Y	2.12x1.37 1.5x1.18 1.93x1.31 2.12x1.37 2.12x1.37 1.5 1x1.18 2.12x1.37 1.03x1.31 2.06x1.31 2.12x1.37 2.25x1.56	H	2.37x2.06 1.75x1.78 2.25x1.00 2.37x2.06 2.37x2.06 1.75x1.78 2.37x2.06 2.25x1.80 2.25x1.73 2.37x2.06 2.62x2.15	2.37x1.43 1.75x1.37 2.25x1.18 2.37x1.43 2.37x1.43 1.75x1.37 2.25x1.18 2.25x1.28 2.37x1.43 2.62x1.56	acdr acdr acdr acdr acdr acdr acdr acdr	Zon Zon Zon Zon Zon Zon Zon Zon Zon Zon	NAME OF THE PERSON OF THE PERS	790 365 500 790 790 790 495 645 790 1000	25 /s 17% 21 /s 25 /s 17% 27 /s 20 /s 21 /s 20 /s 21 /s 20 /s 21 /s 20 /s 21 /s 20 /s 21 /s 20 /s 21 /s 22 /s 23 /s 24 /s 25 /s 26 /s 27 /s 28 /s 27 /s 28 /	231/4 19 /4 22 /4 23 /4 25 /4 27 /4 27 /4 23 /4 23 /4 23 /4 23 /4	42点 20点 42点 42点 42点 37日 33 42点 42点 42点 42点 42点 42点	
	MARKERMANAMAN	CA CA 4140° 4140° 4140° 4140° 4140° 4140° 4140° CA CA	Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch Ch C	AI AI AI AI AI AI AI AI AI AI AI	82 58 83 74.4 96 101 101 116 132 120 106 128 128 123	1.12x3.74 1.12x3.98 1.12x3.98 1.12x3.98 1.37x4.20 1.37x4.44 1.37x4.64 1.37x4.93 1.37x4.93 1.37x4.94 1.37x4.94 1.37x4.94 1.37x4.94	0.60	AS AS 3135 3135 3135 3135 3140 3140 2140 AS AS 3140 3140 3140	11 11 11 11 11 11 12 12 12 11 11 11	104 104 91 79.1 104 104 107 157 157 117 2374 2374 2376	4140 4140 4142 4140 4140 4140 4140 4140	**********	2.62x2.00 2.62x2.00 2.62x2.00 2.75x2.44 2.75x2.44 2.75x2.43 3.00x2.43 3.00x2.43 3.00x2.43 3.00x2.45 3.00x2.45 3.00x2.45	778878777777777777777777777777777777777	3.00x1.50 3.00x1.46 3.00x1.46 3.25x2.19 3.25x2.19 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09 3.25x2.09	3.00x2.25 3.00x2.25 3.00x2.25 3.00x2.25 3.25x2.50 3.25x2.50 3.25x3.12 3.25x3.12 2.75x1.94 2.75x1.94 3.25x2.00 3.25x2.00	actiefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy acctefy	Zen Zen Zen Zen Zen Zen Zen Zen Zen Zen(2) Zen(2) Zen(2) Zen(2) Zen(4)	THE RESIDENCE AND A STATE OF THE PERSON NAMED IN COLUMN TWO IS NOT THE	1282* 1285* 1275 1788 1788 1970 2116 2138 1950* 3265* 2200* 4560* 3850* 4105*	84% 84% 86 A 86 A 84 A 54 A 20 20 20 28 25 43% 45 43%	18 % 20 % 20 % 22 22 22 444 6 445 6 445 6 50 14 826 80 14	82% 82% 53% 70点 71% 71% 60点 60点 90% 74点 108点 91点	2, 3 2, 3 2 1, 2 1, 2 1, 2, 0 1, 2, 0 1, 2, 0
00000000000000000000000000000000000000			HGG	CI C	28 29 5 19 19 21 19 28 29 5 405 21 17 24 40 5 40 5 60 63 5 60 60 60 60 60 60 60 60 60 60 60 60 60	.867×2.90 .753×2.56 .753×2.56 .867×2.33 .750×2.60 .750×2.60 .750×2.60 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.00×2.50 .1.12×3.44 .1.12×3.40 .1.12×3	333333344444444444444444444444444444444	3149 3149 3140 3140 3140 3140 3140 3140 1040 1040	86655668887777888889556668888777788888955666888877778888895566668889556666688895566666888955666668889556666688889556666688889556666688888955666668888889556666668888888955666666888888895566666688888888	15 21 21 18 15 21 37 27 37 28 28 28 28 28 37 37 37 37 37 37 37 37 37 37 37 37 37	1048 1045 4140 4140 4140 1045 4140 1046 4140 1046 CS2	Op Op Op Op Op Op	1.80x1.00 1.78x1.12 1.59x1.02 1.59x1.00 1.78x1.12 1.59x1.00 1.78x1.12 1.78x1.12 1.78x1.12 1.78x1.12 1.00x1.50 2.00x2.00 3.00x2.00	333666777777777777777777777777777777777	2.00x1.29 2.00x1.96 2.00x1.96 2.00x1.96 2.00x1.31 2.00x1.31 2.00x1.50 2.50x1.31 3.00x1.93	2.00x1.37 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.37 2.00x1.37 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.62 2.00x1.63 2.00x1	acg acg acg acg acg acg acg acg acg acg	Op O	00000000000000000000000000000000000000	131 270 179 179 179 285 283 470 440 440 440 440 440 440 440 190 005 605 605 820 1010 1195 1195 1195 1195 1195 1195 119	18 17 18 19 18 18 18 18 18 18 18 18 18 18 18 18 18	18 1 2 3 18 18 18 18 18 18 18 18 18 18 18 18 18	18 20 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	3,4,5 3,4,5 3,4,6 3,4,6 3,4,5 3,4,5
	NNNEEEEEEE	MA MA Dm Dm Dm Dm Dm	HG HG HG HG HG HG HG	CI CI CI CI AI AI AI AI	20 35 53 84 115 33 31 31	.898x2.19 .919x2.50 1.11x2.79 1.31x3.25 1.50x3.71 .875x2.95 .875x2.95 .919x2.95 1.11x3.80 1.11x3.80	44844444	1035 1040 1040 1040 1049 DFS DFS DFS DFS DFS	8 734 8 10 11 6 6 6 7 8 7 9	15 33 67 93 124 36 36 43 61 61	1046: 1046: 1046: 1046: 1046: C1046: C1046: C1046: Ste Ste Ste	N N N N	1.50x .76 1.79x1.19 2.29x1.23 2.50x1.72 3.00x1.97 2.38x1.10 2.38x1.10 2.12x1.41 2.75x1.38 2.75x1.38	3 4 4 4 7	1.62x1.08 2.12x1.37 2.50x1.49 2.75x1.58 3.25x1.67 2.75x1.38 2.70x1.12 3.25x1.34 3.25x1.34 3.25x1.34	3.25x1.87 2.75x1.95 2.70x1.23 3.25x1.81 3.25x1.84	abedfg abedfg abedfg abedfg abedfg abedfg	Own Zen Own Own Own Car Car Car Hol Hol	NAME OF STREET OF STREET	279° 478° 880° 955° 1230° 607 701 937 942 948	16 17 18 6 20 6 22 6 22 6 22 6 22 6 22 6 20 20	25 33 4 38 4 42 6 38 4 45 4 45 4 45 4	26 3 30 4 33 4 46 4 47 47 47 47 47	2 2 2 2
5	Bo Bo	AIB AIB	SG SG	AI AI	38.4 38.4	1.00x4.33 1.00x4.33	4	4140 4140	634	34.4 34.4	4340 4340		2.37x1.31 2.37x1.31	3 4	2.75x2.00 2.75x2.00	2.75x1.75 2.75x1.75	acdg	Zen Zen	134 134	330 425	323/g 323/g	26.6 26.6	27.8 33.8	3 3
	N N N N N N N N N N N N N N N N N N N		HG Ch Ch HG HG HG HG	CI AI AI AI AI AI AI AI AI AI AI	19 12 12 24 40 82 82 82 11.5	.087x2.18 .012x2.70 .012x2.70 .075x2.79 1.00x3.51 1.12x3.62 1.25x4.50 1.25x4.50	3 4 4 4 4 4	CS MS MS CS CS CS CS CS CS CS CS CS	514 9 A 9 A 7 8 9 11 11	38 51 80 184 184 13.5	CS 1010 1040 CS CS CS CS CS CNS CNS	N Y N N Y N	1.80x1.00 1.03x1.31 1.03x1.31 2.00x1.50 2.25x1.12 2.25x2.22 2.75x2.21 2.75x2.21	3 7 7 7 7 7	2.90x1.37 2.33x1.78 2.33x1.78 2.50x1.93 2.50x2.12 2.86x2.78 2.50x3.91 3.00x3.84	2.33x1.92 2.50x1.87 2.50x1.37 2.68x1.79 2.50x2.82 3.00x2.29	acdr acdr acdr acdr abcdgr acdefg abcdgr acdeg	Str Str Str Str Str Str Str(2) Zen(2) Str(4)	134 134 134 134 134 2 134 2	925	18 14 21 14 21 14 24 21 14 26 14 26 14 27 42 14	27% 20% 34 / 40%	29 Å 36 36 42 Å 6254 66 Å 69 ¼ 77 75 H	4-2-0
5	N N Be		SB HG HG HG HG	AL CI AI AI	11.5 6.5 13.5 20	.82x2.25 .75x2.82 .75x2.86 .85x3.12	4	3140 Ste CMS CMS	434 7 7 8 h	13.5 9.8			1.37x.870 1.50x1,50 2.14x1.71 2.40x2.21	3	2.50x1.50	1.50x2.80 2.90x1.97 2.88x2.20	acdeg acdg PS acdu	Hol	1	193 850 950	17 22 27%	23 32 34	28 25 27	8

For abbreviations, see pages 150 and 151

AMERICAN GASOLINE

-				MAXII BRAKI at Specifie	MUM E Hp.	r, (m.)									VAL	VES				
-	ENGINE MAKE		of Cylinders, d Streke (in.)	Engine		ement (Cu.	Paris	Forque at FL) with or cesories	8—Type	-Upper Half h Cylinders		Material	Max. Diam (In	Head noter n.)	Min. Dian	Port notor n.)	L (i	ift n.)	Ste Dian (In	neter n.)
	MODEL.	Designed for	Number of Cy Bore and Stre	With Bare En	With Standard Accessories	Piston Displacement	Compression F	Maximum Ton R.P.M. (Lb. F without Accoss	Cylinder Liners	Crankcase Up	Arrangement	Exhaust Head (S.A.E. No.)	Intake	Exhaust	Intake	Exhaunt	Intake	Exhaust	Intake	Exhauet
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Lathrop Standard Bandard Lathrop Standard Lathrop Standard Standard Standard Standard Standard Lathrop Lathrop Lathrop Lathrop Lathrop Mystic Mystic Engineers Mystic Engineers Mystic Engineers Lathrop Lathrop Lathrop Mystic Engineers Lathrop Lathr	Ref Hell No. 1 And	3-5-4-x8-5 3-5-5-x6-5 4-5-5-x6-5 4-5-5-x6-5 4-5-5-x7-5 4-5-5-x7-5 6-4x6-5 6-4x6-5 6-4x6-5 6-5-5-x6-5 6-5-5-x6-5 6-5-5-x6-5 6-6-x7-5		27- 700 34- 800 38-2200 29- 700 49- 800 64-1000 62-2200 107-2500 90-1600 106-1600 155-1500 179-1600 118-1000	1012.8		296- 800 (EA) 237- 700 (EA) 92-2000 (EA) 233- 500 (EA) 342- 600 (EA) 373- 680 (EA) 481- 700 (EA) 173- 550 (EA) 226-2590 (EA) 321-1350 (EA) 379- 900 (EA) 640-1100 (EA) 640-1100 (EA) 650- 925 (EA)	N N N N N N N N N N N N N N N N N N N	Se Se In In In Se	Thereadeleaded	CNS CNS CNS CNS CNS CNS CNS CNS CNS CNS	2.25 2.25 2.25 2.26 2.68 2.66 1.75 1.75 2.25 2.26 2.80 2.80	2.25 2.25 2.50 2.50 1.62 1.62 2.25 2.25 2.68 2.68	2.31 1.50 1.50 1.50 2.00 2.00 2.31 2.31	2.00 2.00 2.12 2.12 1.37 1.37 1.37	.312 .375 .375 .375 .375 .312 .356 .375 .376 .376 .437 .437	.375 .375 .312 .376 .375 .375 .375 .376 .376 .375 .375 .375 .437 .437	.437 .437 .312 .437 .500 .500 .375 .375 .375 .375 .437 .500 .500	.43 .43 .43 .50 .50 .37 .37 .43 .43 .50 .50 .50
3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	Le Rei A256 B45 D140 D170 D170 D270 D270 D270 D470 D470 D470 D470 D470 D470 D470 D4	Ind Ind Ind, Tr Ind Ind Ind Ind Ind Ind Ind Ind	1-754x7 2-254x354 4-254x354 4-354x354 4-354x4 4-4x45 4-5x6 4-654x7 V8-454x44 V8-654x7 V12-734x7	11.3 2200 23.3 2200 36.5 2400 42.0 2000 47.5 2000 54.2000 78-1400 215-1200 215-1200 435-1200 435-1200	26.5 720 10.4 2200 22.2 2200 33.5 2400 45.2000 52.2000 75.1400 140.1200 208.1200 171.2400 278.1200 416.1200 586.1350	45.4		195- 500 (EA) 28-1400 (EA) 40-1500 (EA) 94-1300 (EA) 124-1200 (EA) 140-1200 (EA) 220- 900 (EA) 220- 900 (EA) 1330- 650 (EA) 1330- 650 (EA) 2375- 650 (EA) 2570- 900 (EA)	W N N W W W N N N N N N N N N N N N N N	In		SII SII CNS CNS CNS CNS CNS SII SII SII SII	3.34 1.43 1.43 1.37 1.68 1.88 1.88 1.87 2.81 2.81 2.81 2.81 3.34	1.43 1.43 1.50 1.50 1.50 1.81 2.81 1.50 2.81 2.81	1.18 1.37 1.37 1.37 1.75 2.12	1.06 1.08 1.18 1.25 1.25 1.62 2.50 2.50 1.37 2.50 2.50	.375 .373 .373 .373 .470 .625 .625 .410 .625 .625	.530 .187 .188 .375 .373 .373 .373 .470 .625 .625 .410 .625 .625 .625	.622 .312 .312 .343 .372 .372 .372 .433 .624 .624 .373 .624 .624	.62 .31 .34 .37 .37 .43 .62 .62 .37 .62 .62
0 1 2 3 4 5 8 7 8 9	Lycoming D-290-G Mack EN354A-Updraft EN354A-Downdraft EN414 EN414 EN414 EN416 EN510A EN510A-Updraft	T T T T B FA	4-47 (x37) 6-37 (x5) 6-47 (x5) 6-47 (x5) 6-47 (x5) 6-47 (x5) 6-47 (x5) 6-47 (x5) 6-5x6 6-5x6	119-2700 121-2700 142-2500 150-2400 158-2400 158-2400 161-2550 187-2400 196-2000 191-2000 209-2250	90-2200	289.0 354.0 354.0 431.0 471.0 510.0 510.0 672.0	6.50 5.50 5.50 6.32 6.12 6.07 6.34 6.15 6.10	228 1800 (EA) 246 1300 (EA) 257 1400 (EA)	AF N N N N N N N N N N N N N N N N N N N	Se in in in in in in in		AUS XCHS XCHS XCHS XCHS CHS XCHS CHS XCHS X	2.00 2.00 2.04 2.04 2.04 2.04 2.27 2.27 2.27	1.63 1.75 1.75 1.75 1.75 1.75 1.96	1.76 1.78 1.81 1.81 1.81 1.81 1.81	1.43 1.43 1.56 1.56 1.56 1.56 1.70	.430 .430 .418 .418 .418 .418 .418 .314	.402 .427 .427 .418 .418 .418 .418 .314 .314 .314	.402 .435 .435 .435 .435 .435 .435 .435 .498 .498 .498	.43 .43 .43 .43 .43 .43 .43 .49 .49
-	Minnespolis-Motino 165-4 268A-4 283-4 463-4 425-6 806-8 1210-12A	ind,Tr	4-35;x4 4-35;x5 4-45;x6 6-45;x6 6-45;x6 12-45;x6	26-1400 40-1800 81-1300 67-1200 81-1350 96-1200 210-1300	25-1400 38-1500 48-1300 64-1200 74-1350 93-1200 198-1300	165.1 206.5 283.7 403.2 425.5 605.6	5.75 6.15 5.40 5.40 5.40	106-1000 (BE) 152-1100 (BE) 210-1100 (BE) 304-1100 (BE) 318-900 (BE) 446-800 (BE) 870-900 (BE)	N N N N N N	Se Se Se Se Se Se	Hh	auris	1.46 1.46 1.72 1.84 1.72 1.84 1.84	1.46 1.46 1.50 1.72	1.25 1.25 1.50 1.62 1.60 1.62	1.25 1.25 1.37 1.50 1.37	.355 .355 .490 .490 .490	.355 .355 .490 .490 .490 .490	.341 .341 .434 .434 .434 .434	. 34 . 44 . 44 . 44 . 44 . 44
	Horberg	94 86 86	6-3/(x4)/ 6-4x4)/ 6-4x4)/		90-3000 103-2400 135-3000	236 320 330	6.50 6.50 7.10	178-2000 246-1600 268-2200	N N	in in	111		1.43 1.50 1.71	1.25 1.37 1.56	*****		.211 .209 .207	.305 .351 .351	.310 .372 .372	.31
	Oliver	Tr Tr Tr Tr Tr	4-3/4x3% 4-4%(x6)/4 4-4%(x6)/4 6-3/4x3% 6-3/2x4		86.7-1125 65-1125 35.3-1600 44.9-1600	129.3 443.0 443.0 193.9 231.0	6.76 4.10 5.04 6.75 6.75	250- 850 (EA) 295- 850 (EA)	***	in in in in		SH SH SH SH	1.31 2.31 2.31 1.31 1.40	1.12	2.00	1.75	437	.281 .437 .437 .281 .362	.372 .437 .437 .372 .372	.3 .4 .3 .3
	Packard 1M-248	M	8-3)-(x4)-(8-3)-(x4)-(100-3200 150-3200		7.00 7.00	185-1000 (EA) 285-2200 (EA)	N N	In In	L	Aus Aus	1.67	1.43 1.43	1.56	1.31	.318	.318	.342	.3
	Ree GC-245 GC-286 GC-310 OA	T,8 T,8 T,8 T,8 T,8	6-31-5x43-4 6-31-5x5 6-31-5x5 6-41-6x41-4 6-33-6x43-4	89-3100 96-3000 101-3000 140-3200 124-3300	128-3200 110.53300	245.0 288.0 310.0 331.0 292.0	6.20 6.20 6.40 6.50	191-1200 (BE) 225-1200 (BE) 243-1000 (BE) 260-2200 (EA) 218-1200 (EA)	N N W W	in in in in		2112 2112 2112 (x)Sii (x)Sii	1.78 1.78 1.78 2.01 2.01	1.62 1.62			.312 .312 .312 .300 .300	.312 .312 .312 .300 .300	.373 .373 .373 .435 .435	.3
4 5 6 7 8 0 1 2 3 4 5 6 7	BHC Parkard 1M-248 1M-356 Ree GC-245 GC-285 GC-287 GC-310	M M M M	4-3\4x4 4-3\4x4 6-3\4x4 6-3\4x4\6 6-4x4\6 6-4x4\6 6-4x4\6 6-4x5\4 6-4\4x5\4 6-4x5\4 6-4x5\4 12-4\4x5\4 12-4\4x5\4		32-2200 50-3200 95-3000 110-3000 140-3200 169-3000 175-2450 200-2400 225-2400 100-3000 304-2400 250-2400 250-2400 250-2400 250-2400	134.0 221.0 320.0 339.0 447.0 447.0 649.0 611.0 678.0 239.0 894.0	5.63 6.8 6.20 6.20 5.76 6.76 6.16 6.20 6.20	92-2000 (EA) 92-2000 (EA) 187-1200 (BE) 239-1700 (BE) 265-2000		In In In In In See See See In See See See See See See See See See Se		SH SH SH SH SH SH SH SH SH SH SH SH SH S	1.48 1.48 1.60 1.75 1.83 2.25 2.37 2.37 2.37 2.25 2.21 2.22	1.36 1.36 1.39 1.62 1.67 2.25 2.25 2.28 2.28 2.37 1.53 2.28	1.25 1.25 1.41 1.56 1.72	1.56	. 250 . 250 . 251 . 322 . 356 . 375 . 375 . 406 . 406 . 406 . 292 . 375 . 375 . 375	.250 .250 .281 .322 .356 .375 .375 .375 .375 .375 .375 .375 .375	.310 .310 .312 .373 .373 .437 .437 .437 .437 .437 .437	.3 .3 .3 .3 .4 .4 .4 .4 .4 .4 .4 .4 .4 .4 .4 .4 .4
901234	Sterling Viking II-TC-I Viking II-TC-I Viking II-TC-I Viking II-TC-I Viking II-TC-I Viking II-TC-I Petroi-LC-I Petroi-LC-I	Tr, ind Tr, ind M Tr, ind Tr, ind Ind M	6-8x9 8-8x9 8-8x9 8-8x9 8-8x9 6-51/x6 6-51/x6	1440 1440 1440	450-1200 345-900 600-1200 600-1200 460-900 210-2000 256-2500	2714.0 2714.3 3619.0 3619.0	6.20	2015- 900 (EA 2015- 900 (EA 2685- 900 (EA 2685- 900 (EA 2685- 900 (EA	W	Se Se Se Se Se Se		SII SII SII SII SII	2.56 2.56 2.56 2.56 2.56 2.22	2,58 2,58 2,58 2,58 2,58 2,58 2,25			.556 .556 .556 .556 .566 .475 .583	.556 .556 .556 .566 .566 .475 .503	.567 .567 .567 .567 .587 .437	555554

For abbreviations, see pages 150 and 151

ENGINES—Continued

٧	ALVI	ES .			PISTO	DNS	5	CONF	NECTH	NG			CRANI	CSH	AFT			RETO		3	DIN	VERAL IENSI (in.)	DMS	
	Seat		1,790		Rings,	6	per Platen			Buju		Used	Crank- Pin	B	MAIN BEA	RINGS				swithout Ignition (Lh.)		(In.)		
	Used?	Material Ne.)	Drive		ge (0z.)	and Len	of Rings p		to Center (In.)	with Bushi p (Oz.)		Balanco U	land In.)		Diame Lengti	ter and h (in.)	-			58				1
	Inserts U	Insert M (S.A.E. R	Camehaft	Material	Weight w Bushings	Platen Pin Diameter (In.)	Humber o	Material	Center to Length (I	Weight w	Material	Counter	Diameter Length (I	Number	Frant	Jan 1	Oil Pressurs	Make	Size	Engine We Carbureter	Width	Height	Length	Clutch H
	E E	Spac Spec Spec	HG HG HG HG HG HG HG HG HG	CI CI CI CI CI CI CI CI CI CI CI CI CI C	160 179 160 179 166 204 40 66 98 104 176	1.37x4.62 1.37x5.00 .750x2.81 1.37x4.62 1.37x5.00 1.50x5.00 1.50x5.50 1.00x3.50 1.00x3.50 1.37x3.87 1.37x4.12 1.50x5.12	24444	AS AS AS AS AS AS DFS Dur Dur	1234 1234 64 1234 1334 1334 8 8 1234 1234 1334	96 96 96 172 172 38 38 68 164 164	CNS CNS CNS CNS CNS CNS CNS CNS CNS CNS	***************************************	1.87x2.75 1.87x2.75 2.00x1.50 1.87x2.75 2.00x1.50 1.87x2.75 2.75x2.75 2.00x1.50 2.00x1.50 2.25x2.37 2.12x2.75 2.75x2.75	444388887777777	2.25x5.00 2.25x5.00 2.00x2.18 2.25x5.00 3.00x3.50 3.00x3.50 3.00x1.31 2.50x1.31 2.50x1.31 2.75x3.25 2.75x3.25 3.00x3.37	2.25x4.00 2.25x4.00 2.00x2.62 2.25x4.00 3.00x3.50 3.00x3.50 2.50x2.12 2.50x2.12 2.75x2.12 2.75x2.12 2.75x2.12 3.00x3.25	acg acg acdg acdg acg abcdeg acg acga	Zen Zen Zen Zen Zen Zen Zen Zen Hol Hol Hol	122	1400 1450 440 1700 1750 2100 2290 830 820 840 1700 1700 2435 2460	25 25 17% 25% 20% 21% 21% 21% 21% 21% 21% 21% 21% 21% 21	2254 2254 1454 2254 24 217 25 2754 2954 2954 24	60)-6 60)-6 60)-6 60)-6 60)-7 743-6 75 81 61 60 78)-6 78)-6 78)-6	
		T-12 T-12 T-12 T-12 T-12 T-12 T-12 T-12	HG HG HG HG HG HG HG HG	AI AI AI AI AI AI AI AI AI	298 1134 1134 46 54 34 34 200 200 62 200 256	1.50x6.12 1.50x. 2.25x8.12 .750x2.46 1.00x2.93 1.00x3.43 1.00x3.43 1.50x4.31 1.75x6.12 1.75x6.12 1.25x3.93 1.75x6.12 1.25x3.93	4 3 3 3 4 4 4 4 4 4 4 4 4	AS AS 1040 1040 1040 1048 1045 1045 1045 1040 1045 1040 3140 3140 3140	1334 1334 18 814 734 734 812 14 14 18 15 15	172 338 24 33 60 60 60 60 238 238 52 ** **	CNS CNS 1040 ACI 1045 1045 1045 1045 1045 1045 4140 4140	**************************************	2.75x2.75 8.00x2.18 1.93x1.37 1.93x1.37 2.31x1.06 2.37x1.50 2.37x1.50 2.37x1.50 2.37x1.50 2.37x2.37 3.50x3.75 3.50x3.75 3.50x3.75 3.50x3.75 3.50x3.75	00000000000000000	3.00x2.15 5.00x2.15 310 (9) 310 (0) 2.50x1.43 2.43x1.62 2.43x1.62 2.43x1.62 3.93x5.25 3.93x5.25 3.93x5.25 3.93x5.25 3.93x5.25 3.93x5.25 3.93x5.25 3.93x5.25	8.00x3.50 5.00x2.16 310 (9) 310 (9) 2.50x1.43 2.46x1.75 2.61x1.75 3.90x4.12 3.93x5.25 3.25x1.12 3.93x5.25 3.25x5.25 3.93x5.25	abedy PS PS acdf acdf acdf acdf acdf acdf acdf acdf	Zen(2) Own Zen Zen Zen Zen Zen Zen Zen Zen Zen Ze	194 195 3	2950 2275 280 350 550 580 580 1645 2500 3750 1300 3900 5300 10300	87% 16% 16% 20 20 20 23 34 30% 45 48	24 49 194 31 1/2 30 31 30 30 43 1/2 50 50 65 75	40 14 17 24 33 35 14 35 14	3 4 4 4, 5 4 4, 2 4, 2 1 00, 0 00, 0 00, 0
		Aug Nif Nif Nif Nif Nif Nif Nif Nif Nif	HG HG HG HG HG HG HG	Alt Alt Alt Alt Alt Alt Alt Alt Alt Alt	51 41 41 59 64 68 68 68 68 89 89	1.12x4.44 1.00x3.40 1.00x3.40 1.31x3.63 1.31x3.91 1.31x3.91 1.31x3.91 1.43x4.18 1.43x4.43 1.43x4.43	5 5 5 5 5 5	6322 4130 4130 4130 4130 4130 4130 4130 4130	61 ₂ 111 ₄ 110 ₂ 101 ₂ 101 ₂ 101 ₂ 101 ₂ 111 ₄ 111 ₄ 111 ₄	32 614 614 904 904 904 904 1134 1134 1134	6415 1048 1046 1046 1046 1048 1046 1046 1046 1046	N	2.37x1.34 2.37x1.34 2.37x1.34 2.75x1.72 2.75x1.71 2.75x1.71 2.75x1.71 3.00x1.90 3.00x1.90 3.00x1.90	7777777777777	2.38x5.11 3.00x1.56 3.50x1.60 3.50x1.60 3.50x1.68 3.50x1.68 4.00x1.57 4.00x1.57 4.00x1.57	3.50x2.21 3.50x2.21 3.50x2.21 3.50x2.21 3.50x2.21 4.00x2.25	acdeg acdeg acdefg acdefg acdefg acdefg acdefg acdefg acdefg acdefg acdefg acdefg	Mas Zen Zen Zen Zen Zen Zen Zen Zen Zen Zen	196 196 196 196 196 196 196 196 196 196	985 985 1525 1600 1585 1584 1696 1803 1803	32,24 27,27 27,27 27,00 28,25 28,25 29,50 28,25 30 28,06 28,06 28,06	37.71 37.71 44.18 43.75 43.75	39.06 48.46 48.46 49.87 49.87 49.87 49.87 49.87 53.41 53.41 53.41	3 3 2 2 2 2 2 2 1 1 1 1 1 1 1 1 1 1 1 1
	-	ACI ACI ACI ACI ACI ACI	HG HG HG HG HG	CI	56 54 85 101 85 106 106	1.00x3.00 1.00x3.00 1.25x3.87 1.25x4.12 1.25x3.87 1.25x4.25 1.25x4.25	4 4 4 4 4 4	DFS DFS DFS DFS DFS DFS	854 10 1134 10 1134 1134	54 45 90 88 90 91 91	DFS DFS DFS DFS DFS DFS	NNNYYY	2.62x1.28 2.62x1.20 2.57x2.22 2.75x2.00 2.57x2.22 2.78x2.09 2.75x2.00	3	SAE212(7) SAE212(7) 2.91x2.18 2.91x2.18 2.91x2.18 2.91x2.18 2.91x2.18	3.00x2.18 3.00x2.18 2.91x3.50 2.91x3.50 2.91x3.50 2.91x3.50 2.91x3.50	acdefgt	MaS MaS MaS MaS Zon Zon	159	x800 x670 u1150 u1250 u1800 u1900 6150	25% 25% 25% 25% 26% 28% 48%	22 九 32 九 41 持 47 5 6 46 九 71 持	37点 37% 45点 45点 50% 111%	4 4 2 2 2 1 1
	N N		HG HG	AI AI AI	*****	.879x1.81 1.00x2.43 1.12x3.25	4 4 4	1035 1040 1035	7 8	*****	3140: 1045: 1045:	N N	2.00x1.25 2.00x1.50 2.00x1.50	7 7 7	2.50x1.31 2.50x1.31 2.50x1.31	2.50x1.93 2.50x2.12 2.50x2.12	ar** ar**	Zen Zen Str	134 134 134	720 830 800	25 25 25	231/6 25 25	4654 4032 4032	Spec. Spec. Spec.
	NEENN	CA CA CA CA	HG HG HG	CI	6134 100 100 6134 72	1.28x2.75 1.50x4.37 1.50x4.37 1.25x2.75 1.25x2.75	4 4 4 4 4	1046 1040 1040 1045 1945	6% 12½ 12½ 12½ 6% 6%	311/2 145 145 311/2 40	1045 1045 1045 10*5 1045	N N N	2.00x1.37 2.75x2.50 2.75x2.50 2.10x1.37 2.25x1.37	3 3 4 4	2.28x1.75 3.00x2.81 3.00x2.81 2.25x1.75 2.82x1.87	2.35a1.62 3.00x3.76 3.00x3.76 2.25x1.62 2.62x1.75	acdfg abcdg abcdg acdfg acdfg	Mas Mas Mas Mas Mas	11/4	451 1200 1200 602 664	18 2414 2414 18 18	27% 44 44 29% 31%	30% 44% 44% 30% 41%	*******
	N		Ch	AI AI	281-2 251-2	. 975x3.01 .875x3.01	3 3	DFS DFS	714 914	35 39	SF SF	Y	2.28x1.31 2.28x1.37	4	2.78x1.89 2.78x1.34	2.78x2.06 2.78x2.00	abedgr abedgr	Zan Str	156	*****	25 27	28 29	51 59	
	-	St St	Ch Ch HG HG	AI AI AI AI	28 28 29 40 34.7	,983x3,63 ,983x3,03 ,983x3,13 1,12x3,50 1,12x3,50	4 4 4 4	1038 1038 1038 1038 1038	1036 1036 1036 714 734	50 50 50 56 56	5046 5046 5046 1045 1045	¥ ¥	2.19x1.50 2.19x1.50 2.19x1.50 2.16x1.62 2.16x1.62	7 7 7 7 7	2.82x1.94 2.82x1.94 2.62x1.94 2.51x1.62 2.51x1.62	2.82x2.47 2.82x2.47 2.82x2.47 2.51x1.82 2.51x1.82	abedy abedy abedy acdf acdf	Zon Zon Zon Zon Zon	11/2/2/2/2	763° 780° 785° 072 830	19% 19% 19% 25% 25%	30% 30% 30% 34% 34%	38 X X X X X X X X X X X X X X X X X X X	3
	E E	Tun Tun	HG HG HG HG HG HG HG HG	CI AI AI AI AI AI AI AI AI AI AI AI AI AI	40 49 49 50 56 55 49 49	.750x2.81 .750x2.81 .875x2.90 1.00x3.51 1.12x3.48 1.25x3.68 1.37x4.90 1.37x4.00 .750x2.84 1.25x3.68 1.25x3.68	3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	3148 AS CS 1035 AS AS AS AS AS AS AS AS AS	6 % 6 % 7 8 8 10% 11% 11% 11% 11% 11% 11% 11% 11% 11%	21 21 29 37 39.2 70 84 85 18 1644 1644 1644	1048 1045 CS 1046 CS NS NS NS NS NS NS NS NS NS NS NS NS NS	N N Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y	1.75x1.12 1.75x1.12 2.00x1.50 2.00x1.50 2.75x2.25 2.75x2.25 2.87x2.00 2.87x2.00 2.87x2.25 2.14x1.75 2.75x2.25 2.75x2.25 2.75x2.25	3 7 4 4 4 4 4 4 4 4 4 4	2.00x1,56 2.00x1,36 2.60x1,31 2.50x1,31 3.25x2,28 3.25x2,25 3.00x3,00 3.00x3,00 2.50x1,37 3.00x3,00 3.00x3,00 3.00x3,00 3.00x3,00 3.00x3,00 3.00x3,00 3.00x3,00 3.00x3,00	2.50m1.62 2.50m1.62 2.50m2.12 2.50m2.12 3.25w2.25 3.25w2.25 3.00w3.62 3.00w3.62 2.00w1.96 3.25w2.25 3.25w2.25	acr acr acr acd acd acd ac ac ac ac ac ac ac ac ac ac ac ac ac	Zen Zen Zen Zen Hel Str Zen Hol Zen(2) Hol Str(2) Str(2)	114 114 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	416° 410° 675° 860° 1050° 1150° 1325° 1325° 1325° 700° 1700° 1700°	21 21 27 27% 24% 33½ 33½ 25	21% 21% 23% 26% 26% 32% 33% 33%		4 4 4
		T-12 T-12 T-12 T-12 T-12 T-12 T-12	Ch Ch Ch Ch HG	AI AI AI AI AI	328 328 328 328 328 91 91	2.00x7.00 2.00x7.00 2.00x7.00 2.00x7.00 2.00x7.00 1.43x4.37 1.43x4.37	444455	CS CS CS CS 1035	18 18 18 18 12 12	416 416 416 416 416 113 113	CNS CNS CNS CNS CNS CNS	*	4.00m3.12 4.00m3.12 4.00m3.12 4.00m3.12 4.00m3.12 2.50m2.12 2.50m2.12	7	4.00x3.37 4.00x3.37 4.00x3.37 4.00x3.37 4.00x3.37 3.00x1.75 3.00x1.75	4,00x5.50	abcdeg abcdeg abcdeg	Zen(4) Zen(4) Zen(4) Zen(4) Zen(2) Zen(2)	21/2 21/2 21/2 21/2 21/2 11/4	7500 7500 8900 9000 9000 2300 1900	45 45 44 ¹ / ₄ 46 46 33 33	841/6	100% 100% 142% 121% 121%	1

AMERICAN GASOLINE

1				MAXII BRAKE at Specifie	Ho.	r. In.)	1				-				VAL					
-	• ENGINE		\$3			ement (Cu.	Ratio	FL) with or	7	Upper Half Cylinders		Material	Max. Diam (Ir	oter	Min. Dian (II		(I	fit n.)	Sto Diam (In	m leter
The second second	AND MODEL	Designed for	Number of Cylind Bore and Stroke (With Bare Engine	With Standard Accessries	Platen Displacement	Compression F	Maximum Yor R.P.M. (Lb. F without Access	Cylinder Liners	Grankcase U	Arrangement	Exhaust Head (S.A.E. Na.)	Intake	Exhaust	Intake	Exhaust	Intake	Exhaust	Intake	Exhaust
- Control of the Cont	Therefored. KK Meteer CK Arrowhead, Ir. Arrowhead, AA BB-4 BC-4 BC-5 Historian Spec. Arrow-Stored. BS-4 BC-5 BS-4 BC-6	M M	2-38(x48) 4-21(x23) 4-21(x23) 4-23(x44) 4-33(x44) 4-35(x44) 4-35(x44) 4-41(x64) 4-41(x64) 4-41(x64) 4-41(x64) 4-41(x64) 4-41(x64) 6-41(x44) 6-41(x44) 6-41(x44) 6-41(x44) 6-61(x44)	11-1100 18-200 19-100 38-200 43-220 27-1400 39-1400 89-1600 80-1200 75-1100 86-2000 86-2000 86-2000 86-1500 96-1100 116-1100 129-1100	88-1200 71-1100 78-1100 83-2900 95-2500 80-1725 101-1500 90-1140 112-1100 124-1100		5.50 4.00 4.00 4.00 4.00 4.00 4.00 5.75 5.38 4.00 4.00 4.00 4.00	292-900 (EA) 409-900 (EA) 465-700 (EA) 210-1000 (BE) 296-800 (EA) 379-900 (EA) 420-900 (EA) 452-1000 (EA) 596-850 (EA) 630-878 (EA)	N N N N N N N N N N N N N N N N N N N	Se S		NCI SiI SiI SiI NCI NCI CNS SiI Dia Dia SiI SiI SiI Dia Dia	2.34 2.75 2.75 2.75	2.34 2.75 2.75	2.12 2.37 2.37 2.37 1.50 1.75 2.12 2.12 2.37 2.37	1.18 1.18 1.37 1.43 1.75 1.93 2.12 2.37 2.37	.228 .250 .281 .300 .300 .300 .375 .375 .375 .375 .375 .375 .375	.300 .250 .250 .281 .300 .300 .300 .375 .375 .375 .375 .375 .375 .375 .375	.378 .312 .312 .375 .375 .375 .375 .437 .625 .625 .375 .375 .437 .437 .625 .625 .625 .825	.37 .31 .31 .37 .37 .37 .43 .62 .82 .37 .43 .62 .62 .62 .62
	Twin Coach. FTG-180 Universal Flahermen-Wm Blass Jacket AFTL Atomic Four-UJ U Illy Face-UJ U Illy Face-UJ Size Jacket Flexifour-UF A Base Jacket Size-MMS Cruiser Six-MCS See Lion Six-L+MS Cruiser Six-MCS Cruiser Six-MCS See Lion Six-L+MS Cruiser Light-GCE See Lion Line Light-LEE	M M M M M	8-41/441/4 1-45/441/4 2-3x31/4 4-27/x31/4 4-3x31/4 4-3x31/4 4-3x31/4 6-3x31/4 6-3x31/4 8-31/x41/4 8-31/x41/4 8-31/x41/4	100-2800	8-1200 12-2200 25-3500 25-2500 45-3800 50-3000 90-3500 90-3000 110-3400 125-3000	67.6 49.5 64.5 95.0 99.0 149.3 148.5 260.0 260.0 347.0	5.02 5.79 6.32 4.70 6.54 5.70 6.54 6.25 8.25 5.75		N N N N N N N N	in in in in in in in Se in Se Se Se Se		SH SH SH SH SH SH SH SH SH SH SH	1.87	1.03 1.25 1.68 1.56 1.68 1.68	1.62 1.50 1.06 1.12 1.50 1.37 1.50 1.50	1.56 .878 1.12 1.50 1.50 1.50 1.50 1.50	.250 .250 .240 .234 .312 .312 .312	.378 .280 .250 .240 .234 .312 .312 .312 .337 .337 .337	.373 .375 .375 .312 .375 .375 .375 .375 .375 .375	.31
	Waskeeka (12) ICK (12) FC (12) FC (12) FC (13) FAM (16) FC (13) FC (13	Ind T.Tr.Ind T.Ind T.Tr.Ind T.B.Ind T.B.Ind T.B.Ind T.B.Ind Ind Ind Ind Ind Ind Ind Ind Ind Ind	12-51-2x8 4-21-4x33-4 4-33-4x4 6-33-4x4 6-33-4x4 6-43-4x5	18-2800 32-2800 43-2200 61-1800 105-3000 105-3000 128-2255 128-2255 188-2000 221-1050 439-1050 220-2000 128-2800 235-2800 235-2800 240-2800 128-2800 255-2800 128-2800	36-1800 61-1800 89-3000 127-2250 109-2250 172-2000 193-1300 200-950 374-900 206-2000 113-2800 171-2800 207-2400 31-2000 110-3000	61.3 133.0 185.0 265.0 320.0 525.0 617.0 1197.0 1197.0 1962.0 2894.0 404.0 404.0 525.0 554.0 779.0 144.0	5.70 5.56 5.50 6.70 5.75 6.00 5.50 6.20 5.50 6.80 6.40 6.40 6.20 6.80 6.80 6.20	120-900 (8E: 210-900 (8E: 235-1000 (8E: 235-1000 (8E: 235-1000 (8E: 235-1000 (8E: 236-800 (8E: 2	N N N W W W W W W W W W W W W W W W W W	Se in		848 Sil Sil Sil Sil Sil Sil Sil Sil Sil Sil	2.37 1.93 2.12 2.12 2.56 1.31 1.86	.937 1.34 1.56 1.29 1.43 1.50 1.85 2.22 2.53 3.00 1.84 1.66 1.56 1.56	1.00 1.18 1.37 1.2 1.50 1.87 2.13 2.37 2.50 3.20 2.13 1.87 1.87	1.81 1.18 1.13 1.13 1.23 1.33 1.33 1.33 1.33 1.33	3 .281 7 .302 2 .358 5 .375 7 .531 7 .536 2 .594 9 .656 5 .718 5 .750 2 .804 .375 7 .540 1 .600 1 .6	.533 .250 .281 .275 .375 .375 .434 .375 .531 .656 .718 .840 .630 .540 .600 .261 .411	.622 .312 .375 .375 .375 .434 .375 .500 .562 .562 .497 .375 .437 .500 .502 .372 .372	.5
	White 110A 110A 110A 110A 110A 110A 110A 110	TTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTTT	6-3/44/4 6-3/44/4 6-3/44/4 6-3/44/5 6-4/4/5 6-4/4/5 6-4/4/5 12-4/4/4	125-3000 135-3000 170-2800 184-2900 175-2700		382.0 386.0 451.0 504.0	6.88 6.50 6.03 6.45 6.25 6.50	250-1200 (BE 270-1200 (BE 265-1400 (BE 315-1300 (BE 350-1200 (BE 405-1200 (BE 400-1200 (BE	N N N N N N N	in in in in in in in in		CNS° CNS° Sii°(x) Sii°(x) Sii°(x) Sii°(x) Sii°(x) Sii°(x)	1.97 1.97 1.97 1.97 2.38 2.38 2.38	1.63 1.63 1.63 1.63 1.63 1.86	1.7 1.7 1.7 1.7 1.7 1.9	5 1.4 5 1.4 5 1.4 5 1.4 6 1.7 9 1.7	9 .381 9 .381 9 .381 0 .381	.434	.373 .373 .373 .373 .373 .373 .434 .434	
1	Willys 4-63 6-63 Wisconsin TE TF VE-4 VF-4 VF-4 VP-4 VP-4	Tr,ind Tr,ind Tr,ind Tr,ind	4-3\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	72-4000 11.2-2600 13.3-2600 22-2630 25-2400 31-2200	31-2200	45.0 53.9 91.0 107.7 154.0	4.80 4.67 4.67 4.67 4.67 4.60	27-1000 (BE 27-1000 (EA 32.8-1600 (EA 50-1600 (EA 57-1600 (EA 86-1400 (EA	N N N	In In Se Se Se Se	L	CHS (14) Aus Aus Aus Aus Aus	1.3 1.3 1.3	1.3 1.3 1.3 1.3	1.1	2 1.1 2 1.1 2 1.1 2 1.1 2 1.1	2 .278 2 .278 2 .278 2 .278 2 .278 2 .278 7 .278	.278 .275 .276	.309	1 4 4 4
0 1 0 00	ABBREVIATIONS -Includes red, cap, serews, wristping, and bearingStellite facedWeight complete with ignition buretorPressure also to Camshaft to bearingAs mounted in chassis on tiltAlso available in reduction gear -High outputTocco hardenedForched 25.7 os.—Blade 22.4 osWeight per pair4 Rings used on Trucks and 5 on -5.00 for gasoline—6.00 for natu- butane.	in, bush- and car- hrust models. (2 4 7 Coaches. 9 ral gas or 1	-Two rode us	sed; I clamp and I loose 240 oz. 15, Alumin ed engine, iston only, take and e ars—540 lb 1/4 in. rings. egs.	ord tight wo outside of h am 250 lbs. xbaust lift- s. for ½ ton tr	eighing searing	(14)- (n)- (b)- (c)- (d)- (e)- (f)- (h)- (h)- (n)- (p)- (e)- (e)- (e)- (e)- (e)- (e)- (e)- (e	POWER UNITS -Unilay Type stem. Main bearings. Wristpins. Connecting rod Camshaft. Accessory driv. Valve lifters or shaftsTiming gears or Intake 30, Exh -Intake 30, Exh -Intake 15, Exh -Hydraulic val wallsReverse gearEan drive gear -Tappets and vaComplete with	307 s. rocker cha aust aust aust live i	hea er arn in. 45 44. 45. ifters	and and	id Leyline	der	AC A ACI A AI AI AI AI AI A AI A AI A AIR A	take a luming Alloy of irecole uming duming luming luming plated uming plated uming lloy states see.	so, Exium or east ired fin. om allo um allo um allo um allo um allo um allo um allo eel.	haust ir cast ir oy, oy, an onze, oy wit lloy w	eg. on, on steel ith steel ith steel	strut. eel str d).	rut,

ABBREVIATIONS

- Includes rod, cap, screws, wristpin, bush—Street, and bearing.

 —Street, and bearing.

 —Weight complete with ignition and carburetor.

 —Pressure also to Camebaft thrust
 bearing.

 —As mounted in chassis on tilt.

 —Also available in reduction gear models.

 —Also available in R.H. rotation.

 —High output.

 1.—Euriked 23.7 os.—Blade 22.4 os.

 —Weight per pair.

 —Rings used on Trucks and 5 on Coaches.

 —5.00 for gasoline—6.00 for natural gas or
 butane.

ENGINES - Concluded

V	LVE	8		-	PISTO	NS .	8	CONN	ECTIN ODS	0			CRANK	SH	AFT			CARB	U- IR	2	DIM	ERALI	NS		
1	Seate		Pype		Rings,	6	per Plat		T	2	1	Used	Crank- Pin	N	IAIN BEA	RINGS				hour ion (Lb.)	-	(in.)	-		١
	Used?	Material No.)	uft Drive-	-	with Pine, ps (Oz.)	Pin- or and Len	r of Filips p	-	to Center (In.)	with Bushi	-	r Balance U	On Canal		Diamet Length	er and (In.)	-el enue			Weight with				Housing Non.)	
	Inserts	(8AE	Cermsh	Materia	Weight	Pleton (In.)	Numbe	Materia	Cente	Weight and Cap	Materia	Counts	Diamed	Numbe	Frent	2	00 Pre	Make	Sire	Carbur	W100	Hall	Lengs	SAE.	
	NAMEENNAMANAMEENNAMA	CA CA	HG HG HG HG HG HG HG HG HG HG HG HG HG H	CIA CIA CIA CIA CIA CIA CIA CIA CIA CIA	84 8 19 30 45 84 89 82 128 150 190 46 48 82 106 128 150 190	1.10x3.25 .825x2.12 .825x2.40 .825x2.40 .875x2.75 1.10x3.00 1.10x3.25 1.10x3.83 1.25x3.87 1.43x4.69 1.43x5.50 1.00x3.65 1.00x4.00 1.25x3.87 1.25x4.31 1.43x4.69 1.43x5.50	4	1045 1045 1045 1045 1045 1045 1045 1045	816 8 716 816 1036 1136 1336 8 1136 8 1136 1136 1136 113	43 14 27 29 46 43 66 68 87 168 168 40 48 87 87 166 168	1845 1045 1045 1045 1045 1046 1045 1045 1045 1045 1045 1045 1045 1045	N N N N N N N N N N N N N N N N N N N	1.50x2.12 1.50x1.25 1.78x1.50 1.78x1.52 2.00x1.90 1.50x2.12 2.00x2.25 2.00x2.25 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x2.25 2.50x2.00 2.50x2.00 2.50x3.00 2.50x2.25 2.50x2.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00 2.50x3.00	7	1.50x3.00 ND3207 1.76x2.81 2.12x1.43 2.00x2.50 1.50x3.00 2.00x4.10 2.00x4.10 2.62x4.50 2.62x4.50 2.62x2.00 2.62x2.75 2.62x2.50 2.62x2.00 2.62x2.00 2.62x2.00 2.62x3.00 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50	1.50x3.00 NO3207 1.73x2.87 2.12x1.18 2.00x1.87 1.50x3.00 2.00x3.50 2.00x3.50 2.50x4.25 2.62x4.50 2.62x4.50 2.62x1.25 2.62x1.02 2.50x4.25 2.62x1.02 2.50x4.25 2.62x1.02 2.50x4.25 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50 2.62x4.50	abodg abodg acdg abodg abodg	Str Str Str Str Str Str Str Str Str Str	1 11/2 11/2 2 2 11/2 2 2 2 2 2 2 2 2 2 2	415 240 330 490 610 620 830 1175 1720 1730 1740 1016 1185 1475 1565 2330 2380 2380	181/2 181/4 211/4 191/4 191/4 201/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4 221/4	22 11 19 14 12 11 14 12 12 14 14 12 12 14 14 12 12 14 14 12 12 14 14 12 12 14 14 12 12 14 14 14 14 14 14 14 14 14 14 14 14 14	28 元 27 元 38 41 46 46 46 54 46 46 54 46 46 57 74 46 11 11 11 11 11 11 11 11 11 11 11 11 11	6	
1	N	*****	Ch	Al	8434	1.28x3.62	4	4340	834	68	Spec:	Y	2.49x1.68	7	2.82x1.81	2.62x1.81	ac	Hoi	1	980	4234	25 [1]	47%	3	
5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	NUNNNNNNN		HG HG HG HG HG HG HG	CI AI AI AI AI AI AI AI	15 19 15 20 15 28 28 28 28	1.00x3.78 .750x2.56 .888x2.16 .825x2.44 .750x2.56 .875x3.00 .875x3.00 .875x3.00	3 4 4 4 4 4 4	AI CS CS AI AI AI AI AI	816 716 8 716 816 716 816 816 816 816 816	26 22 18 30 18 28 28 28 28	CS CS CS CS CS CS CS CS	Y	2.00x2.00 1.75x1.37 1.56x1.23 1.50x1.73 1.75x1.37 2.00x1.75 2.00x1.75 2.00x1.75 2.00x1.75 2.00x1.73	2 3 3 4 7 7 9 9	2.00x2.00 1.75x1.87 1.99x1.62 1.50x2.75 1.75x2.37 2.00x2.50 1.75x2.50 2.00x3.00 2.00x3.00 2.00x3.00 2.00x3.00	2.00x1.78	acdgr acdgr acdgr acdg acdg acdg acdg	Zen Zen Zen Zen Zen Zen Str Str Str Str	16 16 16 16 16 16 16 16 16 16 16 16 16 1	200 300 290 347 439 624 629 765 810 1067 1140	15 % 20 % 17 % 17 % 20 % 24 20 % 22 % 21 % 22 %	24% 22% 19 21% 25% 25% 26% 26% 26% 26% 26%	17 A 28 1/4 28 3/4 34 1/4 39 1/4 49 1/4 62 1/4 62 1/4		
)	Y	Spec	HG	4148		1.44x2.21 .625x2.12		8415 1045	10	14	6415 1045	Y	3.00x2.37	1	3.75x1.31 NO1207	3.75x1.31	acd	Str		2475	4834	5876	96		
55 55 55 50 10 10 10 10 10 10 10 10 10 10 10 10 10	NEENEEEEEEEEEEENEE	CA CA CA CA CA CA CA CA CA TS CA TS St	HG HG HG HG HG HG HG HG HG HG HG HG HG	AI CI CI AI AI AI AI AI AI AI	8 30 45 46 84 70 103 292 304 776 110 48 64 67 103 •••55 •••42 •••42	.875x2.78 1.12x3.03 1.25x3.00 1.00x3.85 1.37x4.85 1.37x4.25 1.62x4.95 1.62x4.95 1.00x4.00 1.37x3.87 1.62x4.95 1.25x3.44 1.25x3.44	4 4 4 4 4 4 4	1045 1045 1046 1045 1045 1045 1045 1045 1046 1046 1046 1046 1046 1046	7% 6% 6% 8 10% 11% 11% 13% 13% 11% 6% 10% 11% 6% 6% 6% 6%	40 85 63 133 195 314 474 133 48 85 85	1048 1045 1045 1045 1045 1045 1045 1046 1046 1046 C1046 C1046 C1046 1045	NN	1.86x1.23 1.78x1.06 2.26x1.37 2.00x1.50 2.62x2.00 2.78x1.73 3.00x2.23 3.00x2.23 3.00x2.21 2.28x1.62 2.28x1.62 2.28x1.62 2.20x1.33 2.62x2.00 3.20x2.21 3.20x2.21	334777777777777777777777777777777777777	2.12x1.18 2.00x1.87 2.62x1.75 2.62x1.75 2.62x1.25 3.25x1.75 3.50x2.00 4.00x2.56 3.75x3.75 4.28x4.81 3.50x2.00 2.62x1.82 3.25x1.50 3.25x1.50 3.25x1.50 2.25x1.50 2.25x1.82	2.00x2.56 2.62x1.72 2.62x2.00 3.28x3.00 3.00x3.01 3.50x3.50 4.00x3.54 4.28x5.50 3.50x5.56 3.50x5.56 3.50x5.56 3.28x3.00 3.25x3.00 3.25x3.00 3.25x3.00 3.25x3.00 3.25x3.00 3.25x3.00 3.25x3.00	ahedg ab abedg abedg abedg abedg abedg abedg abedg abedg abedg abedg abe	Op Op Op Op Op Op Op Op Op Op Op Op Op O	36 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		1418 19 1774 22 1914 2354 2454 2554 3056 3118 4814 2016 2356 2356 2356 2356 2356 2356 2356 235	201-6 203-6 277-2 31 41-6 394-6 405-6 348-6 405-6 405-6 405-6 411-6 405-6 27-6 29	21 1 1 2 2 7 1 4 2 2 7 1 4 2 1 4 2 1 4 3 1 4 3 1 4 3 1 4 3 1 4	4(T) 8 3 3 3 2 0 00 00 2 3 3 3 3 2 4 4 3 3 3	
5555555 5555 5655 6h)		St St St St St Spec' Spec' St St	HG HG HG HG HG HG HG	AI AI AI AI AI	39 39 41 44 41 44 84 82 82	1.00x3.01 1.18x3.31 1.00x3.44 1.18x3.61 1.00x3.44 1.18x3.61 1.24x3.91 1.24x3.91 1.24x3.71 1.18x1.60	1 4 8 4 2 4 8 4 2 4 3 4 3 5	1046 1040 1040 1040 1040 3130 3130 3130 1040		82 66 52 56 52 75 75 76 78	1080: 1050: 1050: 1050: 1050: 1050: 1050: 1050: 1050:	*****	2.18x1.3/ 2.18x1.3/ 2.18x1.3/ 2.18x1.3/ 2.18x1.3/ 2.50x2.0/ 2.50x2.0/ 2.50x1.8/ 2.43x2.3/	777777777777777777777777777777777777777	3.00x1.84 3.00x1.84 3.00x1.84 3.00x1.84 3.00x1.84 3.25x1.86 3.25x1.86 3.25x1.86 2.87x2.96	3.00x1.93 3.00x1.93 3.00x1.93 3.00x1.93 3.25x2.03 3.25x2.03 3.25x2.03	abedg abedfg abedfg abedfg abedgp abedgp abedgp abedgp abedfg	Str Str Str Str Str Hol Hol Hol Zenf Zenf	136 136 136 136 136 136 136 136	1078 1075 1070 1075 1070 1070 1400 1442 1721 2090	29% 29% 29% 29% 29% 29% 34 34 58 58	40% 40% 40% 40% 40% 40% 37 37 20 21	44% 44% 44% 44% 51 51 64 70	3 3 3 3 2 2 2 1 1	
5	N N	N	HG		18. 15.		3 3	1035 C1141	844 844	34 22	1040 C1040	Y	1,83x1.3	3 4	2.33x1.92 2.25x1.30			ZC	134	344 354	19 21	28元	2834 31		
5 5 5 5 5	Y Y Bo Bo Bo	MI MI MI MI	HG HG HG	AI AI	16 103 16 18.2 28	.750x2.56	6 4 6 4	1035 1035 1035 1035 1035		22 22 22 23	1048 1045 1045 1046 1046		1.78x1.1: 1.78x1.1: 1.75x1.1: 1.75x1.1: 1.88x1.2 GASOLIN	2 2 2 2 2 2 5 2		Timken Timken Timken Timken Timken	PJ PJ PJ PJ	Zen Zen Zen Zen MaS	1	220 220 295 295 418	21	22 Å 22 Å 25 ½ 25 ½ 25 ½	253		

ABBREVIATIONS—Continued.

ABBREVIATIONS—Continued.

CA—Cast alloy.
Car—Carter Carburetor Corp.
Car—Carter Carburetor Corp.
Chemist alloy steel.
Chemist alloy steel.
Chemist alloy at the control of the control of the corp.
CHS—Chrone nickel silicon steel.
CMS—Carbon manganese steel.
CMS—Carbon manganese steel.
CMS—Chrome nickel steel.
COS—Cab over engine.
CS—Carbon steel.
CS—Carbon steel.
CS—Durnachrome castings.
DFS—Drop forged steel.
Dia—Diachrome.
Dm—Durnachrome.

MA—Molybdenum alloy.

MaS—Marvel-Schebler Carburetor Div.

MGS—Molybdenum alrome steel.

MI—Moly Iron.

MI—Moly Iron.

MI—Moly Iron.

MI—Mickle act iron.

Nic—Nickel cast iron.

Nic—Nickel actel.

Nic—Nickel steel.

Op—Optional.

—Pump junah system.

R-P—Rochenter Products.

SA—Specia alloy.

SB—Spiral bevel gear.

SB—Separate.

SG—Spur gear.

SF—Steel forging.
Sil—Silichrome steel.
Sile—Silichrome steel.
Sile—Silichrome steel.
Sile—Steelite steel.
Ste—Steelite steel.
Steelite steelite steel.
Steelite steelite steel.
Steelite steelite steel.
Steelite steeli



AUTOMOTIVE DIESEL AND

	-									GENERAL								1	ALVES
ENG	INE	free			-0	2			With Bare Engine	With St Acces		-to 1 Pressure	918	5	2	Ship We (L	oping sight .b.)		
MAI AN MOD	D	Bulk Under License	Designed for	Туре	Number of Cylinders Bore and Stroke (In.)	Cylinder Liners-Type	Cycle	Pisten Displacement (Cu. In.)	Maximum Brake Hp. at Specified R.P.M.	Max. Intermitteet Hp. at Specified R.P.M.	Continuous Sustained Hp. at Specified R.P.M.	Compression Ratio- Max. Combustion Pr (Lh. oer St. In.)	(A. p. e.	Weight per Continue Hp. (Lh.) 4	Max. Torque in Lb. at Specified R.P.M.	Automotive or Industrial	Marine	Arrangement	Intake Port Diameter and Lift (In.)
Atlas Imperi	al 4K5068 5K5668 6K5668 *aK57668 8K5668 *BK57668		1,90 1,90 1,90 1,90 1,90 1,90 1,90	DI DI DI DI	4 8x10 2 5 9x10 2 6 9x10 2 6 9x10 2 8 9x10 2 8 9x10 2	****	4 4 4	2672 2340 4000 4000 5344 5344		- 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	192-750 242-750 290-750 435-750 385-750 580-750	14.00 85	0 76 0 78 0 115	68.0 58.0 59.0 42.5 56.1 39.3		13000 14000 17100 18500 21600 22800	15100 16100 20000 20800 24500 25600	HI HI HI HI	3.25 3.25 3.25 3.25 3.25 3.25 3.25
6 6 78D	18D-38 28D-77 48D-133 48D-133 48D-182 68D-203 68D-273 6-DT-317 6-DTM-317 6-DTM-488 6DC-187 90CM-1879 6-DC-844 6-DC-1128 8DCM-1125 6-DCSM-644 6-DC-1128 8DCM-1125 6-DCSM-167 6-DCSM-647 6-DCSM-648 6-DCSM-648 6-DCSM-648 6-DCSM-648 6-DCSM-648 6-DCSM-648 6-DCSM-125 6-BCSM-125 6-BC	Laneva	M	Ach Ach Ach Ach Ach Ach Ach Ach	6-4 x5 6-6 x8 6-6 x8 6-6 x8 6-5 x6 6-5 x6 6-5 x6 8-5 x6	***************************************	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	38 77 153 162 230 273 317 317 317 317 317 318 468 1879 844 844 1125 1125 645 1125 645 1125 645 1125 645 1125 645	240 1800 300 2000 300 2000 145 1800 330 1200 330 1200 388 1300 516 1300	7 - 2000 15.8 - 2000 15.8 - 2000 35 2400 40 - 2400 55 2400 65 2400 75 2100 97 - 2000 97 - 1900 222 - 1100 222 - 1100 222 - 1100 211 - 2000 211 - 2000 211 - 2000 212 - 1800 201 - 2000 201 - 2000 202 - 2020 202 - 2020 202 - 2020 202 - 2020 203 - 2030 2046 205 - 2030 206 - 2030 206 - 2030 207 - 2030 208 - 203	6.5-1800 13-1800 27-2000 31-1800 40-1800 50-1800 56-1800 58-1800 75-1800 77-1800 171-900 140-1800 172-1800 172-1800 172-1800 180-1800 172-1800 180-1800 172-1800 180-1800 172-1800 180-1800 172-1800 1800	13.00 72 13.00 72 13.00 72 72 72 72 72 72 72 13.00 82	5 74 5 70 5 75 5 76 5 80 5 78 5 79 5 80 5 82 5 82 5 82 5 82 5 82 5 82 5 82 5 82	46.1 28.2 21.5 20.3 22.3 19.1 23.7 40.6 34.9 52.6 20.4 27.9	24. \$ 1400 49 1400 104 1400 122 1400 136 1400 197 1300 224 1500 224 1500 228 5 1100 308 1100 1330 656 1330 656 1330 656 1330 650 1300 650	800 700 860 1133 1435 6950 9000 2850	820 1000 1200 1250 1775 6500 3900	A1 A	15 % 15 % 15 % 15 % 15 % 15 % 15 % 15 %
Caterpillar	D-311 D-318 D-318 D-8000 D-13000 D-17000 D-397 D-386 D-375 D-364	Own Own Own Own Own Own Own	Tr.M.I Tr.M.I Tr.M.I Tr.M.I Tr.M.R.I M.I.R M.I.R M.I.R M.I.R M.I.R	PC PC PC PC PC PC PC PC PC	4 4x5 4 4 2x5 2 6 4 2x5 2 4 51 x8 6 51 x8 8 51 x8 12 51 x8 12 51 x8 8 51 x8 8 51 x8	***	4 4 4 4 4 4	831 1246 1062 2493 2493 1662	\$52-1650 \$70-1600 \$103-1600 \$102-1000 \$150-1000 \$200-1000 \$500-1200 \$400-1200 \$335-1200 \$285-1200	47-1650 63-1600 94-1600 82-1000 133-1000 181-1000 450 1200 360-1200 300-1200 240-1200	42 1650 57-1600 84 1600 83 1000 120-1000 400-1200 320-1200 288 1200 212-1200	19.4 18.0 18.0 15.7 15.7 15.7 16.00 16.00 16.00 18.00	78 81 87 78 77 77 106 85 106	48.0 42.1 36.9 53.0 46.8 49.4 27.5 33.6 31.9 39.5	161-1290 234-1350 335-1240 861-800 842-800 1050-950 2327-900 1850-900 1550-900 1232-900	2406 3100 4400 5610 9000 11000 10770 8550	28009 29309 36209 55309 74509 95339 13750 13550 10250 10050	VI VI VI	1111- 1111- 201- 201- 201- 201- 201- 201
Climax	D-148 D-297	Cwn	I,M I,M	PC	2-41(x5)(4-4)(x5)(w	4	149 298	22-1200 44-1200	18-1200 36-1200	18-1200 38-1200	16.00 45	0 60	111.0 83.3	97- 600 192- 600		2500 3500	VI VI	1.75-
Continental	GD-157 HD-243 HD-200 TD-427 RD-572 TD-6427 RD-6672	Own Own Own Own	1,M 1 1,M 1,M 7,8,Tr T,8,Tr	TC TC TC TC TC	4 354x454 4 354x514 4 354x514 6 454x454 6 454x554 6 454x554	*****	4	243	137 -2000 112 -2400	32-2000 45-2000 48.5-2000 87.2-2000 116-2000	25-1900 39.8-1800 41.6-1800 74.9-1800 96.5-1800 95-2400 127-2200	14.5 14.5	79 79 79 79 79 108 106	24.2 21.1 20.2 17.4 19.1 13.4 14.1	169-125 169-5-120 161-120 296-120 400-120 300-120 400-120	840 840 1300 1845 1270		VI VI VI VI VI VI	1.18- 1.37- 1.37- 1.71- 1.87- 1.71- 1.87-
Cummins	A-800 H-400 H-800 *MS-800 MH-800 L-800 HR-400 HR-400 MHR-400 *MRS-600 *MRS-600 NVH-1200 *NVHS-1200	Own Own Own Own Own Own Own Own Own	T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.T.T.M.R.I T.T.T.M.R.I	DI DI DI DI DI DI DI DI DI	8 4x5 4 476x6 6 476x6 6 476x6 6 516x6 6 516x6 6 516x6 6 516x6 6 516x6 6 516x6 6 516x6 6 516x6 12 516x6	**********	4 4 4 4 4 4 4 4 4 4	377 448 672 672 743 743 2300 495 743 1486 1486	150-1800* 200-1800* 200-2100* 275-2100* 166-1800* 110-1800 225-1800 300-2100 400-2100	125-1800 175-1800 174-2100 240-2100	106-1600	14.00 92 15.50 13.50 15.50 14.00 15.50 13.50 12.00 16.50	0 74	25.2 32.8 25.5 19.8 19.2 15.8 26.2 30.8 26.9 19.6 15.6 21.0	275-120 340-80 500-80 625-140 710-160 540-100 1860-60 360-105 695-100 800-140 1075-120 1420-180	0 1840 0 2595 0 2780 0 2880 0 2975 0 2600 0 7790 0 1840 0 2780 0 2925 0 5500	2690 2900 2825 3156 2695 9600 1915 2900 3156	VI VI VI VI VI VI VI VI VI VI VI VI VI V	1.37- 1.75- 1.75- 1.76- 1.56- 1.56- 1.75- 1.75- 1.75- 1.56- 1.56- 1.56- 1.56- 1.56- 1.56- 1.56- 1.56-
Fairbanks-	Moree 48A4 48A41, 48A41	Own Own Own Own Own Own Own Own Own Own	M,R,I M,R,I M,R,I M,R,I M,R,I M,R,I M,R,I M,R,I M,R,I M,R,I	PC PC PC PC PC PC	6-4x5	***	4 4 4 4 4 4 4 2	377 426 31		4.6 1800 11 1800 12 1800 23 1800 25 1800 34 1800 38 1800 65 1800 75 1800 13 25 1800	3.5-1800 8-1200 9-1200 16-1200 18-1200 25-1200 28-1200 56-1200 56-1200 5.25-1800 10.5-1800 210-720	18.00 18.00 18.00 18.00 18.00 18.00 18.00 18.00 18.00 18.00	55 84 84 84 87 87 87 87 87 87	37.5 58.0 81.9 60.0	96 106 140 162 280 325 19	330 1100 1100 1355 1355 1666 2100 2100 433 600 13716	1620 1620 1865 1865 2385 2385		1.25
General N	Rotors 2-7 3-7 4-7	1 Own	T.B.Tr.I.M T.B.Tr.I.M T.B.Tr.I.M	DI DI	2 41 x5 3 41 x5 4 41 x5	0	2 2 2	213	3	65 2000 100 2000 133 2000	72 1800	17.00 10 17.00 10 17.00 10	00 74	17.0	300 120	0 124	Vwg	IVI	No Va No Va No Va

For abbreviations, see pages 156 and 157

OTHER HEAVY OIL ENGINES

VALVES		PI	TONS			PISTOR	•	CONN	ODS	IG .	BE	AIN AR- IGS		INJE	STE						841	1	ART- NG THOO	0	OVERAL	INS
Exhaust Peri Diameter and Lift (In.)	Material	Length (In.)	Weight with Rings and Pin (Lb.)	No. of Compression Rings	No. of Oil Rings	Diameter and Length (In.)	Leaked in—	Material (S. A. E. No.)	Center to Center Langth (In.)	Weight with Cap and Bushing (Lb.)	Number	Diameter (In.)	Make of Pump	Make of Valve	Valve Type Open or Clased	Orifices	Pressure-Nazzle Opening (Lb. ser 8g. in.)	Air Cleaner-Make	Fuel Filter-Make	Labricant Filter-Make	Minimum Recemmended Cetane Number of Fuel	Make	Type	Length—Fan to Flywheel (in.)	Wideh (In.)	Height — To Top of Air Cleaner (In.)
.25 .8 .25 .8 .25 .8	75 CI 75 CI 75 CI 75 CI 75 CI 75 CI 75 CI	13.00	93.0 93.0 93.0 95.0 95.0	4 4 4 4 4	22222	3.25-7.62 3.25-7.62 3.25-7.62 3.25-7.62 3.25-7.62 3.25-7.62	*****	4140 4140 4140 4140 4140 4140	22.28 22.28 22.25 22.25 22.25 22.25 22.25	85.0 85.0 85.0 85.0 85.0	5 6 7 7 9 9	6.25 6.25 6.25 6.25 6.25 6.25	Sc Sc Sc Sc Sc Sc	Sc Sc Sc Sc Sc	000000	Mu Mu Mu Mu Mu Mu	3500 3500 3500 3500 3500 3500	Opt Opt Opt Opt Opt Opt	WP WP WP WP	Win Win Win Win Win	42 42 42 42 42 42	Own Own Own Own Own Own	***	96 112 125 140 155 168	88% 56% 56% 56% 56%	7934 7934 7934 90 7934 90
12- 4 12- 4 12- 4 12- 4 18- 4 18- 4 18- 6 16- 8 16- 8 16- 8 16- 8 17- 5 87- 5	29 AA	4.12 4.12 4.40 4.12 4.40 4.93 5.28 5.28 5.28 5.28 5.28 5.28 5.28 5.28	2.38 2.38 2.38 2.38 2.00 3.00 3.44 19.19 19.19 19.19 6.70 6.70 6.70 6.70 6.70 6.70 6.70 6.70		22222	1 .00 - 2 . 78 1 .00 - 2 . 75 1 .00 - 2 .00 1 .00 - 3 .00 1 .00 - 3 .00 1 .25 - 2 .02 2 .75 - 5 .03 2 .76 - 5 .03 2 .76 - 5 .03 1 .75 - 4 .00 1 .75 - 5 .03 2 .75 - 5 .03	*****************	1035 1035 1035 1035 1035 1035 1035 1035	7% 7% 7% 7% 7% 7% 7% 7% 7% 7% 7% 7% 7% 7	4.87 4.87 28.51 28.51 10.62 10.62 10.62 10.62 10.62 10.62	23337777777777777988867798	2.50 2.50 2.50 2.50 3.00 3.00 3.00 3.00 3.89 3.89 3.89 3.89 3.89 3.89 4.50 4.60 4.60 4.60 4.60 4.60 4.60	AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	A A A A A A A A A A A A A A A A A A A	000000000000000000000000000000000000000	利利的利用的利用的利用的利用的利用的利用的利用的	2000 2000 2000 2000 2000 2000 2000 200	Uni Uni Uni Uni Uni Uni Uni Uni	Com Com Com Com Com B-P B-P B-P S-P-S P-S Com Com Com Com Com	Fra Fra Fra Fra Del. Del. Del. Del. Del. Del. Del. Del.	45 45 45 45 45 45 45 45 45 45 45 45 45 4	AL AL AL AL DR DR DR DD DR DD DD DD DD DD DD DD DD	E-M Ele Ele Ele Ele Ele Ele Ele Ele Ele Ele	18/5 22/5 5 30/5 30/5 30/5 30/5 61/5 61/5 61/5 61/5 61/5 61/5 61/5 61	1994 1994 1994 1994 1994 27 1994 27 2594 2594 2594 2094 3094 3094 3094 48 48 47	291-6 (11) 291-6 (11) 291-6 (12) 291-6 (12) 291-6 (12) 291-6 (12) 391-6 (12) 391-6 (12) 391-6 (12) 391-6 (12) 391-6 (12) 481-6 (12)
1144 1144 244 244 2480 2480 2480	124 Alu 134 Alu 134 Alu 168 Alu 168 Alu 168 Alu 125 Alu 125 Alu 125 Alu	9.10		**********	222111111	1.81-3.73 1.81-3.73 1.62-3.23 2.37-4.75 2.37-4.75 2.37-4.75 4.62-2.09 4.62-2.09 4.62-2.09	********	1048 1045 1045 1045 1045 1045 1045 1045 1045	10.25 10.25 10.25 15.00 15.00 16.00 18.00 18.00		6575757755	3.50 3.75 3.75 3.75 5.50 5.50 5.50	Own Own Own Own Own Own Own Own	Own Own Own Own Own Own Own	0000000000	Si Si Si Si Si Si	1750 1750	Den Den Den Den Den Den Den Den	Own Own Own Own Own Own Own Own	Pur Pur Pur	35 35 36 35 35 35 35 35 35 35	Own Own Own Own Own O-D O-D O-D O-D	G G G G A-EI A-EI A-EI	5854 8834 7854 6014 8734 85 11214 108.2 88.4	27% 29% 31% 40 42% 48% 48% 48% 48%	5156 4956 6656 6656 6776 9655 7012 7012 7012
764 764	122 NI 122 NI	6.13	7.87	4	1	1.75-3.80	F	1045 1045	11.80	6.43 6.43	4 6	3.00	AB AB	AB AB	CC	Pi	2200 2200	Vor Vor	CB	Nug Nug	45 45	AL AL	Ele Ele	48 66	32	53 83
.253 .253 .504 .658	175 AA 128 AA 128 AA 137 AA 146 AA 137 AA	3.77 4.3 4.3 4.8 5.8 4.6 5.9		3333333	1 2 2 2 2 2 2 2 2	1.12- 1.25 1.25- 1.43- 1.50- 1.25- 1.50-			7.00 9.50 9.50 8.37 10.50 8.37		3 3 7 7 7 7 7	2.37 2.87 2.87 2.87 3.25 2.87 3.25	M-E	A-E A-E A-E A-E A-E		Si Si Si Si Si	(a) (a) (a) (a) (a) (a)	Opt Opt Opt Opt Opt					Ele Ele Ele Ele Ele Ele	31½ 335½ 335½ 47½ 51½	10% 2116 2116 2116 27/6 31%	30% 35 35 35 37% 44%
.75 . 8 .75 . 8 .75 . 8 .56 . 4 .76 . 8 .75 . 7 .75 . 7 .75 . 8 .75 . 5 .75 . 6 .75 . 4	106 C1 100 C1 100 C1 100 Alu 120 Alu 120 Alu 100 Alu 120 AL 120 AL 120 AL	6.2	5 10.56 5 10.56 5 7.21 5 8.71 5 8.61 5 8.61 5 10.5 6 8.61 5 8.61	3 3 3 3 3 3 5 3 3 7 5 3	22221121111	1,49-3,37 1,99-4,06 1,99-4,06 1,99-4,34 1,99-4,34 274-6,06 1,99-4,34 1,99-4,34 1,99-4,34 1,99-4,34 1,99-4,34			9.50 12.00 12.00 12.00 12.00 12.00 12.00 12.00 12.00 12.00	1034 1034 1032 1032	7677777777777777	3.87 4.50 4.50 4.50 4.50 4.50 4.50 4.50 4.50	Own Own Own Own Own Own Own Own Own	Own Own Own Own Own Own Own Own Own	-	Mu Mu Mu Mu Mu Mu Mu Mu Mu Mu Mu Mu		Den Den Den Den Den Den Den Den Den Den	Com Com Com Com Com Com Com Com Com Com	Nug Nug Nug AM AM AM AM AM AM AM AM	45 45 45 45 45 45 45 45 45 45 45	1-0-0-0-1-0-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-0-1-0-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-1-0-0-0-0-1-0	Ele Ele Ele Ele Ele Ele Ele Ele Ele Ele	485% (2) 43% (2) 57% (2) 80% (2) 80% (2) 80% (2) 80% (2) 90% (2) 90% (2) 90% (3) 73 73	28% 29% 29% 30% 30% 32% 27% 44% 29% 30% 32% 41 42	30 (1 (3) 47 (2) (3) 47 (2) (3) 47 (2) (3) 48 (4) (4) 47 (2) (3) 88 (4 47 (2) 47 (2) 48 (2) 47 (2) 48 (2) 57
.00-	GI GI GI GI GI GI AA			************	22222222112						22233447722	2.90 2.75 2.75 2.75 2.75 2.75 3.10 3.10 2.00	Own Own Own Own Own Own Own	Own Own Own Own Own Own Own Own	0000000000	SI SI SI SI SI SI SI SI Mu	2300 2300 2300 2300 2300 2300 2300 2300	AM AM AM AM AM AM AM AM AM AM	Fra Fra Fra Fra Fra Fra Fra AC AC	Fra Fra Fra Fra Fra Fra Fra Fra Fra Fra	45 45 46		E-H E-H E-H E-H E-H E-H E-H	3814 3814 4414 4416 54 6014 6014 18	24 24 28 28 30 30 30 30 30 30 30 33 4	46 48 45 45 46 46 46 46 21 34
.253	305 AT	6.0	0 7.7	4	2 2 2	1.50 3.63 1.50 3.63 1.50 3.63	F	1141A 1141A 1141A	10.12 10.12 10.12	6.90	1 4	1	Own Own		CC	Mu	900 900	AC AC AC	AC AC AC	AC AC AC	45 45 45	1	Ele Ele	31 371/4 423/4	27% 29% 29%	383-6**

For abbreviations, see pages 156 and 157
For Directory of the Manufacturers listed above, see page 63.

AUTOMOTIVE DIESEL AND OTHER

										GENERAL										ALVES
	ENGINE								With Bare Engine	With St Access		100	Pressure			ď	Ship: Wei (L)	ght		
	MAKE AND MODEL	Built Under License h	Designed for	Type	Number of Cylinders Bere and Stroke (In.)	Cylinder Liners—Type		Pisten Displacement (Cu. In.)	Maxienum Brake Hp. at Specified R.P.M.	Max. Intermittent Hp. at Specified R.P.M.	Continuous Sustained Hp. at Specified R.P.M.	Compression Patie	nation In.)	E.P. at	Weight per Centinuess Hp. (Lb.) 4	Max, Torque in Lb. F at Specified R.P.M.	Automotive or Industrial	Marine	Arrangement	Intake Part Diameter and Lift (In.)
	4-7	6 Own 6 Own 1 Own 1 Own 1 Own 1 Own 6 Own	T.B.Tr.I.M I.W M I.M MW MW MW MW MW MW MW	Dit.	8-41-x5 8-41-x5 12-41-x5 12-41-x5 24-41-x5 2-41-x5 3-41-x5 6-41-x5 12-41-x5 12-41-x5 24-4-x6	000000000000	2222222222222222	426 567 851 851 1702 142 213 284 426 851 851 1702		200 2000 ¹⁸ 267 2000 ¹⁸ 400 2000 ¹⁸ 400 2000 ¹⁸ 55 2000 55 2000 113 2000 170 2000 340 2000 690 2000	145-1800** 192-1800** 290-1800** 290-1800** 48-1800** 72-1800** 96-1800**	17.00 17.00 17.00 17.00 17.00 17.00 17.00 17.00 17.00 17.00	0 1000 0 1000 0 1000 0 1000 0 980 0 980 0 980 0 980	74 74 74 74 74 74 74 74 74	11.0 24.5 18.6 26.0 20.6 27 28 25.0 18.3 20.0 26.0 21.7	900-1200 1400-685Sh 2100-685Sh 4200-885Sh	5400	Vwg Vwg Vwg Vwg Vwg Vwg Vwg Vwg Vwg	VI VI VI VI VI VI VI VI VI VI VI VI VI V	No Valve No Valve
Gi	ray Marine Four D-18 Four D-26 Six D-57	7	M M	PC PC	4-356x456 4-356x556 6-456x556	WWD	4 4	157 260 572	30-1800 50-1800 135-2200			15.0 15.0 15.0	0		34.2 27.2 13.0	108-1800 167-1200 401-1600		1100 1400 2750	VI VI VI	1.18 1.37 1.87
4	fallett AC	1 Own	Tr,t	PC PC	1-31/435/4 1-31/441/4 2-31/441/4	N N	4 4	35 50 100	8-1800 9.5-1500 19.5-1500	8-1800 9-1500 19-1500	5-1800 8-1500	21.5 21.6 21.8	0 1000 0 1000 0 1000	80 34 97	44.0 57.0 33.0	32-1800 64-1800		625 760	VI VI VI	1.25 1.62 1.62
H	larnischfeger 187 287 387 487 867	CCCC	T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I T.B.Tr.M.R.I	DI	1 4 x5 2 4 x5 2 4 4 x5 2 6 4 x5 2	***	2 2 2 2 2 2	87 174 281 348 522	28-1400 54-1400 83-1400	27-1400 53-1400 80-1400 106-1400 156-1400	40-1200	16.0 16.0	0 1200 0 1200 0 1200 0 1200 0 1200	78 78 76	47.5 25.8 21.7 19.4 15.8	106 800 210 800 315 800 440 800 630 800	950 1030 1300 1550 1900	1100 1635 2120 2530 3000	VI VI VI VI	No Valv No Valv No Valv No Valv
		DOWN DOWN DOWN DOWN COWN DOWN DOWN DOWN DOWN DOWN DOWN DOWN D	Tr. M.J. Tr. M.R.J. Tr. M.R.J. Tr. M.R.J. Tr. M.R.J. Tr. M.J.B. Tr. M.J.B. Tr. M.J.B. Tr. M.B.B.T.J. Tr. M.B.B.T.J. Tr. M.R.J. Tr. M.J. M.J. M.J. M.J. M.J. M.J. M.J. M.J	TG T	2 - 444 4-5 2 - 414 4-5 4 - 3-5,444 4 - 3-5,444 4 - 3-5,444 4 - 4-4,444 6 - 3-5,444 6 - 3-5,444 6 - 4-4,445 6 - 4-4,445 6 - 4-5,445 6 - 4-5,445 6 - 4-5,445 6 - 6-5,445 6 - 6-5,455 6 - 6-5,455 6 - 6-5,455 6 - 6-5,455 6 - 6-5,455 6 - 6	00000000000000	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	133 180 193 226 256 249 260 296 296 358 404 426 426 474 529 707 777 777 777 777 777 777 1486 1486	87-3000 62-2600 79-2800 79-2800 77-2600 99-2600 118-2600 118-2600 118-2600 118-2600 118-2600 129-2100 229-2100 229-2100 200-2100 200-2100 500-2100	23-1600 23-5-1600 39-3000 48-3000 58-2600 68-2600 78-3000 68-2600 71-2600 100-2600 111-2600 112-2600 112-2200	23-1600 23-5-1600 23-5-1600 23-5-2400 45-2400 45-2400 47-1800 47-1800 90-1800 90-1800 90-1800 90-1800 90-1800 138-1600 138-1600 187-1600 187-1600 187-1600 343-1800	15.0 15.0 15.0 15.0 15.0 15.0 15.0 14.8 14.8 14.8 14.8	0 750 0 825 0 750 0 750	92 89 99 99 91 91 91 91 91 91 91 91 91 91 91	23.9 25.9 15.2 12.2 18.3 14.9 10.9 18.6 16.7 15.0 16.9 16.9 16.4 16.8 15.4 13.8 15.1	320-130(284-160(316-160(316-160(316-120(395-120(630-135(645-120(680-120(750-120(1100-120(1320-140(\$50 \$50 \$50 \$50 750 750 750 750 950 950 950 950 930 1350 1350 1350 1460 9250 9250 9250 9250 9250 9250 9250 925		VI VI VI VI VI VI VI VI VI VI VI VI VI V	1.62-1.62-1.62-1.62-1.62-1.62-1.62-1.62-
		R Own	M,1 M,1	PC PC	2-31-2x51-2 4-31-2x51-2 6-31-2x51-2	0	4 4	100 212 317	41-1500 63-1500	17.3-1500 36.3-1500 55-1500	16.6-1500 33-1500 50-1500	16.0	10	95	84 44 37.5		0 1615 0 2150	1300 1750 2300	VI	1.37- 1.37- 1.37-
le	nternational UE UD1 UD1 UD UD UD1 UD	A Own	Te.l Te.l Te.l Te.l Te.l Te.l	PC PC PC PC	4-334x514 4-4.4x514 4-434x614 6-4.4x5.5 6-454x614 6-534x7	008080	4 4 4 4 4	334 461	79-1400 103-1800 131-1600	42-1500 62.5-1600 76-1400 100-1000 125-1600 180-1375	33.6-1500 50-1600 80.8-1400 80-1800 100-1600 144-1375	15.	70 5 5	66 67 75 70 72 76	36.2 30.0 29.2 27.3 28.6 29.6	231- 90 322- 85 330-100 462- 85	0 1500 0 1775 0 2190		VI VI	1.66- 1.78- 1.66- 1.78- 2.31-
	Kermath 2-1 4-2 6-2 6-4 8-4	26 98 74	M	TC TC TC TC	2-4\(\alpha\)\(\delta\)\(\	00000	4444	290 47	70-2600 83-2600 132-2200	27-1800 60-2600 70-2200 110-2000 195-2100	20-1800 80-2000 60-1900 15-1800 170-1600	14. 14.	50 50 50 50 50 47	0 86	21.8	162-140 208-150 350-130	0	1350	VI	1.62- 1.62- 1.62- 2.00- 2.37-
	Mack END-6 END-6	87 Lanevi 10 172 Lanevi	T.8	TC TC		000	4 4 4	51	138-2400	123-2400		14.	96 100 92 100 62 100	0 108			0 1939	1		1.56- 1.78- 1.90-
-		24 Own 11 Own 11 Own 12 Own 12 Own 20 Own 21 Own 21 Own 22 Own 22 Own 22 Own	144, I ML, I ML, I ML, I ML, I ML, I ML, I ML, I ML, I	DI DI DI DI DI DI DI DI	6-6x6	***	4 4 4 4 4 4 4	67 73 73 92 92 101 101 110	5 5 7 7 7 3 3	105-1200 110-1200 128-1200 120-1200 140-1200 150-1200 160-1200 190-1200 100-1200 210-1200	115-1200 110-1200 125-1200 135-1200 145-1200 170-1200 166-1200	16. 16. 16. 16. 16. 16. 16. 16. 16. 16.	0 00 00 00 00 00 00 00 00 00 00 00 00 0	96 112 96 112 96 103 91 111 91	44.1 40.1 37.1 38.1 37.1 34.1 32.1 31.1	5 530 80 1 560 105 5 600 75 0 640 95 710 60 8 743 60 7 825 60 2 880 81 5 920 60	00 +4450 50 +4625 50 +4450 50 +6220 00 +5465 00 +5465 00 +5465 00 +5200 00 +5200	4665 4682 4682 4682 4800 4800 4800 4826 4800	0 V2 5 V2 0 V2 6 V2 0 V2 5 V2 0 V2 6 V2 0 V2	1.62 1.62 1.62 1.62 1.37 1.37 1.62 1.62
Annual Property and Published		DO HP HP HP	0.0 0.0 0.0 0.0 0.0	DI DI DI TO	4-41(x4) 4-4x5 4-41(x5) 6-4)(x5)	N W		8 35	55-2200 3 62-1600 5 128-2100 9 168-2000	75-2400 54-2000 59-1600 125-2100 138-2000	58-1600 43-1500 55-1400 106-1500 102-1400	15. 0 5. 0 5. 0 5. 0 17.	00 75 90 56 80 56 80 56	50 91 50 60 50 60 50 74 50 80	25. 21. 17.	182-146 8 155-106 8 230-86 0 383-106 800-106	00	116 120 180	O VI	1.62- 1.75- 1.87- 2.25-
l	Scripps	2, 3	M M	TO		2 0		4 2	55 79-200 86 84-260	0 68-2800 71-2800	53-180 59-180	0 15 0 15	.00 7	50 9 50 8	23.	1 185-14 1 206-15		120	0 V	

HEAVY OIL ENGINES-Continued

VALVES		PIS	TONS			PI	STOP		CONN	ECTIN ODS	G	BE	AIN AR-		INJE	CTI	ON M					848	- 11	ART- NG THOD	Di	OVERALI MENSIO	NS	
Exhaust Pert Diameter and Life (In.)	Material	Langth (In.)	Weight with Ringe and Pin (Lb.)	No. of Comerceaten Rings	2	Diameter and Length		Lecked in-	Meterial (S. A. E. No.)	Center to Canter Length (In.)	Weight with Cap and Bushing (Lb.)	Kumber	Diameter (In.)	Make of Pump	Make of Valve	Valve Type Open or Clesed	Orifices	Pressure Nozzle Opening (Lb. per Sq. In.)	Air Cleaner Make	Fuel Filter-Make	Lubricant Filter-Make	Ninimum Recommended Cetans Number of Fuel	Make	Type	Length—Fan to Plywheel (In.)	Wilden (In.)	Height —To Top of Air Cleaner (In.)	4 to 10 to 1
25 305 25 305 25 306 25 306 25 305 25 305 26 305 26 305 26 305 27 305 28 305 28 305 28 305 28 305 28 305	AT AT AT AT AT AT AT	6.00 6.00 6.00 6.00 6.00 6.00 6.00 6.00	7.70 7.70 7.70 7.70 7.70 7.70 7.70 7.70	4 4 4 4 4 4 4 4	22222222222	1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50	3.62 3.62 3.62 3.62 3.62 3.62		1141A 1141A 1141A 1141A 1141A 1141A 1141A 1141A 1141A 1141A	10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12 10.12	6,90 6,90 6,90 6,90 6,90 6,90 6,90 6,90	7 10 14 14 28 3 4 5 7 14 14 28	3.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50	Own Own	Own Own Own Own Own Own Own Own Own Own	000000000000	Mu Mu Mu Mu Mu Mu Mu Mu Mu Mu Mu	800 800 800 800 800 800 800 800 800 800	AC AC AC AC AC AC AC AC	AC AC AC AC AC AC AC AC	AC AC AC AC AC AC AC AC AC AC AC AC AC	45 45 45 45 45 45 45 45 45 45 45	DR DR DR DR DR DR DR DR DR DR	Eie Eie Eie Eie Eie Eie Eie Eie Eie	54½ 6834 (15) 7934 (15) 129 175 (15) 4243 176 (15) 4243 176 (15) 4243 176 (15) 4243 176 (15) 4243 176 (15) 4243 176 (15) 4243 176 (15) 4243 129 129	2914 96 (15) 56 (15) 3714 56 (15) 30,5 3215 3314 3314 5934 5934	411-4** 67-12-155:11 87-12-155:15 87-12-155:15 88-16-15-12 88-16-12 Vwg 401-4* Vwg 401-4* Vwg 401-4* 57-15 57-15 54-16-12	
.08273 .25249 .66		3.75 4.31 6.00	*****	3 3	2 2 2	1.25	-2.75 -3.31 -4.00	FF	1035 1035 1035	7.00 9.50 10.50	4.72	3 8	2.47 2.87 3.37	AB AB AB	AB AB AB	* * * *	Pi Pi Pi	1800 1800 1800	Own	ACB ACB	Mic Mic Mic	45 45 45	AL AL DA	Ele Ele	49.14 54.16 69.14	20 4 215% 28	3011 3471 40%	
.25315 .62312 .62315	Alu	5.25 5.25	2.25 4.00 4.00	4	1 1 1	11.37	-2.96 -3.40 -3.40	-	4140 1045 1045	7.00 9.00 9.00	2.75 4.67 4.67	2		AB AB AB	AB AB AB		Pi Pi	1800 1600 1600	MAA	Pur Pur Pur	Pur Pur Pur	36 36 38	AL AL	Ha Ele Ele	28 24,13 4134	15 24 23	24 28.87 3134	
.30520 .30520 .30520 .30520 .30520	AA AA	6.36 6.36 6.36 6.36 6.36	6.75 6.75 6.75 6.75 6.75	3	2 2 2 2 2	1.75	3.85 3.85 3.85 3.85 3.85	44	1141 1141 1141 1141 1141	11.87 11.87 11.87 11.87 11.87	8.25 8.25 8.25 8.25 8.25	3	4.00 4.00 4.00 4.00 4.00	88	88 88 88 88	00000	Si Si Si Si	3000 3000 3000 3000 3000	Don Don Don	F†	WIP WIP WIP WIP	36 35 35 35 35	AI AI AI AI	A-EI A-EI A-EI A-EI	25% 32% 38% 45% 59%	233/6 281/4 281/4 281/4	40% 40% 40% 40% 40%	_
12- 350 12- 350 12- 375 12- 375 12- 375 12- 375 12- 375 12- 375 12- 375 12- 375 12- 375 31- 375 28- 395 25- 396 25- 396 25- 396 25- 396 25- 396 25- 396 25- 396 25- 396 37- 395 37-	Also Also Also Also Also Also Also Also	7.63	3.20 3.20 3.56 4.00 4.47 3.12 3.56 3.58 4.00 4.47 7.00 7.93 9.94 11.09 12.37 12.34 12.90 12.39	3 4 4 4 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4			-3.45 -3.70 -2.87 -2.95 -3.20 -3.82 -3.62 -3.62 -3.62 -3.62 -4.46 -4.65 -4.96 -4.96 -4.96 -5.46		CNM	8.00 8.00 7.78 8.00 8.00 8.00 8.00 8.50 8.50 8.50 8.5	7.00 7.00 7.00 8.80 8.50 13.77 13.77 13.77 13.77	255557777777777777777777777777777777777	3.00 3.00 2.75 2.75 2.75 3.00 3.00 3.00 3.50 3.50 3.50 3.50 4.50 4.50 4.50 4.50 4.50 4.50 4.50	ABBAABAABAABAABAABAABAABAABAABAABAAABA	ABBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBBB	000000000000000000000000000000000000000		1450 1450 1650 1650 1650 1650 1650 1650 1650 16				45 45 45 45 45 45 45 45 45 45 45 45 45 4	DR DR LDA LDA LDA LDA LDA LDA LDA LDA LDA LDA	EAM AEL EGA EGA A-EI EGA	27 to (2) 27 to (3) 27 to (2) 20 to (2) 32 to (2) 32 to (2) 33 (2) 38 (2) 38 (2) 48 to	10% 10% 10% 10% 10% 10% 10% 10% 10% 10%	3814433214332143381433814338143381433814	
.37372 .37372	Lyn Lyn	4.87 4.87 4.87	2.83	3	222	1.80 1.80 1.50)-2.77)-2.77)-2.77	FFF	4140 4140 4140	13.25 13.25 13.25	7.3 7.3 7.3	8 7	2.93	AB AB	A-E A-E	CCC	Pi Pi	1800 1800 1800	Uni Uni Uni	Fran Fran Fran	Cun Cun Cun	45 45 45	AL AL	E-H Ele Ele	38 473/2 88	25 28 27	40 40 45	
.47500 .53532 .41532 .53532	AA AA AA AA AA AA	5.70 6.44 6.19 6.44 6.11 7.56	8.28	3 4 3 4 3	2	1.31 1.50 1.62 1.60 1.63	-3.2 -3.7 -4.1 -3.7 -4.1 -4.9		1048 1040 1040 1040 1040 1040	10.00 11.00 13.25 11.00 13.21 13.21	9.3	8 8 7 7 7	4.12 3.25 3.56	Own Own Own Own Own Own	Own Own Own Own Own Own	000000	5i 5i 5i 5i 5i	700 700 700 700	Den Den Den Den Den Den	Pur Pur Pur Pur Pur	Pur Pur Pur Pur Pur	****	Own Own Own Own Own Own DR	Ha	38/6 41/2 47/4 00/4 70	23 24 27/4 28/4 29/4 30/4	39-A 421/3 471/3 441/3 481/3 549/3	-
.12375 .12375 .37386	S Alu 5 Alu 5 Alu 6 Alu 0 Alu	4.84 4.84 4.84 8.84 7.53	4.00 4.00 3.86 7.00 12.30	0 4	1 2		14.0	F	CNM CNM CNM CNM	8.00 8.00 8.00 9.37 12.00	8.3	1		AB AB AB AB	AB AB AB AB	00000	Pi Pi Pi Pi	1650 1650 1650 2000	AC	Pur Pur Pur Pur	Del. Per Per Per		DR DR DR DR	Ele Ele Ele Ele	41-% 47% 64+3 60-3 8/3	23 22 % 22 % 27 % 34 %	30% 33 33 37/4 54%	
.41456	AA BAA BAA	5.25 6.17 5.62	4.82	2 3	222	1.43	3.6 3.3.8 2.4.2	2 F	CM CM	10.50 10.50 11.20	5.8	0 7	3.50 3.50 4.00	SA SA SA	AB AB	000	Pi Pi Pi	1700 1700 1700	Vor	Pur Pur Pur	WGI WGI	45 3 45 8 45	LN L-D L-D	Ele Ele	48.34 47.46 86.83	29.25 32.43 31.28	47.0 42.18 46.28	
.62500 .62500 .62500 .62500 .37500 .37500 .62500 .62500	0 CI 0 CI 0 CI 0 CI 0 CI 0 CI 0 CI 0 CI	7.70	22.2 22.2 52.2 523.7 523.7 519.7 519.7 522.2 522.2 523.7 523.7		2	2.12 2.13 2.13 2.13 2.13 2.13 2.13 2.13	2 4 7 2 4 7 2 4 9 2 4 9 2 4 7 2 4 7 2 4 7 2 4 7 2 4 7 2 4 7 2 4 9		1045 1048 1048 1045 1045 1046 1045 1045 1045 1045	12.86 12.56 12.56 12.56 12.56 12.56 12.56 12.56 12.56	17.7	5 5	4.00 4.00 4.00 4.00 4.00 4.00 4.00 4.00	Own Own Own Own Own Own Own Own Own Own	Own Own Own Own Own Own Own Own		Mu Mu Mu Mu Mu Mu Mu Ma Ma		Den Don Don Don Don Don Don Don Don Don	Own Own Own Own Own Own	Own Own Own Own Own Own	45 48 48 48 48 48 48 48		AEG AEG AEG AEG AEG AEG AEG	58+1 58+1 58+1 75-1 75-1 76-1 76-1 76-1	37 37 37 37 37 37 37 37 37 37 37	63-11 62-14 62-14 62-14 62-14 60-15 64-14 60-15 64-14	
.2545 .8045 .3748 .8153	S Alu 3 Ci 0 Ci 9 Alu 1 Alu 8 Alu	4.8 5.1 5.9 6.8 7.2	4 4.4 2 4.3 8 6.0 0 4.0	7 4			8-3.7 2-3.0 1-4.0 7-3.8 7-4.5	0 F 6 F 7 F	CNM 1045 1045 1046 4146 4145	8.0 8.7 10.5 10.2 11.7 13.2	5 3.5 5 5.3 5 5.3	11 5 18 3 10 3 11 7	3.0 2.6 2.3 3.2 4.2 4.7	0 AB 2 AB 7 AB 5 AB 5 AB 5 AB	AB Hos Hos AB AB	000000	PI Mi Mi Pi Pi	1656 756 756 2000 2000		Pur Mic Mic Mic Com	Pur Mic Mic Mic Mic Mic	41 64 64 84	DB	Ele Ele Ele Ele Ele	50% 48.4 52+1 70% 74% 88-6	28% 24 21% 29 32 Å 34%	38 Å 33 Å 38 ½ 41 Å 47 Å 81 Å	
.1237 1.1237	S Alu	4.8	4 4.4	7 6		1.1	8-3.7 8-3.2	9 F	CNM	8.0	0 5.3 0 5.3	11 1	3.0		AB AB	CC	Pi Pi	168	AC O AC	Pur	Pur Pur	40	DR DR	Ele Ele	4854 5974	2434	22%	

AUTOMOTIVE DIESEL AND OTHER

										GENERA	AL.					-				VALVES
	ENGINE MAKE	- Brom			•3	Type			With Bare Engine		itandard secries	100	-		800	4	Ship We (L	oping ight h.)		
Line Number	AND MODEL	Built Under License	Designed for	Type	Number of Cylinders Bere and Stroke (In.)	Cylinder Liners -Ty	Cycle	Platon Displacement (Cu. In.)	Maximum Brake Hp. at Specified R.P.M.	Max. Intermittent Hp. at Specified R.P.M.	Continuese Sustained Hp. et Specified R.P.M.	Compression Ratio	Max. Combustion P. (Lb. per Sq. In.)	B.M.E.P. at Centinu Hp. (Lb. per Sq. In.)	Weight per Continue Hp. (Lb.) 4	Max. Torque in Lb. at Specified R.P.M.	Automotive or Industrial	Marine	Arrangement	Intake Port Diametr and Lift (In.)
12248	Sheppard 14 and 14C 	*******	Tr,M,1 (,Tr Tr,M,1 Tr,M,1 Tr,M,1	PC PC PC PC	1-3x4 1-4)4x5 2-4)4x5 3-4)4x5 6-4)4x5	***	4 4 4 4	28.0 71.0 142 213 426	5.4-1900 15-2000 33-2000 50-2000 100-2000	4.8-1900 12-1800 25-1800 38-1800 75-1800	3,50-1800 11-1800 22-1800 34-1800 67-1800	18.0 18.0 18.0 18.0 18.0	656 625 625 621 621	88	94.0 79.5 47.7 38.9 26.6	11-1500 55-1000 106-1200 161-1200 325-1200	1325	425 1500 1750 2330	VI VI VI VI	1.09200 1.37311 1.37311 1.37311 1.37311
6 7 8 8 0 1	Starting VDs VD6S VD6S VD6S VIking D84 Viking D86 Viking D86 Viking D86	*******	M,R,I M,R,I M,R,I M,I M,I M,I	TC TC	6-8x8 6-8x9 8-8x9 4-51-x7 6-51-x7 8-51-x7	****	4 4 4 4	2714 2714 3619 665 998 1330		330 1200 560 1200 750 1200 90-1200 170-1500 230-1500	325 1200 495 1200 660 1200 78-1200 114-1200 152-1200	14.00 14.00 14.00 11.80 11.80	1000 1000 750 750	120 120 75	28.2 20.2 18.0 80.7 45.6 45.0	1420- 2155- 2990- 476-1200 737-1000 940-1000	5950	9550 9550 11300 4400 5350 9600	VI VI VI VI VI	2.3752 2.3752 2.3752 2.1964 2.1964 2.1964
234567890	Waskeha 180DAC 190DLB 140HK 140HK 148DK 149HK 8WAKH 8WAKH 8WAKH 8WAKH	Hea Hea Hea	T, Te, 1 T, Te, 3 T, Te, 3 T, 3 T, 3 T, 1	TC TC DI TC DI TC	4-3-5x3-5 6-3-5x4 6-4-5x5-5 6-5-5x8 6-5-5x8-5 6-6-5x8-5 6-7x8-5 6-8-5x8-5	W W W W W W W W		129 285 525 779 779 1197 1197 1962 2894	35 2400 64 2200 128 2250 168 2000 174 2000 202 1800 225 1600 226 1050 386 1060	28-2400 53-1800 109-2250 138-2000 148-2000 102-1600 185-1600 187-1050 358-1080	22.4-1800 42.5-1800 78-1500 102-1400 106-1400 139-1300 152-1300 160-950 336-900	17.00 15.3 5.80 17.5 5.00 5.20 18.5 8,42 18.00	750 500 750 500 750 750 2 500	80 77 71 83	23.2 21.0 21.0 17.6 23.0 22.3 38.8 35.8	90-1456 184-1250 383-1000 530-1200 559-900 811-700 945-900 1350-850 2150-800	2150 1865 3200 3400 6200		VI VI VI VI VI VI VI VI	1.2531 1.3738 1.8753 2.2550 1.8759 2.3765 2.3765 2.5071 3.7570

- ABBREVIATIONS

 9—Includes reverse and reduction
 (15)—Including radiator and gear

 AEG—Air, electric or auxiliary
 according to the property of the property of

AIRCRAFT GAS

			PE					1	PERFOR	RMANC	E						(COMP	RESSO	R	TUR	BIN
			1		TAKE	E-OFF			NOR	MAL		,	MAX. C	RUISIN	G	Type			oj.			
Pure Menusor	MAKE AND MODEL	Turbe-jet or Prop.	Single or Coupled	Thrust (Lb)	Prop. Shaft (Hp)	RPM	Fuel Consumption	Thrust (Lb)	Prop. Shaft (Hp)	RPM	Fuel Consumption	Thrust (Lb)	Prop Shaft (Hp)	RPM	Fuel Consumption	Propeller Gearing T	Туре	No. of Stages	Pressure Comp. Ratio	Blade Root	No. of Stages	Blade Roots
12345678	UNITED STATES Allison T-38 T-40 J-35-4-17 J-33-A-23 General Electric J-47 Pratt & Whitney J-42 Westinghouse J-34-WE-22 Wright T-35	TP TJ TJ TJ TJ	S C S S S S S S S	5000 4600 5200 5000	2750° 5500° None None None None None	R R 7800 11750 7950	0.63+	4240 3900 3700 4000 2290	None None None None	7400 11250 7000	1.002	4240 3600 2700 3000	None None None None	7400 11000	1.05; 1.12; 1.11; 1.00;	PPNNNN	A A Ge A Ge A	17 11 1	6.30 6.30 5.00 4.40 4.30	De Do Do In	4 1 1 1 2	Do Do FT FT
9 10 11 12 13 14 16 17 18 19 20 21	GREAT BRITAIN Armstrong-Siddeley Mamba 2 Double Mamba Python Bristel De Havilland De Havilland Goblin 2 Goblin 3 Goblin 4 Goblin 4 Gouped Name Coupled Name Redis-Revce	TJ	**********	1098 384 770 1150 3100 3350 3500 9000 241 482 5000	None 1270 2540 3670 None None None 1500 2970 None	15000 15000 15000 8006 10200 10750 10750 10250 18250	0.74: 0.53: 0.53: 0.50: 1.28: 1.18: 1.16: 1.08:	738 160 255 390 825 800 1900 2220 2300 3300 182 364 4800	None 1067 2300 3260 2220 3200 None None None 1936 None	14250 14000 14000 7600 8200 10000 8700 9500 9500 9000 17000 17000	0.93: 0.54: 0.52: 0.50: 0.87: 0.63: 1.30: 1.16: 1.02: 0.49:	757 183 200 220 2830 2850 3000 4300	None 1625 3500 3880 None None None	14250 15000 15000 7800 9700 10250 10250 9750	0.822 0.47† 0.46† 0.48† 1.27; 1.16; 1.14; 1.06;		A A A A GA GG GG GG A A G	10 10 14 2 2 1 1 1 1 1 12 12	5.00 5.00 5.00	FT	1 2 2 2 1 1 1 1 1 1 1 2 2	FI

ABBREVIATIONS

- 4—Booster pump.

 * Equivalent hp—thrust and prop shaft.

 *-Width—52.8 in, height—42.4 in.
- 2 pumps used on Goblin 35.
 2 Width 45 m. height 25 in.
 3 Lb/hr/lb thrust.
 4 Lb/hp/hr.
 a) Included in main pump.
- A Axial.

 AK Aviation kerosene.

 AR Air Research.

 Ben Bendix.

 C Coupled.
- CA—Centrifugal and axial.
 Ce—Centrifugal.
 Cy—Cybindrical.
 DF—Direct flow.
 Do—Dovetail.

- For Directory of the Manufacturers listed above, see page 63.

HEAVY OIL ENGINES-Concluded

VALVES		PIS	TON	8		PISTOR		CONN	ODS	G	88	AIN AR-		IN.H YS	STE	ON						11	HOD	D	OVERALL	15	
Exhaust Port Diameter and Lift (In.)	Material	Length (In.)	Weight with Rings and Pin (Lh.)	90		Diameter and Length (In.)	Lecked in-	Material (S. A. E. No.)	Center to Center Length (in.)	Weight with Cas and Bushing (Lb.)	Number	Diameter (In.)	Make of Pump	Make of Valve	Valve Type—Open or Clesed	Orifices	Pressure—Nozzłe Opering (Lb. per Sq. in.)	Air Cleaner-Make	Fuel Filter - Make	Lubricant FilterMake	Minimum Recommended Ceta Number of Fuel	Make	Тура	Length—Fan to Flywheel (in.)	Width (In.)	Height—To Top of Air Cleaner (in.)	
.00200 .37313 .87313 .37313 .37313	CI	3.81 5.46 5.93 5.31 5.48	6.26	3 3	2	1.06-2.50 1.50-4.00 1.80-4.00 1.80-4.00 1.50-4.00	-	1035 1035 1036 1035 1035	8.00 10.87 10.87 10.87 10.87	1.65 6.60 6.60 6.60	234	2.76	Own Own Own Own Own	Own Own Own Own	000	Si Si Si Si	1	AM AM AM AM AM	AC Fra Fra Fra Fra	Fra Fra Fra Fra Fra	40 40 40 40 40	AL AL AL AL	E-H Opt Opt Ele Ele	183-6 23 30 35 80	20% 23 23 23 23 24	2016 38 30 30 40	
.37525 .37525 .37525 .61536 .81636 .61536	Alu Alu Ci Ci	8.00	30.5	4	222222	3.00-6.93 3.00-6.93 3.00-6.93 2.12-4.50 2.12-4.50 2.12-4.50		1040 1040 1040 1040 1040 1040	18.00 18.00 18.00 14.25 14.25	19.11	7	6.00 6.00 6.00 4.50 4.50 4.80	AB	88 98 48 48 48	000000	200	3000 3000 3000 1600 1600	Opt Opt Bur	Win Win Del Del Del	Mic Mic Com Com	50 50 50	LN LN LN LN LN	A-EI A-EI A-EI Ele Ele Ele	**************************************	********	*********	-
	Alu Alu Alu Cl Alu Cl	8.37	4.0 6.4 11.0	3 3 4 3 3 3 3 3 3 3	211211212	1.25-2.75 1.25-3.00 1.37-3.87 1.87-4.80 1.82-4.87 1.87-5.50 2.18-5.37 2.18-5.37 2.00-6.00		1045 1048 1048 4145 1045 1045 4145 1045 4145	6.75 6.78 10.29 11.76 11.78 13.25 13.25 15.37	8.31 12.20	4 7 7 7 7 7 7 7 7	2.62 3.26 4.25 3.50 4.00 4.76 3.76	AB AB AB AB AB AB	AB Hos AB Hos AB Hos AB	000000000	Pi Mu Pi Mu Mu Mu Pi Mu	750 2000 750 780 2000	Opt Opt Opt Opt	Opt Fra Mie Com Mie Mie Com Mie Com	Opt Mis Mis Mis Mis Mis Mis HC	45 45 80 50	Opt Opt Opt Opt Opt Opt Opt Opt Opt	Ele E-G E-G	301-2 425-6 631-4 651-8 651-6 70	10 22 21 11 2514 2514 2014 3014 3254	27 18 29 16 41 18 485 4 807 4 807 6	-

DR—Delco-Remy Div.
DRW—Delco or Waukesha.
EAH—Air, Elsetire, or Hand.
EAH—Air, Elsetire, or Hand.
EGA—Elsetrie aux. gas engine or He—Honsin-Crane Corp.
E-G—Elsetrie or hand, engine.
E-H—Elsetrie or hand, engine.
E-H—Elsetrie or hand, engine.
F—Floating,
F—Folating,
F—Folating,
F—Fulfo.
Fa—Fram Corp.

GS—Gasoline and spark ignition.
Ha—Hond-Trane Corp.
Ha—Hond-Trane Corp.

H—Hond-Trane Corp.

H—Lorizontally In-head,
LD—Leece Neville or Buds.
LD—Leece Neville Co.
Lyn—Lynite.
LN—Leece Neville Co.
Lyn—Lynite.

M-Marine.
Michiana Products Corp.
Michiana Products Corp.
Miw-Marine Work Boat.
N-No or none.
Mu-Multiple.
Mi-Nickel Iron.
Mug-Nugent.
O-Doen.
O-D-Own or Delco-Renny.
Opt-Optional.
PC-Precombustion chamber.
Pi-Pintle.

P.S.—Purolator or Stewart-Warner.
Pur — Purolator Products, Inc.
R.—Raileras.
Se.—Scintilla Magneto Div.
Si.—Sinat reque; Shaft RPM.
Si.—Sinate reque; Shaft RPM.
T.—Trucks.
T.C.—Turbulence chamber.
Tr.—Tractors.
Uni.—United Air Cleaner Div.
VI—Vertically In-Head.
V2—Vertically in-head, 2 inlete used.

Ver—Vortex.
Vwg—Varies with gear.
W—Wet liners used.
W—Wet liners used.
WG—W.G.B. Oil Clarifler, In
WP—Winalow or Purolator.
Win—Winalow Filter.
WiP—Wix or Purolator.

TURBINES

1	CHAR	USTION MBERS	1			FUEL	. SYS	TEM		IGN	STEM	CAT	ION		OMPO	IAKE (PART	8	DIR	VERALL MENSIO	NS	WEI	RY GHT	
								Octane	agu			(8)	motion						Longt	h (ln.)	(Jm.)		1	
Arrangement	No. Used	Material	Air Intake	No. of Pumps	No. of Emergency Pump	Fuel Centrols	Afterburning	Recommended O	No. of Fuel Nozzles per Combustion Char	No. of Ignitors	Type of Igniter	Sump Capacity (Pts)	Max. Oil Consun (Pts/Hr)	Starter	Generator	Gevernor	Vacuum Pump	Fuel Pumps	With Extension Pipe	Without Extension Pips	Max Diameter (?	With Component Parts (Lb)	Without Compon Parts (Lb)	Line Number
5555	8 16 8 14	SS Ste SS	DF DF DF DF	1 1 2 2 1	R 1 (a) 14 1	M M-H M	*****	100/130 100/130 AK 73 AN-F-48	1 1 1 2	2 4 2 2 2 2 2	So So So So So	R Dry 24.0 18.5 Dry	11.0 2.0 1.7 1.8	AR AR GE GE Own	JH Own	Ben Ben Hol	*	Pes Pes Pes Pes Ben Hol	84 84 103 144 10314 120	146	25 11 40 50 36 49 24	1228 2300 1795 2500 1723 1200	2200	1 2 3 4 5 6 7
CY	6 12 11 8 8 16 16		RF DF DF	1 2			***	AK AK AK					2.0	Rot	Rot Rot	,	Pie Pie			73.3 59.3 79.8 96.8 82.6 113.4 10012	28 31 541-2 54 381-5 40.9	3150 2206 2900 1553 1619	880 780 2000	9 10 11 12 13 14 16
Cy Cy Cy	16 10 5 10 9			19 2			***	AK AK		2 4	100		1.0 2.0 1.0 1.0	Rot Rot Rot	Rot	- 10	Pie Pie			1001-2 1001-2 1151-2 102 96.8 83.1	49.9 49.9 53 29 4914 43	1619 1600 2148 1785 1289	1005	16 17 18 19 20 21 22

FT - Fir tree.

GE - General Electric Co.
Hol - Holley Carburctor Co.
In - Integral.

JM - Jack & Heintz.

M.—Mechanical.
M.-H.—Mechanical and hydraulic.
N.—No or none.
P.—Planetary.
Peo—Peuco.

Ple—Plessey.

R—Restricted data.

RF—Reverse flow.

Rot—Rotax.

S—Single.

AMERICAN AIRCRAFT ENGINES

	Bully Buy	Diameter Mount Distance Betwee	25	*****		22222	=
1	eg out	Holght above Ex	-		**************************************	11111	
		WPIM	22	**************************************		88 :::	-
Dimensions		Height or O. D.	22	20000000000000000000000000000000000000	***************	55245	1197
E B		quitory	22	SENNE END CARECTON	***************************************	84848	13.6
Darting		bedseM	N. N.				100
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-	esiaM-	meter(3 neiting)	60	######################################		Sch Sch S	Roles
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Curburdan		Mumber Used and	1-SM	- Str	AMAMANAMAN PANAMAN PAN	1-84 84 84	70
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3		Engine Dry.—Wit Hub or Starter	252	2.00 2.00 2.00 2.00 2.00 2.00 2.00 2.00	22222222222222222222222222222222222222	20000	_
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	ollal	R ovinG tellegard (I — el)	00	0.0000000000000000000000000000000000000	000000000000000000000000000000000000000	00050	
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	-	BLP.IM.	2200	2150 22775 2400 2380 2380 2380 2380 2380 2380 2380 23	2370 2370 2370 2370 2370 2370 2370 2370	2080 2080 2250 2250 2070	
-	Crotsing	Horsepawer	55	3333333333355555555555	221225222222	E8885	
9	-	m.P.m.	2850	2300 22300 22300 22300 23300 23300 23300 23000 23000 23000 23000 23000 23000 23000 23000	8250 8300 8300	888888	
MATINGS	Take-of	Hersebower	88	2812525252525	\$45.52 \$45.52 \$45.52	820001	_
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	-	Cylinder Materia	88	000000000000000000000000000000000000000	*******************	65666	-
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DATA	('U)	B.M.E.P. at Maxi Hp. (Lb. per 8q. l	132	200000000000000000000000000000000000000	27252727255252755275	35332	
0		Compression Reli	7.8	999999999999999999999999999999999999999	888888888888888888888888888888888888888	88888	
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		ENGINE MAKE AND MODEL	041-E-1	AMB-127 COR	AA4-77-AB3 AA44-86-A3	Colos. O200A B-730A B-730A B-730F	
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The same of the sa	is in representations	(a) — A response
44	## ## !!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!	
		ABBREVIATIONS— "Equipped for sub-risection." "Engaged for sub-risection." "Parked 11/4", Bertman (Upper) "Parked 11/4", Bertman (Upper) "Equipped with \$6 Sto spinned propeller sub-risection (Upper) "Equipped with \$4 Standed propeller sub-risection (Upper) "Equipped with \$4 Standed propeller sub-risection (Upper) "Purpose sub-risection (Uppe
00-194 00-233 00-233 00-433 00	P4400-3 Pourb 188 Sourb 188 T260HD WCDBHD WG WG WG WG WG WG WG WG WG WG WG WG WG	ction. orbida orbida orbida orbida orbida
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And A Whitely A thirty and a th	A STATE OF THE STA	ABBREVIATIONS -Eutpod for su -Vertical 11/4. -Vertical 11/4. -Vertical 11/4. -Vertical 11/4. -Vertical 11/4. -Equipped with suitable and suitable suit
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SMALL GASOLINE ENGINES

AIR COOLED

				-	-		-	-	EMG	HNE		-		ER	OV- NOR	Type	SYS	TEM		
MAKE	3	*	Cycles		5	oko	ueme.	Ratio	5	Hersep	Ower	ď.				m T)				Method
MODE	L	Designed for	Number of C.	Туре	No. of Cylinders	Bore and Strek (In.)	Total Displacement (Cu. In.)	Compression (to -1)	Valve Location	Refed at RPM	Continueus at RPM	Tongue Lb. at RPM	Weight (Lb.)	Used	Туре	Ignition System	Туре	Make	Fuel Used	Starting Met
irigge & Stratter	65 6HSF N 6HF	General Purpose General Purpose Pu.Lm General Purpose Pu.Lm General Purpose Pu.Lm General Purpose General Purpose General Purpose	4 4 4 4 4 4 4 4 4	Ver Ver Hor Ver Hor Ver Ver Ver	1 1 1 1 1 1 1 1 1 1 1	2x1 2x2 2x2 2x2 2x2 21x2 21x2 21x2 21x2	4,71 6,28 6,28 6,29 6,28 7,96 7,96 8,95 14,21 22,97	5.29 5.86 5.86 5.86 5.86 5.40 5.40 5.40 5.40		1.1 3200 1.6 3200 1.6 3200 2.0 3600 2.0 3600 2.5 3600 2.5 3600 3.1 3200 6.2 3200	.94 3200 1.4 3200 1.4 3200 1.7 3600 1.7 3600 2.1 3600 2.1 3600 2.6 3200 4.3 3200 7 3200	1.6 3200 2.6 3200 2.6 3200 2.9 3800 2.9 3800 3.7 3600 3.7 3600 5.1 3200 8.4 3200 13.5 3200	30 33 38 33 39 36 42 61 76	****	Av Av Pn Av Av Me Me	Mag Mag Mag Mag Mag Mag Mag Mag Mag	Mv MV Gar Gar Gar Car Car Car	Own Own Own Own Own Own Own Own Own	0000000000	Rr Rr HF Rr HF HF HF
Continental	AA7B AA7B AU7 AU7B	General Purpose General Purpose General Purpose General Purpose	4 4 4	(a) (a) (a) (a)	1 1 1	21 x2 21 x2 21 x2 21 x2 21 x2	7.10 7.10 7.10 7.10	5.70 6.00 5.70 6.00	L	1.6-2800 2.18-3600 1.6-2800 2.18-3800	1.5 2600 2.0 3400 1.5 2600 2.0 3400	3.03-2800 3.0-3400 3.03-2800 3.0-3400	41 41 41	Y	Av Av Av	Mag Mag Mag Mag	Car Car Car	Zen Zen Zen Zen	GGG	P8 P8 P8
Cushman	Husky-M6 Husky-M7 Husky-M8	GS.Co.Ha.Pu.Ro.Af	4 4	Ver Ver Ver	1 1	234x24 254x24 234x24	12.39 14.90 17.80	5.40	L	3.0-3000 4.5-3000 5.0-3000	2.6-300 3.8-3000 4.3-3000	5.2-2000 7.9-2000 9.5-2000	68	Y	Fb Fb	Mag Mag Mag	Car Car	TH TH TH	G G	Ar Ar
Eria	2CH-1000 2CV-1000	General Purpose General Purpose	2 2	Hor Vor	1	156x156 156x156	3.36			.8-3000 .8-3000	.75-3400 .75-3400	1.4-3000	18		Fb	Mag Mag	Car	Own Own	(c)	Fir
Gladden	48 40M AB 50 78 75ES 75M 78MES	General Purpose Marine GS,Co.Ha.Pu,Re,Al General Purpose GS,Co.Ha.Pu,Re,Al General Purpose Marine Marine	4 4 4 4 4 4 4	Ver Ver Ver Ver Ver Ver Ver	1 1 1 1 1 1 1 1	2 x3 2 x3 2 x3 2 x3 2 x3 2 x3 2 x3 2 x3	14.70 14.70 17.80 14.70 19.40 19.40 19.40 19.40	4.50 5.40 5.70 5.70 5.70 5.70		4.3 3200 4.3 3200 5.0 2600 5.25 3200 7.0 3230 6.5 3200 6.5 3200 9.0 4000	4.3 3200 4.3 3200 5.0 2600 5.25 3200 7.0 3200 6.5 3200 7.0 3200 6.5 3200 7.0 3000	8.4 2200 8,4 2200 9.5 2500 9.2 2500 13.5 2200 11.8 3200 11.8 3200 11.0 3200 12.3 3000	71 71 133 80 138	Y Y Y N N N	Fb Fb Av Fb Fb	Mag Mag Mag Mag Mag Bat Mag Bat Mag	Gar Gar Gar Gar Gar Gar Gar	MS MS MS MS MS MS MS	G,K G,K G,K G,K G	Rr Ar Ar Ar Eli Pr
Homelite	20 23 24 28	GS.Pu.B! GS.Co.Pu.CS.B!	2 2 2 2	Ver Ver Hor	1 1 2	2% x1 1 2 21 4 x 2 1 4 25 4 x 2 1 4 25 4 x 2 1 5	6.70 8.40 11.40 22.80	5.50	(0)	3.5-3600 4.0-3600 6.0-3600 10.0-3600	3.5-3800 4.0-3600 6.0-3600 10.0-3600		20 30 40 51	Y	Va Va Va Va	Mag Mag Mag Mag	Car Car Car	Til Own OZ Own	G,K G,K G,K	He He He
Jacoba	0-80	majerit dre	4	Hor	2	35-yx3	57.7	5.00	L	15.0 2400	15-2400	35-2100			Fb	Mag	Car	Zen	G	941
Jacobsen	J100		2	Hor	1	254x154	6.90	5.00	1	1.25-3000 1.85-3000	1.25-3000 1.65-3000	2.25-3000 3.00-3000	191	Y	Av	Mag Mag	Car	Til	G	Rr Rc
Lousen	LMC RSH T6H PAC	GS,Co,Pu,Re GS,Co,Pu,Re	4 4 4	Ver Ver Ver	1 1 1	1% gx 1 % 2x 1 % 2 % x 2 % 2 % x 2 % 2 % x 2 %	3,11 5,90 8,94 17,85	5.80	L	1.05-3800 2.00-3600 3.00-3200 4.49-2700	.75-3800 1.50-3600 2.50-3200 4.00-2700	3.95-3200	33	Y	Fb Fb Fb	Mag Mag Mag	Car Car Car	Til Til Til Til	G G	PIPE
McCulloch	19 1200D 12258	Lm.Pu	2 2 2	Hor Hor Hor	1 1	2x112 2x2 214x2	4.72 6.28 7.95			3.10-4200 3.00-3500 5.10-4200	2.6-3800 2.5-2500 4.4-3200	3.78 4000 5.10 2500 6.30 3000	2	i V	Pn	Mag Mag Mag	Car Car	Own Til Own	G	8
040	DA33 CWR66 CWR133 BA23	GS.Pu.Af.Hs.Co GS.Pu.Af.Hs.Co	4 4 4	Ver Ver Ver	1 2 4 1	3144 3144 3144 2748312	33.10 66.40 132.80 22.70	6.00	L	8.50-2900 15.0-2200 32.0-1200 7.00-3000	6.8-2000 12.0-2200 25.6-1200 5.6-3000	98.0-1200	33	Y	Fb Fb Fb	Mag Mag Mag Mag	Car Car Car	ZEM ZEM ZEM	NgG NgG	**
Onan .	AAE AH Com-18 16 BH CK LK	GS,In In GS GS,In GS,In,Re,InM	4 4 4 4 4 4	Ver Ver Ver Op Op Ver	1 1 1 2 2 1	2x2 21x214 214x214 214x214 3x214 3x214	6.28 11.05 18.30 18.30 22.10 38.80 19.40	6.23 4.10 4.80 6.23 6.20	-	.80 -2100 3.3 -3000 3.45 -2400 2.50 -1800 6.70 -3000 10.1 -3000 4.5 -3000	.80 2100 2.6 3000 2.7 2400 2.5 1800 5.3 31343 8.6 3000 4.0 31895	18.0-3000	120 117 117 1 8	5 Y 4 Y 7 Y 5 Y	Ce	Bat BM Mag Mag BM BM BM	Car Car Car Car Car	Zen Zen Zen MS MS Zen	G NgG NgG G NgG	EEEREEA
Reo	582-556		4	Vor	1.	2x1%	-1	6.22	-	1.5-3800		2.35-2400		9 Y	Av	Mag			G	н
Salebury		General Purpose GS.Co.Ha.Pu.Ro.Af	4	Vor	1	3x254 254x254		5.80		6.5-3200 3.0-3000	5.25-3200 2.5-2600			8 Y	Fb	Mag		MS	G,K	R
*********	. 13	GS,Co,Ha,Pu,Re,Af	4	Ver	1	2x214	7.07	6.13	1. 1.	2.0-3000	1.5-2200	3.7-240	0 3	8 Y	Fb	Mag	Car	Zen	Ğ	H
United	2 H.P 2 H.P	. GS.Co,Pu,Ha,Af	4 4	Ver Ver Ver	1	21 x2 2 21 x2 2 2 x2 2	11.00 13.53 14.80	1	-				7	0 Y 8 Y 5 Y		Mag Mag Mag	Car	Til	G	F
Wisconein	ABI AKI AEI AFI AGI AHI T T VE VF	M GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 5 GS.Co.Pu, Ro.Af 6 GS.Co.Pu, Af 6 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af 4 GS.Co.Pu, Ro.Af	4 4 4 4 4 4 4 4 4 4 4	Ver	1 1 1 1 2 2 2 4 4 8 4 4 8 4	31.(x31.	13.5(17.8(23.0) 23.0(33.2) 38.5 41.3 45.9 91.9 107.7	0 5.1 0 4.9 0 5.0 0 4.6 0 4.6 0 4.6 0 4.6 0 4.6	3 L 0 L L L L L L L L L L L L L L L L L	4.6 3800 6.0 3600 6.1 2600 7.5 3000 7.2 2200 8.4 2200 9.2 2200 11.2 2600 13.3 2600 22.0 2600 25.0 2400 31.0 2206	4.8 3800 4.9 2600 6.0 3000 5.75 2200 6.7 2200 7.4 2200 9.0 2600 10.8 2600 17.6 2600 20.0 2400	10,4-240 13,0-200 15,4-220 19,8-140 24,2-140 25,8-130 27,1-160 32,0-160	0 7 0 15 0 11 0 21 0 21 0 22 0 22 0 25 0 25	0 Y 5 Y 15 Y 15 Y 10 Y 10 Y 10 Y 10 Y 10	Ge Ge Ge	Mag Mag Mag	Car Car Car Car Car Car Car Car Car	MS Zen	888888888888888888888888888888888888888	

For abbreviations, see page 161

SMALL GASOLINE ENGINES



								ENG	INE				G ER	OV- NOR			TEM		
MAKE	2 2	Cycles				Tuesday.	Partie		Horse	power	2				a Type	-			1
MODEL.	Designed for	Number of Cy	Type	No. of Cylinds	Bere and Stre (In.)	Total Displace (Gu. In.)	Compression (to -1)	Valve Lessibs	Pated at RPM	Centinueus at RPM	Torque Lb.	Weight (Lh.)	Used	Type	Ignition Syste	Type	Make	Post Deed	Starting Meth
Cushman Cub R-14 Cub R-29 Cub R-30 Cub R-40	GS,Co,Ha,Pu,Ro,Af GS,Co,Ha,Pu,Ro,Af GS,Co,Ha,Pu,Ro,Af GS,Co,Ha,Pu,Ro,Af	4	Hor Hor Hor	1 1 1	354n454 354x454 354x454 4x454	37.33 43.29 49.70 56.50	4.50 4.10 4.64 5.10	L	3.0-850 3.7-850 4.5-850 5.4-850	3.0-850 3.7-850 4.5-850 5.4-830	18.4-890 22.5-700 28.4-800 35.0-800	198 236 245 255	***	FREE	Mag Mag Mag Mag	MV MV MV	Own Own Own Own	G,K,Ng G,K,Ng G,K,Ng G,K,Ng	He He He
Kermath	Tr.in.M Tr.in.M Tr.in.M	4 4	Ver Ver Ver	1 2 4	254x254 254x254 254x254	14.20 28.40 54.80	5.00 5.00 5.00	L	5-3200 10-3200	*******	10-2700 19-2700	62 86	Y	****	Mag Mag Mag	Car Car	Zen Zen Zen	6	ER ER
Lausen PMM	QS,In,M	4	Ver	1	23/6×23/4	17.65	5.80	L	5.5-3000	4.7-3000	9.6-3000	125	٧	Fb	Mag	Car	Til	G	ER
Le Roi	GS.Pu.Re,Af.In	4 4	Ver Ver Ver	4 4	236x316 236x316 316x356	45.40 90.80 140.0	5.80 5.80 5.85	L	10.4-2200 22.2-2200 33.5-2400	8.3-2000 17.0-2000 26.5-2200	28.0-1400 60.0-1500 94.0-1300	610	Y	Fb Fb	BM BM BM	CM CM	ZE ZE ZE	G.D.Ng G.D.Ng G.D.Ng	HE
Onan W3M or \$	GS	4	Ver	2	3x234	38.80	5.60		7.1-1800	7.1-1800	20.4-1050	1450	Y		BM	Car	Zon	Q,D,Ng	HE
United 2R14 3R20 4R30		4 4	Hor Hor Hor	1	314n414 314n414 334n414	37.30 43.25 49.75	****	L	*********		*******	195 235 245		(d) (d) (d)	Mag Mag Mag	Car Car	TH TH	G,K,D G,K,D G,K,D	He He
Universal AFTC	GS	4	Ver	2	3x356	49.80	5.70	L	8.0-1200	6.6-1350	25.0-1200	385	Y	Me	BM	Car	Str	G	HE

ABBREVIATIONS

——Cylinder 40° from horizontal

——Weight include generator

—Flyweight on camahafs

(b)—On part oil to 16 parts gasoline

(d)—On part oil to 16 parts gasoline

(d)—Automatin—controlled by flywheel

Aff—Autiliary farm implement equipment

Aff—Autiliary farm implement equipment T—Fly.

(a)—facts.
(c)—On pars.
(d)—Automats.
(d)—Automats

CC—Carter earburetor—Clinton Mixing
Bowl
Ce—Centrifugal
Ce—Centrifugal
Ce—Chair Compressor
Ce—Chair Compressor
Ce—Chair Compressor
Ce—Chair Compressor
Ce—Chair Centre
Ce—Chair Centre
Ce—Chair Centre
Ce—Chair Centre
Ce—Cascoline
Ce—Cascoline
Ce—Cascoline
Ce—Cascoline
Ce—Cascoline
Ce—Cascoline
Centre
Cen

Hs—Hoists
1—In head
ts—Industrial
ts—Industr

Pi-Puller

ve Zenith carburetor—Ensign mix-ing valve, or Marvel-Schebler ing valve, or Marve carburetor.

Zenith Carburetor Div.

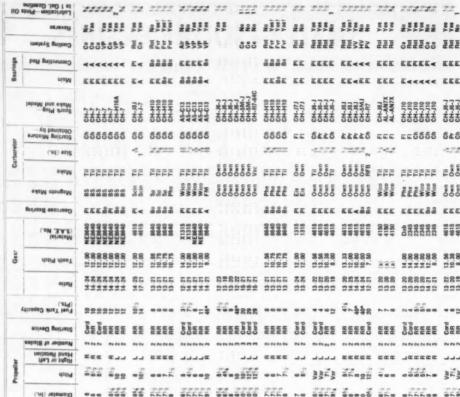
For Directory of the Manufacturers listed above, see page 63.

Registration of Numbered Motor Boats*

	Coast Guard District	1949	1948
1 2 3 5 7 8 9 11 12 13 14	Boston St. Louis New York Norfolk Miami New Orleans Cleveland Long Beach San Francisco Seattle Honolulu	32,953 43,841 77,048 46,114 27,825 44,196 90,143 10,270 20,096 49,403 3,198	31,539 43,690 74,590 44,768 26,722 42,135 89,161 9,757 19,660 48,051 3,964
	Total	445 087	434 037

^{*} U. S. Coast Guard

AMERICAN OUTBOARD MOTORS





	Нечегве	2 S		88	2888	22222	28 222 >> 222	2111	22	222×	11100	888	233322	2 % c
	Cooling System	888	***	Es.	Fre	\$\$\$\$\$	తి తితి	1111	Be 5	1111	72523 72523	355	003330	355
Bearings	Connecting Red	444	<<<<	E<	2222	62233		2222	EE	2333	EE444	EEE	×33333	233
-	Main	EEE	2233	Ē«	EEåE	2000<		EEåE	33	EEEE	22>22	333	E<<<<	333
	Spark Plug-	CH-7-	CH-7-10 CH-7-1	CH-181	0000 HHHH CHHHH CHHHH	AS-C13 AS-C13 AS-C13 AS-C13	CH-16-1 CH-16-1 CH-16-1 CH-5M-1 CH-5M-1 CH-5M-1	0000 CH-H10 CH-H10 CH-H10	CH-J7J	CH-J6-J CH-J6-J CH-J6-J CH-J6-J	CH-J8J CH-J8J CH-SMJ CH-R7	CH-J6J AL-AN7X AL-AN7X		CH-J6-J CH-J6-J CH-J6-J
	Starting Mixture yd benisido	555	5555	55	5555	55555		5555	==	5445	44445		೯೯೮೮೮೮	őŁő
Carburetor	Size (In.)	144		***	7722			-		*****	in many to the	1000		W 17/80
2	Make	FFF	2222	22	FFFF	FFFFF	Vac no o o o o o o o o o o o o o o o o o o	FFFF	0wn 0wn	Til Own	Own Own Own	FFF	FFFFF	Till Own
	Magnete Make	S S S	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	Scin	3888	Wice Wice Wice FM	0000000	2222	Eis	0 wn 0 wn 0 own	0 0 0 0 0 0 0	Wice Wice	Wice Wice	0 wn
	Gearcase Bearing	333	8638	E <	2222	EEEE«		2222	23	2333	EE<88	222	22223	223
	Material (.eM.3.A.2)	ME3640 NE3640 NE3640	NEB640 NEB640 NEB640 NEB640	4615	1311	X1315 X1315 ME8640 NE8640 8640		2000	1315	4615 4615 4615 4615	4615 4615 4615 4615	4150	Dab 2345 2346 2346 2346 2345	4615 4615 615 615
Gear	Tooth Pitch		12.00	12.00	12.86 10.75 10.75 10.75	122.8 122.8 12.8 12.8 12.8 12.8 12.8		12.56 10.75 10.75	12.00	8.00 8.00 8.00	13.33 10.80 10.90 7.50	333	44444 88888 88888	13.56
	oliafi		2222 2222	14 28	2222	22222	222222	1222	22 24	13 22 13 20 13 19	22222	222	222222 222222 222222	13 20
,	Fuel Tank Capacity (Pts.)	222	2222	1012		Mr. 0= 0	12-1888			4402	2-040	~~=	~46600	405
	Starting Device	Canada	####	88	2222	25 E E E	CCCCARA	2222	Cord	Cord	Canada	222	ARRAGO A ARRAGO A ARRAGO ARRAGO ARRAGO A ARR	RAB
	Hand Retation Number of Biades	NNN		0404	****	~~~~	-		~~	***	~~~~	DI 64 64	~~~~	~~~
iller	Right or Left	EEE	E -4 -4		-	2226		-			*****	***	74444	-4-4-4
Propelle	Pitch		*99	*0	-	*****	12000	-		Var Var	250010	400	0000×0	Var
	Diameter (In.)	60 cm cm	200	**	222	01110	*****	2220	N. 00	0010	50000	-	0 × × × × ×	0.0
	Pisten Rings Mumber and Width		2222	0104	****	*****	********	****	-0-0	-2-2-2-C		-2-2-5 mmm	*****	00 mm
(Engine Weight (Lb Fully Equipped	RR .		\$2	8157	28198	8848585	SISI	22	2858	188	284	5255337	248
W	Brake Hp. at R.P.I. O.B.C. Hating	NNN	7.9 4200 7.9 4200 7.9 4200	5.5 4000*	3.6.4000 4.0.4200 5.0.4200 7.5.4200	2.5 4000 8.0 4000 7.5 4000 16.0 4000	22.5.4000 22.5.4000 22.5.4000 22.5.4000 20.44000 20.44000	3.6 4000 4.0 4200 5.0 4200 7.6 4200	2.5 4000 5.0 4000	1.5 4000 3.0 4000 5.0 4000 12.0 4000	2.5 4000 10.0 4000 22.0 4000	215 4300 4.6 4300 7.2 4000	3.3.400 3.3.400 5.0.400 7.0.400 400 400 400	1.5 4000 5.0 4000 12.0 4000
	Engine Type	00 00 00	AFF	AF	PARON	A P P R R R R	0008888	ANDR	S AF	AA	04446	AF	APPROS	AFF
31	Pieten Diaplacemen (Cu. In.)	222	8.8 12.4 12.4	9.42	6.21 7.46 11.00	2.43 7.52 10.60 24.00	80.00 M 622 6 8 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	6.21 7.48 11.00	9.24	3.0 19.8 19.8 19.8 19.8 19.8 19.8 19.8 19.8	22.08 20.92 20.92	1.08	2.87 6.01 7.20 10.02 15.90	28.6
('8	ii) exertê bas evoll		2 x13, 2 x13, 2 x13,	2 x2 h	21,4113, 21,4113, 11,141111 2413,	221A 221A 19,21A 221H 2,41A	22222	21,413, 21,413, 11,4111	Hand In	2) (x1)	14,813, 11,881 24,821, 23,824, 24,82,52	1.5x112 1.5x112 2x134	22-22	15 x1 2 11 k1 2 25 x2 16
8,	Number of Cylinder Cylinder Material	ACS	ACS ACS	CI W	ACS ACS	ACS SSSS ACS ACS	-000044	ACS ACS	55	ACS ACS	ACS ACS	555	A A A C S S S S S S S S S S S S S S S S	ACS ACS
	Power Head	222	RV-Re.V RV-Re.V RV-Re.V	Port	Par Par	Re.V-2 Port Re.V-2 Port Re.V-2 Port Re.V-2 Port	RV-2 Port RV-2 Port RV-2 Port	Rev2 Port Rev2 Port Rev2 Port	3 Port	Rev2 Port Rev2 Port Rev2 Port	3 Port 2 Port 2 Port		Rev2 Port Rev2 Port Rev2 Port Rev2 Port Rev2 Port	-2 Port
	MAKE AND MODEL	ZX Z	21-40 4K 4L-8 4L-40	Challenger-J	9020 9021 8027 8023	5840 5840 5855 5874 5882	Sportswan 4425 Sportwin 4423 Fleet win 4434 Fattwin 4438 Speedittwin 8039 Speedittwin 8039 Speedittwin 8039	133-0-3010 133-0-3011 133-0-3017 133-0-3013	174520	840-MH-25-7945A 05-0MI-25-795A 940-MI-25-7972A 940-MI-25-7980A	ZEO AI	848	AAAAA.2	1A10 2A7 2A8
		Champion		Chris-Craft	Cornel	Elpin	Evinnade	Firestone	Flambass	Hiawatha	Johnson	Martin	Maptana	Rayal

AMERICAN OUTBOARD MOTORS-Concluded

Propeller	Engine Weight (Prilly Eguipped Minds Filing— Number and Wide Pittch Pit	48 254 754 6 R 2 RR 8 13.2 12 46 254 754 7 R 2 RR 8 13.2 10 50 254 8 754 7 R 2 RR 8 13.2 10 50 254 8 754 8 8 8 13.2 10	27 2.7 8 9 Var L 2 Gard 4 13.22 13. 28 3.7 73 L 2 RR 6 13.22 13. 66 3.5 96 Var L 2 RR 6 13.29 13.	21 2 4 69 Var L 2 Card 4 13.22 28 3 4 75 1 2 Card 4 13.22 46 3 4 75 1 2 Card 4 13.20 56 3 4 75 1 2 RR 6 13.20	21 2 2 0 0 Var L 2 Card 4 13-22 13 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	FM Fairbanks Moree & Co. — / Pl - Plain. Plag Co. FW - Braikle vane rotor. Proper Vopper V - Prenure Prenure - Pr-Primer. Pr-Primer. PM - All Collection. Pr-Primer. MI - Mechanite ryon. R. Billich.
\$10	Bore and Streke (in John Displacement (Cu. In.) Engine Type Brake Mp. at R.P., 4. R. P., 20. C. Heiling	25,217, 6.21 \$ 3.6.4000 25,217, 6.21 \$ 4.0.4200 22,17, 17.08 AF 5.0.4200 24,22, 11.00 AF 7.5.4200	25,4715 5.32 5 3.0 4000 114,8715 8.34 AF 5.0 4000 25,423, 19.04 AF 12.0 4000	19,x13, 3.11 \$ 1.5.4000 22,x13, 5.32 \$ 3.0.4000 13,x13, 6.84 AF 5.0.4000 25,x23, 19.84 AF 12.0.4000	25,2715 3.11 8 1.6-000 25,2715 5.32 8 3.0-4000 25,225 19.84 AF 12.0-4000	th cast iron Ge-Centrifugal. CH-Champion Spark CH (Champion Spark c Co. Gl-Cast iron. Dab-Die cast aluminu
	MAKE COURTS OF THE COURTS OF T	Sout-Alvator 500 Rev. 2 Perr 1 AGS 2-5-51 507 Rev. 2 Perr 2 AGS 1-5-51 507 Rev. 2 Perr 2 AGS 1-5-51 508 Rev. 2 Perr 2 AGS 2-5-51 509 Rev. 2 Perr 2 AGS 2-5-51 509 Rev. 2 Perr 2 AGS 2-5-51	Sea Bee (255-3962 Rev2 Purt 1 ACS 11/6z1 (255-385 Rev2 Purt 1 ACS 21/6z1 (255-384 Rev2 Purt 2 ACS 11/5z1 (255-3846 Rev2 Purt 2 ACS 21/5z2	See King 9406-8000A Rev2 Port 1 ACS 11547 94040A Rev2 Port 1 ACS 11547 94040A Rev2 Port 2 ACS 11547 9406-8017A Rev2 Port 2 ACS 1542	Spingel 220-80-1 Rev2 Fort 1 ACS 11541 220-80-1 Rev2 Fort 2 ACS 1251 220-80-1 Rev2 Fort 2 ACS 1251 230-80-12 Rev2 Fort 2 ACS 2552	ABBREVIATIONS AGS—Aluminum with ca- l-Includes neartal. AF—Alternate front. A—Experime gas tank. AS—Alternate front. A—Experiment of the case of the c

For Directory of the Manufacturers listed above, see page 63.

Shipments of Outboard Motors, by Quarters, 1947-1949

As Reported by the Outboard Motor Manufacturers Association of Member Companies

For Fiscal Years Ending September 30 of Each Year

		Quarter	s Ending		Total		Quarter	s Ending		Total		Quarter	Ending :	
Hp Range	Dec. 31, 1946	Mar. 31,	June 31, 1947	Sept. 30,	Year 1947	Dec. 31, 1947	Mar. 31,	June 30, 1948	Sept. 30, 1948	Year 1948	Dec. 31, 1948	Mar. 31, 1949	June 30, 1949	Sept. 30, 1949
0.0-2.3	6.794	13,518	22.246	10,636	53.194	11.575	11.061	17,160	7,208	47.024	5.602	4.227	3.852	2.062
2.4.4.3	62,999	65.627	65,629	47,361	241,616	30.270	53,100	35,947	21,057	140,374	10,250	17,515	19.476	6.967
4.4-7.0	32.072	37.077	50.623	43,966	163,738	43,731	45.071	50,514	22,946	162,262	23,056	29,106	45,110	16,484
7.1-12.0	11.970	13.345	14.868	13.599	53.782	10.946	17.605	23.526	11,900	63.977	7.177	29,304	23.092	9.685
12.1-20.0	1.567	1.180	2.258	1.846	6,851	1.397	1.451	2.103	1.576	6.527	1.307	1,350	1.766	197
20.0 and up	2,020	1,649	1,346	1,698	6,713	1,942	1,533	2,677	650	6,802	807	2,700	2,151	1,120
Totals	117,422	132,396	156,970	119,106	525,894	198,861	129,841	131,927	65,337	426,986	48,199	84,202	95,447	37,109

BRITISH PASSENGER CARS

			ENG	INE								,	GENERA	L DATA	1				RAN		1	REAR		1		
MAKE AND MODEL	Number of Cylinders. Bore and Strake (In.)	Max. Brake Ho. at Specified R.P.M.	Piston Displacement (Cu. In.)	Compression Ratio (To-1)	Cylinder Arrangement	re Lecatio	Crankcase Type	Piston Material	Comshaft Drive	Wheelbase (In.)	Frent (In.)	Rear (In.)	Tires (In.)	Oil Pressure to-	Carburetor No. Used and Type	Cooling System	Clutch Type	Location	Туре	chronizing	Final Drive Type	Geer Ratio (to-1)	Torque taken by	Independent Suspension	Service Brakes	Shinning Weight (Lb.)
ert	6-3.32x3.66 8-3.06x3.75 8-3.06x3.75 8-3.06x3.75	120-3800 85-3500 85-3500 85-3500	267.0 220.9 220.9 220.9	8.00 6.00 6.00	V	3 L 3 L 3 L	in in	AL AL	Hg Hg Hg	106.	0 56. 0 56.	52.0 52.0	6,00/16 6,25/16 6,25/16 6,25/18	abce abce abce	2-De 1-De 1-De 1-De	Tp Tp Tp	SP SP SP SP	2000	His	3 Y 3 Y 3 Y	SB SB SB SB	3.50 3.78 3.78 3.78	88		H H H	190 263 284 302
T. A. 14 T. B. 14	4-2.91x4.33 4-2.91x4.33	65-4000 68-4000	116.4	8.72	IL IL	3 1	in	AL	CC	108.	0 54.	54.0	6.00/16 6.00/16	abe	1-He 2-He	Pu	SP	22		4 Y	Hy	4.87	1			300
metrong Siddeley 18HP	8-2.78x3.94	75-4200	140.9			. 1	1	AL	C	1	1	1	5.50/17	abce	1-De	Pu	SP	u	44	4 Y	My	5.10				31
ton Martin 2 Litre etin A40 A70 A90 A125 A138	4-3.28u3.62 4-2.57x3.50 4-3.12x4.37 4-3.43x4.37 6-3.43x4.37 8-3.43x4.37	90-4750 40-4300 68-3800 88-4000 130-3700	120.2 73.2 134.1 102.2 243.0 243.0	7.50 6.80	IL IL	3 1 3 1 3 1 4 1 4 1	in in in in	AL AL AL AL	000000	92. 96. 96.	5 48. 0 53. 0 53. 2 58.	5 49.5 5 55.5 5 56.5 0 60.0	5.75/16 5.25/16 5.50/16 5.50/16 6.50/16 8.50/16	abce abce abce abce abce	2- 1-De 1-De 2-He 1-De 3-He	Pu Pu Pu Pu Pu	SP SP SP SP SP	22222	He He He He He	4 Y 4 Y 4 Y 4 Y 4 Y	Hy SB SB SB Hy Hy	4.10 5.14 4.12 3.68 4.45 4.09	Sp Sp	F	Mh	26 21 28 28 39 40
intley Mark VI latel 488, 401°	6-3.50x4.50 6-2.60x3.70	80-4200	280.0 120.2		HL HL	7 F		AL AL	H	120. 114.	0 51.	58.5	6.50/18 5.50/16	abcde	2-Ho 3-Do	Pu	SP	U	Ha Ha	4 Y	Hy S8	3.73	Sp ra	FA	d H	21
troen	4-3.07x3.94 6-3.07x3.94	56-4300 76-3700	116.5 175.0			3 1		AL AL	C	114. 121.	5 54.	0 53.5 5 5.75	6.50/16 7.25/16	abce	1-De 1-De	Pu Pu	SP	U	Ha	3 Y	SB SB	3.45		F	H	2
Special Sports DE-27 DE-36	6-2.74x4.35 6-2.74x4.35 6-3.35x4.72 8-3.35x4.72	110-3600	154.0 154.0 250.0 333.0	7.00	H.	4 1 4 1 5 1	in in in	AL AL	0000	114.	0 52 4 60	0 52.0	6.00/16 6.00/16 8.00/17 8.00/17	abce abce abce	1-He 2-He 1-De 2-He	Pu Pu Pu Pu	HILL	2200	2222	4 Y 4 Y 4 Y	Hy Wo Hy Hy	4.85 4.72 4.00	Sp Sp Sa Sa	1111	Hm Hm Hm	3355
rd Except N. A. Anglia N. A. Anglia Prefect Pilet	4-2.23x3.64 4-2.50x3.64 4-2.50x3.64 8-3.06x3.75	23 4000 30 4000 30 4000 85 3500	58.1 71.5 71.5 221.0	6.16		3 L 3 L 3 L	in in in	AL AL AL	CCCH	94	0 45	0 45.0	4.50/17 5.00/16 5.00/16 6.00/16	abce abce abce	1-De 1-De 1-De 1-De	Th Th Th	SP SP SP	0000	Hs Hs Hs	3 Y 3 Y 3 Y 3 Y	\$8 \$8 \$8 \$8	5.56 5.56 5.56 3.76	ett ett ett	NNNN	M M M	A 40 40 40
ster-Nash Lemana Replica Cabriolet Mille Migtia	6-2.80x3.78 6-2.80x3.78 6-2.60x3.78	85-4500	120.3	7.50	IL IL IL	4 1		AL AL	CCC	108	0 48	0 54.0	5.25/16 5.50/16 5.25/16	abode abode	3-Do 3-Do 3-Do	Pu Pu Pu	SP SP	UUU	Ha Ha	4 Y 4 Y 4 Y	58 58 58	3.50 3.90 3.50) ra	AAA	HHH	
R. G. 1100CC	4-2.56x3.74 4-2.36x3.74	1	1 -			3 1		AL.	C				5.50/15	abce	1-De	Pu	SP	U	Hs	4 Y	SB	1	2 Sp	F	н	1
mber Super Snipe Pullman Hawk rieta Black Prince	6-3.35x4.72 6-3.35x4.72 4-2.95x4.33	100-3400 100-3400 56-3300	249. 249.	6.25 6.25 6.40	IL.	3 1 4 8 4 8 7 1	in in in	AL AL AL AL	00000	117 131 106	5 57 0 57 5 56	9 61.0 9 62.1 0 57.0	9 6.50/16 2 7.00/16 9 6.50/15 9 6.00/16	abce abcde abce abce	2-De 1-De 1-De 1-De 3-Up	Pu Pu Pu Pu	SP SP SP Mc	2222	Ha Ha Ha Ga	4 Y 4 Y 4 Y 1 Y	SB SB SB Hy Hy	4.0 4.0 4.5 4.2	9 Sp 5 Sp	NFFFA	HHH	1000
Mark V 31/2 Litre Mark V 21/2 Litre XK126 31/2 Litre	6-3.23x4.33 6-2.48x4.17 6-3.27x4.17	102 4600	162.	7.30	III.	7 1	In	AL AL	CCC	120	0 56	0 57.	6.70/16 5 6.70/16 0 6.00/18	abed abed abed	2-Ho 2-Ho 2-Ho	Pu Pu Pu	SP SP	222	Hs Hs Hs	4 Y 4 Y 4 Y	Hy Hy Hy	4.5	0 Sp 5 Sp 4 Sp	FF	HHH	-
seen Saloon Interceptor wett Javelin	6-3.43x4.37 6-3.43x4.37 4-2.85x3.54	130 4000		6.80	1 1L	4 1 3 1		AL AL	CCC	114	.0 54	0 57.	0 6.50/16 0 5.50/16 0 5.25/16	ac ac abce	3-De 1-De 2-De	Pu Pu Pu	SP SP	200	Ha Ha Ha	4 Y 4 Y	Hy Hy Hy	3.7 3.2 4.8	0 ta 2 ta 7 tt	FFF	o o Mh	
ponda 2½ Litre nchester LD10	6-3.07x3.84 4-2.50x4.00					3 1			C	113 99	5 58 .0 48	4 56. 0 48.	7 6.00/16 0 5.25/16	abc abco	2-Ho 1-De	Pu	SP	U	Hs Pr	4 Y	Hy SB	4.5	6 tt 2 Sp	AF	H	-
n Francis 14 18 Sports 18 Sports 16 T. C. Midget 114 Litre Saloon 114 Litre Tourer	4-3.35x4.33	95 4000 100 4000 54 5200 44 4800	152. 152. 76.	3 6.86 3 7.06 3 7.26 3 7.26	IL IL IL	3 1 3 1 3 1 3 1 3 1	i in	AL AL AL	Cocccc	90 94 99	.0 45	3 50.	4 5.50 17 4 6.00 16 4 6.00 18 0 4.50 19 0 5.25 16 0 5.25 16	abce abce abce abce abce	1-Ho 1-Ho 2-Ho 2-Do 1-Do 1-Do	Pu Pu Pu Pu Pu	SP SP SP SP	22222	Hs Hs Hs Hs	4 Y 4 Y 4 Y 4 Y 4 Y	SB Hy SB SB SB	3.9 3.5 5.1 5.1	7 Sp 0 Sp 0 Sp 2 Sp 4 Sp 4 Sp		Mh Mh Mh H H	
organ Q orris Minor Oxford Six	4-2.24x3.54 4-2.89x3.43	30 4400	56. 90.	0 6.8	IL.	3 8 3 8 4	I In	AL	1.046	96	0 50	3 50.	0 4.50/17 3 5.00/14 0 5.50/15 0 6.00/15	abce abce abce	1-Do 1-Ho 1-Ho 1-Ho	Th Th Pu Pu	SP SP SP	Se	Hs Hs Hs	4 Y 4 Y 4 Y	SB Hy Hy	4.7 4.5 4.5 4.1	2 Sp 5 Sp 5 Sp 6 Sp 0 Sp		MHHH	-
ley 1½ Litre 2½ Litre de-Royce Silver Wraith Silver Dawn	6-3.50x4.50	100 4500		0 6.8	D IL	3 1	i in	AL	H	112 119 127 127	.0 50	69	2 5.75/16 5 6.00/16 0 6.50/17	abce	1-Up 2-Up 1-Do		SP SP	000	Hs Hs	4 Y 4 Y	SB SB Hy	4.1	8 Sp 1 Sp 2 Sp	****	HE .	
ver . 75 nger Readster 44 andard SM1600 andard Vangsard inbeam Talbet 90	6-2.57x4.11 4-2.36x3.74 4-2.87x3.54 1 4-3.35x3.62	38-5000 50-4500 68-4200 3 64-4100	86. 91. 127.	4 6.9 9 7.0 6 6.7 6 6.5	5 IL 9 IL 0 IL 0 IL	4 8 3 3 3	Fin In	AL AL	00000	111 91 107 94 97	.0 52 .0 45 .5 50 .0 51	.0 51 . .0 45 . .5 51 . .0 54 .	5 6.00 16 0 5.00 16 0 5.50 16 0 5.75 16 5 5.50 16 5 5.50 16	abce abce abce	2-Ho 1-Do 1-Do 1-Do 1-Do	Pu Pu Pu	SP SP SP SP	22222	Hs Hs Hs Hs	4 Y 4 Y 4 Y 4 Y	SB SB Hy Hy SB SB	5.4 5.1 4.6 4.3	10 Sp 13 Sp 12 Sp 12 Sp 10 Sp 12 Sp	FFR	MHHHH	
isamph 2 Litro Mayflower	4 3.38x3.62 4 3.48x3.44					3	l Si		CC	108	.0 51	.0 54	0 5.75/16 0 5.50/15	abcde		Pu	SP	U	Ha	3 Y	Hy	4.6	12 Sp 12 Sp	F	H	
withall Wyverr Velor	6-2.74x3.94					3 4	i ie			97	.7 48 .7 50	.1 49 .7 50	6 5.00/16 0 5.90/15	abc abc	1-De 1-De			U	Ha	3 Y	SB SB	4.6	12 Sp 12 Sp	F	H	
olasisy 4/50 6/00	4-2.00x3.43 6-2.00x3.43	3 51-4400 3 72-4600		0 7.0	0 IL	3	to Ir	AL	T	102	.0 53	.0 53.	0 5.50/15 0 6.00/15	abce	1-He 2-He			U	Hs	4 Y	Hy	4.5	58 Sp 10 Sp	F	H	

For abbreviations, see page 165

OTHER FOREIGN CARS

			ENG	INE									GENERA	L DAT	A				TRAP			REAL	E			
MAKE AND MODEL	Number of Cylinders, Bore and Streke (In.)	Max. Brake Hp. at Specified R.P.M.	Piston Displacement (Cu. In.)	Compression flatio (To-1)	Cylinder Arrangement	Valva Lacation	Crankcase Type	Pisten Material	Camehaft Drive	Wheelbase (In.)	Front (In.)	Rear (In.)	Tires (in.)	Oil Pressure to-	Carlesretor—No. Used and Type	Cooling System	Clutch Type	Lecation		No. of Forward Speeds Sendensizing Clatches	Final Drive Type	Gear Ratio (to-1)	Torque taken by	dent 5	Service Brakes	Shipping Weight (Lb.)
						C	ZE	C	Н	OS	SLC	OV.	AKI	AN												
Tatra	8-2.96x3.31 4-3.36x3.39	70-3500 52-4000	181.0 119.0	5.60 6.00	v	5 1	Se Se	AL	C	112.1 106.1	49.2	49.2	6.50/16 6.00/16	abc abc	1-De 2-De	Air Air	SP SP	UU	Hs Hs	4 Y	SB SB	3.15	ta ta	A	H	3015 2640
									F	RE	N	H														
Jornardet Jugatti 457 Sitroen 1184 168 Claveau	4-2.38x2.80 8-2.83x3.93 4-3.07x3.94 6-3.07x3.94 2-2.44x2.44 8-2.59x3.30	25-3600 135-4500 56- 77- 9- 90-4800	45.5 198.7 116.0 174.8 22.9 140.0	6.20	ILILILOV	7 1 3 1 5 1 2 1 5 1	In Se In In Se In	ALALALAL	HCCCC	130.0 114.0 119.0 92.1 118.0	0 53.0 0 1 48.0	53.0 54.0 58.0 8 49.8 55.0	5.00/15 5.50/18 6.50/16 6.50/16 5.00/16 5.00/17	abc abc abc abc	1	Air Pu Pu Pu Air Pu	SP SP SP SP		Hs Hs Hs Hs Hs	4 N 4 N 3 N 3 N 4 Y	SB SB SB SB Hy	4.00 4.10 3.83 4.00	ra	-	IIIIII	1230 2200 2281 2794 1085 2046
Delage De Delahaye 134N 135M 1775 Ford Vedette Gregoire R Hotchkine 884 686	6-3.27x3.55 4-3.15x4.10 6-3.30x4.10 6-3.70x4.10 8-2.50x3.10 4-3.38x3.38 4-3.38x3.93 6-3.38x3.93	95- 55- 130- 125- 65-4000 64-4000 70-4000 105-4000	183.0 131.0 216.0 274.0 131.6 122.0 140.0 212.0	7.06 6.50 6.00	IL IL	7 1 7 1 7 1 3 1 3 1 7 1	in in in in in	ALALALA ALALALA			0	57.0 57.0 58.0 58.0 54.0	5.50/17 6.00/17 6.00/17 6.00/18 8.50/18 5.50/16 6.40/16 6.40/18	abed abed abed abe abed abe abed abe	1 1 1 1 2 1-De 1-De	Pu Pu Pu Pu Th Pu Pu	SP SP SP SP SP SP	2022222	E E E Ha Ha	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	58 58 58 58 58 58 58	4.2	Sp Sp Sp Sp 2 Sp 0 ta 0 Sp 0 Sp		IIIIIIII	20814 17164 20674 21674 15704 2090 17804 19804
Julien MM5 Mathia M6 Panhard Dyna Pesyset 202 203 Renault 4M Rosengart Juva Rovin D2	1-3.07x2.67 6-3.50x3.00 2-2.83x2.95 4-2.67x3.07 4-2.95x2.87 4-2.16x2.36 4-2.28x3.74 8-3.15x3.74 2-2.63x2.36	10-4400 80-4000 24-4000 32-4000 40-4500 19-4000 24-3500 95-3600 10-3000	19.8 174.6 37.2 69.1 78.7 29.6 39.6 299.6 25.7	6.50 6.00 6.80	PH H H	2 4 4 2 3 3 3 3 3 3 3 3 3	in in	ALALALAL	TooooooTo	72.104.83.98.101.83.92.122.87.	0 4 5 0	52.0 48.0 47.0 51.8 47.0 45.0	4.00/12 5.50/15 5.25/16 5.50/16 6.00/16 5.25/16 5.50/15 7.50/16 2.70/90	abc abc abcs abcs abc abc abc abc	1- 2- 2- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1- 1-	Air Pu Air Pu Pu Pu Pu Th	SP SP SP SP SP SP SP	200000000000000000000000000000000000000	He He He He He He	3 Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y	SB Hy SB Wo SB SB SB Hy	5.7	O Sc O ta ta O tt ta ta ta ta ta ta ta	AFFAF	M H M H H H M	704/ 2180/ 1212 838/ 2046 1234/ 1678/ 1980/ 770
Simca 600 508 508 Talbet T26 Wimille T15	4 2.04x2.63 4-2.67x2.95 6-3.66x4.33 4-3.66x3.89 8 2.59x3.10	17-3600 34-4000 170-4200 95-4200 65-4000	34.1 66.4 273.5 164.6 131.6	6.50 6.00 7.00 7.00	1111111	3 1 7 1 5 1 4 1	In	AL AL AL Als		78. 95. 125. 116. 108.	7 2 0 0	. 56.0	4.25/15 5.25/15 6.00/18 6.00/16 5.50/15	abce abcde abcde abcde	1 1 2 1	Th Pu Pu Pu Th	SP SP SP SP	5000	Ha Ha Pr Ha E	4 Y 4 Y 4 N 4 Y			10 Sp 10 Sp 18 Sp 12 Sp 10 ta		IIIII	1188 1870 2530 1980 1320
									_			AN	-													
BMW 340	4 2.50x3.64 4 2.90x3.94 4 2.96x3.94 4 2.89x3.94 4 3.15x2.92 6 3.15x3.23 6 2.95x2.95	55-3750 34-4200 38-3700 52-4000 38-3200 39-3700 55-3500 100-5000 24-3390	107.	5 19.00 8 6.00 0 6.00 0 7.70		3 3 3 4 4 7 4	L in L in I in	AL Als Als	CHIMITICS	113. 94. 9112. 9112. 9112. 95. 9106. 88. 94.	0 51 0 48 0 51 0 51 0 61 0 61 0 61	2 55.1 7 48.6 8 51.0 8 56.6 8 52.8 49.2 52.2 5 51.2	5.80/16 5.25/18 5.50/16 6.40/15 5.50/16 5.50/16 5.50/16 5.50/16 5.50/16	abcde abc abce abcde abcde abcde abce	1-Do 1-Do 1-Do N	Pu Th Pu Pu Pu Pu	SP SP SP SP SP SP	2222222	Ha Ha Ha Ha Ha Ha Ha	4 Y 4 Y 4 Y 4 Y 4 Y 4 Y 4 Y 8 Y 8	88	4.5 4.1 4.3 4.1 4.3 4.4 4.4	55 ta 17 tt 12 tt 17 tt 12 tt 16 Sp 10 Sp 15 ta 13 ta	FNARRFFFA	SILILIZE	1716 1380 1671 1780 1804 1990 2980
												AN				l		ı					1	I		
Alfa Romee 6C2500S Cisitalia 202 203	6-2.83x3.93 4-2.68x2.95 4-2.83x2.95	93 4600 55 5500	67. 73.	7.30	IL	3 3	I Se	AL.		94. 79.	.1 57 .5 49 .0 48	6 49 . 0 44 .	6.50/17 5.50/15 5.00/15	abcde abcde	1-De 1-De 2-De	Pu Pu Pu	SP SP	Se	Hs Hs	4 Y 4 Y	SB SB	4.	36 Sp 10 tt	AFF	HHH	1080
Ferrari 166 Inter Fiat 500C	4-2.05x2.64	105-6000 16-4400 35-4400	34.	8 6.4	5 IL	7 2 3	i in	AL	CCC	98. 78. 95.	.5 50 .7 43 .2 48	0 49. 9 42. 5 48.	5.75/16 8 4.25/18 5.00/18	abce abce	1-Up 1-Do 1-Do	Pu Th Th	SP SP		Ha Ha	5 Y 4 Y 4 Y	SB SB SB	4.0	88 87 Si 86 Si	FF	H	748
leetta Fraschini 80 Lancia 1008	4-2.56x2.68	30-4600	55.	1 8.7	9 V	3	i in	AL	-	94.	.5 46	2 46.	7.00/16 5.00/15	abce	1-Dd 1-Do	Pu	SP	U	He	\$ B		3.1	94 30 S ₁	o F	H	3197 1719
Massrati *Corsi *Sport	A 2 04+2 18	130 -6000 65 -5000	81. 120. 00.	0	IL IL	1.1		Alt Alt		91	.5 47 .0 47 .1 50	.8 45. .2 49.	2 (aa) 3 5.50/16 4 5.50/16		1-	Pu		3		4 7						
BBREVIATION Supercharged Supercharged Three forward speeds pl Hand shift standard. Hand shift standard. Hand shift standard. Hydraulic front, and me Hydraulic front, and me Chassis weight. Model 401—85 hp € 45 A Main bearings. Camshaft. Connecting rod bearings. Hand four sheels. Hand four sheels. A Hours wheels. A All four wheels. A All minimum Alloy with	us overdrive, tus overdrive, preselective chanical rear. 00 RPM.	B Ca Ch Dd Do DP DF F F H He	Straig Chain Com mi Chai Dow Dow Elect Front Valv Hydr Han mp Heli	tht Beviller in and I down redraft this place in I aulie. I aulie. I aulie. I aulie al ges dro-me	Helic draft ite. duction t. schan	al Go	side Totated	(F-H	lead ectre bo:) × ,	H H I I I I I I I I I I I I I I I I I I	In Hally Hy In he Info Info Info Info Info Info Info Info	ernal gea line (cylinegral with head with ide (L-he chanical, agnetic, echanical or none, risontally mp.	nr. nders). h cylind h overhe ead). l and hy opposed	draulic.	ders).			ra Sa Sa Sa Sa Sa Sa Sa Sa Sa Sa Sa Sa Sa	Spr Sha Sep Spr Sin Tor Th Tw	t with draft e" typ	ate, orm. syphow general be.	dry. on. on or	r pus	BD.	onl sha

- ABBREVIATIONS

 -Four forward speeds plus overdrive.
 -Supercharged.

 -Three forward speeds plus overdrive.

 46 -Hand shift standard, preselective optional.

- optional.

 Hydraulic front, and mechanical rear.

- o-Hydraulic front, and mechanical rear.
 4-Chassis weight.

 Model 401-85 hg @ 4500 RPM.
 a-Main bearings.
 b-Camehaft.
 c-Connecting rod bearings.
 d-Fiston pins.
 -Chain or timing gears.
 -Chain or timing gears.
 (aa) -Front, 500/1; rear, 6.00/16.
 Als.—Aluminum Alloy, with steel struts.

- ra -- Radius arms.
 Sa Springs and torque arm.
 Sa Springs and torque arm.
 Sa -- Springs and torque arm.
 Sa -- Springs.
 Se -- Shackles.
 Sa -- Springs.
 Sp -- Single plate, dry.
 ba -- Torque arm.
 Th -- Thermo-syphon or pump.
 Tp -- Thermo-syphon or



BRITISH COMMERCIAL

				3	FI	IEL		ENGINE				ROPEL	LERS		DI	MENSIO	NS (FL	and li	1.)
Lin effereber	MAKE AND MODEL	Type	Number of Crow	Number of Passengers Seated	Capacity (Gal.)	Octane Recommended	Oil Capacity (Gal.)	Make and Medal	Number Used	Total Take-off Hp. at Specified R.P.M.	Make	Туро	Diameter (Ft. and In.)	Number of Blades	Span	Overall Length	Height (Taxi Position)	Wing Area (Grees) Sq. Ft.	Alleran Area (Sq. Ft.)
1 2 3 4	Airspeed AS-Consul Convertible AS65-Consul Ambulance AS65-Consul AS-57-Ambassador	PL PL	2 2 5	5 4 5-6 28-44	1564 1564 1564 10004	87 87 87 115/145	154 154	A-S Cheetah X A-S Cheetah X A-S Cheetah X Bristol Centaurus	2	790-2450	FR FR FR DH	Fxd Fxd Fxd Ca-Fr	8' 0" 8' 0" 8' 0" 16' 0"	2224	53′ 4″ 53′ 4″ 53′ 4″ 115′ 0″	35' 4" 35' 4" 35' 4" 81' 4"	11' 1"	348 348	12.6 12.6 12.6 89.8
5	Armetrong-Whitworth AW-88	PC-L	4	26-31	9744		3.6	A-S Mamba	4	4560-15000:	DH	Ce-Fr	10' 0"	3	92' 0"	71' 114'	26' 0"	986	64.5
6709	Auster Arrow-12 Autocrat-1 158 Avis-F	PL PC-L	1 1	1 2 3 3	154 154 344 344	73 73 73 73 80	24	Cont. C75 BN Cirrus Minor DH Gypsy Major I DH Gypsy Major-X145	1	75 2275 90 2200 130 2200 135 2200	AC AC-FR FR AC	Fxd Fxd Fxd Fxd	6' 0" 6' 0" 6' 9" 6' 10"	2 2 2 2	36' 0" 36' 0" 36' 4"	22' 9" 23' 5" 23' 4" 23' 6"	6' 6" 6' 6" 6' 6"	185 185 185 185	18.0 18.0 18.0 18.0
10 11 12	Bristol 171MK3 170MK21E Brabazon MK	PC-L	1 4 12	3-4 32 94	9004	100/130 100/130	39	Al Leonides 28HM Bristol Hercules 672 Bristol Centaurus	1 2 8	550-3200 3380-2800 19760-2700	B-HR DH Rot	Cst .	14' 0" 16' 0"	4	48' 6.7' 108' 0" 230' 0"	48' 81' 68' 4" 177' 0"	13' 10' 21' 6" 50' 0"	1487 5317	
13	Christen Super Ace-CH3 Series	PL	1	3	384	80	4544	DH Gipsy Major 10	1	145-2400	AC	Fxd	(n):	2	36' 0"	21' 10	7' 4"	177	13.7
14 15	De Havilland Dove-DH104 Comet 100	PL-S	2	8-11 36	1684	100 AK	12	DH Gipsy Queen DH Ghost 3	2	690-2800	DH None	Co-Fr			57' 0" 115' 0"	39' 4" 93' 0"	27' 10'	335 2015	22
16 17 18 19	Handley Page Hermes IV Hermes IV M60-MK M60-MK	PL	7 2	40 74 40 74 14 22 14 22	4230 336	115 100 AK	183 41 29 10	Bristol Theseus DH Gipsy Queen 70	4	10160 8200	DH DH DH	Cs-Fr Cs-Fr Cs-R Cs-R	13' 0" 13' 0" 7' 6" 7' 6"		113' 0" 113' 0" 65' 0" 65' 0"	96' 10 52' 1"		1408 1408 498 498	98.0 98.0 31.5 31.5
20 21	Percival P50	PC-L	2 4	8-12	1064 2264	100/130 100/130	7 4	Al Leonides 501 4 Al Leonides 501 4	2	1040	DH	Cs-Fr Cs-Fr	9' 0" 9' 0"	3	56° 0"		" 16' 1" " 16' 1"	365 365	25.1 25.1
22	Saunders-Roe SR-40	PS		100+		AK		Bristol Proteus	10	35000	DH	cc	16' 6"		219' 6"	148' 0"		5100	
23 24 25	Scottish Aviation Prest. Pioneer : Pioneer SAA2-MKII Pioneer SAA2-MKII	PL	1 1	4 4	574 574 574	87	74	Al Leonides 4M A-S Cheetah 25 Alvis Leonides	1		Rot Rot Rot	Cst Cst Cst	9' 0" 8' 3" 9' 0"	3 2 3	52' 9" 52' 9" 52' 9"	34' 7" 34' 7" 34' 7"	10' 1"	411 410 410	
26 27	Short Sealand SS Solent 6		6.7	5-7 45	120 3050	100/120		OH. Gipsy Queen 70 Bristol Hercules 733	2 4	630-2800 8160-2800	DH	Ca-Fr Ca-Fr	7' 6" 12' 9"	3 4	59′ 0° 112′ 10			353 1687	
28 29		PC-L		38 40-53	8404 18004	100 AK		Bristol Herc. 730 RR Dart 3			Rot	Cat Ca-Fr	13" 3" 10" 0"	4	89° 3°	65' 2' 81' 2'	19' 0" 26' 9"	882 963	26.8

- ABBREVIATIONS

 Each.

 Imperial gallons.

 With flaps down.

 Includes 4 yeasengers and full luggage.

 Shain rotor 48 6.7 tail rotor 9 7.7 ...

 Shain rotor 48 6.7 tail rotor 9 7.7 ...

 Includes 5 passengers and full luggage.

 Includes 6 passengers and full luggage.
- 1—Shaft hp, plus 320-lbs jet thrust per euguie,

 Gallors instead of psunds.

 36 gal, log range.

 (3)—Da, 26 or 0 of 9 of

 M-Alvis.

 BN—Blackburn.

 AK—Aviston kerosue.

 AC—Airsere Co., Ltd.

 Cant—Continental Motors.

- Cat.—Constant speed.
 Ca-Fr.—Constant speed, full feathering and reversing.
 Ca-Fr.—Constant speed, router-rotating.
 B-HB.—BAC and Horden Richmond.
 Ca-R.—Constant speed, reversible.
 DH.—De Havilland.
 Ele-Electric.
 FR.—Fairey Reed propeller.
 FRA—Fracel.
 QCA—Girling cable operated.

FRENCH AIRCRAFT ENGINES-

COMPANY >	ARS	SENAL			FRENCH N	ATIONAL AEI	RO FACTORY			HISPANO- SUIZA
Model Dylinder Arrangement Dooling Medium Vuenther of Cyt. Total Dilegiacement (Cu. In.) Total Dilegiacement (Cu. In.) Consorcession Ratio: 1 B. M.E.P. at Max He Max He (6 RPM (not take-off) Take-off He (8 RPM) Cruising He (8 RPM) Blower Ratio: 1 Proposite Crive Ratio: 1 Width (1) Width (In.) Height (In.)	12-H-00 V-60 Liquid 12 5-90x6.50 2132.0 6.50 257.0 1700.3000 2250.3250 1320.2700 6.88 9.38 2100 98.00 30.60	24-M-00 Opposed Liquid 24 5.90x6.50 6.50 248.0 3200-3000 2640-2700 6.86-9.33 4190 119.00 47.20 58.00	4J00 In-Line 4 178.1 124.1 97.2400 76.2500 60-2310 None 231 46.50 17.15 22.45	4L00 In-Line 4 386.0 121.5 135-2280 147-2340 105-2100 None 1,000 341 53.75 19.40 30.00	12S02 V 12 731.0 147.0 440.3250 575.3300 295.2600 9.35 .570 880 772.00 28.80 39.20	14N68.69 Radial Air 14 2389.0 138.0 900-2220 1120-2400 459-1950 6.40 .666 1540 99.80	14R200 Radial Air 14 2380.0 168.1 1200.2400 600.2600 600.1950 6.43.9.01 822.28	14R81 Rudial Air 14 2360.0 182.2 1300.2400 1850.2800 7.38.9.01 .582.448 79.50 51.00	14V Radial Air 14 2885.0 196.0 1600-2400 2200-2600 1180-2000 7.51-9.02 2780 83.59	128-01 V-60 Liquid 125.90x6.90 2164.0 6.85 237.0 1750-2700 2200-2700 1100-2250 2008 88.00 32.00 42.00

AND PRIVATE AIRCRAFT



		WEI	GHTS	(Lb.)					P	ERFOR	MANCE						AAIN	LANDIN	G G	EAR			
													_				8	Auxiti	ary (lear			
Empty	Gross	Grees Landing	Pay Load	Useful Load	Wing Loading (Lb. per Sq. Ft.)	Power Leading (Lb. per Hp.)	Maximum Speed at Altitude	Cruising Speed at Attitude	Fuel Consumption at Cruising Speed (Lb. per Hr.)	Range in Miles at Cruising Speed	Stalling Speed at Sea Level (m.p.h.)	Initial Climb (Ft. per Min.)	Service Ceiling with Normal Lead (FL)	Take-off Distance (Over 56 ft. shetacle no wind) (Ft.)	Landing Distance (Over 56 ft. eletaci no wind) (Ft.)	Retractable	Method of Retraction	Tail or Ness Wheel	Refractable	Type	Troad (Ft., In.)	Brake Type	Line Number
6150 6400 6050 34543	8250 8250 8250 52500	8250 8250 8250 50000	1250: 940: 1420* 11135	2470 2550	23.7 23.7 23.7 43.3	10 10 10 9.6	190 4800 190 4800 190 4800	145-10000 145-10000 145-10000 240-20000	80 86 88 886	920 920 920 1150	96° 69° 69°	1180 1180 1180 1180 1450	18700 18700 18700 35000	1440 1440 1440 3900	825 825 825 2550	Y	Hyd Hyd Hyd Hyd	Tail Tail Tail Nose	N	Swi Swi Swi St-L	15' 6" 15' 6" 15' 6" 27' 6"	Pne	1 2 3 4
29750	44900	39500	7500	16190	45.6	8.74	320-28000	276-25000	1370	1400	88*	1500	29000	3300	3300	Y	Hyd	Nose(d)	٧	Ste	17' 0"	Hyd	
872 1052 1305 1480	1450 1850 2400 2550	1450 1850 2400 2550	244 438 667 780	244 438 667 780	7.8 10.0 13.0 13.8	19.3 18.5 17.0 17.6	98-SL 120-SL 115-1000 120-SL	87-SL 100-SL 103-1000 100-SL	45 41-25 83-45 8.45	320° 320° 500 500	37 28 32 36	430 568 620 500	10000 14000 13500 12000	1350 1350 1400 1392	1350 1350 1300 1200	N N N		Tail Tail Tail Tail	N	Swi Swi Ste SS	6. 0. 6. 0. 6. 0.	GCA	
3732 26520 188650	5200 40000 290000	40000 240000		1470 13480 121350	2.80 26.9 54.6	9.45 11.83 14.7	128-SL 224-6500 320-25000	100 - SL 162 - 5000 250 - 25000	126 730 4990	330 1420 5000	90 114	1280 1090 570	20000 21100 25000	2310 8900	2310	N N Y	HE	Nose Tail Nose	N	Swi-L SSL		Mec	10
1480	2500	2500	705	1020	14.1	16.1	130-SL	112-2000	57.5	530	50	790	16500	750	650	N		Tail	N	Swi		Hyd	12
5657	8500 100000	8500	1185 11000	2613	25.4	12.3	210-8000	179 8000 500 40000	194 4470	1135	72	850	20000	2370	2250	Y	Pne Hyd	Nose Nose		Swi Ste	13' 9" 28' 5)	Pne Hyd	14
55137 51376 11942 10582	82000 86000 18000 18000	18000	17100	268 ±3 34624 6060 7420	56.2 61.1 36.1 36.1	10.3 8.45 13.0 8.0	357-20000 346-15000 232-6750 290-20000	300 25000 333 30000 157 10000 175 10000	3065 396	3310 3050 800 960	105° 107 77 77	838 1940 683 1840	24900 28600 18400 34100	4200 4608 2522 2550	3480 3480 2340 1860	***	Hyd Hyd Pne Pne	Nose Nose Nose	Y.	Ste Ste Ste Ste		Pne Pne Pne Pne	16 17 18 18
7360 8004	10650 11000	10650 11000			29.2 30.1	10.2 10.6	225-5000	212-10000 212-10000		362 1100	74	1115	23400 23400	2430	2250	Y	Pne Pne	Nose Nose	Y	Swi Swi	1000	Pne Pne	20
	. 315000				62.0	9.0		380-35000		5500						Y							. 2
3655 3655 3655	5015 5015 5015	5015 5015 5015	950	1360 1360 1360	12.2 12.6 12.6	9.6 10.8 9.9	173 4250 160 4000 173 4250	120 -5000 140 -7000 155 -11750	101 117 147	480 425 425	35 35 35	1100 1000 1100	25500 20000 25500	480 540 480	675 675 675	N N		Tait Tail Tail	N N N	Swi Swi Swi		Hyd Hyd Hyd	2:
7319 49020	9100 79000	9100 79000	1400 17000	1781 29980	25.8 46.8	13.2	188 5250 276 3000	173-7750 200-10000	129.5 1725	690 3000	76 108	840 1120	20000 18000	2310 °4200	2790	Y	Pne	Tail	Y	Fxd		Pne	21
23785 30500	38500 50000		11000 13845	12715 19500	41.4	9.13	294-5000 356-15000	235-10000 320-25000		1650 2380	83 82	1300	22200 30000		2775 2808	Y	Hyd Elo	Tail Nose		Swi Ste		Pne	21

Hyd—Hydraulie,
HE—Hydraulie electric,
Mec—Mechanical,
N—No or hote.
PL. 4.—Passenger or cargo, land plane.
PL. 5—Passenger land plane.
Pla—Passenger land or seaplane.
Pla—Passenger spalane.

PC-S—Passenger, cargo, scaphane, RR—Rolla-Royce, Roll—Rold, SS—Swivel, steering, Ste—Steering, lockable, Swi—Swivel, lockable, Swi—Swivel, lockable, Swi—Swivel steering, lockable,

St.—Sea level.
V—Yes.
With aux. gas tanks—600 miles.
— 20000 lb, static thrust at 10000 RPM.
— Helicopter m water.
— Take-off from water.
— Shaft by plus 357 lbs. jet thrust per engine.
A terial survey niteratic.

Reciprocating Type

COMPANY >		MA	THIS				PO	TEZ		
Medel Cylinder Arrangement Cylinder Arrangement Coeling Medium Number of Cyl. See and Streke (in.) See and Streke (in.) Generation of Cyl. Compression Ratie : 1 Compression Ratie : 1 RAM_EP, at Max Hp. Max Hp @ RPM (not take-off) Take-off Hp @ RPM Stover Ratie : 1 Propeller Driver Ratio : 1 Weight (ib.) Length (in.) Height (in.)	8-G3-22 V Air 8 4.12x3.94 424.0 7.00 122.6 215-3290 230-3350 175-3050 .634 450 54.38 27.62 27.52	4-GB-62 Opposed Air 4 1.12x3. 94 212. 0 6. 80 122. 6 85-2990 92-2650 92-2650 92-2650 92-250 34. 12 32. 62 28. 62	2-GB-60 Opposed Air 2 4.12x3.94 106.0 6.60 122.0 42-2580 25-2440 1.000 130 27.38 32.62 11.50	8-GX-00 Opposed Air 8 4.12x3.04 424.0 7.00 128.1 220-3200 230-3350 175-3050 1,000 540 44.12 37.00 21.88	4D01 In-Line Air 4 4.924.72 357.0 7.00 139.0 155-2300 160-2520 124-2329 None 1.086 310 48.80 19.80 28.90	40:31 In-Line Air 4.9214.72 357.0 7.00 185.0 200-2500 200-2500 100-2320 13.5 1.000 363 46.80 20.80 20.80	8D00 In-Line Air 6 4.92x4.72 536.0 7.00 139.0 230-2500 108-2320 None 457 62.10 19.80 25.00	BD30 V-90 Air 8 4.92x4.72 714.0 7.00 176.0 400-2700 450-2800 9.7 738 67.50 31.50	8D40 V-90 Air 8 4.92x4.72 714.0 7.90 200.0 480-2900 8.7 748 67.80 33.80 31.25	12D30 Opposed Air 12 4.92x4.7 1072.0 7.00 109.0 550-27 650-28 510-28 7.4 .8 960 75.7 35.7 35.7



FOREIGN DIESEL AND

							_			GENER	AL			-	-			
		1			63	Туре		¥	With Bare Engine	With St Acces		-fe 1	Sq. In.)	17	81100	2	Ship Weigh	ping t (Lb.
	ENGINE MAKE AND MODEL	Bullt under License	Designed for	Type	Number of Cylinders Bore and Stroke (In.)	Cylinder Liners—T	Cycle	Pisten Displacement (Cu. In.)	Max. Brake Hp. at Specified R.P.M.	Max. Intermittent Hp. at Specified R.P.M.	Continueus Sustained Mp. at Specified R.P.M.	Compression Patio	Max. Combustion Pressure (Lh. per	B.M.E.P. at Centinus Hp. (Lb. per Sq. In.)	Weight per Centimous Hp. (Lb.)	Max. Torque in Lh. at Specified R.P.M.	Automotive or Industrial	Marine
								BRI	TISH									
-	A.E.C. A208-A210	* * * * * * * * * * * * * * * * * * *	M M T,0,Tr,R T,0,Tr,R I T,0	TC TC DI DI TC	6-4.72x5.58 6-4.72x5.89 6-4.13x5.74 6-4.72x5.59 6-4.72x5.59 6-5.12x5.59	000000	4 4 4 4 4 4	587.9 587.9 483.0 587.9 507.9 680.0	125-1800 125-1800 103-1800 129-1800 125-1500 162-1800	110-1500 110-1500 103-1800 129-1800 110-1500	180-1500 100-1500 95-1800 125-1800 100-1500 150-1800	16.00 16.00 16.00 16.00 16.00	900 900 1000 1000 900	91.5 91.6 108 110 91.8 111.0	31.6 27.0 15.8 13.4	380-1200 380-1200 330-1150 430-1000 380-1200 505-1100	1500 1670 1700	310
	BristolAVW		8	DI	6-4.33x5.62	D	4	488.0	100-1700	********	*******	16.00		98.5		320-1200		
	Gerentry. Geriva-CDB Geriva-CD4 CD1 CD2	*******	M T,Tr I M,I	AC AC AC	4-3,25x4,13 4-3,25x4,13 1-3,25x4,13 2-3,25x4,13	0000	4 4 4 4	137.1 137.1 34.26 68.5	6 50-1500 13-1500	30-2000 45-2600 6.00-1500 16.5-2000	30-2000 40-2400 5 50-1500 15 2000	17.50 17.50 17.50 17.50	960 960 960	86.5 104 87.0 86.5	47.1 13.7 40.0	87-1700 90-2400 221/4-1500 41-1500	550	141
	Coventry Victor . AD1		M,i General General		1-3.15x3.94 1-3.16x3.94 1-3.60x3.94	N D D	4 4	30.7 31.0 35.0		7.0-2260 9.0-2250	4.0-1500 5.0-1500 7.0-1800		905 960 990	85.0 87.0 102.0	58.8 49.2 38.0	21.8-1500 29.0-1500	235 248 266	
	Crossley HOE-Type 7 HOE-Type 7/5		8	DI	6-4.50x5.50 6-4.50x5.50	D	4	525.0 525.0		100-1700 115-1700	82-1200 85-1200	15.70	900 950	101	17.3	308-1000 375-1000	1456 1456	
	Daimler CD8-MKIV	Own	T,8 8,T	Di	6-4.60x5.80 8-6x53½	D	4	524.8 648.0	125-1650	100-1600 120-1600	100-1500	15.00 15.00	1140 1150	100 100	20.0	350-1200 450-820	1720 2000	
	Dennis	Own Own Own	T,B,Tr T,B,Tr T,B,Tr	DI DI	4-4.62x5.90 8-4.13x5.74 6-3.86x4.41	w	4 4	386.8 462.9 309.0	80-1800 100-1800 75-2000	77-1800 97-1800 72-2000	64-1600 80-1600 60-1800	14.00 15.00 16.00	1000 1000 1000	79.8 85.5 85.4	23.6 21.0 17.2	262-1000 325-1100 229-1000	1512 1687 1030	
	Foden FD6		Var	01	6-3.35n4.73	w	2	250.0		126-2000	75-1900	14.00	1500	80	16.0	350-1600	1200	17
	Gardner	Own Own Own	T,8 T,R,I,M,8 R,I,M	GA GA	4-35(x5)4 4-4)4x6 4-5)-2x754	0	4 4	232.0 340.0 736.0	87-2100 68-1700 102-1200	57-2100 68-1700 102-1200	48-1200 08-800	13.50 13.00 12.00	******	104 102 100	24.0 45.4	161-1100 230-1000 486- 700	684 1150 3080	
	Leyland 0-300 L 0-609		T,B,Tr,M,I T,B,Tr,M,I T,B,Tr,M,I	DI DI	6-3.80x4.50 6-4.37x5.00 6-4.80x5.50	0	4 4	306.0 451.0 597.0	75-2000 100-1800 125-1800	65-1850 87-1700 110-1700	56-1750 75-1600 95-1600	16.00 15.30 15.75	1000 1000 1000	100 100 100	18.3 24.0 18.9	210-1100 325-1100 410-900	1008 1800 1796	26 26 24
	McLaren **MR4-2		M,I	TC	4-8.59x7.87	W	4	773.2	18-1000	97-1000	79-1000	16.50	750	90	48.6	520	3840	45
	Meadows 4DC-330 4DC-420 6DC-630 6DC-970	Own Own Own	T,B,Tr,M,1 T,B,M,R,1 T,B,M,R,1 T,Tr,B,R,1,M	DI DI DI	4-4.73x4.73 4-5.12x5.12 6-5.12x5.12 6-6.90x5.90	*00*	4 4 4	331.0 421.2 633.0 970.0	85-1900 130-1900 200-1750	80-2200 80-1900 125-1900 180-1650	80-1800 86-1600 100-1600 150-1500	15.50 15.50 15.50 18.50	1000 1000 1000 1000	80 79 79 82	14.2 18.5 15.6 23.3	230-1200 245-1000 420-1000 630-900	1223 1568 3500	102
	Mirrices TV TVS 		M,R,I M,R,I M,R,I MR,I	DI DI DI	12-81-41334 12-81-41334 4 93-4101 8 93-4101	w w w	4 4 4	9363.0 9363.0 3120 6240	720-750 1050-750 267-750 600-900	792-750 1156-750 294-750 660-900	648-750 945-750 240-750 540-900	13.50 13.50 14.00 14.00	780 780 1000 1000	73.0 106 80 76		8550-750 8100-750 2060-750 3869-900		
	MerrisCDD2		T,B	DI	0-3.34x4.02	W	4	259.0	75-2400		43-2200	19.00	40334		141181	167-1500	820 4904	
	Perkins Vehicle-P4 IndusP4 Vehicle-P6 IndusP6 Marine-P4 Marine-P4		Ca,T,B,Tr R,I Ca,T,B,Tr R,I M	TC TC TC TC	4-3,50x5.00 4-3,50x5.00 6-3,50x5.00 6-3,50x5.00 6-3,50x5.00	00000	44444	192.4 192.4 288.6 288.6 288.6	46-2200 34-1500 70-2200 82-1500 85-2000		31-1500 67-2200 49-1500 65-2000	16.50 16.50 16.50	900 900 900 900	86.1 93.5 87.5 96.2 88.3	11.3 25.2 10.3 22.8 15.0	123-1250 123-1250 184-1250 184-1250 180-1300	784 698 1120	1 1 1 1
	Martne-P4 S6 Ind		M	TC	4-3.50x5.00 6-4.38x5.00 6-4.38x5.00	000	4 4	192.4 451.0 451.0	80-1500 100-2000		43-2000 80-1500 100-2000	16.50 16.50	900 950 950	88.5 93.7 87.9	*****	113-2000 265-1300 274-1500	1344	1
	Petter AV-1 AV-2 AVA1 AVA2		1	DI DI DI	1-3.15a4.33 2-3.15a4.33 1-3.15a4.33 2-3.15a4.33 4-4.33a4.33	****	4 4 4 4	33.7 67.4 33.7 67.4 296.0	5-1500 10-1500 4.5-1500 9-1500 36-1500	40-1500	8-1500 10-1500 4.5-1500 9-1500 36-1500	16.50 16.50 16.50 16.50	1085 1065 1065 1065	78.2 78.2 71.0 71.0	64 45.2 80.0 62.0	17.5 35.0 16 32 150-	320 455	
	Thornycroft TR6/DI		T.1	DI	8-3.62x4.12	D	4	256.0	61.5-2000	49.5-1700	42-1700	18.20	1065	75.0	38.0	174-1300	1120	-
	CR6 NR6 MV	LILIDA	T,I	DI	6-3.88x4.75 6-4.12x6.00	D	4	337.0 480.6	78-1800 100-1750	94-1700	57-1700 80-1700	16.10	950 915	79.2 94.0	23.6	232 1300 322 1200	1344 1680	1
	Tatra 111	Own	T.B.Tr.R.i	Di	12-4.33x5.11				1	175-1800	140-1500	16.50	1200	81.0	15.5	541-1500	2170	
	114	Own	T.B.Tr.1	Di	4-4.33x5.11	N	4		1	65-2200	50-1600	16.50	1200	81.0	22.2	181-1500	1110	1
			***	-					ENCH	1								-
	MDB4R		T,B,Tr T,B,Tr TB T,B,Tr	TC TC TC	4-4.30x5.90 4-4.72x6.29 6-4.72x5.51 6-4.72x6.29	333	4 4 4 4	348.0 441.7 482.0 882.5	85-1650	85-1800 80-1650 114-2000 120-1650	\$0-1500 70-1500 90-1500 105-1800	17.00 16.50 16.50 16.50	995 1069 995	79.0 91.0 99.5 69.6	49,4 21,6 21,5 24,1	258-1350 325-1500 406-1200	1470 1474 1930 2530	
	Bernard	Gardner	T.B.Tr.I	TC	6-4.25x5.98	w	4	809.0	106-1700			15.00					1880	1

For abbreviations, see pages 170 and 171
For Directory of the Manufacturers listed above, see page 63.

OTHER HEAVY OIL ENGINES

-	VALV	ES	_		PIST	ONS			PISTON P	181	CON	RODS	NG	M BE	AIN EAR- VGS	INI	ECTION	1 51	STEN		START	ING	DIM	VERALL	15	
	Intake Pert Diameter and Lift (In.)	Exhaust Part Diameter	and Lift (In.)	Material	Langth	Weight with Flings and Pin (Lb.)	No. of Compression Rings	No. of Oil Rings	Diameter and Length (In.)	Locked in-	Material (S.A.E. No.)	Center to Center Langth (In.)	Weight with Cap and Bushing (Lh.)	Number	Diameter (in.)	Make of Pump	Make of Valve	Valve Type, Open or Close	Orifices	Presure-Nozzlo Opening (Lh. per Sq. In.)	Make	Туре	Length—Fan to Flywheel (In.)	Width (In.)	Height -To Top of Air Cleaner (In.)	1 les Monther
												BI	RITI	51	н											
221121	.12480 .12480 .49322 .57480 .12480 .85490	1.87 1.87 1.26 1.49 1.87	480 480 327 480 490 480	Ain Ala Ain Ain Ain	5.82 5.82 5.90 6.83 5.82 6.83	5.50 5.50 4.75 6.50 5.50 6.50	3 3 3 3 3	1 1 1 1 1 1	1.58-4.18 1.56-4.18 1.56-3.50 1.56-4.15 1.50-4.16 1.77-4.41		3435 3435 3435 3435 3435 3435	11.40 11.40 10.70 11.40 11.40 11.40	7.50 7.50 6.50 7.50 7.50 7.50	7 7 7 7 7	3.35 3.35 3.35 3.74 3.35 3.74	C-8 C-8 C-8 C-8 C-8	C-8 C-8 C-8 C-5 C-5 C-5	000000	Pi Pi Mu Mu Pi Mu	1543 1543 2572 2572 1543 2872	C-8 C-8 C-9 C-9 C-8 C-8	Ela Ela Ela Ela Ela	9416* 6711 52% 54% 8411 8451	38% 40% 28 31 45 26%	40 Å 80 42 H 82 ¼ 88 H 49 ½	-
	.62520	10000		Sil	6.72	5.50	3	2	1.62-3.65	F	SII	11.25	7.00	7	3.62	C-S	C-S		Mu	2250	G-8	Ele	54	30	44	l
1111	.29337 .29337 .22326 .28337	1.16 1.16 1.22 1.15	337 337 328 337	Aly Ala Ala Aly	4.27 4.27 4.27 4.27	1.91	3 3 3	1 1 1	1.00-2.83 1.00-2.83 1.00-2.83 1.00-2.83	****		8,81 8,81 8,81	3.25 3.25 3.25 3.25	5 3 3	2.25 2.25 2.06 2.25	C.A.V. C.A.V. C-B C.A.V.	C.A.V. C.A.V. C-B C.A.V.	0000	222	1600 1600 1600 1600	C.A.V. C.A.V.	H-E Han H-E	4156* 3274 2134 2334	25% 21 20 22½	30 14 33 15 31 14 34 15	
	.25	1.28		Ala Ala Ala			3	1	1.00-1.44	6	SF SF SF			2 2	2.00 2.00 2.00			CC	Pi Pi Pi	1860		Han Han	28 2814 2814	19 163-2 163-2	271/2 281/2 281/2	
	.7549	1.50		Aia Aia	6.06	5.5	3 3	2 2	1.50-3.81	F	ar	12.18 12.18	7.78	7 7	3.64	C-8 C-8	C-8 C-8	CC	Mu Mu	2425 2425	C-8 C-8	Ele Ele	5511	2874 3174	45 /k	-
	.0145	1	2451	YA YA	5.86 6.40	5.67	4	22	1.75-3.84	FF	2335 EN16T	10.50	7.35	7	3.35	G-8 C-8	C-8 C-8	0	Mu Mu	2200 1200	C-8 C-8	Ele Ele	5515 5615	28.72	47.2 47%	
	.31824 1.31436 1.50406			SAA SAA SAA	6.63 6.48 5.25	6.84 5.09 3.90	4	222	2.80-3.62 1.50-3.34 1.37-3.25	F	4037 4037 4037	12.58 11.12 7.75	11.5 8.70 4.85	8 7 7	3.37 3.37 3.12	C-S C-S C-S	C-8 C-8 C-8	CCC	Mu Mu Mu	2870 2200 2200	C.A.V. C.A.V.	Eie Ele Ele	44 Å 50 ½ 47 Å	31% 26% 23%	5215 4575 3816	
				CI	5.78	5,30	3	2	1.62-2.60	F	DF	9.50	4.10	7	3,00	C.A.V.	C.A.V.	C	Si	2250	Sim	H-E	48	2934	38%	
				Ain Ain Ain										5 5 5	*****	C-G C-G	G	CCC	Mu Mu	2500 2500 2500	******	H-E HEC				
10 10 1	1.3038 1.9348 1.9049	3 1.30 8 1.50 4 1.00	0383 5458 0494	Ala Ala Ala	5.83 5.75 6.00	3.53 5.00 6.81	3 4 3	2 1 2	1,30-3,25 1,62-1,37 1,62-4,20	444	EN16S EN16S EN16S	8.80 10.80	5.48 5.36 9.85	7 7 7	2.98 3.27 3.50	C.A.V. C.A.V. C.A.V.	Ley Ley	CCC	Mu Mu Mu	2056 2056 2056	C.A.V. C-S C-8	Ele Ele	41 H 49 /4 82 /4	2241 30.91 3041	36§§ 44.57 45.44	
ı	1.8940			Ala	8.58	10.5	4	1	1.77-4.91		NS	16.16	Paris .	7	1	Bryce	Gryce	10	Pi	1500	C-0	AE	621/6	30	623/6	
	1.8850 2.1255 2.1255 1.8148	0 2.1 0 1.5 0 1.6 0 1.4	2-,559 0-,500 8-,550 4-,460	Ala Ala Ala	6.47 5.50 6.47 7.87	7.30 7.30 13.0	. 3	2222	1.73-4.40 1.62-4.13 1.73-4.40 2.37-4.94		NCM NCM NCM	9.87 8.84 9.87 11.0	8.00 17.0	5	3.35 3.35 3.35 4.25	C.A.V. C.A.V. C.A.V.	C.A.V. C.A.V. C.A.V.	CCCC	Mu Mu Mu	2500 2500 2500 2500	C.A.V. C.A.V. C.A.V.	Eie Eie Eie	3034 35.9 5034 64.6	2734 21 2734 31	38 1-2 43 1-4 43 1-4 47 . 8	
	2.7586 2.7586 2.8794 2.8794	Q 2.5 Q 2.5 Q 2.8 Q 2.8	0 .860 0 .860 17 .940 17 .940	Ala Ala Ala	11.71 11.46 12.78	39.0 38.0 62.5 62.5	3 3 3	2 2 2	3.00-7.37 3.00-7.37 3.75-8.56 3.75-8.56	1 5	EN12 EN12 EN12	29.65	78.6	8 8 6	7.50	Bryce Bryce Bryce	Bryce Bryce Bryce	0000	Mu Mu Mu	2600 2600 2900 2900	Own Own Own	Air Air Air	128 138 106 112	60 63 48 76	90 90 75 81	
	1,3830		2383	Ala	4.84	2.70	1 4	2	1.37-2.75		ENZI	9.87		1	1	C.A.V.	C.A.V		81	2350	C.A.V.	Ele	38%	22 /4	4234	
	1 .4034 1 .4034 1 .4034 1 .4034 1 .4034 2 .0044	17 1.1 17 1.1 17 1.1 17 1.1 17 1.1 18 1.1 18 1.1 18 1.1	8-,347 18-,347 18-,347 18-,347 18-,346 50-,383 50-,383	YA CI YA YA YA	4.28 4.28 4.28 4.28 4.29 4.29 4.91	2.54 4.45 2.56 2.56 3.7	3 3 3 3 3 3	2000	1.25-2.94 1.25-2.94 1.38-3.8		-	9.00 9.00 9.00 9.00 9.00 9.00 9.30 9.30	9.30	8	3.12	C.A.V C.A.V	C.A.V. C.A.V. C.A.V. C.A.V. C.A.V. C.A.V. C.A.V.	. 6	Mu Mu Mu Mu Mu Mu Mu	1470	C.A.V	Ele Ele Ele Ele Ele Ele	8214 4835 50-5	23 14 23 14 23 14 24 24 24 27 28	36 30% 30% 34% 34% 34% 30%	
	1.1231 1.1231 1.123 1.123 1.023	12 1.1 12 1.1 12 1.1	12-,312 12-,312 12-,312	Ali	4.7	2.1	B 1 4	1 1	94.2.5		F 1040 F 1040 F 1040 F 1040 F 1040	9.13 9.13 9.13 9.13	4.12	2 2	2.25 2.25 2.25 2.25 3.90	Bryce	BLACE		Mu Mu Mu Mu	2500		H- H- H-	E 20 E 28 E 20 E 26 E 44	17% 17% 20 20% 21	283-2 283-2 29 31-12 37	
-	1.4335 1.534 1.625	93 1.3 43 1.3 10 1.4	25393 34443 43510	Ale Ale Ale	4.8	2.7 3.8 2 4.1	5 1 3	3 3		8 1	F 4130 F 4130 F 4130	8.00 10.70 13.00	3.54 5 5.77 0 7.77	8 1 5 1	7 2.56 7 3.26 7 3.56	G.A.V	C.A.V		Mu Mu	2572 2572 2900	C.A.V	Ele	50.4	273/4 271/2 233/4	38% 37% 43%	
						1					C	ZECI	HOS	LO	VAN	HAI		1		1			1			
1	1.753 1.753	15 1.1 15 1.1	50315 50315	S Al		6 4.5	0	4	1.58-3.7 1.58-3.7	0	F	10.6			RB RB	P.A.L	PAL		Mi	2856 2956	P.A.L	Ele	62 43½	485.4 29.4	41.4 34.6	
1	1.02	00 1	8E. AT			0 5 5		3			F sann	1 "	REI		1	Lav	In		G 801	149	9 88	gi	48.0	28.5	42 4	
	1.854 1.854 1.805 1.964	00 1. 22 1. 48 1.	65400 56522 01440	20	6.0	0 5.0 0 7.3 0 6.3 0 7.3			2 1.83-3.7 2 1.77-4.0 2 1.77-4.0 3 1.77-4.0	16	F 38CD F 36CD F NCF F 36CD	10.4	3 8.7	4	8 3,1 5 3.1 6 3.5 7 3.3	Lav Lav Lav	Lav Lav Lav		C PI C PI C PI	142 142 156 143	PR PR L-PI PR	- 1	0 65	25.5 29.9 27.0 29.8	-	-
ı		***	*****	Al		8 X 8 0 0	01	4	2	**				84	7	** *****		2.5				E	a 54.6	28	44	

FOREIGN DIESEL AND

										GENER	AL							
	ENGINE	e from			5.5	Type		H	With Bare Engine		tandard secrice	Ratio to 1	Sq. In.)	enens (7	8700	4	Ship	oping nt (Lb.
Line Number	MAKE AND MODEL	Built under License	Designed for	Туре	Number of Cylinders Bore and Streke (In.)	Cylinder Liners 7	Cycle	Piston Displacement (Cu. In.)	Max. Brake Hp. at Specified R.P.M.	Max. Intermittent Hp. at Specified R.P.M.	R.P.M. Continuous Sustaine I Hp. at Spe 13e I R.P.M.		Max. Combustion Pressure (Lb. per 9	B.M.E.P. at Continuaus Hp. (Lb. per Sq. In.)	Weight per Continuous Hp. (Lb.)	Max. Torque in Lb. at Specified R.P.M.	Automotive or Industrial	Marine
						FR	EN	СН	—(Co	nt'd)								
1	Citron T45	Ricardo	Ca,T	TC	6-3.70x4.33	D	4	279.0	75 -2500			16.30	924			170-1700	1267	
2	Hispane DWXLDF	Hercules	T,B		6-4.25x5.00	D	4	426.0	140 2400			15.00	750	93.0		316-1600	1320	
3 4 5	frat & Co. DOG		W.1		2-4.00x4.90 4-4.00x4.90 6-4.00x4.90	w	4 4 4	132.0 264.0 396.0	31-2200 75-2500 115-2500	28-2500 72-2500 112-2500	24-2500 44-2500 64-2500	17.00 17.00 17.00	1066 1066 1066	91.0 91.0 91.0		*********		
6	Latil	Own	T,B,Tr,R	DI	4-4.25x8.00	D	4	340.0	85-2000	80-2000	75-1850	14.00			41.8	235	3140	
7 8	M.A.P. 214 4H		General General	DI	2 3.46x4.01 4 3.46x4.01	W	2 2	153.0 306.0	55-1800 110-1800	50 1800 100 1800	45-1800 90-1800	16.00 16.00	1069 1069	99.5	26.9	152-1300 304-1500	748 1155	1210
9	Panhard 4HL	Lanova	T,B,Te	DI	4-4.33x5.90	D	4	347.0	80-2000			15.00	905	89.6		217-1400	1243	
0	Renault	Own Own	T,B,M,1 B	DI	4-4.91x8.69 6-4.14x4.72	w	4	509.0 380.0	105 2500	85-1600	60-1200	15.60	1137	81.7 85.4	30.3	328-1200 231-1700	1968 1410	198
2	Rachet-Schneider 465	Own	T,Tr,M	DI	4-4.52x5.90 6-4.52x5.90	D	4 4	380.0 570.0	75-1800 105-1800	63-1800 87-1800	52-1800 73-1800	16.50 16.50	1137		29.4	234-1400 325-1200	1528 1980	
ı	Somus		T,B,Tr		6 4.33x5.90	w	4	524.0	120-2000	*********		15.50	853	89.6		340-1300	1540	
567	Unic 21/2 21/4 21/6	Own Own Own	T,B,Tr,M,R T,B,Tr,M,R T,B,Tr,M,R	TC	2-4,63x5.90 4-4.63x5.90 6 4.63x5.90	WW	4 4 4	200.1 400.2 600.3		30-1450 80-1900 110-1750	28-1350 52-1350 78-1350	16.50 16.50 16.50	995 995 995	75.3 75.3 75.3		114-1200 242-1200 354-1200		
8	Willeme 517P		T,Tr,M,R,I	PC	6 5.12x6.70	W	4	825.0		150 1600	95 1900	18.00	665		22.6	555 900	2145	
								GE	MAN									
9 10 12 13 14	Bussing-NAG LD U9 GD8 Daimler-Benz DM87.4 M202A M204A	Own Own Own	T.B T.B T.B T.B M.I	PC PC PC PC PC	6-4.33x5.12 6-4.52x5.52 6-5.12x6.69 6-4.14x5.51 2-5.50x8.25 4-5.50x8.25	W W N N W W	4 4 4 4	452.0 532.5 826.0 443.0 394.0 788.0	110 1899 140 2009 150 1500 118 2100 53 960 106 980	105 1800 135 2000 150 1500 50 1000 100 1000	90 1900 110 2000 120 1500 110 2100 45 1000 90 1000	18.50 19.00 17.00 20.00 17.00 17.00	995 995 995 853 600 600	86.5 80.8 75.7 93.8 91.0	19.6 15.6 17.1 15.5 35.6 30.1	326 1233 398 1330 591 903 304 1153 285,960 570 980	1764 1720 2050 1735 1600 2710	166 230
5 1 7 8 9 0	Diss'z F3L-514 F6L-511 M.A.N. D8814GS D1940G2 Visrcodes-Banz OM312 OM312		T.B.Tr,M.1 T.B.Tr,M.1 Tr T.B T.B Ca	TC TC DI DI PC PC	4 4.33x5.51 6 4.33x5.51 4 3.46x4.33 6 4.33x5.51 6 3.54x4.72 4 2.89x3.94	N N N N N	4 4 4 4	324.5 486.8 163.4 487.1 279.3 103.5	120 1950 95 2800 40 3200	75 2250 110 2250 105 1950 90 2800 36 3200	25 1500 90 1950 90 2809 38 32 70	18.30 18.30 18.00 17.00 19.40 19.00	1139 924	79.6 78.2 78.5 105.5 103.8	42.0 15.5 9.3 19.7	199 1100 303 1100 100 1100 340 1200 195 1600 71 2000	924 1381 1053 1400 810 437	121
								ITA	LIAN									
31 32 33 34 35 36	Lancia 864 OM COD CRID CHID BXD S8D	Saurer	T,Tr T T T M,R	DI DI DI DI	6 4.25x5.91 4 3.94x4.73 4 4.33x5.51 8 4.33x5.51 6 5.12x7.00 12 6.30x7.88	***	4 4 4 4 4	504.0 230.0 324.5 649.0 875.0 2945.0	122 2000 57 2200 70 1800 135 1800 175 1500 560 1400		48 58 115 150 480	14.00 16.00 16.00 16.00 15.20 15.60	1102 1102 1102 1102 1102	90.5 96.5 93.5 90.0 109.5		342 1200 159 1400 210 1200 434 1200 656 1000 2152 1000	1710 748 968 1442 2840 6600	
								SV	VISS									
37 38 30 40 41 42 43 44 45	Source CBD CDD CRID CTID CTID CHID CVD CVD BUD	Own Own Own Own Own Own Own	1400 4404	DI	4-4.3x5.5 6-4.3x5.5 6-414x5.5 8-4.3x5.5	8888888	4 4 4 4 4 4 4	173.0 260.0 324.0 486.0 486.0 648.0 974.0 974.0 705.0	48 - 2500 72 - 2500 69 - 1800 108 - 2000 135 - 1900 140 - 2000 230 - 2200 300 - 2200	***********		16.00				175-2000 156-1500 200-1400 320-1300 400-1300 420-1300 650-1200 850-1200	970 1518 1365 1540 2200 2535 2335	816 88 264 297

ABBREVIATIONS

- · Includes reverse and reduction

- Indudes reverse and reduction genera;
 3% uckel H. T.
 Also available in J. 2, 3, 5, 6, 8 cyl, models.
 Also available in 3, 5, 6, 8 cyl, models.
 Also available in 2, 3, 5, 6 cyl, models.

- No flywheel.
 Excludes flywheel, fly, log, and starter ring.
 Fitted with wet and special dry inners.
 To fase of flywheel.
 Also available in 4 and 8 cyl. models.
 Also available in 12 and 16 cyl. models.

- CN—Chrome nickel steel.
 C-O—C. A. V.-Oven.
 C-S—C. A. V.-Oven.
 D—Dry liners used.
 DF—Drop forging.
 Di—Direct injection.
 Ele-Electrie-aux, gas engine.
 Ele-Electrie-aux, fast engine.
 Ga—Gardner.
 Ga—Gardner open chamber.

OTHER HEAVY OIL ENGINES-Continued

	VALVE	is		PIST	rons	-		PISTON P	IN	COR	RODS	NG	81	AIN EAR- NGS	IN.	ECTIO	10	YSTER	1	START			VERALI MENSIO		
Arrangement	intake Port Diameter and Lift (In.)	Exhaust Port Diameter and Lift (In.)	Material	Length	Weight with Rings and Pin (Lb.)	No. of Compression Rings	No. of Oil Rings	Diameter and Length (In.)	Locked in -	Material (S.A.E. No.)	Center to Center Length (In.)	Weight with Cap and Bushing (Lb.)	Number	Diameter (in.)	Make of Pump	Make of Valve	Valve Type, Open or Closed	Orifloss	Pressure-Nozzle Opening (Lb. per Sq. fn.)	Make	Туре	Length Fan to Flywheel (In.)	Width (In.)	Height-To Top of Air Cleaner (In.)	I in Hombar
-									F	REP	ксн	_(Co	nt'd)										Ī
	1.86391	1.30394	YA	5.59	3.08	3	2	1.30-3.07	F	1035	8.85	5.18	7	2.91	Lav	Lav	C	Pi	1422	Own	Ele	4956	32.8	41.0	1
	1.68395	1.37398	Ala	6.84		4	2	1.50-3.62	F		8.80		7	2.06	Boach	Boach	C	Pi	1650	L.D.A.	Ele	56	39%	1734	1
	1.69450 1.69450	1.37450	Ala Ala	5.80	4.71	4	2	1.40	-		9.05	7.10	3 5	3.14	Lav	Lav	000	Pi	2133 2133	Lav	Ele	25 34	21 21	39	ŀ
	1.69-,450 2.04-,484		Ala	5.80	4.71	4		1.49	F		9.05	7.10 8.05	7	3.14	Lav	Lav		Pi Mu	2133	Lav	Ele	45	21 28.5	39	1
			A	4.73	4.84	5	2	1.73-2.68	L		7.55 7.55	3.74	2	RB RB	L-B L-B	L-B L-B	c	Pi Pi	1422	L-B	Ele	28 41%	23.6	33.6 37.6	l
			Y Ala	4.73 5.90	3.71	3		1.73-2.68	L		11.80	4.45	5	3.40	PM	PM	C	Si	2082	L-B PR	Ele	41%	25.5	41	
	1.95400	1.98-,400	Aia Aia	7.28 5.40	8.05	4	1	1.77-4.00 1.34-3.62	F	CN	14.58	10.8	5 7	3.77	Own Own	Own	c	Mu	2844	Own	Ele Ele	45.2 50.4	28.6	44.4	
	1.57450	1.77450	Ala	6.00	6.93	4	2	1.41-3.85	F	CN	11.01	0.90	8	3.34	Uwn	Own	C	Pi	2488	Own	Ele	41	24.8	42.4	
	1.77450		Ain	5.90	6.93	3	-	1.41-3.85	F	CN	11.80	9.90	7	3.34	PM	PM	C	Pi	2488	Lav	Ele	48.3	28.3	43.3	
	1.69-,470	1.45470	Ala	6.70	5.50	4	2	1.57-3.89	F	CN	11.50	11.0	3	3.34	PM PM	PM	C	Mu	2844	Lav	Ele	36.3	19.7	39.3	
	1.69470		Ala Ala	6.70 8.70	5.50	4	2	1.57-3.89	E	CN	11.50 11.50	11.0	5 7	3.34	PM	PM	C	Mu	2844 2844	Lav	Ele	47.6 59.6	27.1	44.4	
	2,21	2.05	Ala	7.20	8.74	3	2	1,86-4.35			14.45	13.05	7	3.54	L-B	L-B	0	Pi	1280	L-B	Ele	62	26.8	45	
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		1.47 .453 1.50 .484 2.05 .391 1.50 .438 1.75 .500 1.75 .500	Ala Ala Ala A	7.00 6.50 7.48 6.31 8.50 8.50	5.78 6.21 8.40 4.58 11.00 11.00	3 2 4 4 4 4	2 2 1 1	1.58-3.66 1.58-3.83 1.77-4.41 1.38-3.56 2.06-4.75 2.06-4.75	****	MS MS MS Ste	10.62 10.62 13.78 11.41 15.12 15.12	8.47 8.47 11.50 7.72 15.50 15.50	7 7 7 3 5	3.34 3.55 3.55 3.15 3.31 3.31	Bosch Bosch Bosch Bosch Bosch	Bosch Bosch Bosch Bosch Bosch	000000	Pi Pi Pi Pi Si	1490 1490 1490 1635 1350 1360	Bosch Bosch Bosch Own Own	Ele Ele Ele AE AE	54 5 56 5 61 8 53 9 36 . 4 57 . 6	31 48 31 49 29 14 28 3 28	41 22 48 46 45.5 46	
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		1.42315 1.77473 1.22 .390	Ala Ala Ala	5.58 6.89 4.55 3.50	8.22 2.72	3 4 3	1 1 2	1.26 .291 1.56 3.66 1.18 3.02 3.87 2.50	-	MS MS C35 C35	8.47 10.82 9.06 7.64	3.87 6.29 3.92 1.75	5 7 7 3	2.95 3.39 2.76 2.17	Bosch Bosch Bosch	Bosch Bosch Bosch	CCCCC	Si Si	1850 1850 1422 1422	Bosch Bosch Bosch Bosch	Ele Ele Ele	30.3 46.2 35.5 28.5	25.6 29.6 28.6 23.8	34.6 47.0 41.3 31.1	
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	1.42 - 354 - 414 - 333 - 440 445 - 475	1.18 .354 414 333 440 445 475	Ala Ala Ala Ala	5.80 8.27	2.95 4.14 4.14 8.64	3	223323	1.73 3.54 1.50 3.31 1.65 3.54 1.65 3.54 1.77 4.49 2.56 5.30		CN	11.81	8.04 5.10 6.94 6.94 13.00 23.80	5 5 5 7	3.74 3.00 3.34 3.74 RB	Bosch O-S O-S Bosch O-S	Beech Own Own Own Own Own		Mu Mu Mu Mu Mu	3550 2940 2940 2940 2940 2940	Ma Ma Ma Ma Ma	Ele Ele Ele Ele	57.7 38.4 38.0 52.3 55.7 76.2	22.2 22.8 31.8 37.8 34.6 75.2	42.1 34.6 43.8 42.4 60.6 29.6	
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ABBREVIATIONS—Cont.

—Hand.

—Hand or electric. Man—Hand
H-E.—Hand or electric.
H-E.—Hand or electric or compressed
nir.
1.—Industrial.
1n—Inclined in-bead.
L-locked in rod.
Lav.—Lavalette.
L-B.—Lavalette-Bosch.

Ley — Leyland.
L.PR — Lavalette or Paris-Rhone.
M.—Marine.
Ma.—Mareli.
Ms.—Marsli steel.
Mu.—Multiple.
N.—No or none.
NCM.—Nickel Ch. Mo. steel.
NCM.—Nickel Ch. Mo. steel.
NCM.—Nickel Ch. Mo. steel.
NCM.—Nickel steed.
O.—Open.
O.S.—Open.

Si-Single.
Sit-Silicon "Lo-Ex."
Sim-Simes

Ste—Steel.

SF—Steel forging.

T—Trucks.

TO—Turbulence chamber.

TT—Tractors.

Var—Varjous.

V—Vertically in-head.

W—Wet liners.

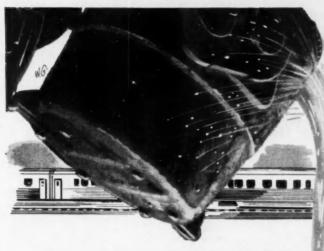
Va—Special 'Y' alloy heat treated.



BRITISH AIRCRAFT ENGINES



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			ENC	Alvia Ltd. 1	Arrestrang	Blackborn	Bristol					DeHevilland	Relis-Reyce	*-Data sb. 2, 3, drive i-Includes create designations or create desi



cut operating costs, increase payloads —reduce weight or increase strength

with Inland HI-STEEL

Inland HI-STEEL's high strength-to-weight ratio and its abrasion and corrosion resistance permit longer life, weight reductions up to 25%, and greater strength than ordinary structural-grade carbon steel.

These properties permit three different approaches to the problems of design and construction:

- To design for same strength with reduced weight and greater payloads;
- To design for greater strength with same weight and payload; and
- To design for compromises that will allow variations of these qualities.

In each case operating costs of mobile equipment are greatly reduced.

And Inland HI-STEEL can be worked either hot or cold—punched, drawn or otherwise fabricated—welded or riveted—with little or no change in shop practice.

COMPARISON OF AVERAGE PROPERTIES OF HI-STEEL

WITH ORDINARY	STRUCTURAL GRADE	CARBON STEEL
Tensile Properties (¼" Plate)	Inland HI-STEEL	Ordinary Structural Grade Carbon Steel
Yield Point (psi)	56,000	35,000
Ultimate Strength (psi)	73,000	66,000
Elong, in 8" (%)	25	25
Endurance Limit		
Fatigue Strength (psi)	49,000	33,000
(Charpy Impaci—ft. lbs.)		
Temperature		
80° F	55	36
32° #	43	33
Oo k	36	26
-25° F	34	6 2
-50° F	30	2





INLAND STEEL COMPANY DEPT. Al30, 38 S. DEARBORN ST. CHICAGO, ILLINOIS

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DIRECTORY of MANUFACTURERS

PASSENGER CARS

For details of their products see pages

BUICK Motor Div., General Motors Corp., Flint 2, Mich. CADILLAC Motor Car Div., General Motors

orp., Detroit 32, Mich.

CHEVROLET Motor Div., General Motors Corp., Detroit 2, Mich. CHRYSLER Div., Chrysler Corp., Detroit

31, Mich. CROSLEY Motors, Inc., Cincinnati 14, Ohio.

DE SOTO Div., Chrysler Corp., Detroit 31, Mich DODGE Div., Chrysler Corp., Detroit 31,

Mich FORD Motor Co., Dearborn, Mich.

FRAZER, See Kaiser-Frazer Corp. HUDSON Motor Car Co., Detroit 14, Mich. KAISER-FRAZER Corp., Willow Run, Mich

LINCOLN-MERCURY Div., Ford Motor Co., Detroit 32, Mich. MERCURY. See Lincoln-Mercury Div.

Ford Motor Co. NASH Motors Div., Nash Kelvinator Corp.,

Detroit 32, Mich. OLDSMOBILE Div., General Motors Corp., Lansing 21, Mich. PACKARD Motor Car Co., Detroit 32, Mich.

PLYMOUTH Division, Chrysler Corp., Detroit 31, Mich. PONTIAC Motor Div., General Motors Corp.

Pontiac Mich. STUDEBAKER Corp., South Bend 27, Ind. WILLYS-OVERLAND Motors, Inc., Toledo,

For details of their products see pages

The AMERICAN-COLEMAN Co., Omaha 2,

AVAILABLE Truck Co., Chicago 47, III BIEDERMAN Motors Corp., Cincinnati 14,

BROWN EQUIPMENT & Mfg. Co., New York 19, N. Y. CHEVROLET Motor Div., General Motors

Corp., Detroit 2, Mich.
The CORBITT CO., Henderson, N. C.
CROSLEY Motors Inc., Cincinnati 25, Ohio.
DODGE Div., Chrysler Corp., Detroit 31,

DUPLEX Truck Co., Lansing 4, Mich. FEDERAL Motor Truck Co., Detroit 9,

Mich Dearborn, Mich. FOUR-WHEEL Drive Auto Co., Clinton-

KENWORTH Motor Truck Corp., Seattle Wash.

LINN Coach & Truck Div., Great American MARMON-HERRINGTON Co., Indianapo-

Ind OSHKOSH Motor Truck Inc., Oshkosh,

PETERBUILT Motor Co., Oakland, Calif. Motors, Inc., Lansing 20, Mich.

STERLING Motors Co., Inc., Milwaukee 1, STUDEBAKER Corp., South Bend 27, Ind. TRUCKSTELL, Inc., Cleveland 14, Ohio.

WALTER Motor Truck Co., Ridgewood. WARD LA FRANCE Truck Corp., Elmira,

WILLYS-OVERLAND Motors, Inc., Toledo I. Ohlo.

Following are the company names and addresses of manufacturers whose products are listed in the tables of specifications of complete motor vehicles, tractors, aircraft, and all types of gasoline and Diesel engines appearing on pages 111 to 172 inclusive.

ROTARY WING AIRCRAFT

For details of their products see page

BELL Aircraft Corp., Buffalo 5, N. Y. DOMAN Helicopters, Inc., Danbury, Conn. KAMAN Aircraft Corp., Windsor Locks,

KELLETT Aircraft Corp., Helicopter Div., Camden 11, N. J. McDONNEL Aircraft Corp., St. Louis 3.

Mo Mo.
PIASECKI Helicopter Corp., Morton, Penna.
SIKORSKY Aircraft Div., United Aircraft
Corp., Bridgeport 1, Conn. UNITED HELICOPTERS, Inc., Palo Alto,

Calif. AMERICAN COMMERCIAL &

PRIVATE AIRCRAFT For details of their products see pages 134

AERONAUTICAL DIV., Arkwin Corn. (Fairchild), Winfield, Kan. AERONCA Aircraft Corp.,

Middletown

BAUMANN Aircraft Corp., Pacoima, Calif BEECH Aircraft Corp. (Beechcraft), Wi-chita 1, Kan. BELLANCA Aircraft Corp., New Castle,

BOEING AIRPLANE Co., Seattle 14, Wash.

CALL Aircraft Co. (Callair), Afton, Wyo. CESSNA Aircraft Co., Wichita 15, Kan. CONSOLIDATED VILITEE Aircraft Corp. San Diego 12, Calif.

DOUGLAS Aircraft Co., Inc., Santa Monica, Calif.

FUNK Aircraft Co., Coffeyville, Kan GRUMMAN Aircraft Engineering Corp., Bethpage, L. I., N. Y. LOCKHEED Aircraft Corp., Burbank, Calif., The GLENN L. MARTIN Co., Baltimore 3,

Md MONSTEAD-VINCENT Aeronautical Inc.,

New Orleans, La. NORTHROP Aircraft, Inc., Hawthorne,

Caur, PIPER Aircraft Corp., Lock Haven. Penna. BOSS Aircraft Corp., New York 17. N. Y. RYAN Aeronautical Co., San Diego, Calif. TEXAS Engineering & Mfg. Co., (Temco), Dallas 2, Tex.

THORP Aircraft Co., Pacolma, Calif.

AMERICAN INTEGRAL BUSES

For details of their products see pages ACF-BRILL Motors Co., Philadelphia 42,

BEAVER Metropolitan Coaches, Beaver Falls, Penna D. BECK & Co., Inc., Sidney, Ohio.

CUB Industries, Inc., White Pigeon, M FITZJOHN Coach Co., Muskegon, Mich. Mich FLXIBLE Co., Loudonville, Ohio. General American AEROCOACH, East ChiGMC TRUCK & Coach Div., General Mo-

tors Corp., Pontlac 11, Mich.
KALAMAZOO Coaches, Inc. (Kalamazoo & Pony (Cruiser), Kalamazoo 11, Mich.
MACK Manufacturing Corp., New York

REO Motors, Inc., Lansing 20, Mich. SOUTHERN COACH Mfg. Co., Inc., Evergreen. Ala.

TRANSIT BUSES, Inc., Detroit 27, Mich. TWIN COACH Co., Kent, Ohio. WHITE Motor Co., Cleveland 1, Ohio.

AMERICAN TRACTORS

For details of their products see pages ALLIS-CHALMERS Mfg. Co., Milwaukee 1.

B. F. AVERY & Sons Co., Louisville 8,

Ky. J. I. CASE Co., Racine, Wisc CATERPILLAR TRACTOR CO., Peoria 8.

III. The CORBITT Co., Henderson, N. C. JOHN DEERE Waterloo Tractor Works,

JOHN DEEERE Waterloo Tractor Works, Deere Mg. Co., Waterloo, Iowa. EARTHMASTER Div., Adel Precision Prod-ucts Corp., Burbank, Calif. FATE-ROOT-HEATH Co. (Silver King), Plymouth, Ohio.

The FEDERAL Machine & Welder Co., Tractor Div. (Ustrac), Warren, Ohio HARRY FERGUSON, Inc., Detroit 11,

Mich FORD Motor Co., Dearborn, Mich. FRIDAY TRACTOR CO., Hartford, Mich. GIBSON Manufacturing Corp., Longmont, Colo

INTERNATIONAL HARVESTER Co., Chicago 1, Ill. MASSEY-HARRIS Co., Racine, Wis

MINNEAPOLIS - MOLINE Co. (M - M), Minneapolis 1, Minn. NATIONAL Works (Lincoln), San

ATIONAL Iron Diego, Calif. The OLIVER Corp., Charles City, Iowa.
The OLIVER Corp., Industrial Div. (Cle-Trac), Cleveland 17, Ohio.

PIEDMONT Tractor Div. Inexco Corp., (Tiger), Fort Lee, N. J.

AMERICAN GASOLINE ENGINES

For details of their products see pages 142-151 AIRCOOLED Motors, Inc. (Franklin), Sy-ALLIS-CHALMERS Mfg. Co., Milwaukee

1. Wisc The AUTOCAR Co., Ardmore, Penna. BRENNAN Motor Mfg. Co., Syracuse 2,

The BUDA Co., Harvey, Ill. BUFFALO Gasoline Motor Co., Buffalo CHEVROLET-Central Office Div., General Motors Corp., Detroit 2, Mich. CHRIS-CRAFT Corp., Algonac, Mich.

(Turn to page 302, please)



to speed production

TORRINGTON NEEDLE BEARINGS

simplify assembly

A full complement of small diameter rollers, retained within a hardened race as illustrated, became a single, compact unit widely known as the TORRINGTON NEEDLE BEARING—a unit which simplifies and aids assembly, facilitates disassembly and speeds up installation.

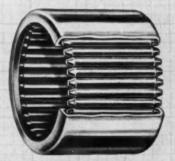
In addition, no complex housing structure is required ... only a simple bore machined to proper dimensions.

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Riveting

as Applied to

Aircraft Production

By E. O. Baumgarten

Production Design Engineer North American Aviation, Inc.

ADVANCES in metallurgy, increasing aerodynamic and structural demands, and the introduction of new products by the competitive accessories industries necessitate reevaluation of the methods used in the rivet joining of sheet metal parts. Since a great percentage of airplane manufacturing cost is involved in the riveting together of the formed sheet metal parts into an integrated airframe, it is obvious that here is a fertile field in which to reduce man-hours and accelerate production.

Mechanical assembly of an airplane is accomplished primarily by rivets and bolt-nut units, secondarily by screws and cowl fasteners, and lastly by latches and stitching. By far the most time consuming is the preparation for, and upsetting of, the 100,000 or so rivets which are in a typical fighter aircraft. It is the designer's responsibility to know his riveting and especially to be aware of the economies resulting from the use of automatic riveting machines.

Riveting machines which punch or drill their own holes, dimple or countersink them, and feed and upset the rivet, produce finished riveted joints up to 10 times as quickly as the other accepted means of riveting assembly. The rivet quality is increased considerably, inspection rejections being at a minimum when these machines are employed. Consequently, the more of his design



In double countersink operations the material must be thick enough to allow standard size countersinking without increasing the hole diameter.

that he releases for automatic machines the more the designer contributes to lowered cost and accelerated production rate of his project. Progress has been made on succeeding models toward utilizing this feature, but increasing use of the automatic machine's high output is recommended.

Types of Rivets and Selection

While there are many types of special rivets available, those that play the largest part in production are the conventional 100 deg flush head AN426 and the recently standardized universal head AN470. The latter incorporates the features of, and supersedes for design and

procurement, the brazier head rivets 2R1 (North American Standard) and AN456, the round head AN430, and the flat head AN442. Riveting sets formerly used for brazier head 2R1 rivets are usable with the AN470 universal head. The reverse, however, is not permissible. Other important, though less numerous, rivets are the Hi-Shear type with driveformed locking collar, and the blind rivets used in otherwise inaccessible locations.

When selecting a rivet, consideration must be given to the following:

- 1. Its function.
- 2. Strength of rivet required.
- 3. Surface finish (whether flush).
- 4. Specifications governing its use.
- Material being joined.
- 6. Material of the rivet.
- 7. Accessibility.

Conventional Rivets

The conventional AN standard flush and protruding head rivets are handled by all the automatic machines which punch their holes, countersink or dimple, and feed and upset the rivet; by the semi automatic machines which feed and upset the rivet; by stationary squeezers, used to upset hand fed rivets; and by portable squeezers and pneumatic hammers. These machines are described herewith.

Attention has recently been directed to the several design considerations involving conventional rivets as noted below.

1. Good practice when designing for the riveting of plastic sheet parts is to maintain drafting room manual specified edge distances and drill sizes, use soft rivets if possible and place the upset formed head against the harder



In a combination of a countersunk sheet and a dimpled sheet the rivet must be installed from the countersunk side.

material. Cracks might otherwise occur when riveting the plastic.

Double flushing is poor practice and should be avoided, but in certain instances is a necessity, such as at wing trailing edges. In double countersink applications the material must be thick



The rivet shank must be supported when rivering tubes.

enough to allow standard size countersinking without increasing the hole

In a combination of a countersunk sheet and a dimpled sheet, the rivet must be installed from the countersunk side minimizing dimple deformation and allowing a control of the size of the countersunk head.

Spotwelding is often the preferable method of joining thin double flush sheets.

3. When riveting tubes, the rivet shank must be supported to prevent its buckling between walls. The rivet head should not be contoured to the tube periphery, especially on blind rivets for, since there is little or no hole filling by swelling for support, the hammering when contouring loosens the rivet. Rivet heads often crack away due to the contouring

4. Butted skin sheets should have ample edge distance for dimpling or for riveting so that swelling due to these operations will not cause the skins to come together and buckle. While it is standard procedure for the shop to provide a gap between sheets when fabricating, it may be insufficient to prevent buckling when the joint is being made. Edge distances should be sufficient to preclude this condition. A major problem in riveting production is sheet

(Turn to page 265, please)





from all that theme have been developed with the help of feeding angine builders. Their continued professors has made Seeded Power outstanding least. In the total, finding shalled Privar pix. Inherentary facilities and sinfe are of an all their high peck of excellence. You are invited to see the full passuress of Seeled Power to help make your good outsides better.

SEALED POWER CORPORATION

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PISTON RINGS PISTONS CYLINDER SLEEVES

AIRBRIEF

By ROBERT McLARREN

Flying Hunter-Killer Teams

Grumman Aircraft Engineering Corp. has taken seriously one of the oldest gags in the design room and with profitable results. Through the years, when the design room gang first looked over a circular proposal and noted with awe the long list of requirements, one designer was certain to suggest "Let's build two airplanes, one to carry the equipment, the other to carry

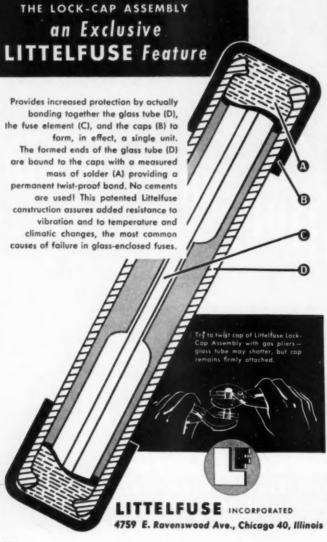
the disposable load," which usually brought down the house. But Grumman has done just that in its AF-2 Guardian Navy attack plane. The model AF-2W is equipped as a search plane, loaded with radar, to seek out enemy submarines. The model AF-2S is equipped as an anti-submarine bomber to drop depth charges and bombs. The result is a sky-going hunter-killer anti-submarine team that is revolutionizing a lot of the thinking about how to deal with the submarine menace. The wartime hunter-killer team used only one airborne partner, either a blimp or a Convair PBY flying boat to spot enemy subs either visually or through radar. Close by was a destroyer or DE ready to heave depth charges and/or five-in. shells. Experience with aircraft rockets has proved that an airplane can deliver a heavier broadside with five-in. and 11.75-in. rockets than can a destroyer, although the aircraft is a oneshot affair. The Navy has ordered 95 Grumman AF planes, enough for 45 hunter-killer teams, carrier-borne and long-ranged.

Barrier Ripped to Shreds

We are becoming accustomed to the idea that airplanes can fly faster than sound, which the Air Force claims they are doing "every day," and that the old-fashioned sonic barrier just isn't a barrier any longer. But somehow it's a little startling to learn that Capt. Charles E. Yeager, famed supersonic pilot, has done a lot of stunt flying at supersonic speed. The precise NACA annual report reveals that "Data have also been obtained for rudder-fixed aileron rolls (on the Bell X-1) at high Mach numbers." From other sources we know that Yeager has looped, stalled and spun the X-1, if not at supersonic speed, at a speed dropping from an initial supersonic one when the maneuver was commenced. Maneuvers at supersonic speed are hardly stunt flying to the scores of scientists and technicians inter-preting the data recorded and transmitted during the research flights, for such is the purpose of the X-1 and its companion research airplanes. But such revelations create the distinct impression that the sonic barrier has not only been pierced, it has been ripped to shreds.

Making It Legal

Speaking of the NACA, we were surprised to learn the other day that after (Turn to page 292, please)



FOR TODAY'S ALL-IMPORTANT NEED:

Productivity with Economy

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PRECISION
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TOOLS



AG BORERS -- AG GRINDERS -- DIE SINKERS -- KELLER MACHINES -- AUTOMATIC DUPLICATING MACHINES -- TOOLROOM LATRES -- BENCH MAILERS -- AUTOMATIC CINTERNO MACHINES -- AUTOMATIC CINTERNO MACHINES -- VERTICAL SIMPLERS AND PROPILERS -- VERTICAL SIMPLERS AND PROPILERS -- VERTICAL SUPPACE GRINDERS -- CUTTER GRINDERS -- CUTTE

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Here are the right Tools for competitive 1950. Every Machine, Gage and Cutting Tool listed on this page is designed and built to famed P&W standards of precision, workmanship and performance—to turn out better work, and more of it at lowest cost per unit.

"There's no better paying investment than the Right Tools for the Job"

Publications.

New Industrial Literature listed in this department is obtainable by subscribers through the Editorial Department of AUTOMOTIVE INDUSTRIES. In making requests please be sure to give the NUMBER of the item concerning the publication desired, your name and address, company connection and title.

H-66 Driv-Lok Pins

The Driv-Lok Pin Company—A 16-page booklet describes, lists and illustrates the company's line of Driv-Lok pins which are made in a wide variety of sizes, types and materials. The booklet contains many illustrations and drawings and also lists the various features and general specifications of the pins.

H-67 Plastics Molding Equipment

The Hydraulic Press Mfg. Co.—
"Profits From Plastics" is the title of a new booklet available from the company. It pictorially illustrates and describes a series of H-P-M injection and compression machine installations in the plastics molding industry and tells of the production experiences of a number of manufacturers. A group of typical H-P-M installations is shown in the booklet.

H-68 Safety Feeder

F. J. Littell Machine Co.—The Press-Vac Safety Feeder, a device that produces a vacuum by passing compressed air through a venturi, is described in a new 4-page, 2-color folder.

H-69 Centering Reels

F. J. Littell Machine Co.—A new 4-page, 2-color folder describing and illustrating their Standard Automatic Centering Reels, for holding coils from 300 pounds to 6000 pounds, is available.

H-70 Silicone Compound

Dow Corning Corp.—A new 16-page booklet describes and illustrates some of the many aircraft and electronic applications for DC 4, a non-melting, waterproofing and insulating silicone compound. Physical properties, die-electric properties and specifications are included in the booklet.

H-71 Welding Alloy

Eutetic Welding Alloys Corp.—A new, 2-color descriptive folder on developments in aluminum welding metallurgy includes procedural and technical data, and a list of alternate Eutetic Alloys for the welding of aluminum sheet to aluminum castings, etc.

H-72 Flash Butt Welding

The American Welding & Mfg. Co.—Advantages of flash butt welding by controlled techniques and typical product applications are shown in a new illustrated 20-page booklet just published. Products and subassemblies in various sizes are described. Featured are copper, aluminum, carbon steel, superstrength alloys, forgings, and cast iron as metals which have been successfully flash butt welded into products for many industries.

H-73 Antifriction Bearing Standard

American Standards Assoc.—A new 12-page American Standard on "Gaging Practices for Ball and Roller Bearings" is announced. It is No. B3-4, 1950 and can be obtained by writing the Association at 70 East 45th Street, New York 17. Copies are 50 cents each.

H-74 Aluminum Casting Alloys

American Smelting and Refining Co., Federated Metals Div.—A new 40-page



THIS TIME SAVER COUPON is for your convenience in obtaining, WITHOUT OBLIGATION, more information on any one or more of the publications described above OR New Production and Plant Equipment OR New Products items described on other pages.

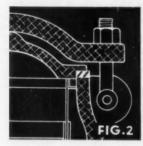
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Correct gasket compression needed for effective sealing







Resilient gaskets seal most effectively when correctly compressed. To insure correct compression, gasket compressibility should correspond to the flange pressure encountered in service. Otherwise, the gasket may be overcompressed and strained by excessive pressure or fail to seal properly because of insufficient pressure.

Correct compression can be achieved on many applications by using gaskets made from an Armstrong's Corkand-Rubber Composition. Because cork-and-rubber is compounded of highly compressible cork particles and synthetic rubber of various durometer hardnesses, it offers a co-ordinated range of compressibilities capable of sealing effectively under widely varying flange pressures. Hence, choosing a cork-and-rubber material according to the application flange pressure eliminates faulty seals caused by incorrect compression.

Beside offering a wide range of compressibilities, cork-and-rubber provides exceptional resistance to most fluids and solvents. Depending on the substance being sealed, cork-and-rubber compositions made from Buna N, Neoprene, Thiokol, or other synthetic polymers are used.

Typical of the diverse sealing problems solved by cork-and-rubber are the three applications shown here.

In figure 1, a soft Cork-and-Neoprene material compresses 25% under 100 p.s.i. to make the glass cover of a watt-hour meter weather-tight.

A firm Cork-and-Thiokol composition was used to seal an aromatic fuel dispenser in figure 2. Here 500 p.s.i. produced 25% compression.

The 1500 p.s.i. bolt pressure available on the gate valve flange (figure 3) compressed a still firmer Corkand-Neoprene material the recommended 25%.

Further information on correct gasket compression is available on pages 16 and 19 of the booklet offered below. Write for it today or call your Armstrong representative for further particulars.

Send for this Gasket Handbook

You'll find useful application and specification data in the revised 24-page backlet, "Armstrong's Gasket and Sealing Materials." It contains up-to-date information on straight synthetic rubber, cark-and-synthetic rubber, and cork composition gasket and sealing materials.

This booklet includes ten technical

discussions of the factors influencing modern gasket and joint design. It also suggests methods of putting Armstrong's stock materials to specialized uses in such fields as radio, electrical, automotive, petroleum, and transportation industries.

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illustrated booklet, "Aluminum Casting Alloys" contains sections on pouring, shrinkage, dross control, solution treating, aging, stress relief, corrosion, etc. The metallurgy of aluminum casting alloys is described in detail with explanations of how these types are affected by copper, silicon, magnesium, iron, zinc, nickel, etc. A complete tabulation of 45 sand, permanent mold and die casting alloys' specifications includes nominal compositions, mechanical properties and industrial properties.

H-75 Metal Treating Data Sheets

Heatbath Corp.—Technical Data for Metal Treating Products and Metal

Finishing Products is the title of a H-77 Industrial Plastic new folder available on request. These data sheets describe the Heatbath line of salt baths for the heat treatment of

H-76 Welders

Westinghouse Electric Corp.-Booklet DB 26-100 describes the new 200, 300 and 400 ampere, 60-per cent duty cycle, selenium rectifier d-c welders. Engineering information is included, relative power costs, performance characteristics, construction details, welding and electrical characteristics, dimensions and weights.

Westinghouse Electric Corp.-Copies of the recently revised 36-page Micarta Data Book are available. The book is intended for the designer and user of industrial materials and presents clearly and completely the technical facts about Micarta. The grades and forms in which Micarta is supplied are tabulated, together with chemical, mechanical and electrical properties of each. Standard shapes and sizes available are listed, and a description of finishes is included.

H-78 Plastics

Union Carbide & Carbon Corp., Bakelite Div.-Bakelite in Review is the title of a special edition of Bakelite Review which commemorates the company's 40th anniversary. The progress of the division is fully covered and photographs show the extensive Bakelite plant facilities and intricate equip-ment required for large-scale production of plastics. The Review concludes with a summary of the major developments in Bakelite and Vinylite plastics during the past year.

H-79 Lubricating Systems

Universal Lubricating Systems, Inc. "Universal" precision lubricating equipment is illustrated and described in a new 20-page catalog. Universal's grease fittings, drain plugs, hydraulic couplers, adapters, fitting tools, pres-sure guns, spring lubricators, control valves, etc., are included. Various display and dispensing units are also illustrated and described.

Magnesium Developments During 1949

The following firsts were registered by magnesium last year, according to The Magazine of Magnesium:

Magnesium clutches used for large presses manufactured by Lima-Hamilton Corp.

Fruehauf Trailer Co. and Highway Trailer Co. both adopted extruded magnesium floors for use in trailers.

Magnesium radar trailers were developed and built.

Magnesium die castings first used on automobile production models by Buick.

Magnesium-zirconium alloy castings produced commercially by Howard Foundries.

ZK-60 extrusions made commercially by Dow.

A modified phenol - formaldehyde chromate primer developed by Princeton Paint Laboratories for use on bare, untreated magnesium,

Magnesium data published in ANC-5a "Strength of Aircraft Elements," recognizing magnesium as a major aircraft structural material.

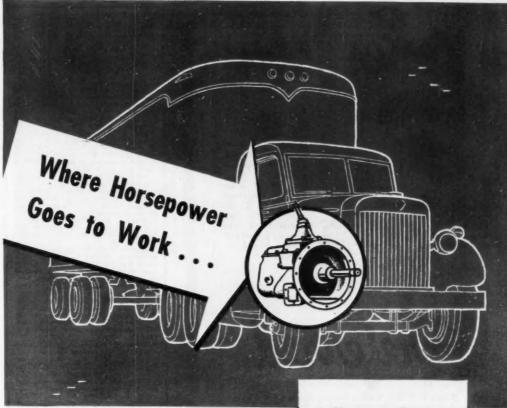


promote safe driving

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When the going gets tough, every driver must know how to get the most out of his engine. Experience tells him that engine performance depends upon the transmission—that's where the horsepower goes to work.

When he uses the right gear ratios, his engine turns at the most effective rpm for the road and load . . . turns at its most efficient and economical speed.

With a Fuller Transmission, he can be sure of the right gear ratios. That's why you find Fuller Transmissions and Auxiliaries the choice of operators for heavy-duty service. For Fuller Transmissions are offered in a complete range of models to provide the right transmission and the right gear ratios for any truck, on-highway or off.

When you think about putting horsepower to work, think about Fuller Transmissions.

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Delicate fabrication or massive work. Kester makes a specialized flux-core solder (over 100,000 different types and sizes) that will do the job perfectly. Kester Solders are made only from newly mined grade A tin and vir-

Kester Flux-Core Solders are not only preferred by industry, but individual workers also insist upon Kester to enable them to do their best work with a minimum of rejects.

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Standard for Industry since 1899



Business in Brief

Written by the Guaranty Trust Co., New York, Exclusively for AUTOMOTIVE INDUSTRIES.

General business activity declined slightly during the week ended Feb. 18. Department store sales, electric power production, railway freight loadings, and bituminous coal production were lower than in the preceding week, while crude oil output and construction in-creased. The New York Times index of activity for the week ended Feb. 18 stands at 148.7, as compared with 149.3 in the preceding week and 148.8 a year ago.

Sales of department stores during the week ended Feb. 18, as reported by the Federal Reserve Board, equaled 231 per cent of the 1935-39 average, as compared with 238 in the week before. Sales were one per cent above the corresponding distribution in 1949, and the total in 1950 so far reported was four per cent less than the comparable sum in 1949.

Electric power production registered a seasonal decline during the week ended Feb. 18. The output was 5.0 per cent above the corresponding amount in 1949, as compared with an advance of 4.3 per cent shown for the preceding

Railway freight loadings during the same period totaled 560,116 cars, 1.5 per cent less than the figure for the week before and 19.7 per cent below the corresponding number recorded in

Crude oil production in the week ended Feb. 18 averaged 4,996,850 bar-rels daily, 45,600 more than in the preceding week and 421,450 under the comparable output a year ago.

comparable output a year ago.

Production of bituminous coal and
lignite during the same week is estimated at 2,425,000 net tons, 75,000
less than the output in the week before
and 8,430,000 below the corresponding
cuparity, in 1949 quantity in 1949.

quantity in 1949.
Civil engineering construction vol-ume reported for the week ended Feb.
23, according to Engineering News-Record, was \$283,585,000, or 120 per cent more than the preceding weekly figure and 249 per cent above the com-parable sum in 1949. The total re-corded for eight weeks of this year was corded for eight weeks of this year was 42 per cent more than the correspond-ing amount in 1949. Private construc-tion for the period was 39 per cent above that a year ago, and public con-struction increased by 45 per cent. The wholesale price index of the Bureau of Labor Statistics during the week ended Feb. 21, at 152.5 per cent of the 1926 average, was 0.2 per cent more than in the preceding week but was 3.8 per cent below the correspond-

was 3.8 per cent below the corresponding figure in 1949.

Member bank reserve balances de-creased \$224 million during the six-day period ended Feb. 21. Underlying changes thus reflected include a decrease of \$489 million in Reserve bank credit and increases of \$26 million in money in circulation and \$3 million in non-member deposits and other Federal Reserve accounts, accompanied by de-creases of \$291 million in Treasury deposits with Federal Reserve banks and \$2 million in Treasury cash.

Total loans and investments of re porting member banks declined \$162 million during the week ended Feb. 15. An advance of \$14 million in commercial, industrial, and agricultural loans was recorded. The sum of these busi-ness loans, \$13,899 million, shows a net decrease of \$1366 million in 12 months.





General News

(Continued from page 67)

Willys Develops New Deep Fording Jeep for Army

Retaining the basic characteristics of the present Jeep, and capable of being operated in both fresh and salt water, a new U. S. Army MC Deep Fording Jeep, manufactured by Willys-Overland Motors, Inc., is designed to meet Army Ordnance requirements which include complete waterproofing of the four-cyl



WINNER!

The Mercury pictured above crossing Hoover Dam is the Sweep-stakes winner of the 1950 Mobilgas Grand Canyon Run. The cor wan the award for its high ton-mile rated performance to not only capture the Sweep-stakes but to also win Closs D in the event. It overaged 26.5 mpg. It overaged 26.5 mpg.



SAVE DOLLARS

WITH THE OLIVER ACE CUTTER GRINDER

The Oliver Heavy Duty Ace Cutter Grinder is designed for heavy jobs . . . gashing, gumming and finish grinding High Speed, Stellite and Tungsten-Carbide Cutters.

The ACE is most versatile. The range of cutting tools accommodated by this machine with a minimum of extra features is exceptional. It offers easy and quick set-up with less operator fatigue... work is in full view of operator. A fixed diamond compensates for wheel wear between teeth. In fact, the ACE Cutter Grinder gives you every feature possible to expedite your tool room operations.

A small model ACE Cutter Grinder for lighter work is available (illustrated at the right above).

WRITE FOR COMPLETE INFORMATION

OLIVER INSTRUMENT CO.

AUTOMATIC DEILL GEINDERS-TOOL & CUTTER GRINDERS - DEILI POINT THINNERS - TEMPLATE TOOL GEINDERS - FACE MILS GRINDERS-DIMAKING MACHINES

engine and all of the electrical system. The six main features of the MC Jeep are deep fording provisions, 24-v electrical system, radio suppression, ease of maintenance, arctic and hot climate operation, and standardization. Two valves are provided in the crankcase ventilation system. When the Jeep is driven on dry land, the valves are in the open position, allowing the engine to build up a vacuum in the crankcase. However, when the engine is driven under water the valves are closed, allowing the engine to build up a pressure in the crankcase which aids in keeping water out. To further insure against leakage, newly designed crankshaft seals are installed both front and rear and a water-proofed oil bath air cleaner is provided. Long pipes which are provided for intake air and exhaust gas of the engine make possible operation of the Jeep under water to a depth which completely submerges the vehicle. Special venting is accomplished by connecting all vent lines to the main air intake pipe. The main units which have been vented are the carburetor float chamber, fuel tank, front and rear axles, brake master cylinder, distribuwindshield wipers, transmission and transfer case.

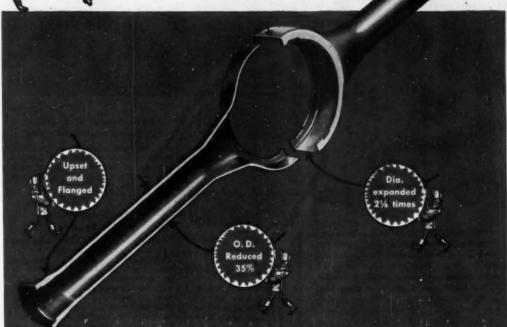
GM Study Shows Increase in New Car Market

Figures obtained in a study made for GM by the Survey Research Center show that the number of families financially able to buy an automobile is now 50 per cent greater than it was before the war. According to W. F. Hufstader, GM vice president in charge of distribution, the survey shows that 12 million families are now able to purchase a new automobile, compared with eight million before the war. The study brought out some interesting data about income groups and car ownesrhip. It revealed that as of Jan. 1, 1949, about 2.5 million families earned \$7500 or more a year. Of these, 1.6 million, or 64 per cent, own cars which they purchased new; 500,000, or 20 per cent, own cars they purchased as used cars.

(Turn to page 188, please)



This Rear Axle Housing
Requires a Tube That
Can Take It!



Each half of the rear axle housing above is made from a single 4½" O.D. "Standard" electric weld tube reduced approximately 35% in diameter—hot upset and flanged at one end with an increase in wall thickness of about 50%. The opposite end is then fabricated to a half-circle channeled "banjo" section with a diameter 2½ times the original tube diameter. For a tube that is to receive the most difficult fabrication—

Specify "STANDARD"-It Pays!

Sizes 1/2" O. D. to 51/2" O.D., .028" to .260" Wall.







Many Towmotor Fork Lift Trucks feature specially designed accessories engineered for the job—such as this revolving inverter device to "stir up" entire pallet loads of canned milk. There are many other Towmotor "firsts" developed to speed up every type of Mass Handling job... cut production time and costs... increase productive output. For more information, write for a copy of "Materials Handling Illustrated." Towmotor Corporation, Division 45, 1226 E. 152nd St., Cleveland 10, Ohio. Representatives in all Principal Cities in U. S. and Canada.



Ask to see

the new Towmotor movie, "The One Man Gang," in your office



FORK LIFT TRUCKS and TRACTORS

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Whether it is milk or

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ence background to solve

your materials handling

problem. Take advan-

tage of this creative serv-

ice for any industry, any

plant-large or small.

RECEIVING . PROCESSING . STORAGE . DISTRIBUTION

General News

(Continued from page 186)

and 400,000, or 16 per cent, did not own a car. Of 5.3 million families making \$5000-\$7500 a year, 2.2 million, or 41 per cent, own cars which they purchased new; 2 million, or 38 per cent, own cars they purchased as used cars; and 1.1 million, or 21 per cent, didn't own a car. Of 8.9 million families with incomes between \$3000 and \$4000 a year, 2 million, or 22 per cent, owned new cars; 3.9 million, or 44 per cent, owned used cars; and 3 million, or 34 per cent, were non-owners. Families earning between \$2000 and \$3000 a year totaled 9.8 million. Of these, there were 1 million new car owners, 3.9 million used car owners and 4.9 million who didn't own a car.

Army Awards \$352,000 in New Contracts

New Army contracts include orders to United Auto Parts Co. of Kansas City for 675 80 by 144 in. steel cargo bodies for \$219,375. A contract was also awarded to Willys-Overland Motors, Inc., for \$132,678 worth of spare parts.

Navy Awards \$9.8 Million Order to Pratt & Whitney

A contract amounting to \$9.8 million worth of model J-42-P-8 and J-48-P-6 engines has been awarded the Pratt & Whitney Aircraft Div., United Aircraft Corp. by the Navy Dept.

AAA to Sanction Stock Car Racing

Stock-car racing under the AAA banner will again be sanctioned by the association's contest board. The participating cars will be confined to models "in current production and sale" with closed bodies and hard tops. AAA stock-car races will be sanctioned only on mile tracks or longer "where a creditable stock car race can be held under approved racing conditions," and staged "only by an accredited promoter," according to an association spokesman.

Ford May Build New Central Offices

The Ford Motor Co. is considering the construction of a new administration building somewhere in Dearborn. A detailed announcement of plans for such a building will be forthcoming within a few months. It is understood that it will be constructed on land now cwned by the company in or near Dearborn.

(Turn to page 192, please)



Look at this Exide spectrogram, Mr. Diesel

See how accurately . . . and to what minute degree . . . every element in the lead is measured.

What and how much are important to know. For a very small percentage of certain elements can affect battery performance and life.

Yet spectrum analysis is but one example of the great care taken by Exide to produce a battery with the mighty cranking power that Diesel starting demands.

Exide Batteries have that power Test after test proves it. Especially the final performance tests, which are tough, rugged, brutal...much more severe than the battery will have to meet in service.

Exide Diesel Cranking Batteries pass those tests with credits to soare. That's why you can count

DEVELOPMENT WORK NEVER CEASES

in improving the performance of Exide Batteries. Our staff of engineers, chemists, metallurgists, physicists and technicians is the largest in the battery industry.

"Exide" Reg. Trade-mark U. S. Pat. Off.

1888... DEPENDABLE BATTERIES FOR 62 YEARS... 1950

on Exides for a quick breakaway and a high cranking speed.

It's also the reason why so many makers and users of Diesel engines choose Exide Batteries . . . why these batteries are best for you.

THE ELECTRIC STORAGE BATTERY COMPANY
Philadelphia 32

Exide Batteries of Canada, Limited, Toronto



A handy guide to ALLOY STEELS

Here for ready reference are listed the various grades of U·S·S Carilloy constructional alloy steels available for use in automotive, truck and farm implement parts.

The grades shown for each application or part are not necessarily the only grades suited for a particular purpose, but are rather those grades most commonly used.

It is obvious that design, economy, machining facilities, availability of heat treating equipment and other factors will enter into your final selection of the alloy grade best suited for your particular purpose. To get optimum results from these steels, we suggest that you

obtain expert advice both in selecting and applying them. This we are prepared to furnish.

Our staff of service metallurgists is always ready to study individual problems and to assist you with practical recommendations that you will find extremely helpful not only in determining what grade of U·S·S Carilloy will do the best job for you, but in showing how it can be handled most efficiently in your shop.

CARNEGIE-ILLINOIS STEEL CORPORATION, PITTSBURGH AND CHICAGO
COLUMBIA STEEL COMPANY, SAN FRANCISCO
TENNESSEE COAL, IRON & RAILROAD COMPANY, BIRMINGHAM.
UNITED STATES STEEL SUPPLY COMPANY, WAREHOUSE DISTRIBUTORS, COAST TO COAST
UNITED STATES STEEL EXPORT COMPANY, NEW YORK

	AUTOMOBILE, LIGHT TRUCK, TRACTOR						HEAVY TRUCK	DIESEL ENGINE	
	Arms and	l Knuckles	Axles on	d Shafts	Universal Joints	Sway Eliminator Bars	Crank Shafts	Crank Shafts	
Tensile Strength Range, psi.	125,000 to 165,000	150,000 to 200,000	150,000 to 200,000	175,000 to 225,000	125,000 to 175,000 (Core)	140,000 to 170,000	140,000 to 170,000	100,000 to 125,000	
Mn	1340		1330	1340					
Ni Cr	3130, 3135, 3140		3140, 3145						
Mo	4047, 4053		4063, 4068	Mr. A. C.		4068			
Cr Mo	4135, 4142,		4140, 4145, 4150			4140	2442		
Ni Cr Ma		4337, 4340		4340, 4345	4317, 4320		4340		
Ni Mo			4640		4617, 4620	4			
Ce	5132				5120	5145, 5150, 5160	5145	5046, 5145	
	8640, 8642, 8645		8640, 8650	8653	8650				
Ni Cr Mo	8740.8742		8740, 8750		8720			499	
		9840		9840, 9845					

		OVERDRIVE CASES	PISTON PIN BUSHINGS	INTAKE VALVES	PUMP SHAFTS		
115,000 to 160,000 (Core)	175,000 to 250,000	150,000 to 190,000 (Core)	115,000 to 160,000 (Care)	125,000 to 160,000	125,000 to 160,000 (Core)	125,000 to 160,000 (Core)	175,000 to 240,000
				3140			
			1000	4140			4130, 4140
4620		4820			4620	4620	
		1-1-				4027, 4032	
5120	5132, 5135		5120			5120	5135, 5140
			6120				
8620					1	8620	
8720				8740			
					Nitriding Steel		
	115,000 to 140,000 (Core) 4620 5120	160,000 (Core) 250,000 (Core) 4620 5132, 5135	115,000 to 1250,000 to 120,000 (Core) 150,000 to 190,000 (Core) 4620 4820 5120 5132, 5135	AND SECTOPS 115,000 to 175,000 to 180,000 to 190,000 (Core) 4620 4620 4820 5120 5132, 5135 5120 6120	115,000 to 1250,000 to 1250,000 to 120,000 to 120,000 (Core) 125,000 to 120,000 (Core) 131,000 to 120,000 (Core) 140,000 (Core) 3140 4140 4140 4120 5120 5132, 5135 5120 6120 8620	AND SECTOPS CASES BUSHINGS VALVES SHAFTS 115,000 to 160,000 (Core) 115,000 to 1250,000 (Core) 115,000 to 160,000 (Core) 115,000 to 160,000 (Core) 115,000 to 160,000 (Core) 125,000 to 160,000 (Core) 3140 4140 4620 5120 5132, 5135 5120 6120 8740 Nitriding	AND SECTOPS CASES BUSHINGS VALVES SHAFTS OTHER 115,000 to 160,000 (Core) 175,000 to 190,000 (Core) 115,000 to 160,000 (Core) 125,000 to 160,000 (Co

CARNEGIE-ILLINOIS STEEL CORPORATION

for automotive applications

70 TPR	AUTO	MOTIVE LIGHT T	HEAVY TRUCK, HEAVY TRACTOR, BUS GEARS			
Tensile Strength	110,000 to 150,000	150,000 to 200,000	250,000 to	300,000	110,000 to 150,000	150,000 to 200,000
lange, psi			1340			
ln .	1320	-		2340. 2345	2317	
Ni					2512	2515. 2517
Ni Cr						3310. 3316 SuperKore AA
No. C.						
Мо	4023, 4027, 4028, 4032			1 1 1 1		
	-		4140	4140,		
Cr Mo		4320	4340	4340		4320 SuperKore C
Ni Cr Mo		SuperKore C		-	4620	
	4620	4815 SuperKore B		-	-	4820 SuperKore
Ni Mo						Superkore
Cr	5120	5132	5135. 5140. 5145			
-	8615. 8620.	1	8640	8640. 8645 8650	8620	
Ni Cr Mo	8622 8720	1	8740	8740 8745. 8750	8720	STEEL CORPORAT

CARNEGIE-ILLINOIS STEEL CORPORATION

SPRING f Springs 4063, 4068	Coil Springs 4063, 4068	SPRINGS Leaf Springs	Leaf Springs	Cail Springs
5147. 5150. 5152.	5160	5160	No year	usi -
		6150	6150	6150
8130		8655	8655, 8660	8660
-		9260	9260	9260
9260	9260		9261.	926
9261	1000	9262	9262	
	5152. 5160 6150	5152. 5160 6150 9260 9260	\$152, \$160 \$150 \$6150 \$655 \$9260 \$9260 \$9261 \$9261, \$9261, \$9262,	5152. 5160 6150 6150 6150 6150 6150 6150 6150



Carilloy Steels

SLECTRIC FURNACE OR OPEN HEARTS

COMPLETE PRODUCTION FACILITIES IN CHICAGO OR PITTSBURGH

9-1648

UNITED STATES STEEL

General News

(Continued from page 188)

K-F Appoints New Sales Manager

The Kaiser-Frazer Corp. has announced the appointment of Steve Girard as general sales manager. He has been a vice president of K-F Export Corp. since 1946, representing the company at its assembly affiliate in Rotterdam, Holland. Before joining K-F at its Long Beach operation, he



On the production line at Ward Body Works, Inc., Co n w ay , Ark., these all-welded frameworks of Oriscoloy high-strength steel, made by the Jones & Laughlin Steel Corp.. are the skeletons for school bus bodies. Exterior panels are riveted on. Ward has the capacity to produce 100 bodies a week.



FOR NEW EQUIPMENT OR REPLACEMENT ON TRUCKS, BUSES, COACHES AND ALL TYPES OF COMMERCIAL TRUCK BODIES

Stamped from rugged HI-TENSILE steel, Nash Body-Gard Bumpers are designed to fit and protect the front and rear of all types of trucks, truck bodies, buses and coaches. Due to flexible tooling and equipment, they can be made to your exact specifications and at economical prices. The style and size Body-Gard Bumper you order can be shipped promptly.

Body-Gard Bumpers meet a need long felt by the entire industry. They are styled to improve any vehicle's appearance and are built to provide maximum protection with minimum weight.

Send for folder which describes how the Body-Gard line will help you solve your bumper problems.

5 FACE WIDTHS

3½", 4½", 5½", 6" and 6%, wide

3 STYLES REGULAR

With 3½" end form
FULL
With end form up to 7½"
WRAP AROUND
End form as deep as required

PROMPT DELIVERY . LOW COST

NASH BROS. COMPANY

Manufacturers of Nash Tire Carriers

2125 DEWEY AVENUE, EVANSTON, ILLINOIS

had been affiliated with the Kaiser interests since 1938.

Public Roads Bureau Completing Brake Research Program

The initial field work of the Bureau of Public Roads cooperative program of brake research is in the home stretch. Phase one, involving tests on vehicles selected at random from the general traffic, has been completed. This phase covered some 1200 vehicles in Maryland, California, and Michigan. The data is now being analyzed by the Bureau, and it is likely that a report will be issued before the rest of the work is completed. This data will be comparable with the Bureau's prewar studies.

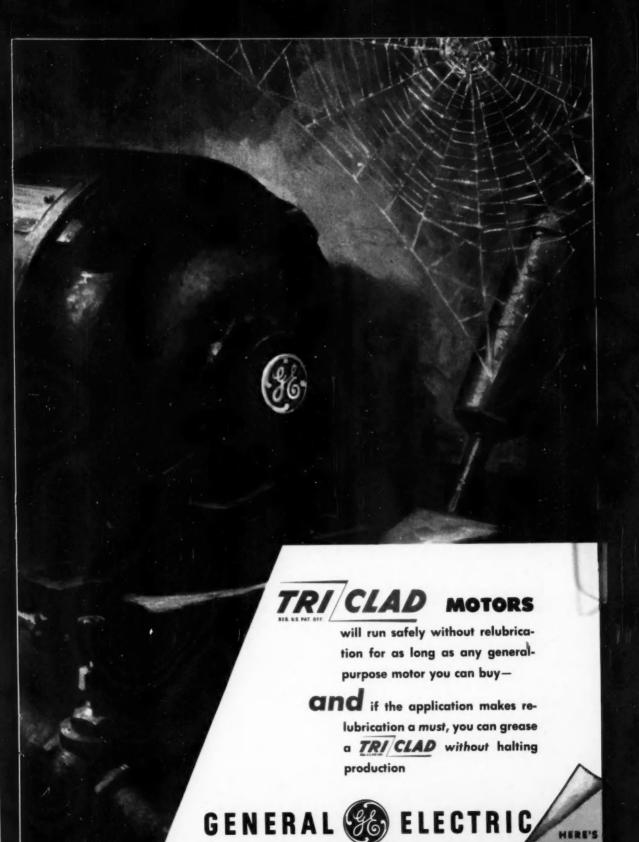
On the newer portions of the research program, work is progressing rapidly. Phase three tests, controlled tests on used commercial vehicles, will probably be completed by late summer. These tests have been finished in the West Coast, with 20 truck operators cooperating in the work. The Southeastern area is now the locale of this phase. The tests will move into the Eastern states by early spring and into the Midwest during the summer.

Phase two tests, new commercial vehicles, are being conducted by the Automobile Manufacturers Association's Brake Technical Committee, using the same test procedures as those established for the other phases. The data obtained will be correlated with the results of tests on phases one and three by the Bureau of Public Roads.

Hope Grows for Slash in Automotive Taxes

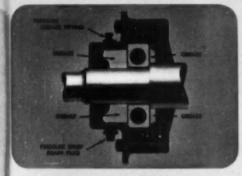
Since presentation by George Romney, Nash-Kelvinator vice president, of the automobile industry's request for repeal of excise taxes on automobiles, trucks, repair parts, tires and tubes, and gasoline and oil, optimism in the industry has picked up. The belief is that something may be done to reduce the excise levies, at least, and there is some thought that chances are good for repeal of the war-time excise

(Turn to page 195, please)

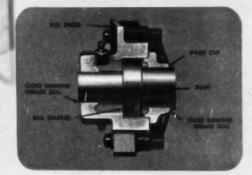




 EXTRA BEARING PROTECTION — Tri-Clad gives you extra bearing protection because heaviest standard-service bearings are carefully selected to withstand severe loads for long periods.



EXTRA GREASE — Four times the ordinary amount of grease is packed into the large Tri-Clad grease reservoir. Since bearing life depends on grease, this means that Tri-Clad motors will run safely for years — for as long as any general-purpose motor you can buy.



SEALED-IN BEARINGS — Bearings and grease are completely sealed in a cast housing with long running seals for extra protection from dirt, dust, and lubricant leakage.

TRI CLAD MOTORS will run safely without relubrication for as long as any general-purpose motor you can buy—

Tri-Clad extra lubrication "protection" can save you money because:

- Tri-Clad's oversize grease reservoir and the heaviest standard-service bearings mean you do not have to bother with greasing between motor check-ups.
- 2. When relubrication is needed on those tough applications, you can grease a Tri-Clad without interrupting production-line operations.

Tri-Clads are grease-gun easy to lubricate on the job. Moreover, a Tri-Clad motor will run safely where an ordinary motor would fail. Chances are you'll be spared the cost of a "special" motor.

YOU BE THE JUDGE! The best way to prove to yourself that Tri-Clad gives you the most for your motor dollar is to contact your local G-E office. Tri-Clad stocks are complete. Apparatus Dept., General Electric Company, Schenectady 5, N. Y.





PRESSURE-RELIEF GREASING — An efficient system of pressurerelief lubrication (with standard fittings) enables a Tri-Clad motor to be quickly and easily greased on the job when and if it's needed.

General News

(Continued from page 192)

taxes which would mean a reduction of about 50 per cent so far as the automobile industry is concerned. Reception by the Congressional committee to Mr. Romney's presentation was said to be favorable and the committee asked for a documented breakdown of the \$500 in taxes which Mr. Romney says is imposed on a \$2000 automobile. He said that the excise tax alone amounts to \$95 on the average new car and about \$76 on a truck. Mr. Romney pointed out that employment in the automobile industry is highly sensitive to sales and that the nation now would be in the middle of an unemployment crisis if the automobile industry's employment had been reduced to the same extent as that in some of the luxury industries where excise taxes are now admitted to be the basic cause of unemployment. He urged that action be taken now before it is too late.

Name C. G. Wood Vice President of Karyall Body

Clarence G. Wood who resigned as director of sales for the American Coach & Body Co., Cleveland, O., last October, has just acquired a substantial stock interest in Karyall Body, Inc., Cleveland, O. He has been elected a member of the board of directors and vice-president, and will direct the sales activities for his company. Karyall Body, Inc., which was formerly the W.V.G. Sheet Metal Products, Inc., manufactures a line of conveyor baskets, tote boxes, and heat-treating containers, as well as the line of Karyall utility bodies, side compartments, and merchandising bodies for various types of business, aerial revolving ladders, and hydraulic tower lifts for power companies and municipalities.

Ford to Have New Engine Plant at Rouge in 1951

Plans for another new engine plant to be built by Ford strengthens previous reports that a complete engine change will not be in the works before 1952 models are announced. Ford will convert the plant used for aircraft engine production at the Rouge during the war to a new modern engine plant. Remodeling of the plant, bought from WAA in late 1947, will not start until next October with production getting underway about a year later on V-8 engines only. The new Cleveland engine plant to be completed about the same time will produce six-cyl and V-8 engines. Ford also announced at the same time that the steel foundry will be completely re-equipped to produce crank-

(Turn to page 197, please)



tapping screws just one of our star performers!



Slotted or Phillips head machine screws, wood screws, stove bolts, tapping screws, special headed products, nuts, rivets, chaplets, wire forms, screw machine products . . in steel, stainless steel, copper, brass, bronze, everdur, nickel, nickel silver, monel, aluminum.

THE BLAKE & JOHNSON COMPANY, WATERVILLE 48, CONN.

Please send me your new catalog containing full data on the complete line of Blake & Johnson fastenings.

Name	
Title	
Company	
Address Al-3	

10111 Controlled **Power Hammers** for chipping today's tougher metals job easier.

Seeing is Believing! BUY IT THAT WAY . . .

Here's your chance to try this new Controlled-Power Chipping Hammer in your own shop on your own metals. The results will enable you to determine what replacements will be profitable. You can lower your costs of chipping the new and tougher metals now being cast, forged and welded and at the same time make your hammer operator's

For the first time, you can select from a complete set of 15 graduated power hammers, the tool to match accurately the choice of each one of your operators for the hammer to do his particular job.

This outstanding achievement is obtained by a design variation in one part which is completely interchangeable throughout the line ... a flexibility of design which gives you a choice of 15 chipping hammers where only 5 existed before...now you have 5 basic hammers in each of the following three power groups...normal cut, extra cut and super cut.

11 BROADWAY, NEW YORK 4, N. Y.

INGERSOLL-RAND	CO	Dept.	PT-I.		
11 Broad				N.	Y.

Gentlemen: We are interested in cutting our chipping costs and making the operator's job easier.

- Send descriptive folder on new Controlled Power Hammer.
- ☐ We would like to try a hammer in our shop.

Name

Address

Company.







FIRST OF EIGHT

Housing 15 test rooms, the first wing of the new laboratory, at the left above, is part of the new Ford Motor Co. Research and Engineering Center (described on page 18 of the March 1st AUTOMOTIVE INDUS-TRIES). In the center Henry Ford II, Ford president, William C. Ford (left), a company director, and Benson Ford, vice-president and general manager of the Lincoln-Mercury Div., inspect a scale model of the new Ford engine development laboratory. At the right the Ford V-8 engine in the toreground is being tested with the 200-hp direct current amplidyne dynamometer acting as a brake to determine the horsepower of the engine on a performance run. At the left of the dynamometer is a Ford six-cyl engine which has been readied for testing when the V-8's run is finished.

shafts and exhaust valves for the new engine plants and that the production foundry will be modernized and expanded into the space vacated by the casting machine plant from which machining operations will be transferred to the new engine building.

Union Criticizes GM for Lowering Pay

UAW-CIO leaders have lashed out at GM for reducing wages by two cents an hour under the cost-of-living contract. They call the \$10 to \$40 reductions made by GM on cars and trucks only token cuts, and say that the reduction in wages is "morally indefensible" in view of GM's profit position. At the same time the union announces that it will seek pension and hospital-medical programs and substantial wage increases when contract talks begin in April. One thing is certain: The union will fight grimly to throw out the costof-living wage adjustment provision of the current contract which has been under fire since the first reduction was made under it and which drew a renewed blast when pay was cut again late in February. This year the UAW-CIO and the International Electrical Workers Union, newly formed group following expulsion of the left wing UEW, have agreed not to make a contract with GM without prior notice to each other or without consultation and agreement.

(Turn to page 198, please)

YESTERDAY ...





.. TODAY!

In the duster and goggles era, automobile body painting was costly, time consuring, and inadequate. Not even a paint system of several coats could retard the formation of bond-destroying rust under the finish.

Today, however, a paint finish of outstanding durability and luster, offering maximum protection against rust, is obtained in a minimum of time and with a minimum expenditure of paint. This is accomplished by treating the sheet steel automobile body with "Granodine" prior to painting.

"Granodine"

changes the surface of pre-cleaned steel, iron and zinc surfaces into a smooth, crystalline coating of non-metallic zinc-iron phosphate that anchors paint, enhances luster, inhibits underpaint corrosion if the finish is damaged, and adds greatly to paint life and metal preservation.

"Granodine" can be applied by spray, dip, or brush.

"Granodine" protects the paint finish on automobile bodies and sheet metal parts, refrigerator and other cabinets, and, in general, products constructed of cold-rolled steel.

Granodized products are extra-value products. Be sure to tell your salesmen — your distributors — your retailers — and the public that your products are Granodized. Write us for further information.

Pioneering Research and Development Since 1914

AMERICAN CHEMICAL PAINT COMPANY

Manufacturers of Metallurgical, Agricultural and Pharmaceutical Chemicals

"Hy-Power" UYNRAI

"HY-POWER" HYDRAULICS, developed by Hannifin, has brought forth an entirely new concept of the high speeds and extreme forces that can be developed hydraulically with small. compact, automatic work units. Based on the use of 5,000 p.s.i. pressure through an ingenious mechanical cycle control unit, 'HY-POWER" HYDRAULICS has gone far beyond its original application in the famed Hannifin "Hy-Power" Hydraulic Riveter. Today, hundreds of production engineers and tool designers are using HY-POWER" HYDRAULICS as the key to faster, better production and lower costs for an almost unlimited range of applications. You, too, can benefit from this truly noteworthy development. Ask for the story of "HY-POWER" HYDRAULICS-

it's contained in new bulletin just off the press!

HYDRAULIC PRESSURE GENERATORS plus TOOLS,

CYLINDERS, AND MACHINES for













HANNIFIN supplies everything make "HY-POWER" HYDRAULICS work efficiently and dependably for you

HYDRAULIC PRESSURE GENERATORS -The heart of the "Hy-Power" System! Up to 5,000 p.s.i. pressure at your finger-tip under exclusive automatic control. Occupies less than 6 sq. ft. of floor space, yet is capable of delivering hundreds of tons of useful force. 22 standard models.

"HY-POWER" HYDRAULIC CYLINDERS-Built to work at various pressures up to 5,000 p.s.i. pressure. Heat treated alloy steel bodies with precision ground bore. Alloy steel rod, case hardened and ground. 9 standard sizes, 2" to 71/4" bore.

Send for a copy of this Bulletin

• it tells the complete story of "HY-POWER" HYDRAULICS. 28 pages of equipment, application, and engineering data. Ask for Bulletin 150.

COMPLETE MACHINES - "Hy-Power" work units are easy to apply and use in machines of your own design or construction. Hannifin also offers a complete line of standard and specially made portable and stationary Riveters, Punches, Presses, Multiple Riveting Machines, and Multiple Punching Machines.

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AIR CYLINDERS HYDRAULIC CYLINDERS HYDRAULIC PRESSES PNEUMATIC PRESSES . HYDRAULIC RIVETERS AIR CONTROL VALVES

General News

(Continued from page 197)

Mansfield Gets Tire & Tube Output of Inland Rubber

The Mansfield Tire & Rubber Co. of Mansfield, O., has acquired the tire and tube production of the Inland Rubber Corp. of Chicago, and the manufacture of Inland tires and tubes has been integrated into the production of the Mansfield plant.

Chrysler May Adopt Hydraulic Lifters

It is reliably reported that Chrysler is seriously considering adoption of hydraulic valve lifters on its eight-cyl engine. The company has been testing the lifters and it is believed that they will be added within a few months.

Northrop Establishes Special **Weapons Department**

Northrop Aircraft, Inc., has established a separate Special Weapons Dept. to conduct research and development projects outside the field of manned military aircraft, John K. Northrop, president of the company, has announced. S. E. Weaver, Northrop engineer who will head the new department, has been associated with Northrop's guided missile development and research program.

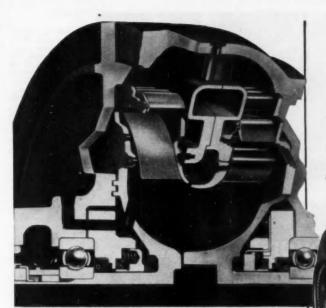
Large Company Testing Slide Valve Engine

An interesting report on engine design involves the Skinner slide valve engine. It is understood that one of the large automotive companies is doing some intensive work with the engine in line with its studies of mechanical octanes. The objective is to determine whether it is possible to get the same type of performance with present regular fuels as is obtained with poppet valve engines and fuels of higher octane ratings.

Vehicle Scrappage Rate **Aids Replacement Sales**

Latest revised figures on automobile and truck scrappage in 1949 compiled by R. L. Polk & Co. indicate a large replacement market for new car sales. According to the Polk estimates, scrappage of passenger cars in 1949 was 1.220.041 amounting to 25.22 per cent of new car registrations last year, but only 3.45 per cent of all cars on the road. Normal scrappage over the 25-year period before the war was about 1.6 million cars annually. Truck

(Turn to page 200, please)



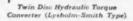
Greatest Overall

TORQUE

Multiplication

Sectioned view of Twin Disc Hydraulic Torque Converter

When considering power transmission units for equipment with high torque demands, designers turn naturally to Twin Disc's Lysholm-Smith Hydraulic Torque Converter, because it offers the greatest overall torque multiplication of any unit made today.



The hydraulic circuit of Twin Disc's Converter consists of a centrifugal pump discharging through a *three-stage* turbine, with two reaction stages interposed between the turbine stages. Maximum torque is developed at output shaft stall and is approximately five times engine torque . . . maximum efficiency is attained at an output speed ratio of approximately .5.

To apply a Twin Disc Torque Converter to any engine and machine assembly, it is necessary to select a converter with a proper pump size to absorb engine hp over its complete operating range. The drive ratios in the machine must be properly selected to obtain maximum converter performance throughout the complete range of output shaft operating speed.

The Twin Disc Hydraulic Division offers assistance in solving your power transmission problems. Torque Converter models are currently available with horse-power ratings from 40 to 1000 hp. Twin Disc Clutch Company, Racine, Wisconsin (Hydraulic Division, Rockford, Illinois).













SPECIALISTS IN INDUSTRIAL CLUTCHES SINCE 1918

General News

(Continued from page 198)

scrappage in 1949 was 484,000 units, more than twice the 25-year average scrappage of 258,980 units a year, indicating that a larger percentage of trucks are nearing the end of their useful life. Trucks going out of service last year totaled about half the number of new trucks registered during 1949, but represented only 6.4 per cent of all trucks in operation. Polk states that the figures indicate the automobile in-



This canning machine, reportedly one of the fostest in the world, fills and closes 350 one-quart cans of the Texas Co.'s new recently-announced Custom Made Havaline motor oil per minute at the company's Bayonne, N. J., plant. No hands touch the cans from the time they are unloaded from freight cars until they are pocked by the machine. 24 at a time, in ship-pine cartons.



dustry replacement requirements as indicated by the scrappage figures amounts to about 1.5 million passenger cars and half a million trucks. The figures also show that of the 35,407,444 cars still in service at the end of last year, 62 per cent are prewar models indicating that car scrappage should increase sharply during the next few years, bolstering the replacement demand.

Seiberling Predicts Rise in Tire Prices Soon

Further substantial increases in the price of automobile tires have been predicted by J. P. Seiberling, president of Seiberling Rubber Co. He said that the price rise would probably come before next summer and will probably amount to approximately 10 to 12 per cent. He said that the action would be necessary because crude rubber prices have advanced since last summer, other mateterials have gone up in cost, and wages will increase from 10 to 16 per cent because of pension plans now being negotiated. The tire industry raised prices an average of 3½ per cent twice during the closing months of 1949.

Flight Testing New Combination Airplane-Automobile

An automobile-airplane that is expected by the manufacturer to be sold for \$4000-\$5000 when mass produced, is being flight tested by Aero Car Co., Chehalis, Wash. The first flight was made by Moulton B. Taylor, president of the company. The 100-hp craft is expected to have a top air speed of 125 mph. It is a three-passenger vehicle that can be assembled for flying in a few minutes without special tools. As an automobile, the wings are removed, folded up, and then towed on a small trailer by the car. In a ground test, the car attained an average speed of 40 mph. The propeller is mounted behind the cabin. B. F. Goodrich Co. has purchased the test ship for \$10,000, according to Taylor.

(Turn to page 204, please)



Often, when you bid on a hauling contract, a few dollars one way or another makes the difference between getting or losing a profitable piece of business. That's why it pays to be smart about your brakes. When you install Bendix-Westinghouse Air Brakes, you automatically reduce your overhead by savings in maintenance and parts replacement costs, sav-

ings in decreased down-time, savings from faster, safer trip speeds—and thus increase your margin of profit. But, why not see your Bendix-Westinghouse Distributor. Let him show you how to cut costs and how to get soft, cushioned braking plus the world's safest brake. On any truck, old or new, it's wise to install Bendix-Westinghouse Air Brakes.

THE BEST BRAKE IS

THE BEST AIR BRAKE IS

BENDIX-WESTINGHOUSE AUTOMOTIVE AIR BRAKE COMPANY
ELYRIA, OHIO

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14. Adhesion Laboratory

16. Physical Testing Laboratory

15. Pilot Plating Plant

20. Product Engineering Office

21. Dark Room
22. Metallographic Cabor



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UNITED STATES RUBBER COMPANY

Fort Wayne, Indiana, or

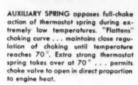
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51550N takes the guesswork out of Automatic Choking

Exclusive SISSON FEATURES guarantee correct cheking at all temperatures



ELECTRO-MAGNET supplies power for initial chake. Exclusive SISSON feature closes chake valve to proper position as required by engine temperature when starter button is depressed . . . assures correct choke for fast starting at any temperature. Becomes inactive when starter button is released.





new SISSON CHOKE fits most carburetors designed for Automatic Choking

SISSON'S exclusive features assure the exact amount of choke needed at any given temperature... helps your carburetor do a more efficient job... gets better engine performance during critical warm-up period.

The SISSON Automatic Choke, newly designed for "built-in" applications, is guaranteed to last the life of the car. Nothing to get out of order . . . requires no seasonal adjustment. SISSON does not depend on piston or choke valve "breathing" for any part of operation.

The new SISSON fits most carburetors designed for automatic choking \dots is readily installed as original equipment. For performance curves, specifications, and installation details, write or call:

SISSON Choke Division of

THE PIERCE GOVERNOR COMPANY

1615 OHIO AVENUE . BOX 1000 . ANDERSON, INDIANA

General News

(Continued from page 200)

Military Beginning to Use Commercial-Type Vehicles

The three military services are "beginning to utilize commercial-type vehicles, instead of the much higher first cost and operational costs of tactical type vehicles, wherever practicable," according to General Joseph T. McNarney, Chairman of Defense Dept.'s Management Committee. The Defense Dept. has also embarked on a replacement program of over-age vehicles, for which it is hoped Congress will grant funds that will see the job done over a five-year period. For the coming fiscal year, the Defense Dept. has requested an appropriation of \$46.7 million for about 9,066 tactical vehicles, and \$19 million for about 9149 commercial vehicles.

Britain Topped European Car Output in 1949

With a total of 630,665 vehicles for 1349, Britain heads European automobile production with a substantial margin. The total is made up of 412,290 passenger cars and 218,375 trucks and similar vehicles. Of this total 258,000 passenger cars and more than 93,000 commercial vehicles were exported. The following shows the situation as compared with other European countries, the figures being official with the exception of Germany, which is an estimate based on the half year's results:

	1949 Production Passenger	Trucks	Total
Great Britain	187,677	218,375 97,966	630,665 285,643
Germany	93,516	70,000 20,675	163,516 86,054

Ford Appoints Doman to Head Service

Ford has announced appointment of Carl T. Doman as national service manager to head up a new and expanded service department. He had been vice president and chief engineer of Aircooled Motors Corp. before joining Ford last fall. Many important additional functions will be added to the service department under Mr. Doman including an important program involving direct liaison with the field for a constant check on all Ford products.

To Hold Quality Control Conference in Milwaukee

Dedicated to "greater quantity—better quality—lower costs," the Fourth National Convention and the Fifth Midwest Conference of the American Society for Quality Control, to be held

(Turn to page 206, please)



LONG WEARING, PLASTIC-COATED

INSULATING AUTOMOTIVE FELTS

Tailor-made for your . . .

★ FLOOR CARPETING ★ LUGGAGE COMPARTMENT LINING
★ HEAD LINING ★ GLOVE COMPARTMENT LINING



We announce with plantum the opening of a Betroit office in the Stephenson Building.



* SHELF LINING

* DASH SEAL, KICK PLATES, RISERS

BURLINGTON MILLS INCORPORATED WISCONSIN

AUTOMOTIVE INDUSTRIES, March 15, 1950

General News

(Continued from page 201)

in Milwaukee, Wisc., on June 1 and 2, 1950, will provide a two-day educational session, ten clinical sessions, and many exhibits.

Test English Heaters in Norway and Canada

Makers of English automobiles, as a result of "expedition" tests in Norway, now boast of heaters in their automobiles that will permit a Canadian buyer



This new high-speed penetration jet fighter for the USAF Air Force, the North American Aviation YF-93A, has successfully completed its first test flight. Designed to fly operationally at speeds close to the speed of sound, it is powered by a Pratt and Whitney J-48 turbo-jet engine with 6250 lb static dry thrust, further increased with an atterburner. The YF93A has a wing span of 39 ft, is 44 ft long, and 16 ft high.

BLAKESLEE

SOLVENT DEGREASERS

IISE IFFOR USE LESS SOLVENT And that's not all . . . In Blakeslee Solvent Vapor Degreasers, metal parts are rendered chemically clean and dry in just a few sec-onds. Cracks and spot welded seams come out 100% greasefree. This means savings in time, labor and rejects. Blakeslee, pioneer in mass production cleaning methods, is the logical source to answer your cleaning problems. Standard Model Con veyorized Blakeslee Degregier, Other models for all sizes and types of opera BLACOSOLV DEGREASERS AND SOLVENT NIAGARA

G. S. BLAKESLEE CO., CHICAGO SO, ILLINOIS NEW YORK, N. Y. TORONTO, ONT.

METAL PARTS WASHERS

to drive around in his shirt sleeves in sub-zero weather. As adequate heating tests could not be conducted in England's temperate climate, C. S. Steadman, scientist-chief of the S. Smith company's heater division, made the research in Norway and was supported by several large British car manufacturers. Mr. Steadman pointed out that the designers then took their heating experiment to Winnipeg, which they reckened was the coldest region of Canada where winter motoring was practicable. A number of cars were constructed here which were adapted internally to incorporate the data obtained in Norway. Electrical testing apparatus was brought from England which enabled the temperature at a number of different points inside the cars to be simultaneously checked. The volume of water flowing through the heater, and its temperature on entering and leaving were also revealed while the car was being driven at varying speeds. The new heating system, as well as a finer ventilation system, will be incorporated in the production of 1951 British cars.

Boost in January Automotive Sales

Automotive sales, up a third from 1949, were primarily responsible for holding January retailing business above levels of both December and a year previously. After allowing for seasonal and trading day factors, the Dept. of Commerce says, January retail sales of \$9.5 billion were three per cent above December and two per cent over January, 1948. Most categories of durables showed less than usual seasonal declines for the month. Building materials and hardware groups showed a slight increase.

\$2 Million Addition for Chrysler of Canada

The Chrysler Corp. of Canada, Ltd., has announced building additions and renovations totaling more than \$2 million. The addition is to the passenger car plant. Work will begin at once.

(Turn to page 210, please)



Assures Proven



RELSEY-HAYES WHEEL COMPANY PLANTS:

Malle aspect, Fannsylvania - Bayanpert, lower kas Angeles, Galifornia - Windson, Ont., Canada



from wave to waltz...



Friction materials in the radio industry? Of course! A sintered metal, specially developed by R/M, is now used in radio controls to speed the selection of wave lengths. In addition . . . as in so many other industries . . . R/M materials are widely used by radio manufacturers in the machining, storage, and transportation of their products. For practical solutions to new problems in brake linings and clutch facings, look to R/M . . . world's largest producer of friction materials!

RAYBESTOS-MANHATTAN, INC.

EQUIPMENT SALES DIVISION

620 Fisher Bldg., Detroit 2, Mich.

445 Lake Shore Drive, Chicago 11, III. 4651 Pacific Blvd., Los Angeles 11, Calif. 1071 Union Commerce Bldg., Cleveland 14, Ohio

Factories: Bridgeport, Conn. Manheim, Pa. Passaic, N.J. No. Charleston, S.C.



RAYBESTOS-MARHATTAN, INC., Manufacturers of Brake Linings • Brake Blocks • Clutch Facings
Fan Belts • Radiator Hose • Mechanical Rubber Products • Rubber Covered Equipment • Packings
Asbestos Textiles • Powdered Metal Products • Abrasive and Diamond Wheels • Bowling Balls



Discover WHY a wide range of **INDUSTRIES** & the U. S. GOV'T Call BRANDT

"STAMPED BY BRANDT" are your best "buy words" to meet nationwide assembly line schedules. Save time and dollars. Step up your assembly. CALL BRANDT.

Your copy of this new Fingertip File is filled with working information. A real help, set up by engineers for engineers. Write for File No. 503.

STAMPINGS

- · Wide Range
- · Exacting Specifications
- Rigid Inspection
 Precision Workmanship
- . On-the-Dot Deliveries





SEVERAL Hundred thousand square feet atreamlined production-near steel mills, in the midst of major rail. water and highway trans-

CHARLES T. BRANDT, Inc. 1700 RIDGELY ST. BALTIMORE 30, MD.

When It's Gotta Fit . . . Brandt Measures Up!

General News

(Continued from page 206)

Northrop Concludes RFC Logn

Northrop Aircraft, Inc., has concluded a new loan agreement with the Reconstruction Finance Corp. The company's original \$5 million loan from the RFC, dated May 31, 1949, was due for repayment in two years. The new agreement extends the repayment date for five years to about March 1, 1955.

De Havilland Claims Comet Jet 20% Cheaper Per Ton-Mile

That the Comet jet airliner is 20 per cent cheaper per ton-mile of payload, and can accomplish half as many more ton-miles in the year than the most modern aircraft of its class is the claim of the De Havilland company after a series of controlled tests of their first plane. The 20 per cent figure is based on a typical length of 1500 to 2000 statute miles, and a utilization of 3000 hours a year. The cost of kerosene has been figured at 26 cents per U. S. gallon, compared with 33 cents for piston engine fuel. The first cost of the Comet is taken at \$1,-260,000. As no formula has yet been established to provide figures for the cost of turbine engine maintenance, the De Havilland company has made an assessment from its own knowledge and experience which yields a cost per hour slightly less than that of piston engines in comparable aircraft. Propeller maintenance is, of course, eliminated.

Speed yields a multiple economy. Traveling a greater distance in the hour with a given payload makes the cost per ton-mile less, and it enables the aircraft to accomplish more tonmiles in the year. The figures arrived at are based on the Comet as it exists today. Other economies can be seen in the avoidance of take-offs from high and tropical airfields in the heat of the day; the simplicity of the jet aircraft and its powerplant will give reduced cost of maintenance; servicing times will be shortened; there will be briefer halts and quicker terminal turnaround. Performance figures have emphasized the relationship between testbed performance in thrust and consumption, and the performance actually achieved in flight. If the design of this airliner were being embarked upon afresh with the knowledge possessed today, the flight performance could be appreciably improved.

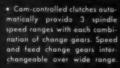


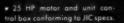
THE FASTEST... MOST ECONOMICAL

SINGLE SPINDLE BAR AUTOMATIC

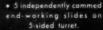
IN SIZES 25/8", 31/2", 43/4" AND 51/8"

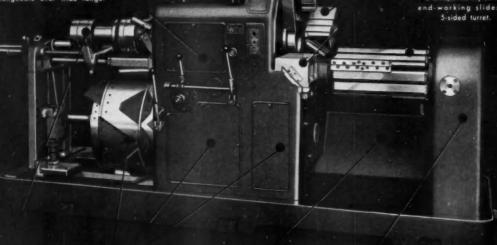
FOR DETAILS TURN PAGE





· 3 heavy cross slides of time-proved Acme-Gridley design - each slide operated independently





· Positive, cam-controlled chucking mechanism and safety-type spring stock feed.

· Steel cams, easily accessible --require minimum change for any range of similar work.

· Wide, open tooling area with plenty of chip room - chip convexor optional. · Rugged outer turret support houses Geneva mechanism with separate motor for indexing turret independently of cross slide operation

THE NEW ACME-GRIDLEY

MODEL "M" SINGLE SPINDLE BAR AUTOMATIC

* SPEED — Production up to 10 times faster — by actual test on customer jobs. Rugged doubly reinforced frame construction permits speeds and feeds required for carbide tooling.

★ ECONOMY — Complete freedom from gadgets and unneeded accessories permits an economical base price — matched by new economies on short or long run jobs.

★ SIMPLICITY — Fully automatic; wide, open tooling zone; simple camming; easy to tool, quick to retool — one man can operate several machines.

* ACCURACY — Sustained close tolerances and fine finish at the fastest feeds and highest spindle speeds modern tools can take.

Clip this Coupon to your letterhead

> THE NATIONAL ACME CO. 170 East 131st Street, Cleveland 8, Chio

Send me your catalog on the NEW ACME-GRIDLEY MODEL "M" SINGLE SPINDLE AUTOMATIC OS 1000 as it is off the press.

Name

Title

Company

Street Address

THE NATIONAL ACME CO. 170 EAST 131 STREET - CLEVELAND 8, OHIO

Machine Tool Builders Urge Replacement Program

A T A recent meeting of advertising executives of members of The National Machine Tool Builders Associa-tion, held in Cleveland, J. E. Loudon, Advertising Manager, Cone Automatic Machine Co., proposed a discussion of the possible formation of an advertising council of the association with the following objectives.

1. Development and improvement of reader interest in machine tool ad-

vertising.

2. Development of machine tool advertising as a more useful sales tool through more effective selling.

3. Establishment of closer relations with trade publications.

industry's advertising men.

The chairman of the meeting was Swan E. Bergstrom, Vice-President, Cincinnati Milling Machine Co., and chairman of the sales and service committee of the association. Later discussion lead by Mr. Bergstrom resulted in action requesting the Board of Directors of the association to authorize appointment of a committee on advertis-

4. More effective use of ideas of the ing. Those in attendance then recommended the formation of an advertising council to be managed by the proposed advertising committee. It was further recommended that the advertising council, if approved by the Board of Directors, would include advertising executives of member companies as well as representatives of advertising agencies whom members may elect to represent them.

(Turn to page 296, please)

END A

OF COMING SHOWS AND MEETINGS

Conventions and Meetings

Geneva Motor Show, Geneva, Switzer .. Mar. 16-26 Welding, Detroit .. Apr. 5-7 Apr. 6-7 Amer. Society Lubrication Engineers Convention, DetroitApr. 10-11-12 Amer. Soc. Tool Engineers Industrial Apr. 15-23 ..Apr. 17-19 Apr. 24-28 Metal Powder Assoc. Annual Metal Powder Show, Detroit.....Apr. 25-26 3rd Highway Transportation Congress, WashingtonApr. Chamber of Commerce of the United .Apr. 25-27 States Annual Mtg., Washington May 1-3 May 4-14 Chicago .May 11-14 Automotive Engine Rebuilders Assoc Annual Convention, St. Louis May 18-19 International Trade Fair, Toronto Amer. Society for Quality Control.

Fifth Midwest Conference-Annual
Convention, Milwaukee, Wis. .. June 1-2
SAE Summer Mtg., French Lick. .June 4-9
Amer. Electroplaters' Soc. Convention, Boston June 12-16 A.S.T.M. Annual Mtg., Atlantic City June 26-30 International Trade Fair, Chicago. Aug. 7-19 SAE Nat'l West Coast Mtg., Los An-....Aug. 14-16 geles SAE Tractor Mtg., Milwaukee SAE Tractor Mtg., Milwaukee ... Sept. 11
Instrument Soc. of Amer. Conf. &
Exhibit, Buffalo ... Sept. 18-22
SAE Nat'l Transportation Mtg., New
York City ... Oct. 16-18



"Quality Control" is a busy department woven into the whole fabric of TUNG-SOL automotive lamp production. Its interests are completely the interests of the customer. It answers to no one for the maintenance of high TUNG-SOL standards. Quality Control may reject lamps at any stage of manufacture. When it does, it makes no attempt to find the cause f. substandard performance. That is left to engineering and production to correct. Quality Control simply says,

"Those lamps are not good enough, Make them better." It is this absolute insistence on quality which is responsible for the unexcelled uniformity and dependability which TUNG-SOL is able to provide in volume to meet the needs of car and truck manufacturers and the replacement trade.

TUNG-SOL LAMP WORKS INC. NEWARK 4, N. J.

Sales Offices:
ATLANTA • CHICAGO • DALLAS
DENVER • DETROIT • LOS ANGELES
NEWARK • PHILADELPHIA

ELECTRON TUBES

cago ...

.....Oet. 23-27



Whether you use gasoline or Diesel engines, the one accessory that will cut your operating expense 40%, 50%, or more is a good oil filter.

MICHIANA Oil Filters, the engine engineers' filters, have been thoroughly tested and proven in every kind of service, and on every kind of motor driven vehicle for a quarter century. MICHIANA are constantly improved to meet engine developments.

MICHIANA's scientifically treated long-fiber cotton element absorbs the grit, abrasives and sludge in motor oils. Frequent and costly oil changes are eliminated,

> thorough lubrication is assured, unnecessary engine wear is prevented, and repair bills cut. Fuel and oil bills are slashed because MICHIANA Filters keep engines in top, efficient operating condition for thousands and thousands of extra miles of service.

> MICHIANA PRODUCTS CORPORATION

Michigan City, Indiana

MICHIANA

Will Cut Your Operating Costs!



Water Pump Plastic Impeller

ONE of the interesting developments in the hidden features of a motor car is found in the adoption of a molded phenolic water pump impeller by Cadillac for its 1950 engines. Chief reason for its adoption, according to Cadillac engineers, is that the molding is made accurately to size and shape, thus eliminating the previous problems of machining and balancing malleable iron impellers. Not only can the molding be used without machining but it is produced with an excellent surface finish which has a salutary effect on water pump efficiency.

Naturally, Cadillac had to be certain





Front view (top) and rear view of plastic impeller used in water pumps of 1950 Cadillac engines

that the plastic part would give satisfactory service under the most severe combinations of high temperatures, high pressures, and the added complication of various combinations of approved anti-freeze mixtures. The results of actual service tests as well as chemical laboratory testing have proved that the unique phenolic formulation adopted by Cadillac meets these requirements completely.

(Turn to page 226, please)

A complete range of sizes

and types is available to

meet your particular service.

NORTON No.2 Cam-O-matic Grinder

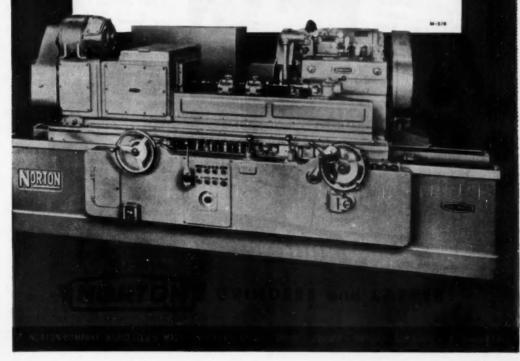
YES, you get a better product—faster—with the Norton No. 2 CAM-O-MATIC Cam Grinder—for, among other things, a high degree of operating skill is built right into this machine.

For example, its wide-range, automatically compensating work speed provides initially the ideal speed for rapid stock removal—then tapers gradually to the ideal speed for finishing—as each cam is being ground.

The operating cycle—in which split seconds are utilized—reduces lost motion to the minimum. All indexing—for work or master cam positioning—is ultra-smooth yet rapidly efficient. Wheel slide travel at each cam change—which occurs normally around 300 times per hour—is measured in thousandths of an inch each time as against inches in previous models. A fluid, shockless functioning that confers long-life benefits is particularly noticeable throughout the operation of the machine.

Yes, this new Norton CAM-O-MATIC grinder will give you dividends in increased production—and dividends in lower overall costs. And it offers more maintenance and serviceability advantages than any equipment hitherto available for the job.

A brand new catalog—Number 195—is on the press. Write for a copy.



Men in the News

Current Personnel Appointments and Changes at Plants of Automotive Manufacturers and Their Suppliers.

Ford Motor Company—The appointments of John L. Rose as Asst. Director of Public Relations and Leggett Brown as News Bureau Manager, have been announced. Kenneth Gregory has been named assistant to Mr. Brown. John F. Cooney, Manager of the Personnel Administration activity for the

central controller's office, has been promoted to Manager of Employes Services for the industrial relations department of the Ford Div.

New Departure Div., General Motors Corp.—The appointment of Norman Hill to Manager of Service Products Sales, with headquarters in Bristol, Conn., has been announced.

Norton Company—Herbert A. Stanton, Vice-President and General Manager of the Foreign Div., has been re-elected a member of the National Foreign Trade Council's Board of Directors.

Acme Steel Co.—The Board of Directors has elected two new Vice-Presidents. They are Allen B. Wilson, Vice-President in charge of Special Products, and Alex L. Moll, Vice-President in charge of strip steel sales.

Aluminum Company of America—M. Russell Kambach has been named Advertising Manager for the company. John M. Mitchell has been appointed Manager of the company's Export Div. G. B. D. Peterson is head of the New York office.

Purolator, Products, Inc.—Frank P. Herman, Executive Vice-President has been elected a member of the board of directors of the company.

The Gisholt Machine Co.—Promotion of two executives in the Sales Dept. has been announced. Eugene A. Coombs has been appointed Export Sales Manager and will reside, temporarily, in Paris. Robert H. Bruce is succeeding Mr. Coombs and is now Asst. General Sales Manager.

Haynes Stellite Div., Union Carbide and Carbon Corp.—William B. McFerrin has been appointed Div. Executive Vice-President and Robert M. Briney has been made Div. Vice-President in charge of Wrought Alloy Products.

Sundstrand Machine Tool Co.—The appointment of Carl L. Sadler, Jr., as Chief Engineer, has been announced.

Westinghouse Electric Corp.—Frank E. Bodine has been named assistant Central Station manager for the Pacific Coast District, with headquarters in San Francisco.

Lear, Inc.—Has announced the appointment of R. S. Atkinson as Sales Manager of its Romec Div.

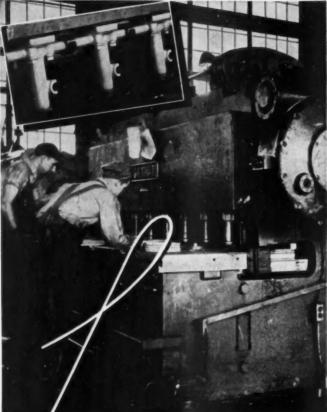
Coleman Motors Corp.—The election of the following officers of the company has been announced. Howard H. Agee, President; E. L. Martin, First Vice-President; Wm. C. Ramsey, Secretary-Treasurer.

The Steel Improvement & Forge Co.

The promotion of Walter A. Frazee
to senior Vice-President and Aubrey
H. Milnes to Vice-President in charge
of engineering and sales, has been an(Turn to page 218, please)







from KROPP

A giant power shear needs exceptionally rugged holddown fixtures to withstand heavy vibrational stresses while holding work under tons of pressure. Kropp forged steel parts are the answer.

Kropp forgings, because of their superior toughness, are chosen for the stressed parts of a wide variety of machines for metal working and machine tool manufacture... as well as for aircraft, automotive, oil production, diesel and farm equipment industries. Kropp drop, hammer and upset "Forgings to your specifications" have a record for dependable quality. We invite your inquiries.

KROPP FORGE COMPANY 5301 W. Roosevelt Rd., Chicago 50, III.

Are you receiving "FORGINGS".... the KROPP publication for industry? If you want to keep current on forging facts, send us your name and address and ask for "FORGINGS".



nounced. Mr. Frazee is responsible for all manufacturing operations as well as directing purchases and correlating plant production with customer requirements.

Barrett Equipment Co.—Cliff S. Garstang has been appointed General Sales Manager.

Caterpillar Tractor Co.—The appointment of Dean Uhll as Export Service Manager has been announced. T. R. Farley, Vice-President of the company, has been named General Manager of the company's new plant at Joliet, Ill.

Illinois Tool Works—The appointment of Robert F. Dick as administrative assistant to Calmar L. Johnson, Vice-President and Treasurer, has been announced.

E. F. Houghton & Co.—William F. MacDonald was elected President. He succeeds Major A. E. Carpenter, now Chairman of the Board of Directors. One new director was elected—Dr. James T. Eaton, Manager of Research.

Curtiss-Wright Corp.—J. F. Mc-Carthy has been elected to the newlycreated post of Vice-President for Finance.

Northrup Aircraft, Inc.—W. J. Cerny has been promoted from director of engineering to assistant to the president. Leo Ohlinger, physicist, has been named director of the company's new Computing Dept. Warren G. Knieriem has been appointed Chief Engineer.

Consolidated Vultee Aircraft Corp.— G. T. Gerlach, patent director, has been elected national chairman of the Patent Committee, Aircraft Industries Association.

General Electric Co.—Frederick G. Weigand has been appointed resins insulation engineer in the Chemical Department.

Pittsburgh Plate Glass Co.—Promotion of W. L. Tomlinson to the position of manager of automotive glass sales has been announced.

Industrial Tape Corp.—Walter M. Cramp has been appointed Advertising and Sales Promotion Manager. Lincoln Brudno has been made Asst. Advertising Manager.

Angier Corp.—Dr. Donald W. Light has been made Director of Research.

GMC Truck & Coach Div., General Motors Corp.—W. L. Vande Water has been appointed Sales Promotion Manager.

Link Aviation, Inc.—E. Allam Williford has been appointed General Manager and a Vice-President.

American Steel & Wire Co.—Van H. Leichliter has been named assistant Vice-President, Operations.

Internal Combustion Engine Institute

CELORON

... what's in it for you and your products?



Timing Gears made from CELORON help build STUDEBAKER'S reputation for dependability.

What's in CELORON for you...and your products? This different thermosetting plastic maintains strength and resiliency at temperatures up to 290°F. Resists oil, water and many corrosive chemicals. It is 1/6 the weight of steel—only 1/2 the weight of aluminum! Remarkably easy to machine, Continental-Diamond's CELORON gives you an unusual combination of light weight, high strength, and wear resistance plus electrical insulating properties.

CELORON is another example why it pays to see C-D first in your search for the right plastic. For plastics that provide *practical* combinations of mechanical and electrical properties, call your nearest C-D office. Trained technicians on hand at all times to help with your material selection problems.

CELORON - ideal for many mechanical and electrical applications

CERCITOR ACCOUNTS TOT THEM, THE	chamear and electrical applications
Specific Gravity1.35	Impact Strength (Izod)
Tensile Strength6,500 psi	(per inch of notch)2.3 Ft. Lbs.
Flexural Strength10,000 psi	Brinell Hardness-500 kg. load38
Compression Strength 25,000 psi	(10 mm diameter ball—30 seconds)
Shearing Strength8,500 psi	Rockwell Hardness M105



BRANCH OFFICES: NEW YORK 17 • CLEVELAND 14 • CHICAGO 11 • SPAINTANBURG, S. C. • SALES OFFICES IN PRINCIPAL CITIES.
WEST COAST REPRESENTATIVE: MARWOOD LTD., SAN FRANCISCO 3 • IN CANADA: DIAMOND STATE FIBRE CO. OF CANADA, LTD., TORONTO 8

Gentinental - Diamond FIBRE COMPANY

Established 1895. Manufacturers of Laminated Plastics since 1911—NEWARK 2 + DELAWARE

—At a recent meeting of the Institute. Philip A. Norton, Sales Manager of Wisconsin Motor Corp., was elected President.

Republic Rubber Div., Lee Rubber & Tire Corp.—O. S. Dollison has been elected Vice-President of the Lee Rubber and Tire Corp., with headquarters at Youngstown, Ohio. E. M. Ikert has been appointed General Manager of the Republic Rubber Div.

United States Steel Corp.—Robert C. Tyson has been elected Comptroller.

United States Rubber Co.—P. J. Mc-Govern has been appointed Director of Public Relations for the Tire Div.

Standard Aeronautical Letter Symbols

To end confusion existing heretofore in the preparation and presentation of technical papers and texts in the aeronautical sciences, the American Standards Association announces a new American Standard Letter Symbols for Aeronautical Sciences. It recommends standard letter symbols for 400 primary and secondary concepts, many of which are in agreement with American Standards for other phases of science and engineering. The new standard brings up to date an American Standard adopt-

ed in 1930 but for some years obsolete.

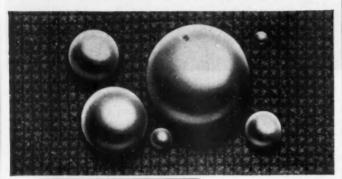
The National Advisory Committee on Aeronautics and the Institute of Aeronautical Sciences collaborated in sponsoring this phase of a general program of standardization for letter symbols and abbreviations with five major engineering organizations. Work was started in 1947 by a special committee with Professor Thomas F. Ball, Applied Physics Laboratory, The Johns Hopkins University, as chairman. His committee is one of 15 subcommittees of Section Committee Z10 which represents 36 National societies and associations.

The new document consists of two main tables: the first alphabetical by symbols and the second alphabetical by concepts. Also included in the first table for convenience in using the standard are (1) the dimensional characteristics of the various concepts in terms of mass, length, time and temperature, (2) indications of agreement with other current American Standards, and (3) helpful remarks and definitions. Accompanying this table is an alphabetical list of symbols used as subscripts to represent secondary concepts.

Letter symbols for special concepts in meteorology and servomechanisms are not included in this standard but are under development by other special committees.

In general, the letter symbols have been selected with consideration of the fact that typewriters are commonly used in some stage in the duplication or reproduction of manuscripts. For this reason variations such as the use of bold face type have not been used to distinguish letter symbols, thus simplifying preparation of typewritten manuscripts. However, italic type is generally recommended for printed text. This is indicated for printers by underlining each symbol in typewritten manuscripts.

a metal ball PROBLEM?



Let STROM Work It Out For You

Whether it is a precision ball bearing or one of the other many ball applications in industry, your problem will not be entirely new. Strom has been in on many ball problems and knows the importance of the right ball for the job.

Strom has been making precision metal balls for over 25 years for all industry and can be a big help to you in selecting the right ball for any of your requirements. In size and spherical accuracy, perfection of surface, uniformity, and dependable physical quality, there's not a better ball made.



Necrology

George P. Thomas, 56, purchasing agent for the Frederic Flader Co., Tonawanda, N. Y. and widely known in aviation industry circles, died on Feb. 16.

Henry D. Eisengrein, 57, vicepresident and general manager of the Ward LaFrance Truck Corp., Elmira, N. Y., died on Feb. 15.

Herbert E. Shutt, 59, director, production control division, GM's Fisher Body Div., died Feb. 27 in Detroit. PRECISION
GRINDING
ELIMINATES
SCRAPING

pnineal Meaning

eupro I mie

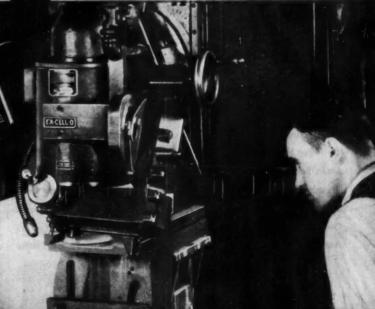
Ex-Cell-O Spindle Finishes Dovetail Ways in 1/10 the Time Formerly Required

Actual case histories show that slide ways now being precision ground in 15 minutes formerly required 2½ to 3 hours of hand scraping to obtain satisfactory bearing. Slightly larger slides that are now precision ground in 20 minutes formerly required 3 to 4 hours of hand scraping.

Ex-Cell-O spindle engineers have a wealth of experience in designing precision spindles to meet special applications. If you don't find a spindle to suit your needs in the spindle catalog, write to Ex-Cell-O stating the operation to be performed and your requirements in terms of speed, horsepower and preferred driving method. A simple sketch showing some basic dimensions is helpful, too.



If you would like an Ex-Cell-O Precision Grinding Spindle Catalog without obligation, just write on your company letterhead, asking for Catalog Number 25962.

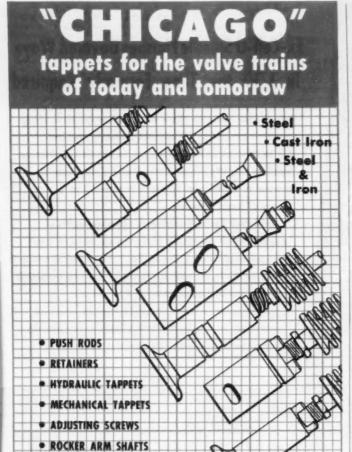


50-22

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Connecting Rod Bolts
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Origin and Meaning of the Term Torque

N OW that the term "torque" is coming into popular use, owing to the adoption of hydraulic torque converters as bus and automobile transmissions (as well as for other purposes), the question of its origin and exact meaning is sometimes raised. According to Professor Sylvanus P. Thompson, who published a work on "Dynamo-Electric Machinery" in the 1880's, the term was first suggested by James Thomson while professor of mechanical engineering at Glasgow University, and was in current use among engineers when the book was published. James Thomson, who was a brother of the famous Sir William Thomson (later Lord Kelvin), taught mechanical engineering at the Scottish university from 1873 to 1889. He suggested that the term be used for what had previously been variously known as "turning moment," "moment of a couple," "axial couple," "angular force," and "axial force." This conception had long been familiar to scientists, as it is involved in the theory of levers, which in a general way was known to the ancients, for Archimedes (287-212 B.C.) is said to have boasted that he could move the earth if he only had a fulcrum point for a lever.

Sylvanus P. Thompson also stated in his book that the German equivalent for torque was 'Zugkraft." This, however, is incorrect, as Zugkraft in German means the same as tension or tensile force in English. The correct German equivalent for torque is "Drehmoment," which in an extensive discussion of the subject is frequently abbreviated to "Moment." French equivalents, according to Thompson, are "effort statique" and "couple mécanique." The first of these, if it should ever have been used, would certainly have been a very inappropiate one, while no fault can be found with the second. At present French writers, in referring to the torque of an engine, generally use the term "couple du moteur," or "couple" for short. The German equivalent for torque converter is Momentwandler. The French term for automobile transmission is "boite de vitesse," literally speed box. For the newer type of transmission in which the torque ratio varies continuously and automatically, the French use the term "convertisseur du couple."

Following the Newtonian definition of force as "that which produces or tends to produce motion," we may define torque as "that which produces or tends to produce angular or rotary motion." It may also be defined as "that which produces twist or torsion." Torque is measured in lb-ft, the product of a force, in pounds, by the length of the lever arm on which it acts, in feet. When the torque produces motion it does work, and this work, in ft-lb, is equal to the product of the torque, in lb-ft, by the angular motion, in radians.

(Turn to page 290, please)



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The Beginning of the Hydraulic Torque Converter

Now that the hydraulic coupling and the hydro-kinetic torque converter have come into wide use in the motorvehicle field, a few biographical notes concerning their inventor, Dr. Hermann Föttinger, may be of interest.

Föttinger was born in Nürnberg, Germany, on Feb. 9, 1877. In 1902 he graduated in electrical engineering from the Munich Technical College. The Vulcan Shipyards of Stettin then entrusted him with the task of developBy P. M. Heldt

ing an electric drive for vessels equipped with steam turbines. working on the problem for the better part of a year, Föttinger came to the conclusion that such a drive would be impractical, owing to its excessive weight. In connection with this work he developed a torsion indicator, and a thesis dealing with this indicator earned for him the degree of Doctor of Engi-

neering from the Munich institution, where he had studied under the renowned Professor August Föppl.

As a possible solution of the problem assigned to him, Föttinger in 1903 proposed the use of a hydraulic equivalent of the electric drive. Even though the scheme was adversely criticized by leading technicians of the time, the Vulcan Shipyards placed at his disposal means for the design and construction of an experimental unit. In 1905 Föttinger applied for patents on both the hydraulic coupling and the converter. U. S. patents on both inventions were issued to him in 1916, No. 1,199,359 covering the coupling and 1,199,360 the con-The German patents, which were assigned to the Vulcan Shipyards

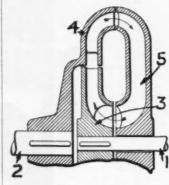


Fig. 1-This illustration is from Föttinger's U. S. patent No. 1,199,360, issued Sept. 26, 1916. 1-Primary shaft. 2-Secondary shaft. 3-Primary turbine wheel. 4-Secandary turbine wheel. 5-Stationary return guide wheel.

in 1908, expired in 1930, and the American patents, of course, also have long since expired.

The first converter built showed an efficiency of 83 per cent in its acceptance tests. In 1906 the German Schiffbautechnische Gesellschaft (Marine-Engineering Society) awarded Föttinger its silver commemorative medal for his inventions. The first ship to carry the converter was the "Föttinger Transformator," which was launched in 1908. The first outside order was received from an Englishman, Holzapfel, who wanted to install the converter in a vessel equipped with a suction-gas powerplant. Numerous orders from shipyards and the German Navy followed, and the maximum efficiency increased from 87 per cent in the case of the Holzapfel unit to 93 per cent in

(Turn to page 280, please)



particular application - enabled them to reduce product costs. Other advantages:

IN THE MOTOR -

- 1. Reduced weight, space.
- 2. Exact mechanical and electrical characteristics.
- 3. Thorough dependability.

IN THE PRODUCT -

- 4. Better performance.
- 5. Improved eye-appeal.
- 6. Compactness, less weight.

Our 35 years' experience, covering practically every type of small motor-driven product, is available to help you obtain these results. The Lamb Electric Company, Kent, Ohio.



sively on such products as: industrial vacuum cleaners agitators sirens, and colloid mills.

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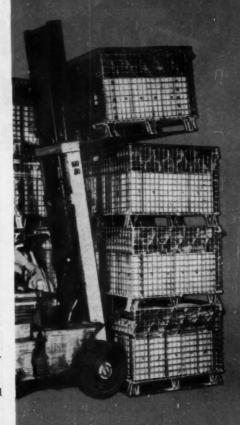
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Pittsburgh Steel Products Company

A Subsidiery of Pittsburgh Stool Company, Pittsburgh, Pa.



Plastic Impeller

(Continued from page 214)

As far back as 1938, Durez Plastics & Chemicals, Inc., was responsible for the development of a phenolic impeller which was used in a passenger car engine later taken out of production. More recently, Durez has taken the initiative and has interested a number of passenger car builders in the advantages of this type of product.

At the present writing Durez recommends the use of its No. 14900 black phenolic molding compound which has an apparent density of 47 (average); specific gravity of 1.37; and tensile strength of 6000 psi (min.) after 48 hr at 50C. For some applications requiring higher impact values, Durez recommends its No. 14899 black phenolic molding compound. The latter has an apparent density of 40 (average); specific gravity of 1.38; and tensile strength of 6000 psi (min.) after 48 hr at 50C.

Compared with cast metal impellers having a specific gravity around 7.2, the plastic impeller permits a weight saving of approximately 81 per cent. Obviously the weight saving in pounds per piece is quite small. But it does represent a weight reduction.

BOOKS . . .

PATENT TACTICS AND LAW, Third Edition, by Roger Sherman Hoar, M.A., LL.B., published by the Ronald Press Co., New York. This book has been completely revised to meet the changes that have taken place in patent law. It is a treatise upon patent tactics and translates into plain English enough of patent law to enable a business executive, an engineer, or an independent inventor to understand and to cooperate with his attorney when dealing with a specific patent problem.

Effective Mar. 1, 1949, the Rules of Practice of the Patent Office were completely revised, rewritten, and renumbered. Even before the issuance of the new Rules there had probably been more change in substantive patent law in the ten years since the publication of the Second Edition of Patent Tactics and Law than in any other equal period of time. Because of these changes, the entire text has been rechecked, references to the Rules renumbered, and major portions of the book rewritten.

TECHNICAL REPORTS NEWSLETTER (February, 1959), Published by Office of Techyical Services, U. S. Dept. of Commerce, Washington 25, D. C. New bibliographies on creasing and water-repeliency of textiles are discussed in this breliency of textiles are discussed in this breliency of textile research, this newsletter contains principal papers on these subjects as far back as 1937. Besides the textile bibliographies, there are many other technical developments pertaining to varied fields reported in the current issue.

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VACUUM RELAY VALVE

Exclusively Outmodes All Other Vacuum Valves

Maximum braking obtained in 1/3 the time • Increases efficiency of brakes on high speed stops and on steep down grades . Built-in emergency check valve - eliminates separate check valve - reduces installation cost • 25% lighter than total of units it replaces • So greatly advanced in design and operating features that it outmodes other vacuum valves • Write or phone for complete details.

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• The huge, modern plants of Midland Steel in Cleveland and Detroit offer you the production advantages of outstanding facilities and engineering "know-how".

ADVANCED DESIGN 4-in-1-Unit

- 1 Large capacity relay valve.
- 2 Contains built-in tank valve.
- 3 Contains open type trailer check A Integral moisture trap and drain.

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Air and Electro-Pneumatic DOOR CONTROLS



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J-38-Air-Operated **Drop Stamp**

New Model L Cecostamp, an airoperated drop stamp announced by Chambersburg Engineering Co., Chambersburg, Pa., and using impact blows of controlled intensities to produce a wide variety of metal shapes from any of the formable metals, is claimed to be 10 per cent more powerful than preceding Cecostamps. It has been adapted to manufacture of bus and automobile bodies, sheet metal aircraft parts, etc.



Chambersburg Cecostamp, Model L

The control mechanisms are located so that the operator is free of moving parts. With the overhead safety rest control, the operator stands solidly on both feet and both hands are occupied and cannot be under the die. Frame-toanvil bolts and springs are recessed avoiding hazards to clothing. Positive self-positioning safety rests, built into the side frames between the guides, hold the ram when changing dies or working between dies. A steel bolster plate on the anvil equipped with T slots makes for rapid and accurate setting of dies.

The Model L Cecostamp is provided with shock insulating features to

automatic lubrication of valve cylinder

cushion vital parts. Fabreeka pads and guides prolongs the life of these cushion the yoke-to-frame joints, and parts. The lubricator is turned on au-(Turn to page 232, please)



ELCO ROLL THREADING PUTS QUALITY IN "THE **SCREWS** YOU LIKE TO USE"



Our pals here give you the idea — you roll the screw blank between grooved dies and you get threads. Easy? Well ... First, the dies have to be right, or you get irregular, rough, or shallow threads. Second, you need know-how to set your machines for different sizes and materials, or you get poor results or inadequate production. Third, you need skill in figuring the blank, or the screws don't come out the way they should. Roll threading, done right, has the distinction of retaining the smooth, compressed, toughened surface inherent in the raw drawn wire. If you want top quality, buy roll-threaded products—from ELCO.



Close-up of a Fast Roll

A quick, smooth swish — 100 swishes a minute—and for every swish the wbole jeb of threading (in this case) a 1/4-20 x 1-1/2 machine screw. Clean, smooth, accurate threads, too — ELCO threads, too



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(Continued from page 229)

tomatically as soon as the Cecostamp is operating. Valves are cast integral with the yoke, eliminating piping and air losses.

J-39—Medium-Weight Drilling Machine

Introduced by Sibley Machine & Foundry Corp., South Bend, Ind., is a medium-weight drilling machine with a 25 in. swing. Known as the Model E-25, the new 765 lb weight drilling machine has been developed to fill the gap between the larger heavier type and the light bench class.

The Model E-25 provides a variable speed drive from which the exact spindle speed may be obtained for any size drill from ½ in. to 1 in. and an extra large rectangular 18 in. by 25 in. table

with coolant trough.

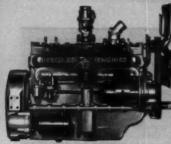


Sibley medium-weight drilling machine Model E-25

Powered by 1½ hp. axial air gap type motor, the new Sibley is suited for high speed production or small shop work. Rated capacity is % in. steel and 1 in. in cast iron.

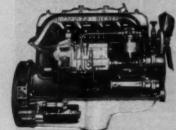
There are no belts to change. A tachometer on front of the machine provides accurate speed readings. Five options of spindle speeds each with a 4 to 1 ratio are available, ranging from a low of 206-825 rpm to a high of 540-2160 rpm, with 3 phase 60 cycle motor. A speed chart on the side of the ma-

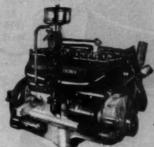
(Turn to page 234, please)











es Model HXII





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Outstanding performance and economy are written into the Outstanding performance and economy are written into the records of thousands of successful Hercules gasoline and diesel engine applications where high speed, heavy duty service is important. This is offered as proof of Hercules' acceptance... Hercules' dependability. As a power user, it will pay you to draw upon the priceless experience and vast engine building facilities of Hercules in planning future power requirements.

HERCULES ENGINES 3 TO 500 H. P. 1

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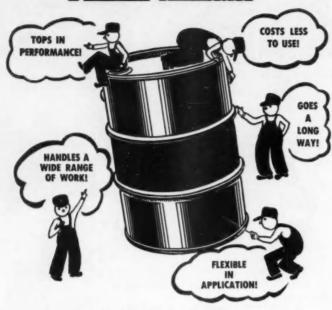
GASOLINE ENGINES		DIESEL ENGINES			
Model	Bore and Stroke	Cu. In. Displ.	Model	Bore and Stroke Inches	Piston Displ. Cu. In
	Two Cylinde			we Cylinder	
NXA NXB	27/8" x 3" 3" x 4" 31/4" x 4"	39 56.5 66.3	DIXC	4" x 41/2" 41/4" x 41/2"	113.1
	Four Cylinde	,	F	eur Cylinder	,
ZXA ZXB IXA IXB JX4E JX4C	2½" x 3" 2½" x 3" 3" x 4" 3¼" x 4" 3½" x 4¼" 3¾" x 4¼"	113 133 164 188	DIX4B DIX4D DOOB DOOC DOOD	4" x 41/2"	226.2
JX4D	4" × 41/4"	214	1	Six Cylinder	
	378" x 41/a 378" x 41/a 4" x 41/a 4" x 41/a 4" x 43/a 4" x 43/a 41/a" x 51/a 41/2" x 51/a 43/a" x 51/a 43/a" x 51/a 43/a" x 51/a 43/a" x 51/a	190 205 221 236,7 243 282 320 339 338 404 474 501 529 558	DRXB DRXC DFXB DFXC DFXD DFXE DFXM DFXHF	334" x 4\/2" x 4\/3" 4" x 4\/3" x 4\/4" x 5\/4" x 6\/5" x 6\/5\/5" x 6\/5\/5" x 6\/5\/5" x 6\/5\/5" x 6\/5\/5" x 6\/5\/5\/6" x 6\/5\/5\/6" x 6\/5\/6" x 6\/6" x 6	298 298 298 338 404 426 474 529 707 779 855 895 935 935
HXB HXC HXD HXE	5" × 6"	707 779 855	DNX V-8 DNX V-8 DNX V-8	8 53/4" x 6" C 6" x 6" D 61/4" x 6" D\$ 61/4" x 6"	1247 1348 1468 1468

D	IES	EE.	61	NG	IIN	E

DI	ESEL ENGINE	ES i
Model	Stroke Inches	Piston Displ. Co. In.
	Two Cylinde	
DIXC	4" x 41/2" 41/4" x 41/2"	113.1 127.5
	Feur Cylinde	•
DIX4B DIX4D DOOB DOOC DOOD	31/4" x 4" 35/6" x 4" 33/4" x 41/2' 4" x 41/2' 41/4" x 41/2'	226.2
	Six Cylinder	,
DIX6D DJXB DJXC DJXHF DWXC DWXD DWXLDF DWXLDF DWXLDF DFXB DFXC DFXB DFXC DFXB DFXC DFXB DFXH DFXHF	35/2" x 41/2 31/2" x 41/2 31/4" x 41/2 31/4" x 41/2 4" x 43/4 41/4" x 5" 41/4" x 5" 43/8" x 51/4 45/8" x 51/4 51/4" x 6" 51/2" x 6" 53/4" x 6" 53/4" x 6"	298 298 298 358 404 426 426
	Eight Cylind	
DNX V-I		1247 1348

Unlimited power applications are reflected in the 33 gas, gasoline engines and the 30 diesel engines which are available in the 1950 Hercules line.

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D. A. STUART'S THREDKUT straight, or in rich blend, provides fine finish on tough, stringy materials because its high sulphur content gives it excellent antiweld characteristics.

In long dilutions THREDKUT delivers long tool life and outstanding performance at low cost on free cutting, high speed operations.

THREDKUT'S exceptionally broad range of usefulness makes it cost less than "cheaper" products in the majority of cases and often eliminates the need for several different types of oils. When it comes to performance on the jobs within its range, none can best it! Write for details and literature.

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chine shows proper speeds for different

The model provides full floating ball bearing spindle with maximum travel of 8 in.; 4½ in. diam solid column; and table accuracy maintained to 0.0007 in. in 6 in. radius.

J-40—Micrograph For Continuous Strip

Designed for inspecting a cross section of continuous strip material such as cellophane, vinyl plastic, thin papers and other like materials, a new production control instrument—the micrograph—has been announced by Pratt & Whitney, Division of Niles-Bement-Pond Co., West Hartford, Conn.

After a 2 in. wide piece of the material to be gaged is cut out across the width of the strip material, the piece implaced lengthwise on the indexing feed mechanism of the P&W micro-



Pratt & Whitney thickness comparator, the micrograph

graph which automatically indexes the material, takes a reading every ¼ in., and records the thickness. The indexing mechanism is tied into the chart drive of the recorder on a 1 to 1 ratio.

When a piece of material being gaged (which represents the width of the product in process) has passed through the micrograph, the length of the chart record is equivalent to the width of the material. The chart record can then be laid on the continuous strip material across the width of the line to afford a very accurate production control graph of the material thickness variations across the width.

(Turn to page 236, please)

HOW RINGS OF REVERE COPPER BRAKES THE COLD SHOULDER



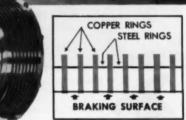
less effective. The high frictional heat generated causes brakes to "fade", drums to distort and linings to wear prematurely. Why copper under these conditions?

"If copper is the most efficient conductor of heat," the engineers of the Multi-Ring Brake Drum Corp., Allison, Pa., reasoned, "why not use it to conduct heat away from the braking surface of the drum?" So, to give the drum the necessary rigidity and strength, they combined content in the property of the strength of the strengt copper rings with steel rings (see diagram right), experimented, perfected and finally tested several handmade pairs of Multi-Ring drums on a trailer-truck. The results surpassed their fondest hopes. "Now," they asked them-selves, "how do we produce these drums on a quantity production basis?"

Multi-Ring Engineers and Revere put their heads to work. Various suggestions were made and discussed. Finally, Revere Technical Advisory Service suggested that ½" x 1½" dead-soft, square edge Revere Copper bar, in coils, be used and bent edgewise into rings. This was tried. It proved to be the answer . . . made it economically possible, to mass produce the revolutionary new Multi-Ring Brake Drums. And there you have it. You never can tell

what may happen when you team up with Revere.

Perhaps Revere Copper or some other Revere Metal can be of help in developing or improving your product—cutting your production costs. Why not tell Revere about your metal problems? Call the Revere Sales Office nearest you today.



These drums, tested on the killing grades of the Alleghenies on various types of heavy duty trucks and trailers, showed that not only was ding" eliminated, but drums and linings were much longer, with 100,000 miles the expected minimum. One Western Pennsylvania truck erator reported 110,000 miles so far and expects the lining to go 150,000 and the drums 250,000 miles.

REVERE COPPER AND BRASS INCORPORATED

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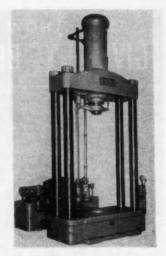
For additional information please use coupon on page 180

(Continued from page 234)

J-41—High Speed Forcing Press

New high speed forcing press put out by the Hannifin Corp., Chicago. Ill., affords unusual ram speed for a 150-ton press—a maximum of 275 in. per min. This four-post hydraulic forcing press is used primarily for the press-fit assembly of shafts to armatures and rotors, and has an 82-in. gap, ram up, and a 48-in. maximum stroke. There are 60 in. between columns, left to right, and 10 in. front to back. The table, which is 36 in. deep, front to back, is 18 in. above the floor and has a 10-in. hole in its center to allow shafts to extend through the table. The ram is guided to prevent rotation if s fixture is used.

The unit incorporates Hannifin's sensitive pressure control, which allows



Hannifin 150-ton hydraulic press for large press-fit assemblies

the operator to vary, by the amount he moves the single hand lever, the amount of pressure applied. When a uniform pressure is to be applied repetitively, a stop is provided to limit the travel of this control lever. The predetermined pressure thus obtained can be varied from 15 tons to full, 150-ton capacity. Up-travel can be limited to that needed to accommodate the work.

J-42—Ball Turning Rest

A new ball turning rest of improved design for smoother operation of Monarch 14 in., 16 in. and 20 in. series 60 engine and toolmakers' lathes is announced by the Monarch Machine



Setup for turning a ball on a Monarch 14, 16 or 20 series 60 engine or toolmaker's lathe equipped with improved ball turning rest.

Tool Co., Sidney, Ohio. The new design is said to simplify setup, its application to the machine being a simple, quick procedure.

The regular bottom slide may be positioned either on center for ball (Turn to page 240, please)





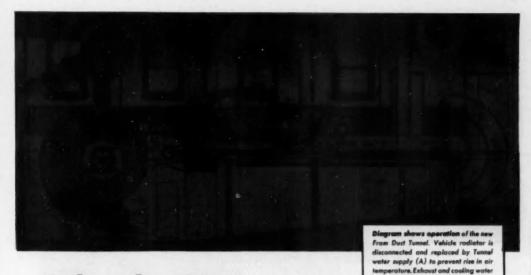
When your gears are produced by Fairfield, you KNOW they are RIGHT! Every modern facility is used in the processing, checking, testing, and inspection of the product. Fairfield specializes in making all kinds of high precision, automotive type gears such as are now finding wide application in all branches of industry: for machine tools . . . for agricultural implements . . . for construction machinery . . . for printing presses. Ask for a copy of interesting, illustrated descriptive brochure.

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FAIRFIELD GEARS



What the FRAM Dust Tunnel Means to Automotive Manufacturers...

How Long can an engine last under dusty operating conditions? How much effect do the known methods of filtration have? How can engine life be extended? What is the next step forward?

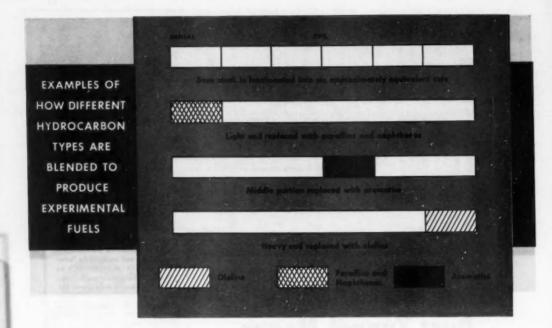
These are some of the problems that prompted Fram Corporation to design and erect the new Dust Tunnel at Dexter, Michigan. Here, tests relative to the above can be run in a matter of days rather than weeks. Here, operating conditions are controlled rather than being unpredictable hindrances.

Coupled with the new Fram Air Filter Laboratories at Dexter, the Dust Tunnel is Fram's latest effort in a renewed and vigorous research program. And, the total effort of this program is designed to bring you better oil, air and fuel filtration.

If you would like to read a more complete, illustrated summary of the Dust Tunnel's engineering operations, write us on your company letterhead for a free copy of the Dust Tunnel Book, "Fram Faces Broader Horizons."

Fram Corporation, Providence 16, R. I. In Canada: J. C. Adams Co., Ltd., Toronto, Ontario





DuPont Research

of Fuel Hydrocarbon Types on

As a service to the refining industry, Du Pont is now engaged in a program of fuel research designed to help provide answers to such questions as: how should fuel blending stocks rich in aromatics, naphthenes or other hydrocarbon types be blended to provide optimum fuel performance—whereand how should they be blended to make most efficient use of tetraethyl lead compounds. This research project is devoted to studying the effects of fuel hydrocarbon types on road antiknock performance and is one of the most extensive of its type ever undertaken. Work on this study is now in progress and results will be available in the near future to assist refiners in their gasoline production.

As a starting point for this work a good quality regular grade gasoline was fractionated into six approximately equivalent cuts. Theneach fraction was replaced systematically with pure hydrocarbons of three types (1) olefins, (2) paraffins and naphthenes and (3) aromatics (where possible). The components used in making these blends were selected so that the volatility of the finished blends was changed as little as possible and the research octane numbers of the unleaded blends were constant within plus or minus five units. The resulting blends, both clear and containing various amounts of TEL are being road knock tested in current model cars typical of the great

MAKE DUPONT THE SOURCE FOR ALL OF YOUR GASOLINE ADDITIVES

Tetraethyl Lead Compounds (Motor Mix—Aviation Mix) . Antioxidants . Metal Deactivator . Dyes



conditions to maintain uniformity of volatility, are carefully checked before road testing.



ed for testing are current models typical of the majority on the road as well as others equipped high compression ratio research engines.

Studying the Effects

Road Antiknock Performance

majority on the road as well as in cars equipped with high compression ratio research engines. Thus data are being obtained on both present day and future requirements.

Such information will provide a better under-

standing of: (1) the effect on road antiknock performance and lead response of gasoline hydrocarbon type and position in the fuel boiling range and (2) the effects of engine design and compression ratio on the relative performance of basically different fuels.

This project has a very practical

value to the refiner because it will give him leads as to how he can best blend his stocks and make the best possible utilization of tetraethyl lead.

Du Pont, as a supplier of tetraethyl lead compounds to a constantly increasing number of re-

finers, is working with the refining and automotive industries toward the common goal of improved motor car performance. Du Pont Petroleum Chemicals research is aimed at improving antiknock compounds and helping the refiner utilize present tetraethyl lead compounds most efficiently.



... Through Chamistry

Petroleum Chemicals

E. I. DU PONT DE NEMOURS & COMPANY (INC.)

Petroleum Chemicals Division • Wilmington 98, Delaware

Laboratories:

NEW PRODUCTION AND PLANT EQUIPMENT

For additional information pleasure coupon on page 180

(Continued from page 236)

turning or boring, or out of alignment with the spindle center for spherical radius turning. A micrometer dial is provided to adjust the bottom slide in or out. The diameter of the ball or

radius which is being turned can also be controlled by means of a similar micrometer adjustment.

With this new ball turning rest, a 4 in. diam ball can be turned on the 14 in. Monarch series 60 engine or toolmaker's lathe, a 5% in. diam ball on the 16 in. machine, and a 6 in. diam ball on the 20 in. unit. When equipped with a 1 in. raise, the 16 in. lathe is capable of turning a 7% in. diam ball.

Boring a socket is also performed effectively as a result of this basic improvement in ball turning rest design. Maximum size which can be handled is 4 in. on 14 in. and 16 in. machines, and 6 in. on the 20 in. unit.

On some classes of work, concave spherical surfaces with larger radii (up to as much as 11 in. or 12 in.) can be machined.

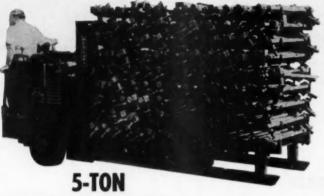
J-43—Heavy Duty Honing Machine

A general purpose, heavy duty semiproduction honing machine, put on the market by Micromatic Hone Corp., Detroit, Mich., is designed to hone any bore from 1 in. to 4 in. in diam and up to 10 in. in length.

All controls of the movement of the hydraulically reciprocated head are provided on the Uni-Control lever. The tool is "inched" into the bore, the rotation is started and stopped, the reciprocation speed is regulated and the tool is withdrawn from the bore by the manipulation of this one lever.

The tool is expanded by an adjusting sleeve, on the head, that does not rotate with the tool. Stock removal and size are computed and controlled by a calibrated ratchet ring on this sleeve.

The machine is particularly adaptable to the reconditioning of parts such as automotive cylinder bores and connecting rods. With a lateral indexing table mounted on the base as shown in the illustration, any type of block can be reconditioned to factory tolerances. It is not necessary to remove the crankshaft bearings or the studs. The block is located by pins and held



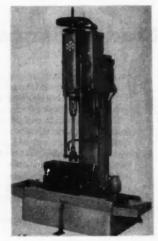
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TUTHILL Alloy SPRINGS

Repeated loading, transporting and lifting tons of dies, tools and machinery requires equipment of unusual strength and complete reliability. That is why Mercury's Mogul depends upon rugged Tuthill springs.





Micromatic Hone Hydrohoner, Model 718

down by quick lock clamps. The table is positioned for each cylinder by an indexing bar. With this equipment any amount of stock can be removed and the cylinder made straight and round. Boring is not necessary. From 5 to 8 blocks can be reconditioned per hr.

For reconditioning connecting rods a



When forced off the road onto rutted, soft, rocky or snow-banked shoulders, your driver will be grateful for Vickers Hydraulic Power Steering. The steering mechanism is then hydraulically locked against road condition reaction . . . the vehicle cannot swerve from road reaction. There is no "wheel fight" to wrench the steering wheel out of the driver's hands. Pull back onto the road requires only the "force of a finger" on the steering wheel.

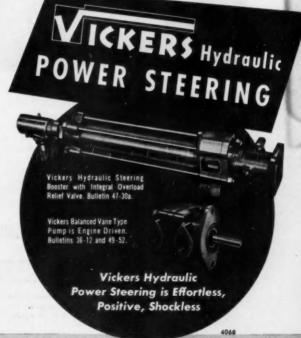
Vickers Hydraulic Power Steering is safer . . . effortless . . provides hydraulic power at instant command of the driver to meet any and all steering requirements. This extra-quick steering greatly increases the ability to maneuver in an emergency. Another important advantage . . the driver is less tired, more alert.

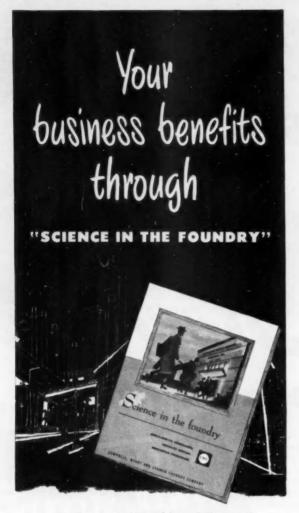
Vickers Hydraulic Power Steering can be used as original equipment, or adapted to most trucks and other vehicles now in service. Write for Bulletins 47-30 and 49-52 covering additional advantages and specifications.

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science in the foundry explains and illustrates the foundry techniques which have been developed to combine science with craftsmanship. It demonstrates how controls and high standards make possible the casting uniformity so necessary to the automotive industry of today. It tells you of the metallurgical advancements that lead to new freedom for the design engineer. It contains charts of physical properties and typical applications which simplify the selection of metals for your castings. Manufacturers . . , write for your free copy today.



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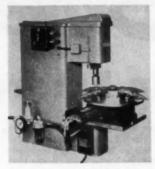
NEW PRODUCTION AND PLANT EQUIPMENT

For additional information please use coupon on page 180

riser block is mounted on the table with a universal type fixture that will hold any automotive rod. The latest type Micromold tool is available for reconditioning rods. Production is from 60 to 90 rods per hr with from 0.004 in. to 0.010 in. stock removal.

J44—Oil Hydraulic Press

Announced by Hy-Air Products Co., Jackson, Mich., is a new air operated, oil hydraulic press equipped with an eight station air operated automatic dial index table. Automatic cycling is accomplished by energizing an automatic reset timer with a manually operated momentary contact switch on the timer. This starts the timer and



Hy-Air air-operated oil hydraulic press

the down stroke of the press ram. When the preset time has elapsed, the timer de-energizes the solenoid valve controlling the ram and the ram begins its return stroke. At the top of the stroke a one-way dog trips a microswitch connected to the advance side of the index table cylinder, causing the table to advance to the next position. When the next position is reached a microswitch on the table is tripped, restarting the timer and beginning the next cycle.

The time for the cycle can be accurately adjusted by a moving pointer on the timer dial for cycles of one to 60 seconds. The electrical circuit is provided with a master switch which can be operated either by hand or foot. Automatic ejection of parts can be done either mechanically or with exhaust air. Stripping is done easily because the ram has full power on the return stroke.

The press is made in 2½ and 5 ton (Turn to page 244, please)

Tapered-Twisted Teeth









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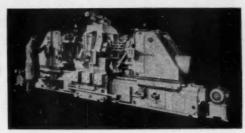


NEW PRODUCTION AND PLANT EQUIPMENT

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models with stroke of 2 or 5 in. Standard "O" rings are used throughout. There are only two moving parts.

Besides the eight station index table, 4, 6, 12 or 24 position tables also are svailable with or without complete tooling. NATCO automatic hopper feed multidriller for machining piston pins.



J-45—Multi-Driller
For Piston Pins

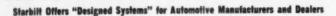
The National Automatic Tool Co. of Richmond, Ind., announces manufacture of a new automatic hopper feed multi-driller to be used by a large automobile manufacturer in the machining of piston pins. This new automatic NATCO machine has a central fixture with heads sliding on bed ways from opposite side. Operations are accomplished automatically, with hopper feed and automatic loading, clamping, unclamping and ejecting.

clamping and ejecting.

The machine is push-button operated and goes through automatic cycles of operation to drill, chamfer, rough and finish ream 575 piston pins per hr. Net production required 460 parts per hr. A feature is the chip conveyor attached to the rear of the fixture; it runs in under the fixture and carries chips out

of the machine.







Close-up showing hopper feeding and automatic loading. Conveyor attached to rear of fixture pedestal runs underneath to carry out chips.

Operations are as follows: The machine loads four parts in position No. 1; Position No. 2: right and left hand heads drill for 0.652 in. diam 1/5 through. Position No. 3: right and left hand heads drill for 0.652 in. diam 2/5 through and chamfer inside diam. Position No. 4: right hand head drills for 0.652 in. diam across center while left hand head idles. Position No. 5: right hand head rough reams through using accelerated spindles while left hand head idles. Position No. 6: right hand head idles while left hand head reams through to 0.652 in./0.657 in. diam using accelerated spindles. Position No. 7 unload four parts.

(Turn to page 247, please)



30 years of

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developed...



CLARK tractor DRIVE units

FOR-HIGHWAY - INDUSTRIAL AND FARM TRACTORS

MATERIAL HANDLING NEWS

We'd be lost

SAYS PACIFIC AIRMOTIVE

That speed on the ground means more time a-wing has been amply demonstrated by Pacific Airmotive Corporation, whose business is to provide service and parts for aircraft. Their Clark fleet consists of a Clarktor-6* in-dustrial tractor for towing planes and other hauling assignments, and a Clark Carloader* fork-lift truck to handle the lifting jobs.

In dismounting and mounting 1500-pound propellers, 2200-pound engines, and other heavy, bulky units, the fork-lift truck makes quick, easy work of it-much faster and easier and a great deal safer than the method formerly employed. In addition to plane-service activities, Pacific Airmotive provides freight-terminal facilities for the Flying Tigers Airline. It estimates that the fork-lift truck has saved fully 75 per cent of the time formerly required to unload cargo and to transfer it to waiting delivery trucks. Also, the Clarks are rented to other airlines when there's need for their unique abilities.

WRITE FOR MATERIAL HANDLING NEWS. It gives you "hot news" about how others everywhere are increasing production, decreasing costs. Packed with factual reports, fully illustrated. A request on your business letterhead puts you on our complimentary circulation list.

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TRACTOR UNITS

NEW PRODUCTION AND PLANT EQUIPMENT

For additional information please use coupon on page 180

(Continued from page 244)

J-46—Horizontal Drilling Machine

Produced by Zagar Tool, Inc., Cleveland, Ohio, is a special horizontal drilling machine with two gearless drill heads and two hydraulic drill feeders, used in the making of small % in. square steel inserts for an over-riding clutch assembly. The inserts are produced in large quantities and drilled and countersunk on both sides. In these parts, made from extruded bar stock, holes are drilled and countersunk before the parts are cut off to length.

The operation consists of using two drill heads horizontally, drilling 20 holes in the first station of a manually indexed jig, and countersinking 20 holes in the second station. The parts in bar stock form are progressively indexed through the jig to drill and countersink 20 pieres at one time.

The machine is entirely automatic. The speed of the operation is set to the tempo of the operator manually indexing and positioning the extruded stock. The machine has a potential production of three cycles per min or 3600 completed holes per hr.

This same type of tooling can be adapted to a great variety of parts where opposed drilling is necessary, the company states.

The hydraulic feed units are of ample proportions capable of drilling as



Zagar special horizontal drilling machine

many as thirty ¼ in. holes in steel. The feed can be controlled with either pilot valves or electrical limit switches for cycling any sequence of automatic operations. The drill feed is regulated through hydraulic flow control valves, and the electrical circuits are installed to J.I.C. specifications with safety interlocks. Hydraulic reservoir, hydraulic pump, and hydraulic motors are located in the base of the machine and are completely enclosed.

The machine is universal and can be used on different setups.



PRODUCTS:

FOR ADDITIONAL INFORMATION regarding any of these items, please use coupon on PAGE 180

K-88—Pressure Block Gage For measuring the rolling pressures on continuous strip mills, Pratt & Whitney, Division of Niles-Bement-Pond Co.,

West Hartford, Conn., is marketing a new P&W Electrolimit pressure block gage. The pressure blocks are mounted on the mill housing between the top bearing and the screw or between the bottom bearing and the housing. Two gages are required for each mill stand. One gage is on the drive side and the other is on the operating side.

The pressure block gages are pre-



Pratt & Whitney Electrolimit pressure block gage

tested on a testing machine such as that at the Bureau of Standards and they may be installed as received without further calibration. This precalibration permits the pressure block gage to be moved from one mill to another. The pressure measurement is obtained by accurately measuring the compression of a ring and this measurement is converted to pounds pressure through the medium of the testing machine. A temperature compensator incorporated in the gage maintains accurate readings over a wide temperature range.

Electrolimit pressure block gages are available in capacities from 5000 to 3,000,000 lbs.

K-89—Rayotube for Radiation Work

A new Rayotube put out by Leeds & Northrop Co., Phila., Pa., provides quick sighting and stability in drafts and hot spots for work in radiation pyrometry. Built to work with all Micromax and Speedomax Rayotube instruments, this advanced design detector is unusually easy to apply, especially to such equipment as slab furnaces, soaking pits, open-hearths, ceramic kilns and wherever operating conditions are severe.

(Turn to page 250, please)





Since 1940, when Great Lakes Steel pioneered the application of high-tensile, low-alloy steel to cold-stamped automobile bumpers, there has been a growing trend to N-A-X HIGH-TENSILE steel in the automobile industry.

Today, every car manufacturer is using the inherent better properties of N-A-X HIGH-TENSILE steel for some part of his automobile.

Bumpers and grilles—hoods and fenders—body panels and deck lids—frames and bracings—wheels and hub caps represent a few of many applications of N-A-X HIGH-TENSILE steel to the modern car.

N-A-X HIGH-TENSILE MEETS ALL REQUIREMENTS OF S.A.E. 950



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Write to 850 Front Ave., N.W., Grand Rapids 4, Michigan

NEW PRODUCTS

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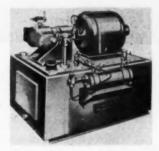
A quick-sighting optical system lets the user select a desired target easily, and then check the sharply-defined area which the Rayotube sees. Increased sharpness is also of benefit when radiation comes from the end of a closed tube.

Hermetically sealed construction at lens, window, and leadwires keeps out dust and gases. The new design guards inherent accuracy and stability, even with high or rapidly changing Rayotube housing temperatures.

Designed for easy, low cost replacement, the new Rayotube fits all existing Rayotube mountings. The unit requires no protection against high ambient temperature unless its housing temperature exceeds the very high figure of 350 F. Below that point, any previously installed water- or air-cooling can be turned off or disconnected.

K-90—Oil-Hydraulic Pumping Units

To meet a wide range of fluid power requirements for machine tools and other industrial equipment, the Denison Engineering Co., Columbus, Ohio, presents a completely new series of oilhydraulic pumping units for regulative pressures up to 5000 psi. These high pressure units are available in 22 models designed to specifications recom-



Denison high pressure oil-hydraulic pump-

mended by the Joint Industry Conference, hydraulic standards for industrial equipment.

Three series of hydraulic pumps are offered. These are of axial piston type and may be for either constant or variable volume. The 600 series pumps deliver up to 9 gpm at 1800 rpm in a pressure range up to 5000 psi. Pumps



NEW PRODUCTS

For additional information please use coupon on page 180

of the 700 series are rated at 20 gpm at 1200 rpm for requirements up to 5000 psi. The 800 series provide a maximum 35 gpm at 1200 rpm for service up to 5000 psi. The variable volume pumps are available with a choice of handwheel, pressure compensating, stem or cylinder control of oil delivery.

The constant displacement pumps are basically of the same design and construction, exclusive of the controls.

Among available optional equiment is a heat exchanger attachment for cooling oil in the hydraulic system, and a vacuum gage for easily checking the condition of the oil filter within the reservoir.

K-91—Towing Tractor

A new towing tractor called the Clarkette-5 which need not be ridden to be operated, and which despite its comparative tininess will tow ten tons



Clark towing tractor, the Clarkette-5, being operated by order-picker walking along-

For High Production and Lower Unit Costs on Machine Tool Operations

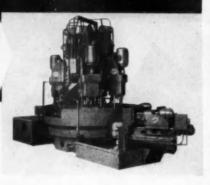
DAVISETHOMPSON
Roto-Matics

Here's a good example of the application of standard machine units to a special production job. Drilling and reaming operations of suspension support holes are performed

on both right-hand and left-hand parts simultaneously. Drilling and reaming king pin holes is also included. Six stations, five operating and one loading, handle all operations with a total of 16 spindles. Machines of this type can be furnished from standard basic units for special applications on most all metalworking operations.

For Combined Operations or Single Purpose Machines

Machines similar to this can be designed to handle dissimilar operations in the same parts or one operation or continuous production. An indexing table with ROTO-MATIC POWER HEADS



is easily arranged to suit special machining operations.

Lower Maintenance Costs with ROTO-MATIC Mechanical Power Heads

This machine is a good representative of the applications of D. & T. Rotomatic mechanical power heads. Six heads are used, three vertical and three horizontal. These new power heads lower maintenance costs through elimination of excessive servicing.

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Roto-Matic
Roto-Matic
Davis & Thompson Company
6411 W. BURNHAM ST., MILWAUKEE 14, WISCONSIN

on trailers over a level course at speeds from 1 to 6.5 mph., is announced by the Industrial Truck Division of the Clark Equipment Co., Battle Creek, Mich.

The driver can operate the machine while walking on either side of it, thus facilitating order-selection work, for which the tractor was designed. With this feature, "pulling" or "picking" items is changed from the off-again-on-again walk-and-carry category to one of smooth flow, the company points out. Only one man need be employed to a tractor and train.

A combination clutch-and-throttle control bar extending across the width of the Clarkette-5 above the cowl, makes possible ease of control and driving while the driver is walking. By simply moving the bar forward, the driver can move the tractor and train a few feet at a time, or from item to item in the order-selection line. The weight of the train acts as a brake, giving the driver maximum time to pick and place items on the trailers.

If positive braking is necessary while the driver is walking, he touches a foot to the brake bar at the rear of the driving platform. The parking brake is actuated by electricity and is controlled by a toggle switch on the instrument panel.

Steering is unnecessary when the Clarkette-5 is driven by a walking driver on a flat surface, since the castered steer wheel insures perfect tracking once it is positioned. The single steer wheel is said to give the machine exceptionally small turning radius and narrow aisle maneuverability.

K-92—Industrial Trailer Wheels and Casters

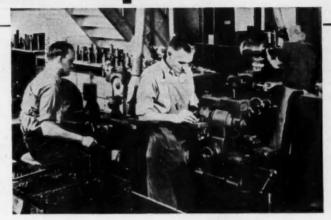
Aerol Co., Inc., Burbank, Calif., has placed on the market a new range of heavy duty industrial trailer wheela and casters, developed primarily for power towed equipment. Available in both rigid and swivel casters, they are cast of prime aluminum alloy and constructed to reduce clutch wear, battery

Here's one of 8 important ways you, too, can slash variable costs with "Triple C"

COORDINATED CARBIDE CARBOLOY CONTROL PLAN FOR EVEN GREATER

SAVINGS WITH CARBIDES

35% Reduction In Tool Breakage -almost overnight! Carboloy's money-saving "Triple C" Plan ac-complished this for a large Eastern machine company. This unique plan of Coordinated Carbide Control will increase production and lower manufacturing costs in your carbide tool operations, too.



Today, top management is watching all phases of business with reference to the Break-Even Point.

Here's an example of how Centralized Carbide Grinding, as provided by the CCC Plan, helped reduce just one variable expense — tooling costs.

Top management is sold on CCC as a remedy for high break-even point headaches.

For "Triple C" goes right to work on your variable expenses—as witness a large Eastern machine works* report a 40% reduction in tooling costs! Centralized carbide grinding is the answer, and here's how it works under "Triple C":

· Predetermined grinding specifications and advance

job knowledge eliminate tool crib delay.

Grinding room layouts utilize all equipment to a maximum; eliminate idle time and unnecessary duplication.

• Grinding machine selection affords maximum economy and efficiency.

Organized records provide correct specifications in-

Let "Triple C" go to work in your plant—reducing costs, increasing production and eliminating waste. Now is the time to discover that CCC spells savings for you. Write for further information. Carboloy Company, Inc., 11151 E. 8 Mile Rd., Detroit 32, Michigan.

Coordinated Carbide Control can help you lower your allimportant break-even point in these eight major phases of carbide use:

Tool Design . Tool Inventory Control . Tool Requisitioning . Tool Application . Tool Grinding . Tool Fabrication . Trouble Shooting · Personnel Training

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Dear Sirs:					
lower our	Break-Even	Point. Witho	ut obligati	"Triple C" Plan to on, send us a cap supervisory execut	y e
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Famous AUTOMATIC Electric Trucks **Cut Handling Costs IN HALF!**

The constant need for cost reduction in handling operations, emphasizes the importance of careful selection of mechanical handling equipment. specially designed to lower intraplant transportation and stacking costs.

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Time saving . . . needless handling eliminated, machine-hour and

man-hour productivity increased. inventory control simplified with dependable, trouble-free, low operating cost service yearin and yearout.

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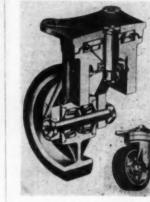
Automatic Transportation Company offers a complete line of service-proved, battery powered industrial trucks that handle any kind of product, in any kind of business. Send for free booklet: "How to Make Your Material Handling Pay Dividends", with case histories of savings.

NEW **PRODUCTS**

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strain, and mechanical fatigue on power towing equipment.

The wheel provides a practical tread contour and shore hardness to ensure minimum rubber displacement under load. The tread is stated not to chip, gouge, or adopt a permanent set. Aerol rubber tread stock being identical to that used in heavy duty roadbuilding equipment tires.



Aerol heavy-duty industrial trailer wheel and caster

Like the caster, Aerol heavy duty industrial wheels are permanently sealed and lubricated with Lubriko Master Lubricant M-21 to provide maintenancefree service. Condensation will not form in the air-tight, water-tight wheel hubs or swivel caster rigs, nor will steam under pressure or developed vacuum disturb or destroy the sealing features claims the company. Grease fittings are neither required nor installed

These heavy duty casters and wheels are available now in four different mountings-caster mount, inside mount, outside mount and stub axle outside mount.

K-93-Lathe Tool Holder

A new tool holder for lathes, designed by W. H. Sackman Co., Inc., Phila., Pa., rigidly holds wide tools on comparatively narrow bases with complete absence of chatter. The holder can mount two tools, and by swinging end for end, all lathe operations such as threading, forming, cutting-off, etc.,

(Turn to page 258, please)

ELECTRIC PROPELLED INDUSTRIAL TRUCKS FOR EVERY PLANT REQUIREMENT

1000 TO 80,000 POUND CAPACITIES!

* Fork and Ram Trucks

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* Coil, Sheet and Die Handlers





TRANSRIDER STACKER

For moving and stacking materials of all types in unit loads. Low initial cost, rider-type stacker combines light weight with compactness for opera-tion in crowded quarters.



Battery-powered motor-ized hand truck stacker available in single-lift and telescopic models, for mov-ing and stacking materials of all types in unit loads.





TRANSPORTER

The famous electric propelled motor ized hand truck is offered in a complete line for horizontal movement of unit loads on skids or pallets.



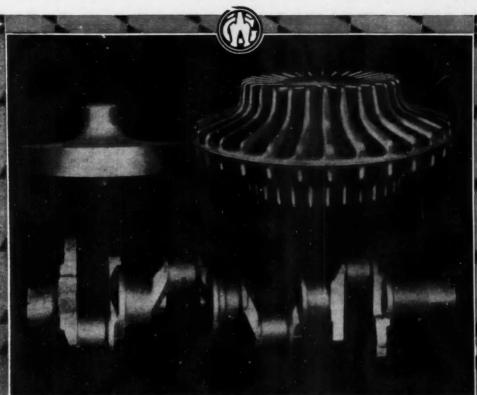




SKYLIFT GIANT

Designed for heavy duty handling re-quirements, the Skylift Giant is avail-able in capacities ranging from 20,000 pounds to 60,000 pounds.

Inde Automatic Mark 57 West 87th Street . Dept. C-5, Chicago 20, Illinois



Wyman-Gordon—specialists in the vital forgings of the internal combustion engine since its inception—is today the largest producer of crankshafts for the automotive industry and of all types of forgings for the aircraft industry.

Be it crankshafts and other vital forgings for the piston type engines or turbine wheels and impellers for turbo jets—there is no substitute for Wyman-Gordon experience.

Standard of the Industry for More Than Sixty Years

WYMAN - GORDON

Forgings of Aluminum, Magnesium, Steel

WORCESTER, MASSACHUSETTS, U. S. A.

HARVEY, ILLINOIS

DETROIT, MICHIGAN

SUN "JOB PROVED" PRODUCTS CUT COSTS,

Sun products have been "Job Proved" in the lubrication of almost every type of mining, manufacturing, power, and transportation equipment . . . in refrigeration and air-conditioning . . . in metal cutting, tempering, and quenching . . . in the processing of textile fibers, leather, natural and synthetic rubbers . . . in the impregnation of electrical,

electronic, and packaging materials of many kinds.

To help you solve your production problems, Sun Oil Company offers a wide selection of "Job Proved" petroleum products, plus the experience of Sun Engineers. Their know-how and detailed product information are yours for the asking. Call your local Sun office, or write Dept. AA 3.

SUN OIL COMPANY . PHILADELPHIA 3, PA.

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INDUSTRIAL OILS

SUNVIS 900 OILS—High-viscosity-index, paraffinic-type ails—of uniterm O F pour point—fortified against rust, corrosion, axidation, and aixedge. The finest available lubricant for turbines, hydraulic systems, and amiliar applications.

SUNVIS ND 700 OILS—High-viscosity-index oils containing additives which minimize assidation and give detergency. Ideal tubricants for internal combustion engines subjected to continuous heavy loads under the most adverse conditions.

SUNVIS OILS—Solvent-refined paraffinic-type oils of uniform high viscosity index, low pour point, and low carbon content. Especially suitable far application to long-time use in all types of industrial reservoirs and disculating systems.

EYNAVIS OILS—Law-pour-point, high-viscosity-index, inhibited oils, contening an additive which helps prevent formation of horaful corrosive and studge-forming acids. Well suited for engines fitted with alloy bearings and operated at high temperatures.



SOLNUS OILS—Well-refined straight mineral oils. Stand up under hard use for long periods of time. Recommended for use in machine tools, air compressors, certain types of diesels, etc.

CIRCO OILS—Used for general lubrication of industrial machinery when straight mineral oils are required.

SUNTAC OILS—100%-petroleum products which have been compounded to increase their adhesiveness. Recommanded for general lubrication of all machines subjected to sudden shocks and load reversals. Cling to the parts to be lubricated.

STEAM CYLINDER OILS—High flesh and fire point lubricants for either saturated or superheated steam conditions and for worm-gear speed-reduction units.

SUN CAR JOURNAL OILS—Dark oils meeting A.A.R. Specifications. For use in waste-packed bearings of railroad equipment.

SUN DELAWARE OILS—Dark oils for general lubrication on older types of industrial machinery.

SUNOCO WAY LUBRICANT—For use on tableways. Eliminates chatter and scoring . . . resists corrosion. Has good metal-wetting and adhesive properties, ample viscosity, and E. P. qualities.

SUN MARINE ENGINE OILS—Compounded with special emulsifying agents in order to provide adhesion to, and subrication of, working parts in the presence of water. For the subrication of bearings, eccentrics, crossheads, and various other parts of steam engines.

ROCK DRILL Oil.—High-film-strength adhesive oil. For use in jack-hammers, stopers, drifters, and similar equipment.

INDUSTRIAL GREASES

SUN CUP GREASES—Water resistant. For grease-cup and grease-gun application when service is normal.

SUN GUN GREASES—Smooth greases made with medium-viscosity oil. Stable under pressure in power and booster guns.

ADMESIVE PRESSURE GREASES—Won't drip or splash. Excellent lubricants for open-degr applications.

SUN DARK PRESSURE-SYSTEM GREASES—For power-driven central grease lubricating systems in heavy industries. Also used as a "medium cup grease."

SUN MINE CAR GREASES—Available in several grades. Suitable for both antifriction bearings and plain-bearing cavity-type wheels.

SUN MINING MACHINE LUBRICANT—Semifluid. For use where a light but adhesive grease is required. Resists separation and decomposition.



SUN ROLLER BEARING GREASES—For use on electric motors and generators and high-temperature machinery equipped with ball or roller bearings.

SUN GEAR COMPOUNDS—Black adhesive open-gear compounds and

"JOB PROVED" IN EVERY INDUSTRY

SUN PETROLEUM

SPEED PRODUCTION, IMPROVE QUALITY

wire-cubie greases. Recommended for power presses, mining machinery, worn reduction mills, crushers, pump gears, etc.

SUNOCO TRACTOR ROLLER COMPOUND-For crawler-type tractors. Provides good lubrication with exceptional sealing qualities.

METALWORKING OILS

SUNICUT-Straight (non-emulsifiable) transparent cutting oils. Recon mended for automatic screw machines and heavy-duty machining operations. Permit high speed production with excellent finishes, long tool life

SUNOCO EMULSIFYING CUTTING OIL-A self-emulsifying oil which produces a stable white emulsion. Efficient and economical cooling and lubricating medium for turning, milling, drilling, and other metalworking operations on both ferrous and nonferrous metals, it is also an excellent grinding coolant.

SUN QUENCHING OILS—Specially refined oils designed to aid development of maximum physical properties in a wide variety of steels.

SUN TEMPERING OILS—Specially refined oils for tempering steel. Because of their low carbon content and stability under heat, these oils have an unusually long service life.

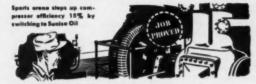


SUN ROLLING OILS-Straight and emulsifying oils which will permit maximum production in ralling steel, aluminum, brass, and copper.

SUN ANTI-RUST COMPOUNDS—Petraleum-base alls with chemical additives designed to prevent the rusting and corresion of steel.

REFRIGERATION OILS

SUNISO REFRIGERATION OILS—Have extremely low pour points, extremely low wax-separating characteristics, a high degree of stability and long life. Initially neutral and resistant to formation of detrimental acids under service conditions. Suniso Oils are high quality oils suitable for both high- and low-temperature operations. The most widely used oils in refrigeration and air-conditioning.



TEXTILE-PROCESSING OILS

SUNOTEX TEXTILE OILS—Designed to impart certain additional properties to various forms of fibers during their processing from the fiber state into a manufactured product. All Sunatex textile ails are emulsifiable in water. Highest rating in fadometer tests.

SUN COTTON CONDITIONING OILS—Pale mineral oils which condition the cotton. They prevent waste by cutting down excessive amounts of "fly" (fine air-borne lint particles).

SUN ASBESTOS FIBER CONDITIONING OIL—Used for spraying on the asbestos during processing. Fibers are kept from being damaged or broken down, and harmful dust is minimized when this product is used.

SUN CORDAGE OILS—Generally used alone, but are adaptable to various formulas used by cordage manufacturers. Selected products, highly compatible with additives.

RUBBER-PROCESSING AIDS

CIRCOSOL-2XH—An elasticator and processing aid for natural rubber and especially for GR-S. Outstanding for sponge rubber.

CIRCO LIGHT PROCESS AID—A processing agent and excellent softener for natural rubber, natural rubber reclaims, and neoprene synthetic rubber. Used for GR-S to some extent.

SUNDEX-53—An inexpensive product suitable for processing GR-S and blends of GR-S and natural rubber. An established processing aid for rubber footwear stocks and semihard rubbers.



CIRCOMAR-SAA-A block-colored product for processing natural and GR-S rubber used in tire-making. Also used in reclaiming natural-rubber scrap. Replaces asphalt fluxes. Free-flowing at room temperature.

WAXES

Sun's new wax plant was completed in 1949, its many refining innovations and extreme flexibility permit new types of waxes to be manufactured in large quantities—a procedure herefotore impracticable. A wide range of fully refined paraffin and microcrystalline waxes will be "tailor-made" to meet the requirements of virtually all major industrial applications. Filot plant sample of services. plant samples of several grades are now available.

MISCELLANEOUS INDUSTRIAL PRODUCTS

SUN SOLVENTS-Sun Spirits for the thinning of paints, varnishes, and enamels, and for metal-cleaning . . . a pure, water-white petroleum solvent free of corrosive sulphur. Other Sun solvents with special properties are available for the chemical industry.

SUN LEATHER OILS-Mineral-base leather oils. Used for obtaining the desired tensile strength, proper temper, and controlled moisture content. Maintain a light even color . . . mix well . . . distribute evenly.

"JOB PROVED" IN EVERY INDUSTRY

PRODUCTS > UNDELO

NEW **PRODUCTS**

For additional information please use coupon on page 180

(Continued from page 254)

can be performed. Two sizes are in production for use on 9 in. to 16 in. lathes. Larger sizes can be made.



Sackman tool holder

Secret of rigidity is a series of adjustable posts, accommodating tools of

different sizes and permitting further adjustment as the tool wears and is resharpened.

K-94-Beam-Fitting **Panelboards**

A Line of narrow width NMO-XX circuit breaker lighting panelboards to fit into the web of 8 in. wide-flange structural beams are products of Square D Co., Detroit, Mich. This type commonly used beam has approximately a 7% in. wide space between flanges to receive the lighting panelboard assembly. Square D's narrow cabinet design, measuring 6% in. wide outside, allows ample clearance for installation.

The panelboard incorporates thermalmagnetic circuit breaker units that plug-in on cylindrical bus bars and are interchangeable with those of NMO panelboards, MO panelettes and MO-12 and MO-20 load centers.

When do sleeves **COST YOU LESS?**

When there are

FEWER REJECTS LOWER PRODUCTION COSTS FEWER MACHINE OPERATIONS **GREATER PERFORMANCE FEATURES**

When they are

Centralloy



Write for Centrifugal's 'Revolutionary Results" folder and/or sample custings.

10 New Electric Alloys

YOU CAN GAIN competitive advantages at a savings with a Centralloy sleeve.

> ADVANTAGES PROVED in engine performance - longer wear, high compression, higher heat resistance, normally unbreakable in service. (With Higher, Greater Hardness).

> SAVINGS PROVED in low cost, low scrap losses, in the elimination of costly operations and in the speedup of production.

THESE RESULTS, THESE SAVINGS are made possible only through special compositions, through exclusive patented processes, through high quality control obtained in the years of specialization in centrifugal castings. Many of the nation's most prominent piston ring and engine manufacturers now use Centralloy.

Centralloy

CENTRIFUGAL FOUNDRY COMPANY

MUSKEGON, MICHIGAN

Centrifugally cast electric alloys — heat-treated by exclusive patented process for Super Duty



Square D narrow width NMO-XX circuit breaker lighting panel board fitting into structural beam

NMO-XX plug-in narrow width panelboards are available for both single phase, 3 wire, and three phase, 4 wire services with 15, 20, 30, 40 and 50 ampere branch circuits.

K-95-Glass Electrodes. Moisture-Proof

A new series of moisture proof glass electrodes has been developed by Leeds & Northrup Co., Phila., Pa., for L & N pH electrode assemblies of the pyrex glass and enameled cast iron types. To assure high insulation and low electrical leakage, electrode lead-wires are permanently attached, molded into the plastic electrode head. The electrode



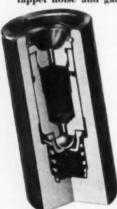


SNYDER TOOL & ENGINEERING COMPANY



HYDRAULIC VALVE LIFTERS

Use Hydraulic Valve Lifters in your engine to put a stop to tappet noise and gain these five additional advantages . . .



- Elimination of valve clearance adjustments.
- 2. Longer valve life.
- 3. Smoother engine performance.
- Absorption of cam tolerances and runouts.
- Automatic compensation for expansion and contraction of engine parts.

Let us tailor a Hydraulic Valve Lifter to your present or future automobile or track engine design. Our current production rate is more than sixty-five thousand units a day.

Read the complete story of our Hydraulic Valve Lifters in this bulletin designed especially to inform automotive executives.



DIESEL EQUIPMENT DIVISION

GRAND RAPIDS, MICHIGAN

NEW PRODUCTS

For additional information please use coupon on page 180

therefore maintains its fine accuracy even under conditions of high atmospheric humidity.

New pH-responsive glasses offer fast response, valuable on automatic control applications; low resistance, for accuracy at low temperature and for minimizing insulation problems; and sodium error so low that the same electrode can be used for any range of acidity or alkalinity, states the company.

Electrodes are color-coded for three ranges of solution temperature; 0 to 30 C; 20 to 60 C; and 50 to 90 C.

K-96—Safety Press Feeder



Pres-Vac safety feeder offered by F. J. Littell Machine Co., Chicago, Ill., used to safely hand feed small parts into a press. The device produces a vacuum by passing compressed air through a venturi. Its use assures that operator's hands are never in the danger area, company states

K-97—Industrial Steam Turbine



Westinghouse Gearturbine, type E

Type E industrial steam turbine with close-coupled, integral reduction gears for low-speed applications are available from Westinghouse Electric Corp., Pittsburgh, Pa. Equipment such as pumps, fans, compressors, and genera-



There is a profit in scrap for the scrap dealer, but most certainly not for the gear manufacturer who suddenly discovers that an entire lot of gears have to be scrapped because they fall to meet tolerance requirements or because they are too noisy.

If economy is important in your plant, the time to find out about machining errors is right at the machine which causes the trouble—not after all the subsequent operations including heat treatment have been completed and the gears assembled in some power unit.

The best insurance against high cost of scrap gears is the use of gear checking machines right down there in the plant where the gears are being produced and where they can be checked periodically by the machine operators.

The Red Ring Gear Checker quickly reveals any dimensional errors and the Red Ring Gear Sound Tester immediately puts an accusing finger on noisy gears. Both machines have laboratory accuracy, they can be used anywhere in the plant or inspection department and they prevent a great deal of waste.

SPUR AND MELICAL
GEAR SPECIALISTS
ORIGINATORS OF ROTARY SHAVING
AND ELLIPTOID TOOTH FORM

Get all the details by writing for Descriptive Bulletins.

NATIONAL BROACH AND MACHINE CO.

WORLD'S LARGEST PRODUCER OF GEAR SHAVING EQUIPMENT

NEW PRODUCTS

For additional information please use coupon on page 180

tors can be driven at their proper speeds by these Gearturbines while the turbines operate at their most efficient speed.

The new units combine a compact speed reduction machanism solidly coupled to the Type E turbine and designed to operate as a single unit.

K-98—Whirlpool Action Parts Cleaner

A new Whirlpool cleaner for automotive and industrial cleaning has been put out by the J. P. Mfg. Co., Youngstown, Ohio, for use in motor rebuilding plants. For cleaning motor blocks, crankshafts, and many other parts, the cleaner is said to remove sludge, varnish, gum and carbon deposits created by diversity of lubricants used over the years in old motors. It also removes rust in the cooling systems caused by heat, friction and oxidation.

In operation a propeller drives all the solution at a rate of speed between 50

and 60 mph to build up tremendous pressure against all external and internal surfaces of the materials to be dissolved and forcibly removed. The cleaner traps all sludge, grit and varnish deposits into a drawer in a lower compartment through a hole in the center of the cleaner. The sediment pan in this drawer can be removed and cleaned out in ten or fifteen minutes while the solution in the cleaner is at 200 F. To do this the operator screws a plug into the center hole of the tank retaining the solution.

The cleaner basket, with a capacity of 1500 lbs, is rotated by a separate motor at a very slow speed. This allows the solution to strike the materials to be dissolved from all angles. The Model 250-G is equipped with an electric crane, weight capacity 1500 lbs, which will swing a loaded basket in a complete circle.

The cleaners can be supplied with gas, steam or electric heaters which work automatically at any set temperature. Flue pipe for the gas burner is built into the tank completely and acts as an additional heater for the solution which completely surrounds it. The flue pipe can be used as a crane assembly support, permitting the crane to perform a circle without additional attachments.

K-99—Nylon 2-Ply

A tire inner tube developed by United States Rubber Co., New York, N. Y., is reinforced with two plies of nylon cord. In event of puncture the nylon squeezes rubber around the puncturing object, changing what would be a sudden flat into only a slow leak. Called the U. S. Royal Nylon Life-Tube and engineered for the smaller rim diameter and larger body of the modern tire, its strength compared to conventional tubes is said to be exceptional.

K-100—Variable Speed Combination Sheaves

Five new sizes of wide-range variable speed combination sheaves produced by Speed Selector, Inc., Cleveland, Ohio, cover speed and load capacities up to 71/2 hp with speed changes as high as 7:1. These combination sheaves produce wide variations of speed between fixedcenter shafts through use of standard V-belts. The new 3, 4, 5, 6 and 7 in. single-groove sizes are each available in two types, spring-loaded and controllable. This permits combining small driving sheaves with larger driven sizes for low speed requirements, or to use large driving sheaves with smaller driven sizes for high speed ranges. The new 8 in. size, built with double grooves, is for the larger horsepower requirements, and is not designed to be com-(Turn to page 300, please)

GUNITE

BRAKE DRUMS

FEATURE NO FLEX

There is no flex on the cam and anchor sides of GUNITE

Rib-Type Brake Drums. This means that linings wear

evenly, last longer, brake efficiently. Also, burned spots

are eliminated and drums last longer, require less frequent

refinishing. GUNITES cost less in the long run because

they give better service, require less attention. Breakage

is eliminated by reduction of flex and by the high rate of heat conduction. Try GUNITES on your toughest runs.

Let them prove themselves! Buy GUNITES - for better





• There's always a "good show" on for folks in the front seat of a car equipped with an instrument panel that's been woodgrained by Motor Products. The reason? Such an instrument panel's richly attractive beauty makes it the feature attraction of any car's interior.

What's more, because the instrument panel is a focal point of interest to every new car buyer, automotive manufacturers demand that it possess outstanding eye-appeal.

Long experience in the metal finishing field, and in the highly specialized application of wood-graining to window moldings, glove compartment doors, and other formed metal parts, has equipped Motor Products for the role of leader in this field. Consult us . . . without obligation.

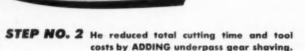
MOTOR PRODUCTS CORPORATION

11801 Mack Avenue

Detroit 14, Michigan

CUTTING GEAR COSTS ISN'T

here's how one producer



Time for hobbing plus underpass gear shaving on Michigan 870s is only 85% of previous cutting time.

Tool cost for both operations is less than for tools used previously.

STEP NO. 3 He reduced pre-shave cutting and downtime (and pre-shave tool costs) with a Michigan Shear-Speed machine.

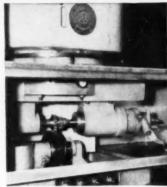
Cutting time is now only a little over a minute per gear (heavy duty gears). Equals output of 8 to 10 other gear cutting machines.

Operator effort reduced (operator actually "works" only one hour out of eight).

Down-time for change-over for Shear-Speed is below that on previous machines for same output. 70% of gears for 3 transmission types now cut on this one machine.

Entire cost of tools (initial and replacement) for the Shear-Speed were more than paid for by savings in sharpening time alone.

QUALITY? The complete new "Michigan" setup according to the gear producer gives him: More accurate involute and spacing (better contact); longer life; variation off shaving machines of only plus or minus 0.0001 in.









STEP NO. 1 Oh yes, we should have put this first. Step No. 1 was to call in a Michigan Tool Company representative.

MICHIGAN TOOL COMPANY 7171 E. McNichols Road

Detroit 12, U.S.A.

Aircraft Riveting

(Continued from page 176)

growth due to the riveting or dimpling. 5. Pin riveting, swelling of the rivet shank to make friction grip without

protrusion at or use of an upset head. is still confined to special nut plate applications and is not in general use at NAA

6. Joining of thin skins with large size rivets invariably leads to wrinkles and a very rough looking exterior due to sheet growth. Good practice dictates that larger rivets should be in combination with heavier gauges of sheet or the resulting appearance of the surface will require the addition of stiffeners of no other value than to preserve finish. Airframes can ill afford extraneous parts.

7. When riveting cloth, rubber or felt sheets it is necessary to provide a hard surface for the head to bear against and this is usually done by the addition of a washer or metal strip. Heavy thicknesses of soft material should have space collars to support the rivet. In any event, soft rivets should be specified.

Riveting Machines

Riveting machines are the greatest source of economy in sheet metal joining. Those which are in use or projected use at North American are: the Erco automatic riveter (punches, dimples, feeds and upsets); the General Drivmatic (drills, countersinks, feeds and upsets); the Automatic (feeds and upsets); the One Shot (upsets only), gang squeezers (upset a line of rivets), stationary squeezers (dimple or upset); and portable squeezers (dimple or upset). Whenever possible, joints should be designed with the dimensional limitations of the automatic machines in mind although when weight would be sacrificed in order to accommodate to the machine, a careful analysis must be made involving quantities of assemblies and rivets, actual weight increase, and costs involved. No general statement can be made regarding this decision as each case is open for individual consideration.

Whenever a joint contains six or more rivets and they are accessible for automatic riveting, the economic advantage lies with the machine over hand operation, but because of the many factors involved in manufacturing it may not be feasible to route each such case through the automatics. Needless to say, the more airplanes involved in a contract, the more advantage there is to tooling for and using the machines. A definite quantity can not here be set forth for an economical break point, for each cluster must be carefully analyzed by the Planning Group before the decision can be made. For the designer, good practice would call for all his design to be adaptable to automatic machines.

Machine limitations noted herein re-(Turn to page 266, please)



man. Available in manual and automatically loaded types.

Convenience is emphasized in Schmieg washers, no matter what type-convenient controls, variable speed drives, doors that permit quick access to interiors for ease of maintenance.

No wonder Schmieg washers are first step and first choice in finishing! Start right now by consulting Schmieg

engineers for your washing requirements.

THE GOST AIR PURGE CENTRI MERGE hme sult solely from riveting experience at North American and are not intended as general recommendations.

Erco

The machine manufactured by the Engineering and Research Corp. for punching, dimpling and riveting in almost a continuous operation cycle, is particularly adaptable to the riveting of flat or somewhat contoured sheet assemblies such as beam shear web—stiffener combination, fuselage frames, rib assemblies, skin panels, and doors. Protruding head rivets can be driven by the machine as well as the flush type.

Fairly bulky assemblies are adaptable to the Erco as various types of jigs, brackets, tables and hangers may be used to support the work in process. The operation of the Erco is such as to require but one operator for even the largest assemblies. Foot pressure on the control valve pedals is the entire operating effort, leaving the operator's hands free for handling of the work. No previous drilling, dimpling, or matching of holes is necessary. It is able to punch and rivet up to 3/16 in. rivet diameter, dimple up to 5/32 rivet diameter, and handle any type of head, though only one type in one setup.

Jigs for the Erco are usually in the shape of ½ in. magnesium plates stiffened by aluminum sheet channels or angles as required. Holes for locating the rivets are drilled in the magnesium. These holes then index with the stripper to accurately center the work, a mirror located below the work giving the operator the jig hole locations. Another hole locating method known as the paint spot method is accomplished by spraying black dots on the work sheet through a template. The black dots are then indexed to a spot from the light mounted on the Erco.

Drivmatic

An automatic machine which drill countersinks (but does not dimple), feeds and upsets the rivets in an almost continuous cycle is the General Riveter Drivmatic. Protruding head rivets can also be fed and driven by the machine. As sheet thicknesses become greater, resulting from increased design loads imposed, the applications for this machine become more numerous. Skin panel assemblies in fuselage and wing, bulkheads and other shear panels are a few of the items which can be fabricated on the Drivmatic.

Though the Drivmatic is not at present available in the shop of NAA, its acquisition is projected for future production.



E (MAX.)=125% D FOR PROTRUDING HEAD



E (MAX.)=75% D FOR FLUSH HEADS

When using the Erco machine, total material thickness is as shown here except in special instances. Maximum extrusion thickness to be Erco dimple civeted is ½ in. provided total material thickness is held. Dimpling of 755-76 extrusions is prohibited.

Design limitations for the Drivmatic are relatively few. Panels can be up to 120 in. wide (the throat depth on a particular model is 60 in.), the depth of work can be 51/2 in, and the sheet thickness build-up one in. Up to 4-in. rivets can be handled, and edge distances and clearances may be the same as for hand driving. The length of panel that can be assembled depends upon the tooling available, but panels up to 48 ft in length have been accommodated. Small channels can be joined to sheets by the use of an offset anvil but in order to facilitate production this practice should be avoided. Various lengths of rivets are readily employed. a change in diameter requiring but five minutes tooling time. It is adaptable to

(Turn to page 268, please)

GLARE-FREE

SAFER FOR NIGHT DRIVING! ADDED BEAUTY BY DAY!



Black-Lighted FLUORESCENT DIALS

At your call! A complete, technical paint service to help you add the new beauty and safety of "visibility-engineered" instrument panels. Maximum dial visibility with Lawter's Fluorescent Paints and black light—completely glare-free. End of dashboard distraction. Lessen eye fatigue. Handsome appearance by day, too. All important selling extras. Recognized by four automotive leaders who already use Black-Lighted Fluorescent Dials exclusively. Write today for technical information, paint swatches, and free booklet . . . "Luminescence by Lawter".

Lawler . . .
LEADER IN
LUMINESCENCE

Lawter Fluorescent Paints are absolutely harmless, can be silk-screened, sprayed or brushed.

LAWTER CHEMICALS, INC.

3555 TOURY AVENUE

CHICAGO 45, ILLINOIS

ower Costs on Machining Cast Iron Supply Drums with this New Baush Vertical Multi-Spindle Machine . . .

Operations on castings:

- 3 holes drilled and spot faced
- Table moves bringing holes beneath tapping spindles
- Simultaneously, casting is automatically positioned and 3 more holes are drilled and spot faced
- During dwell period leadscrew spindles move to top first 3 holes
- Cycle begins again—steps 1 to 4 until all holes ase finished.

that efficiently handles and machines various sizes of heat radiation supply drums.

Using special fixed center head with both drilling and individual leadscrew tapping spindles coordinated with an hydraulic cross slide carriage, holes are machined in sequences of three. Drilling and tapping spindles have individual motor drives. An additional salvage tapping spindle is provided to prevent spoilage due to inferior castings.

Another example of Baush Engineering ingenuity.
Send us your production problems.

BAUSH
MACHINE TOOL CO.
SPRINGFIELD 7, MASSACHUSETTS

For Unexcelled Performance



Here are three pertinent reasons why you should consider Hoover Ball Bearings — with honed raceways. First, these bearings achieve unbelievable quietness. Second, they increase bearing life 90 per cent. Third they have a 30 per cent greater load capacity. When you specify Hoover Ball Bearings you secure these PLUS features without extra cost.

The Hoover Engineering Manual gives all the facts. Write for your copy.



THE ABISTOCRAT

HOOVER BALL and BEARING CO.

Hi-Shear rivets. Rivet heads are driven uniformly flush and very little head milling is required.

Production rate is a principal feature of the Drivmatic. The machine is capable of 15 rivets a minute but a rate of 10 per minute is customary in production.

Chicago Automatic Riveters

These machines feed and upset the rivet in one stroke with considerable accuracy and high production speed. They do not punch or prepare the hole when riveting and this must be done previously. Automatics are capable of handling up to 40 rivets a minute under ideal conditions. Their use is standard on all small sub-assemblies calling for rivets up to 3/16 in. diameter. They are best suited to parts which have one type and size of rivet called out, but changing type or size is not a lengthy operation. A deep yoke permits riveting of large assemblies. Dual riveting automatics permit the fastening of nutplates in one operation.

Gang Squeezer

Row riveting may be accomplished on gang squeezers when dimensional or handling limitations do not permit the use of automatic machines. Squeezers do not punch the holes nor feed the rivets, and consequently do not have the automatic machines' high production rate. The gang squeezers in use of NAA will upset between six and 12 3/16-in, rivets at one time depending on machine capacity and spacing.

Stationary Squeezers

Fixed pneumatic squeezers may be used either for dimpling, hot dimpling, or rivet upsetting. After the rivets have been inserted in the holes, a high production rate is attainable.

One Shot Riveter

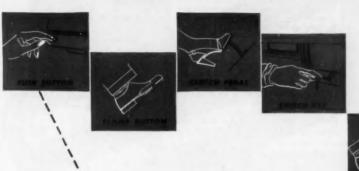
A machine that upsets a rivet after it is hand fed into the work is the One Shot, so named because of its one quick, punch-like stroke rather than the smooth, slower, squeezing action of the stationary squeezers. Fast and accurate, it is used on a multitude of small assembly riveting jobs. Its 36-in, throat is deeper than other stationary riveters and can handle larger parts thereby.

Hand Riveting

By comparison with automatic machine riveting, hand riveting is a slower process. Two men are required when riveting with a pneumatic hammer, one to buck, whereas with the portable squeezers only the operator is necessary. As the airplane progresses in the assembly line, the skeleton soon outgrows riveting machine dimensional and handling capacities at which point portable squeezers and hammers take over.

(Turn to page 270, please)

SPECIALISTS IN ALL TYPES OF STARTING





PUSH-**BUTTON STARTING**



COSTS LESS

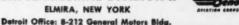
WITH THE Bendix

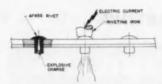
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• The use of push-button starting on most of America's finest cars definitely establishes it as a quality feature preferred by the majority of motorists. Bendix has proved to many manufacturers that push-button starting costs less with a Bendix* Starter Drive. Simple, compact design lets it be mounted almost anywhere; fewer parts make it easier to service; 79,000,000 installations prove its dependability! That's why two of the three leaders in the lower priced car field have chosen the Bendix Starter Drive. Your inquiry will bring further information on cost.

ECLIPSE MACHINE DIVISION of

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Heading of explosive type blind rivet.

Blind Riveting

The advent of thicker skins, which do not allow peel-back for riveting, and double skins with sandwiched members between have, a mong other design trends, brought about increased use of

blind riveting. At NAA experience has indicated that explosive blind rivets are inexpensive, strong, and quite reliable, and hence are used in large quantities.

Explosive blind rivets are generally upset by an electric heating iron. A few seconds application heats the rivet to a high enough temperature to cause the charge to explode in the rivet shank which in turn spreads out, forming the upset head. Another method of setting off the charge is by the heat produced by the friction generated by a rapidly revolving phenolic tip installed in an air drill. This method results in a very fast riveting rate and requires very little effort on the part of the operator. A

high drill speed and light touch on the head produce the most heat in the shortest time.

Blind Rivet Design Considerations

1. Blind rivets, either pull or explosive type, have little or no clamping action on the sheets they join. As a consequence it is good procedure to design parts which, if they must employ blind rivets, have adequate provision for clamping the material together.

2. Grip length tolerances for blind rivets are critical in order to get proper



Blind rivets have little or no clamping action, therefore, parts should have adequate provision for clamping.

upsetting action. Joint fits are, therefore, extremely important. The application of blind rivets to sloping surfaces should be avoided as should attachments of contoured and non-contoured parts.

 For dimple applications, blind rivet grip is equal to the material thickness plus the dimple height.

4. Care must be exercised in the design of blind attachment of heavy sheet structure as good joint fit is sometimes difficult to maintain. Adherence to (1) and (2) above will help this condition.

Light structure, on the other hand, may deform under blind riveting insertion or clamp up.

Other types of blind rivets are in various stages of development by the better known rivet type fastener manu-





Application of blind rivets to sloping surfaces should be avoided.

facturers, in both protruding head and flush head types. The Design Standards Group is kept informed of progress in these experimental programs and as soon as a suitable standard is available information will be issued.

Hi-Shear

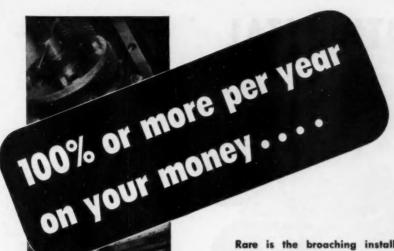
The increasing loads imposed on sheet-fitting attachments have resulted in much greater use of Hi-Shear rivets.

(Turn to page 272, please)



Light structures may deform under blind rivet insertion.





Rare is the broaching installation engineered by Colonial that doesn't return its original cost within a year—through lower cost per piece produced. Some recent ones have returned their original cost several times over during their first year of operation.

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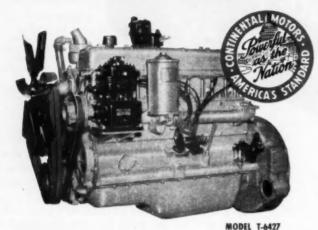
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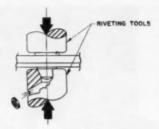
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Continental Motors has not only embodied in Red Seal engines numerous improvements developed since the war, but has also substantially broadened an already diversified line. That line now comprises more than 100 different models from 1½ to 270 horsepower, for transportation, industrial, and agricultural use—each engineered to do one job, and do it supremely well. As a result, the manufacturer—and the user—of everything from a lawn mower to a heavy-duty highway tractor will find in the Continental line one or more models precisely matching his need. This tailoring of the power plant to the work to be performed is the best possible assurance of satisfaction over the years.

Write for free bulletins on Continental Red Seal engines. Kindly mention application you have in mind, and approximate power required.

Continental Motors Corporation

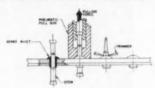
MUSKEGON, MICHIGAN



Hi-Shear rivet installation.

The assembled rivet consists of a steel pin and an aluminum alloy collar. Their use greatly reduces the weight of a joint because they take less space, requiring smaller fittings for specific number of pins, and are lighter than bolt-nut combination. Up to 50 per cent of attachment weight can be saved by their use rather than AN bolts. Shear design allowables are equal to those of corresponding size AN bolts.

The Hi-Shear rivet is commonly used at NAA. Its use is somewhat restricted



Heading of pull type blind rivet.

on Navy type aircraft, as pointed out in the DRM, by the requirement to be replaceable on reassembly with standard bolts or screws and nuts.

The collar is upset by axial pressure from special riveting tools. This action simultaneously gives the collar its conical shape, fits the collar tightly into the groove on the shank and trims the excess collar material. The excess is ejected from the hole in the side of the tool.

BOOKS ···

The new and revised Edition 49 of the Book HOW TO RUN A LATHE is announced by the South Bend Lathe Works. Containing 128 pages and more than 356 illustrations on the care and operation of metal-working lathes, this book may be used as a reference by experienced machinists or as a text by the apprentice or shop student.

Eleven chapters cover various types of work including the correct installation and leveling of the lathe, grinding cutter bits, turning, boring, thread cutting, taper turning, drilling, reaming, and tapping. Clearly written in simple, nontechnical language, the instruction material is easy for the beginner to understand.

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Performance Number Scale for Rating Engine Fuels

DURING the early days of the war, it became apparent that a new method of rating anti-knock qualities of aircraft engine fuel was necessary. The project was undertaken by a group of American and British engine-fuel specialists representing the U. S. Navy, the U. S. Army Air Forces, and the British Air Commission. With the assistance of the petroleum industry and

manufacturers of aircraft engines, these experts agreed upon the AN (Army - Navy) performance number scale which expressed anti-knock quality in terms of the engine.

In effect, the performance number scale was an extension of the more familiar octane scale, since it began at 100, which is the upper limit of the latter. The need for such a scale for

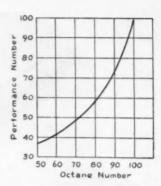


Fig. 1. This curve shows the relationship between octane and performance numbers.

aviation fuels was to become increasingly obvious as the war progressed. For, not only did the petroleum industry respond to the call for 100-octane fuels, but it produced aviation gasoline so high in antiknock value that they ran far off the octane scale.

Today, in the light of modern postwar fuels and engines, the AN performance number scale is taking on added usefulness. It continues as the only approved means of expressing the antiknock quality of aviation fuels above 100. But beyond that, it is also proving of some value when applied to gasoline below 100 octane.

One important development that enables the performance number scale to be used conveniently with fuels of less than 100 octane value is a curve which shows at a glance the performance numbers corresponding to octane numbers from 50 to 100. This is shown in Fig. 1. The curve is based on a simple relationship between octane and performance numbers, which chemists and engineers of the Ethyl Corp. Research Laboratories defined through the use of mathematical formulas.

With this octane-performance number curve, it is possible to consider octane numbers somewhat in a new light—to appreciate that they have "size" as well as numerical value.

From the curve, it can be readily seen that as octane numbers go higher they also become "larger" in terms of the added power that may be developed by the engine, as expressed by performance numbers. For instance, an increase from 50 to 60 octane number is a gain of only about five performance numbers, whereas an advance in the fuel's antiknock quality from 85 to 95 octane number gives an increase of almost 20 performance numbers.

Another significant factor is that the relative power output of an engine increases much more than just proportionately to octane numbers. The relative power output of an engine at 95 octane number, for instance, is more than 200 per cent of the value at 60 octane number.

The same non-linearity of the octane (Turn to page 276, please)



In Chicago Automatic Rivet Setters from 1 to 4 tubular or split rivets are fed, inserted and clinched in a fraction of a second with each operating pedal release. Adjustment on some models permits handling different sizes of rivets. Riveting machine also adaptable for eyelets, grommets or drive screws.

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number scale with respect to associated engine performance, as brought out by performance numbers, also is evident when the octane number scale is applied to compression ratio.

Offhand, this scale might indicate that a fuel gain of, say, 10 octane numbers is the same at any level, as far as the engine is concerned.

Yet, as the curve in Fig. 2 illustrates, octane numbers, because they have "size" as well as numerical value, permit a far greater advance in compression ratio when added to gasoline at high level than at low level. The curve shows, for example, that an increase from 60 to 70 octane numbers

permits a compression ratio increase knock quality determinations above this of only 0.4. By raising an 85-octane fuel to 95 octane, however, the permissible advance in compression ratio is 1.3, or more than three times as much.

Many believe that the performance number scale will givea clearer indication of these possible engine power gains, if performance numbers can be made as applicable to unsupercharged automotive engines in the future as they now are to supercharged aircraft engines.

Whatever its future role in the case of fuels of less than 100 antiknock value, the AN performance number scale remains indispensable in fuel antilevel.

To appreciate the full significance of such standards as the performance and octane number scales, it need only be remembered that, however much they may vary in properties and composition, all gasolines have one all-important characteristic in common. When compressed in a combustion chamber, they reach a point where they will And it is well known that knock, if unchecked, may lead to preignition and the destruction of certain engine parts.

Knock in either the aircraft or automotive engine is the same phenomenon a sudden uncontrolled explosion in the unburned porition of the air-fuel charge. The well-planned compatibility of modern fuels and engines makes knock a rare occurrence if the proper fuel is used. But when it does happen in an automobile, knock is

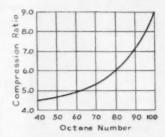


Fig. 2. Octane number increments at high level affer a greater compression ratio gain than at low level as shown in the above curve.

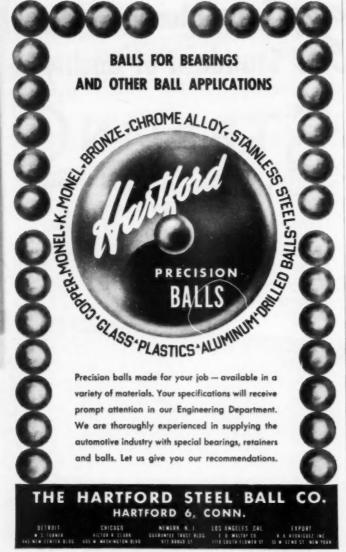
easily heard and generally can be overcome by changing to a gasoline that is of higher antiknock value.

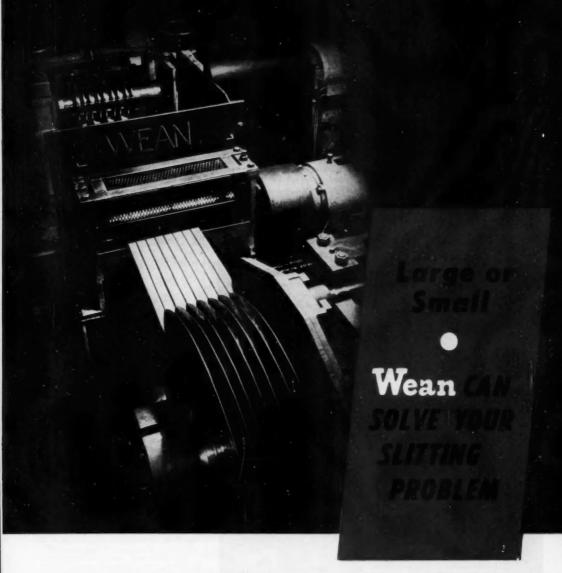
It is even more important that knock be avoided or eliminated in aircraft engines. The major safeguard that the pilot has against knock, of course, is the careful tailoring of fuels to fit engines and engines to fit fuels, on the part of the refiner and the engine maker.

The performance number scale is one tool that is available to help maintain this desired engine-fuel working relationship in aircraft.

In evaluating fuels above 100, the performance number scale takes the value of 100 which long has been assigned to iso-octane, adds the percentage power increase obtainable through successive additions of tetraethyl lead, and then expresses the whole in a performance number, such as 115, 130, etc. The assigned value of the various blends of iso-octane and tetraethyl lead indicates how much additional power an engine can develop when operated on fuels matching these blends than on iso-octane alone. These per cent power

(Turn to page 278, please)





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values, then, are performance numbers. The curve shown in Fig. 3 is used in

translating iso-octane plus tetraethyl lead into performance number.

It can be seen, for example, that isooctane plus one milliliter of tetraethyl lead per gallon produces fuel of 125 performance number, while iso-octane plus 2.5 milliliters of tetraethyl lead result in a 142 performance number fuel. These performance numbers thus indicate that the aircraft engine can, within the limits of knock, produce 2) and 42 per cent more power from these fuels, respectively, than could the same engine operating on fuel of an even 100 antiknock value. Under some engine

conditions, the use of tetraethyl lead as an antiknock agent increases permissible power output by percentages slightly greater or slightly less than those indicated by the curve.

Airplanes, whether military or commercial, operate over a wide variety of conditions, during which many factors may influence the tendency of a given

fuel to knock.

One of the most important of these variables is the air-fuel ratio, or the amount of gasoline which is mixed with a given quantity of air in the engine. Under long-range cruising conditions (lean mixtures), only six lb of fuel may be mixed with each 100 lb of air. Dur-

PRODUCTS

ing the take-off or at other times when the engine is developing its maximum power (rich mixture, as much as 11 lb of fuel per 100 lb of air may be used.

Since engines differ in their choice of fuels, gasolines must be tested under more than one set of engine conditions in the laboratory to determine their knock characteristics.

That is why two figures are employed in stating antiknock quality of aviation fuels of more than 80 octane number. In the case of grade 91/98, for instance, the first number indicates the rating at lean mixture, or severe, conditions, and the second the rating at rich mixture, or mild, conditions. Engine conditions which give a low antiknock rating are termed severe, and those which give a high antiknock rat-

ing are termed mild.

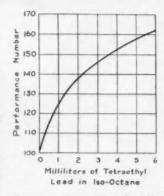


Fig. 3. Antiknock value of fuels above 100, designated by performance numbers, is measured in terms of reference blends of iso-actane plus successive additions of tetraethyl lead.

So it is with grade 100/130, to cite another example. The 100 indicates that this fuel, when operated under relatively severe engine conditions, will be equal only to iso-octane. But under mild conditions, the same fuel would be equal to iso-octane containing 1.28 milliliters of tetraethyl lead per gallon.

The antiknock value of an aviation fuel is determined much the same way as is the octane number of a motor fuel.

Of the two laboratory methods for establishing aviation fuel antiknock value, the Aviation method evaluates the fuel under severe engine conditions and the Supercharge method evaluates under mild engine conditions.

Each of these ratings is determined in a different standard single-cylinder engine. Both engines are similar in appearance, but are operated under different conditions. In the Aviation method, air is supplied at atmospheric pressure and the compression ratio is increased to produce knock. In the Supercharge method, the compression ratio is held constant at 7 to 1 and a

(Turn to page 290, please)



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Beginning of Torque Converter

(Continued from page 224)

that of the installation in the cruiser Wiesbaden. A decade later, the torque converter was ousted from the marine field by the toothed-gearing drive now in general use. Föttinger's hydraulic coupling is still being used aboard ship, however, chiefly as a means to suppress torsional vibration. Couplings and converters in units up to 50,000 hp have been built and installed in ships and in pumping plants for canal locks, etc. Minerva of Antwerp, Belgium, in collaboration with Föttinger, began to build torque converters for motor vehicles in 1912, but evidently without real success.

In 1924 Föttinger was appointed professor at the Berlin Technical College. A German engineer, Krukenberg, had built a railcar which was to be driven by an air propeller. This proved impractical, and Föttinger installed one of his hydro-kinetic torque converters in the vehicle. During the early thirties he also built a road vehicle equipped with a torque converter. This was taken over by the German Army and apparently "put on ice." However,



Fig. 2—Blades are curved as shown in this schematic sketch. 3—Primary turbine wheel. 4—Secondary turbine wheel. 5— Stationary return guide wheel.

numerous rail vehicles and locomotives were equipped with Föttinger hydraulic drives by Voith in Germany.

Successful use of hydraulic couplings (fluid flywheels) in road vehicles was inaugurated by Harold Sinclair and the Daimler Motor Co. in England in 1926, and of the torque converter by Alf Lysholm and the Ljungstrom Steam Turbine Co. in Sweden a few years later.

Professor Föttinger did not live to see the wide application of his inventions in the automotive field, which he is said to have predicted consistently. Toward the end of World War II, during the battle for Berlin, he was hit by a fragment from a Russian shell. He died a few hours later without having regained consciousness. His accomplishments as an engineer, an inventor, and a teacher received due recognition in Germany, and on the occasion of his 65th birthday he was awarded the gold commemorative medal of the Schiff-bautechnische Gesellschaft, but he is said to have profited little financially from his inventions.





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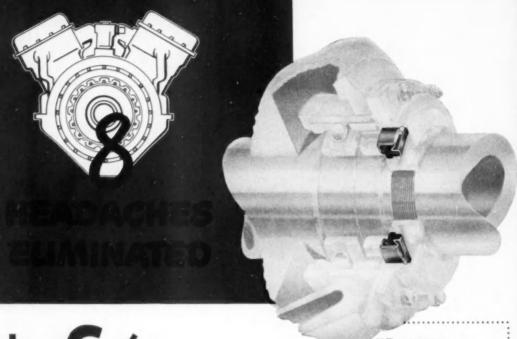
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British Government Indicates Types of Military Vehicles Needed

PROFITING by the experience gained in World War II, the Supply Department of the British Government has indicated to automobile manufacturers the types of vehicles that it requires for military use. Operating conditions are so dissimilar, that it is difficult, if not impossible, to build a vehicle that would be ideal for both peace and war. Some degree of standardization, however, is possible, and the Government would like to get down to a stock of 300 parts for one standard range of engine, compared with the 30,000 or more which had to be maintained during World War II.

The primary difference between civil and military types is the ability of the latter to operate off highway. It is not thought that the need for this ability will be lessened in any future conflict, for while most of the vehicles may operate in rear areas, air activity will always make it necessary for them to travel across country to seek shel-

tered parking places.

The ideal military vehicle must have a high power to weight ratio, and in order to use high torque, the highest possible adhesion should be maintained between tires and ground. There is, therefore, a preference for large wheel movements, large tires, independent suspension and rigid frames. As many wheels as possible must be driven. very low first gear should be provided. A power to weight ratio of 20 bhp per ton is desirable. Desirable military features tend to increase unladen weight, with the result that a threeton truck built to full military specifications may be expected to weigh about six tons unladen, and to require an engine developing about 180 bhp.

Ability to handle trailers is essential, and a standard system of power brakes on vehicles and trailers must be adopted. Special vehicles must be supplied with power take-offs. Ability to operate anywhere in the world, except extreme Arctic conditions, without any modifications, is necessary. Builtin heating and de-misting-deicing equipment, heat insulation for the cab, airconditioning in some cases, excellent engine cooling, and special starting devices on the engine and battery are required. Wading and fording must be provided for. Temporary waterproofing is permissible, providing it can be done by the crew, and that it is kept to an absolute minimum. Shallow water up to two or three feet must be negotiable without delay. Lashing points are necessary for carriage by air and sea. The British military "musts" are as follows:

It must be possible to fit chains;

Engines must be dust-proofed; Tires and wheel sizes must usually

be altered; Engine cooling must be made adequate for the tropics;

All materials must be tropic-proofed; Electrical equipment must be radiointerference suppressed; War Department drawbar gear must be fitted at rear;

Power take-offs required for certain classes of vehicles:

Vehicle must be able to operate the system of brakes on the trailer it normally tows, and to connect its lighting system;

Adequate storage space must be provided:

Airportability requirements must be met.

The "shoulds" comprise: a standard range of engines as powerful as possible; engine adaptation for low temperature starting and operation; water-proofing of electrical components, using standard 24-v range of equipment; suppressors against radio interference; heat insulated cabs; battery heating; methods of converting a 4 by 2 into a 6 by 4 should be considered as the simplest way of greatly increasing cross-country performance. (Next page)







Now — You can get high-quality screw machine parts from a reliable manufacturer at a substantial saving. In the modern, well-equipped Kempsmith plant, you will find a battery of six spindle automatics from 9/18" to 3½" diameter and single apindle machines from 9/18" to 6½" diameter. Also plenty of hobbing, splining, broaching and other second operation equipment. Those high-speed, precision machines are available to YOU for producing your screw machine parts. They enable you to get costs down to meet competitive bids. All metals can be processed. Send us your blueprints. Our quotation will follow immediately.

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The report says that fuel, at present, must be gasoline, but adds that the "B" series engines in four, six, and eight cylinders will meet requirements from 80 to 160 hp, and that the Meteorite and Meteor in V-8 and V-12 will cover requirements from 250 to 810 hp. The Meteorite is a light-weight Diesel. A range of action of 300 miles on highways is required, this naturally implying an economical engine.

A synchromesh transmission is considered sufficient, with a wide overall torque range met by auxiliary gearing. It is preferred that this be in the main box, to provide a single gear control, instead of a wide range in two boxes controlled by two gear levers. In the heavier vehicles it should be possible to operate two power take-offs at once.

Frame rigidity in both bending and torsion is required without, however, too much weight. Chassiless or full stressed skin construction is not considered desirable, owing to maintenance complications.

In electrical equipment the insistence is on 24-v, waterproofing, and protection against radio interference. It is considered that the 24-v system is most desirable for starting under Arctic conditions and for radio operation.

The Supply Department directs attention to the advantages of independent suspension because of the more equal wheel loading it provides, and also its greater ground clearance. For crossing rough ground at speed, unsprung weight should be low, spring rate slow, and wheel movement large. Where independent suspension cannot be adopted, a transverse suspension for the front offers large wheel movements, cheapness and lightness. The six-wheel bogie system is favorably considered.

The Department is not dogmatic about six vs four wheelers. The cost and weight of a 6 by 6 is much greater, but the smaller wheels and tires give lower loading height and wheel arches and better steering lock and wider frame. For fairly small vehicles, the adhesion of a 4 by 4 may be better than that of six smaller tires and the ground clearance will be greater. However, the 6 by 6 has lower unsprung weight per wheel and the ability to fit overall chains is a major asset. In general 6 by 6 vehicles are better for loads of more than three tons and 4 by 4 for those under one ton capacity. Tires should be underrated, so that their imposed load is not more than two-thirds of their rated load.

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Recent Developments in Percussion Welding

HEAT treatment after welding is un-necessary when a new flash welding technique is employed for heattreated aluminum, according to the Reynolds Metals Technical Advisor. The mechanical properties of high-strength aluminum are not materially reduced as the weld is less than 0.001 in. across and the metal adjacent to it is unaffected. Since the weld is so small, the joint is practically as strong as the parent metal. An important feature for some applications, such as tubing, is

the absence of flash. The metal burned off during flashing practically vaporizes, leaving only a few small globules which can be blown out of tubing by compressed air.

This improved welding technique somewhat resembles the Vang percussion process. According to the Welding Handbook, percussive welding is "a resistance-welding process wherein a relatively intense discharge of energy and the application of high pressure (usually a hammer blow) occur simultaneously

or with electrical discharge occurring very slightly before the application of the pressure of the hammer blow." Several variations of percussive welding have been developed through the years. First, it was used almost exclusively for butt welding small diameter wires as in electric light bulbs, using a lowvoltage condenser as the energy source and a mechanical system that brought together the two parts to be joined to start the flow of energy, separated them for arcing, and then joined them by a hammer blow

Next the condenser was replaced by a transformer whose primary was connected to a d-c source. When the primary circuit was opened, collapse of the electromagnetic field produced large currents in the secondary circuit which included the work, somewhat on the order of the stored-energy spot welder now in wide use

The system was still complicated by the requirements for establishing contact, separating, and then hammering together the two parts to be welded. An advance was made in the process by



Check the radiators used to cool busy engines of America's leading cranes and shovels. You'll find many are Yates-American.

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No matter what your heat transfer needs may be, you can be sure of prompt, accurate help from Yates-American — producer of quality radiators for motor and industrial trucks, tractors, compressors, locomotives, and

power plants. Write today for com-plete information.

Micrograph of percussion-welded tubing joint. The weld zone is 0.0004 in. across. Grain structure adjacent to weld is unaffected except for small amount of cold work in the aluminum caused by the push-up force of 20,000 lb

using condensers charged to a sufficient voltage to break down the gap between the parts, thus making it unnecessary to touch the parts against each other and then separate them.

Now further improvements have been made and while they can not be fully disclosed because of the patent situation, it can be said that stored energy (Turn to page 288, please)

Typical sheet metal radiator for small shoves and Cast-iron tank radiators furnished for larger machines.
All units for this service are specially built of heavier

gauge materials.

California Representative: E. E. Richter & Son, Emeryville, Cal.



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welding current is used, the amount discharged being carefully metered during the weld. This permits close control of the amount of metal melted at the weld interface. In order to obtain the impact desired immediately after application of the welding current, the work is hammered together by using the energy of air stored under pressure in a cylinder whose piston is connected to the moving electrode. An electric solenoid holds back the piston until its circuit is broken by welding control currents at the moment of impact, so that air pressure is then free to ram home the piston and movable electrode connected to it.

For Greater

such jobs as:

Every factor involved in the welding operation can be precisely controlled. The amount of metal melted is con-trolled by the amplitude of energy stored up and dissipated in making the weld. Movement of the electrodes and pressure exerted prior to the hammer blow can be controlled by conventional methods. Hammer blow timing can be regulated to extremely close limits by electronic circuits connected with the actual application of welding current so that it is applied at any desired time after application of the welding current. Force of the hammer blow can be adjusted by changing pressure of air in the cylinder.

PRODUCTION

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use an individually designed "Hole-Hog" Machine Tool for

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Special Multiple Operation Machine

Our 50 years of Machine Tool Engineering experience is at your service. Tell us your particular problem.

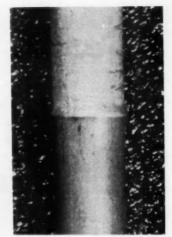
· Single and Multi-Spindle Honing

Drilling, Boring and Tapping

Straight Line Multi-Drilling

Adjustable Spindle Drilling

Multi-Spindle Boring



Enlarged view of percussion-welded joint between copper and alloy type 35-H14 aluminum tubing, 5/16-in. OD. This weld was made with 130 mtd of condensers charged to 2200 volts, discharging to the weld through a 1000:1 transformer and providing approximately 80,000 amp at 2.2 volts during the one-see flashing period.

The welds illustrated were made in a machine of the type described above. Thickness of the weld zone is only 0.0004 in. Original grain structure adjacent to the weld is not changed. There is no internal flash on these welds.

Power stored in the condensers is sufficient to permit welding parts up to ½ sq in, in cross section. Adding capacitors would make it possible to handle still larger work.

Today's Cars and 30 Years Ago

A REVIEW of the 12 present makes of U. S. passenger cars whose ancestors were on the road in 1920 shows, according to Automobile Facts, that on the average—

Their price has dropped from \$2,760 for four-door models to \$1,895.

Their horsepower has risen from less than 49 to over 103,

They weigh 3309 lb today, or 300 more than in 1920.

Their overall length has increased from about 14 to about 17 ft.

In terms of the average U. S. industrial wage, it takes only 34½ weeks to earn the price of today's cars, where it took 92½ weeks back in 1920.

While the over-all width of cars has increased only about five in. since 1920, seats are over a ft wider and in some cases even more, because the body has been widened into the space formerly used only by fenders.

Where the car built in 1920 had a life of about 25,000 miles, the average car built today will travel more than four times that distance before it's finally scrapped.

untiversal joint type dailer performing core drilling./ facing operation on forged steel parts.

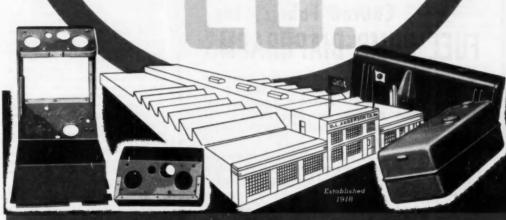
MOLINE TOOL COMPANY
100 20th Street Moline, Illinois

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Representing a distinguished Business in own field

For years this company has served many large Automotive and other outstanding firms that have always demanded quality expert workmanship and prompt service intelligently coordinated with a sense of responsibility to the clients served.

This means so much today and is appreciated.



MANUFACTURERS OF FUEL TANKS and SHEET METAL ASSEMBLIES FOR THE AUTOMOTIVE INDUSTRY

STEEL SUB-ASSEMBLIES

SAMPLE WORK

ENGINE COWLINGS

1347-87 EAST FORT STREET . DETROIT 7. MICHIGAN

Meaning of Torque

(Continued from page 222)

A radian is the angle which is subtended by an arc whose length is equal to the radius of the circle. Since a circle has 360 deg and the circumfer-ence of the circle is 2" (or 6.2832) times the length of the radius, it follows that a radian is equal to $360 \div 6.2832 = 57.3$ deg.

Suppose that a force of one lb acts on a lever arm one ft long, so that it produces a torque of one lb-ft. Then, if the shaft on which this torque acts turns through one radian, the force

acting on the lever arm evidently overcomes the resistance to motion through a linear distance of one ft, and the work done is one ft-lb. If instead of multiplying the force by the linear distance to obtain the work done, we had multiplied the torque (one lb-ft) by the angular distance through which it overcame the resistance to motion (one radian), we would have obtained the same result, one ft-lb.

When the shaft makes a complete revolution, its angular motion is equal to 2" radians, and with a torque T applied to the shaft the work done is 2" T ft-lb. If the shaft makes n rpm, the work done in one minute is 2" n T ft-lb,

and since one hp is equal to 33,000 ft-lb per min, the power transmitted is 2 " n T

hp = 33.000

The term "torque converter" was first used by Constantinesco in England during the early 1920's, and was applied by him to a device based on the inertia principle. In this unit a torque applied to the driving shaft sets a pair of masses in motion during a given angular motion of that shaft, and these masses are then brought to a stop and impart their kinetic energy to the driven shaft during a different (usually shorter) angular motion of the latter shaft. The angular motion of the driven shaft during which it receives the kinetic energy of the oscillating masses depends on the torque load on the shaft and varies automatically with that load. Logically, however, any device having separate input and output shafts which transmit power in such a way that the output torque is different from the input torque is a torque converter, and the term fits the ordinary geared transmission as well as the hydro-kinetic unit with three or more sets of vanes. It would be unfor-tunate if the term "torque converter" were confined to the hydro-kinetic type, as seems to be the tendency at the present time.



Synthetic Rubber Coated Fabrics for FUEL PUMP DIAPHR

VULCAN offers a complete line of coated fabrics for fuel pump diaphragms. Formulated for resistance to motor fuels, aromatics and alcohol as a primary consideration, these materials also have excellent life characteristics and will withstand the lowest feasible operating temperatures.

Other VULCAN coated fabrics of extreme interest to the automotive industry are available for use in vacuum boosters, oil pressure gauges, fuel level gauges and other similar units.

We invite your inquiries for fabrics to solve your particular diaphragm problems.



Performance Number

(Continued from page 278)

high-pressure air source is used to supercharge the engine.

As in the two motor fuel laboratory knock rating methods-Motor and Research-both aviation methods determine a given fuel's antiknock quality by matching it against blends of two standard reference fuels of known antiknock value. One difference is that, in addition to the reference blends of normal heptane and iso-octane used for motor fuels, reference blends of isooctane plus tetraethyl lead are required for the aviation fuel determinations. These, of course, are used in making antiknock quality ratings above the 100

Together, the octane and performsnce number scales now provide a continuous yardstick for the easy expression of fuel antiknock quality.

In itself, the octane scale is today, as for the past 20 years, the most widely used means of measuring the knock-limiting value of gasolines for use in spark ignition reciprocating engines, either automotive or aviation. As such, it is an invaluable refinery tool for controlling antiknock quality.

The octane scale was a major milestone in engine-fuel progress. The performance number scale, which for the first time expresses antiknock quality in terms of the engine, is proving to be still another milestone in that direction.

From Ethyl News.

ways to CUT COSTS in Production, Repair, OVER



BAD ELECTRIC DRILLS are available in capacities from 1/4" to 1 1/4" in steel, double in hardwood. Drive twist drills, wood augers, hole saws.



BAD SANDERS each give you fo uses — sanding, grinding, wire brushing, wood planing. 7" and 9" disc diameters. New 7" Junior model is ideal for small shops.



B&D Electric Tools are per-Per MAN fectly balanced, weight-saving, easy to control. Help mechanics work faster. with less fatigue: do more accurate work with less "rejects;" to cut your labor costs on any job!

Famous B&D-built motors Per HOUR give these tools an unfailing source of power for uninterrupted production. Result: more work, per hour, every hour!

Black & Decker Tools are Per TOOL built to last, give you extra years of service that cut your tooling costs. Housings are huskier. Parts are extra tough. Quality construction throughout.



BAD BENCH GRINDERS speed tool sharpening, grinding, wire brush-ing, buffing, etc. 6" to 10" wheel efers. Adjustable tool rests.



the tool to the work for speedy grinding, wire brushing, buffing. 3" to 6" wheel diameters.



BAD SCREW DRIVERS drive anything from delicate screws to nuts and bolts up to 1" diameter. Positive and adjustable clutches, 90° Angle Head models.

BAD ELECTRIC HAMMERS drive



BAD %" ELECTRIC IMPACT WRENCH hammers loose the most stubborn, rusted fastening. Drives nuts, bolts, studs tight. "y" square drive shank. No twisting, turning!





BAD ELECTRIC "QUICK-SAWS" are ten times faster than hand saw ing. Rip or crosscut; cut angles, grooves. Models for cutting to max. depths of 2%", 2%", 3%".

For expert help in CUTTING COSTS...

Let your nearby B&D Distributor make an experienced survey of your shop to show you where you can save money. Phone him today!

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In addition to the Tools pictured THE WORLD'S MOST COMPLETE LINE includes:

5 Drill Stands • 2 Tappers • 3 Electric Shears 5 Die Grinders • 3 Polishers • 1 Saw Arm

Glue Pot • Industrial Vacuum Cleaner

8 Valve Shops • 3 Valve Seat Grinders 1 Valve & Tool Grinder

... and Hundreds of Tool Accessories

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star drills, bull points, chisels; for drilling, channeling, demolition, chipping, scoling; in concrete, stone, brick, metal, wood, etc. LEADING DISTRIBUTORS EVERYWHERE SELL

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AIR BRIEFS

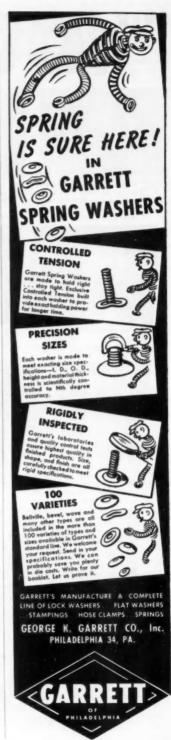
(Continued from page 178)

35 years of scientific research into the problem of making aircraft fly faster, higher, farther and safer, someone has discovered that the NACA isn't even legal. According to congressional red tape, this vital agency doesn't even exist. It seems that the National Advisory Committee for Aeronautics, originally merely a committee of 12 men with an appropriation of \$5000 "or so much thereof as may be necessary," was created in 1915 as a rider to the Navy appropriations bill (Naval Appropriation Act, Public Law No. 273, 63rd Congress) of that year. The Committee was authorized for a period of five years, which expired in 1920, just years ago. Since that time the NACA has been extra-legal, to which nobody has paid much attention except on two occasions when a point of order has been raised threatening its appropriations and, therefore, its existence. But now the House Armed Services Committee has reported favorably on a bill (HR 5074) that would legalize the NACA as an independent agency of the Government. Frankly, we are happy to see that the U. S. Government is finally going to do right by our little Nell. And believe it or not, the Committee only spent \$3938.94 of that first five grand, cheerfully turning back \$1061.06 to the Treasury!

Structure Revolution

When representatives of the massproduction automotive industries were first called in for consultation on the possibilities of producing aircraft early in World War II, they were more amused than astonished at the bits-andpieces method of airframe construction. which has characterized all-metal aircraft since the early 'thirties. Experienced automobile production men were incredulous at the millions of tiny rivets, clips, brackets, extrusions, bolts and nuts that went into a single bember, a far cry from the stamp-itand-weld-it school in which they had trained. The result was a head-on collision between airframe and automobile men that only war pressure succeeded in cushioning, even to this day. Henry Ford was going to turn out a bomber an hour at Willow Run, which he nearly succeeded in doing in August, 1944, on a two-shift basis-430 bombers in 480 shift-hours; Henry Kaiser was going to roll out Hughes Flying Boats like Liberty ships (the first-and only-Hughes Flying Boat made its firstand only-flight Nov. 2, 1947) and Higgins was going to hammer out Curtiss transports like PT boats, back in 1942.

But now, eight years later, it appears that the automobile men were right, for a mild revolution is now getting under way in the fabrication techniques of aircraft. Dow Chemical Co., Reynolds (Turn to page 294, please)



Excellence in CHROME-FACED PISTON RINGS

PEDRICK chrome-faced piston rings are best ... because of these important facts:

HARD, not porous, chrome is used. Hard chrome wears much longer. It does not pick up and hold abrasive material. It has no "imbedability." Its surface has no hills whose peaks can break off and work their way into the crankcase oil.

Pedrick Chrome-faced rings are lapped or run-in at the Pedrick factory.

Pedrick Chrome-faced rings are made of the special C-90 centrifugally cast alloy metal, which has far greater strength and toughness. Pedrick Chrome-faced rings are "Heat-Shaped" for correct and lasting tension, and complete freedom from shape-distorting stresses and strains in the metal. For longer engine life and greater operating efficiency, specify Pedrick piston rings! Wilkening Manufacturing Co., Philadelphia 42, Pa. In Canada: Wilkening Manufacturing Co. (Canada) Ltd., Toronto.

FOR 30 YEARS, SUPPLIER OF PISTON RINGS TO LEADING VEHICLE AND ENGINE MANUFACTURERS



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Gear Unit Made <u>Better</u> ... but <u>Cheaper</u> with AMGEARS know-how

Wanted . . . constant mesh 3-speed divider and multiplier transmission for 28 hp.

Supplied: Exceptionally compact unit with 2000 rpm. input, 3150 rpm. overdrive and 1060 rpm. underdrive output. Yet, no bronze bearings needed on A and B! WHY? Amgears designed the output shaft and gears A and B to rotate in same direction. Result, a relatively small difference in velocity between shaft and gear bores, with no load when velocity differences occur.

Save on your gear costs...improve your products...with AMGEARS design help as well as unparalleled gear manufacturing facilities. Write for interesting CASE HISTORIES.

AMGEARS, INC.

6633 West 65th Street

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Production and precision spurs, sprockets, helicals, worms and wormgoors; straight and spiral bevel goars and racks.



Metals Co., Alcoa, and Lockheed Aircraft Corp. have been hard at work developing integrally-stiffened airframe structural parts. Dow and Reynolds have developed promising techniques for extruding integrally-stiffened skin sheets, Lockheed has developed methods for machining integrally-stiffened skin sheets from plate, and Alcoa is perfecting machinery for rolling tapered and integrally stiffened sheet. Reasons for the revolution are manifold but include the increasing necessity for smooth wing surfaces requiring almost continuous stiffening. More obvious reasons are to reduce production costs, by eliminating the bits and pieces and to increase the efficiency of structural parts. Lockheed reports cost studies showing substantial savings-20 to 30 per cent-through use of integrally stiffened structures. Although material and tooling costs are actually higher, the savings in fabrication and assembly time are so great as to produce the considerable saving noted. Machining from thick plate, extruding, rolling, and press-forging methods are undergoing careful study by the industry and the Air Materiel Command with the twin objectives of lowered costs and increased performance from aircraft fabricated from integrally stiffened elements. So maybe the automotive critics were right after all.

More Cooks for the Brew

The introduction of the turbojet engine was accompanied by repeated references to "only one working part" and the steady increase in the complexity of this so-called simple power plant is familiar to engineers. ramjet, born with the accolade "no moving parts" also has followed this familiar course by continuing engineering that has fitted recent models with an air-driven turbine which drives a fuel pump to provide a pressurized fuel spray, an automatic fuel control, a generator for an ignition coil, and complex flame holder assemblies, all located within the duct. Another development is the intermittent ramjet, in which the fuel is injected in sequence. During the period the fuel is cut off, the combustion chamber is cooled and its pressure drops. When fuel is injected and fired the result is an explosion-type combustion that develops higher peak pressures than the operating pressure of the continuous-combustion ramjet. The claim is made that higher power and greater efficiency are obtained in this way.

But one power plant most engineers have been certain couldn't be tinkered with was the rocket motor, separate, as it is, from the complex fuel supply system. Now, however, Princeton University has developed a mating of these two simple powerplants, the ramjet and the rocket, into a single complex unit; the ducted rocket or ramrocket. The idea is that since the rocket develops

(Turn to page 296, please)

EF MALLEABLE FURNACES



shorten the cycle from days to hours

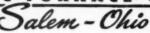


● Packing in pots is entirely eliminated, reducing the fuel requirement—the labor cost and improving working conditions. The tonnage tied up in production is much reduced, speeding deliveries. You'll get a better, more uniform, and scale free product—in shorter time—at lower cost. Continuous or batch types. We build furnaces for every annealing and heat treating requirement.

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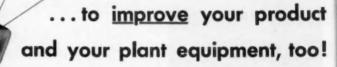


BOWER BEARINGS ARE

SPHER-O-HOMES

SPHER -Stands for generated spherical roll-head and flange surfaces designed and manufactured to the exact contour they would otherwise acquire in use. Alignment is improved; wear minimizelf. —Stantis for the liberal oil groove which assures a generous supply of lubricant of the critical point where the roll-head operates against the flange, greafly reducing destructive intion.

HONED—Stands for hard, durable races which are honed to micro-inch smoothness. This bonus of precision eliminates the problem of run-out and also prolongs the life of the bearing.



Look closely at Bower Spher-O-Honed bearings. Note these basic refinements in design and construction—generated spherical roll-head and flange surfaces; large oil grooves; precise, durable races.

You'll see they can benefit your manufacturing operation in two distinct ways:

Installed in your product, Bower bearings contribute positive dependability—wear resistance—long life. They can help make yours a better product, better able to meet competition.

Installed in your plant equipment, Sower bearings guard the precision of your machines—boost efficiency—reduce maintenance problems. They improve your ability to produce a quality product.

Whatever you manufacture, from limousines to bulldozers—and whatever plant equipment you use, from machine tools to lift trucks—it will pay you to standardize on Bower bearings.

BOWER ROLLER BEARING COMPANY, DETROIT 14, MICH.

BOWER

SPHER HONED

ROLLER BEARINGS



thrust at zero velocity and the ramjet does not develop thrust until it reaches a substantial speed, a combination unit would permit high takeoff thrust as well as high-speed thrust. The rocket jet also induces a high air flow through the ramjet for takeoff and provides a high-temperature working fluid for the ramjet. Bill Stout's classic edict to "simplicate and add more lightness" seems to have lost out in its unequal struggle with jet engineering.

Industry Still Kicking

You'll have to hand it to the personal aircraft industry for its spirit, which refuses to give up. Fred E. Weick, designer of the famed Ercoupe and now director of the personal aircraft research center at Texas A&M College, is developing a new agriculture spray plane as a joint industry-CAA project. To date he has received, as donations to the cause, a Continental E-185 engine, one Aeromatic and one McCauley propeller, a Cessna spring-steel landing gear, a 40-G Patushin adjustable seat and an American Seating Co shoulder harness. Other gifts are on the way and it's beginning to appear that all Fred will have to do is assemble everything and put a frame around it. The remarkable expansion of aerial spraying has created virtually a separate new field for the personal aircraft industry, and its members aren't overlooking any good bets, which Fred Weick's new design certainly is.

Machine Tool Builders Urge Program

(Continued from page 213)

In general, the purpose of the special meeting was two-fold—to discuss the formation of the advertising council, and to find means for increasing the volume of machine tool business by selling the replacement idea to industry as a good investment on the part of manufacturing concerns.

L. W. Scott Alter, President, The American Tool Works Co., and Chairman of the Public Relations Committee, urged that means must be found to siphon off the old and obsolete tools now found in plants all over the country, as a measure of industrial preparedness. He recommended greater publicity for replacement formulas based upon sound experience as a means of demonstrating the savings possible with new equipment as compared with the limited output and quality of old and obsolete machinery.

It also was emphasized that machine tool advertising must be made more effective to meet the competition of used machinery dealers. Donald M. Pattison, vice-president in charge of sales, Warner & Swasey Co., disclosed that in 1949 used machinery dealers sold 50 per cent more turret lathes than turret lathe builders.

Oil and Gas Resistant Rubber Parts

NEW COMPOUNDS ASSURE LONG LIFE AND MINIMUM SWELL

Rubber parts featuring LONG LIFE and MINIMUM SWELL now can be fabricated from new compounds which will withstand the chemical action of petroleum products and their derivatives as well

as industrial and commercial lubricants. Oil and gasoline-resistant rubber parts can be supplied to fit many appli-

cations in the automotive, chemical processing, aviation, electrical, and industrial equipment manufacturing industries.



Parts made from the new compounds can have tensile strength from 500 to 2500 psi, durometer hardness from 40 to 90, and elon-

gation from 100 to 600%. Oxident additives will provide weatherproof qualities.

Gaskets, sleeves, washers, tubing, and molded parts and extruded cross-sections can be furnished to meet either S.A.E. requirements or specific applicational needs.



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CUSTOM RUBBER FABRICATORS



SYSTEMS

for ENAMEL . LACQUER . PAIN

the EXPERIENCE that goes into the PLANNING and ENGINEERING of MAHON EQUIPMENT is the item of GREATEST VALUE to YOU!

Mahon Flow Coating Machine with enclosed drip zene and hunnel to the Finish Baking Oven which is visible at the extreme right. Both Flow Coating Machine and Baking Oven are located overhead to permit maximum use of available manufacturing Boor space.



Ricycle parts emerging from the Mahan Dry-Off Oven. The Mehan Five Stope Metal Clasming and Rust Proefing Machine is at the left. All Meating Units throughout the system are capipped for either Gas or Oil Fring—change over from Gas Firing to Oil Firing may be accomplished in a motter of seconds without Interrupting production.

Bicycles Too, Get a FINER, More DURABLE FINISH in a MODERN MAHON SYSTEM!

The Complete Finishing System illustrated here was planned, engineered, built and installed by Mahon for the Cleveland Welding Company, manufacturers of the famous Roadmaster Bicycle. The system was designed to produce the finest finish obtainable at lowest possible unit cast, and to occupy a minimum of floor space within the plant . . . It provides continuous conveyorized processing from metal cleaning and rust proofing through dry-off, flow coating, and finish baking operations. The flow coating machine and baking oven are located overhead to conserve manufacturing floor space. This is another typical example of good planning and good engineering in modern production equipment designed to reduce costs and improve product finish. If you have a finishing problem, or are contemplating new finishing equipment, remember that the Mahon organization has planeered development in this highly specialized field for thirty years . . . broad experience in every industry where finishing constitutes a major production operation, plus constant research and experimentation, has endowed Mahan engineers with a wealth of technical knowledge and practical know-how not available to you elsewhere. See Mahon's Insert in Sweet's Mechanical Industries File for complete information, or write for Industrial Equipment Catalog A-649.

THE R. C. MAHON COMPANY
HOME OFFICE and PLANT, Detroit 11, Mich. • WESTERN SALES DIVISION, Chicago 4, III.

Engineers and Manufacturers of Complete Finishing Systems—including Pickling Equipment, Metal Cleaning and Rust Proofing Equipment, Dry-off Ovens, Hydro-Filter Spray Booths, Filtered Air Supply Systems, and Drying and Baking Ovens. Also, Core Ovens, Dust Collectors, and many other Units of Production Equipment.

MAHON

Let's talk about



- SPECIAL COLD FORGED PARTS
- STANDARD CAP SCREWS
- HARDENED AND PRECISION
 GROUND PARTS
- SHEET METAL DIES FROM THE LARGEST TO THE SMALLEST
- * JIGS * FIXTURES
- * STEAM-HEATED PLASTIC MOLDS
- * SPECIAL PRODUCTION TOOLS
- * R-B INTERCHANGEABLE PUNCHES
 AND DIES
- * DIE MAKERS' SUPPLIES

At the A.S.T.E. Show in the Philadelphia Convention Hall in April, you will have the opportunity to learn first-hand the many ways in which Allied's products and services can contribute to lower costs and greater production efficiency in your plant. As a reminder to visit our booth, it is a suggestion that you tear out this advertisement and drop it in the briefcase that you will carry to Philadelphia.

If you are unable to attend the Exposition, we will be glad to mail you full information on any or all of the products listed above.

ALLIED PRODUCTS

DEPARTMENT 5

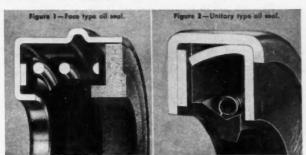
12607 BURT ROAD

DETROIT 23, MICHIGAN

NATIONAL OIL SEAL LOGBOOK

USE OF NEW UNITARY OIL SEALS INSTEAD OF EXPENSIVE FACE TYPES

Many tough applications where face type seals have been thought necessary are now utilizing unitary oil seals at substantial savings in cost. Farm implements, tractors, track tread units and other machinery which operate in heavy dirt under adverse conditions are typical of these applications.



Note mechanical complexity of face type seal as compared to unitary type oil seal.

The advent of new sealing member of synthetic compounds and development of new treatments for leather, coupled with a considerable advance in mechanical design of the oil seal itself, have made practical their use in some of the most rugged and exacting applications. Savings are effected in the cost of the sealing unit and in the cost of manufacturing of the equipment itself. In addition, servicing of the equipment is greatly simplified.

3333333333333333333333

The sectional drawings (Figs. 1 & 2) show the complexity of the face type seal as compared to the unitary type, which accounts for the low cost of the one versus the other. It is apparent that a unitary type seal can be more easily incorporated mechani-

cally with resultant savings in the manufacture of the equipment.

Many new unitary oil seal designs have been developed which solve difficult problems. A few of these are shown (Figs. 3, 4&5). The dual wipe seal shown (Fig. 3), having Syntech* sealing members, was designed for a farm implement application which formerly utilized an expensive face type seal. This particular seal provides vastly improved performance in this type of equipment.

National Oil Seal engineers recommend face type oil seals only when thorough research proves them absolutely necessary and practical.

No matter what your problems — whether requiring face types, special



Figure 3—National Series 330,000 Syntech⁴ dual wipe oil seal.



Figure 4—National convoluted flex type oil seal permits extreme shaft misalignment.



Figure 5 — National Series 350,000 rubbercovered oil seal requires less critical bore.

sealing member compounds or adaptations of stock designs—National Oil Seal engineers will gladly help you. A quarter century of experience is your assurance of dependable assistance.



NATIONAL MOTOR BEARING CO., INC.

General Offices: Redwood City, Calif.
Plants: Redwood City and Los Angeles,
Calif.; Van Wert, Ohio

2049

* Trade Mark Registered

CALL IN A NATIONAL ENGINEER FOR RECOMMENDATIONS

BUFFALO: 56 Arlington Place, Crant 2280.
CHICAGO: Room 2014 Field Building, Central 6-8643.
CLEVELAND: 210 Height Rockefeller Bidg., Yellowstone 272.
DALLAS: 30'5, Highland Park Villoge, Justin 8-8453.
DATEOH: Room 1026 Fisher Building, Finish Y-6853.
DATEOH: Room 1026 Fisher Building, Finish Y-6858.
LOS ANGEISTON: 6731 Harrisburg Boulevard, Wayside 3-1246.
LOS ANGEISE: 2244 Cast 2737 breek, Kimboll 6384.

MILWAUKEE: 647 West Virginia St., Marquette 8-8986.
NEW YORK CITY: 122 East 42nd Street, Lexington 2-8240.
PHILABELPHIA: 401 North Broad Street, Bell-Walaut 2-6997.
REDWOOD CITY, CALIT.: Broadway and National, Emerson 6-3861.
WEST SPRINGFIELD, MASS.: 1025 Elm Street, Springfield 2-1881.
EAST STRACUSE, N. Y.; 226 Roby Avenue, East Syraccuse 366.
WICHITA: 340 North St. Francis Ave., Wichita 2-6971.

facts speak LOUDEST





At least one type of Molybdenum high speed steel is listed and promoted on a basis of equivalent and interchangeable performance with tungsten steel, by makers of high speed steel.



Users' reports of Molybdenum high speed tools everywhere indicate that performance at least equals and in many cases betters that of tungsten tools.



The heat treatment of Molybdenum high speed steels is basically the same as that of tungsten steels. There is nothing in the treatment to confound those who are familiar with the heat treatment of tungsten types.



Molybdenum high speed steels save money in production—for proof send for our FREE booklet.

Climax Molybdenum Company 500 Fifth Avenue - New York City



Please send me a copy of your FREE BOOKLET

Name

MOLY

Address ...

NEW PRODUCTS

For additional information please use coupon on page 180

(Continued from page 262)



Speed Selector variable speed combination sheaves

bined with smaller single groove sizes. The spring-loaded variable-pitch driving sheave is usually mounted on the motor shaft, and the controllable pitch sheave, of either the same or a different diam, is mounted on the driven shaft. The control knob and bracket assembly is then secured to the machine base, and the standard V-belt snapped into place to complete the drive.

As the faces of the controllable sheave are forced closer together, the pitch diam at which the belt rides in its V-groove is increased. This pulls the belt deeper into the groove of the spring-loaded sheave, spreading its faces apart which produces a smaller driving pitch diam. Thus the pitch diam of one sheave is decreased as the other pitch diam is increased. This multiplies the speed variation of one sheave by the speed variation of the other.

K-101—Hydraulic Lift Platform Truck



Hydraulic lift has been introduced in its 6.000-lb low-lift platform truck by the Automatic Transportation Co., Chicago, III. High pressure hydraulics applied to the company's Skylift and Transporter lines provides full control in lifting and lowering.—of special importance in foundry work where fragile items such as green cores are handled. Replacing chains and gearing with the new hydraulic pump and ram now results in fewer parts in this new model (LN-3). Relief valves in the hydraulic circuit are designed for positive overload protection.

Here's News of Importance to All Quantity Users of Springs



IF you are a user of large quantities of precision springs of any type we have a proposition that may very well result in a substantial reduction in costs for you. All we ask is the opportunity to have our engineers go over your spring requirements. Our experience indicates that the application of our "knowhow" and modern facilities can often result in lower costs through improved manufacturing methods.

Good examples of our ability to save important amounts of money for our customers are the springs sketched above. In each of these, improved forming methods developed by Accurate reduced costs to a fraction of what they had been.

Now, we would like the opportunity to do the same for you. There's no obligation on your part so write today.



COST CONSCIOUS QUALITY
Since 1930

ACCURATE SPRING MFG. CO.

3810 W. Lake St. • Chicago 24, III.

Thrings, Niro Forms, Flampings

AUTOMOTIVE INDUSTRIES, March 15, 1950

The first metal float type carburetor was designed and built by Holley;

... and Holley was first to combine the modern carburetor and precision governor.

HOLLEY

Original Equipment Manufacturers for the Refinishive Industry

DETROIT 4





HEAVY- Air-Cooled ENGINES

Run on Timken Tapered Roller Bearings

Ever since the first Wisconsin Air-Cooled Engine was built ower 20 years ago, iffe crankshaft of every one of these fine engines has been supported by Tapered Roller Bearings at BOTH ENDS. Here's why:

1. Tapered Roller Bearings take up all End Thrusts and Radial Loads (impossible with other types of bearings). You can mount your drive directly on the extended crankshaft of any Wisconsin Engine without the need for an extra thrust bearing or outboard bearing.

2. Tapered Roller Bearings resist wear to a greater extent than other types of bearings not only because of the file-hard surfaces of Timken Tapered Bearings but also because these bearings are inherently SELF-CLEANING. O'll enters at the smaller end of tapered roller bearings and centrifugal force carries it out through the large end, thus preventing accumulations of dirt and sludge that is often present in the oil. (Tapered bearings cannot develop shaft-cutting abrasive surfaces.

3. Tapered Roller Bearings permit flexing of the crankshaft to a much greater degree than the longer, rigid plain bearings which cannot stand up under flexing conditions, resulting in wearing "bell-mouthed" or failing completely. We have yet to hear of a single case of Wisconsin Engine bearing failure.

The use of Tapered Roller Bearings in ALL Wisconsin Engines from the smallest to the largest 3 to 30 hp., single cylinder, 2-cylinder and 4-cylinder . . . is typical of the engineering diligence devoted to providing the user with "Most H.P. Hours of an-the-job service".



2-cylinder 7 to 13 hp.





WISCONSIN MOTOR CORPORATION

World's Largest Builders of Heavy-Duty Air-Cooled Engines

Directory of Manufacturers

(Continued from page 174)

CHRYSLER Corp., Marine Engine Div., Detroit 31. Mich.

CLIMAX Engineering Co., Clinton, Iowa. CONTINENTAL Motors Corp., Muskegon

DODGE Division, Chrysler Corp., Detroit 31, Mich.

ol, mich.
FORD Motor Co., Dearborn, Mich.
GMC TRUCK & Coach Div., General Motors Corp., Pontiac II, Mich.
GRAY MARINE Motor Co., Detroit 7, Mich.

HALL-SCOTT Motor Div., ACF-Brill Mo-tors Co., Berkeley 2, Calif. HERCULES Motors Corp., Canton 2, Ohio.

INTERNATIONAL HARVESTER Co., Chi-

cago 1, Ill. JACOBS Aircraft Engine Co., Pottstown,

KERMATH Manufacturing Co., Detroit 8. Mich. The LATHROP Engine Co., Mystic, Conn.

LE ROI Company, Milwaukee 14, Wisc. LYCOMING-SPENCER Div., AVCO Mfg. Corp., Williamsport, Penna. MACK, Manufacturing Corp., New York 1,

MINNEAPOLIS-MOLINE Co., Minneapolis

NORDBERG Manufacturing Co., Milwau-

The OLIVER Corp., Charles City, Iowa. PACKARD Motor Car Co., Marine Div.,

Detroit 32, Mich. RED WING Motor Co. (Thorobred), Red

Wing, Minn.

Wing, Minn.
REO Motors, Inc., Lansing 20, Mich.
SCRIPPS Motor Co., Detroit 8, Mich.
STERLING Engine Co., Buffalo 13, N. Y.
TWIN COACH Co., Kent. Ohlo.
UNIVERSAL Motor Co., Oshkosh, Wis.
The VIMALERT Co., Ltd., Jersey City 5,

N. J.
WAUKESHA Motor Co., Waukesha, Wisc.
The WHITE Motor Co., Cleveland 1, Ohio.
WILLYS-OVERLAND Motors, Inc., Toledo 1. Ohio.

WISCONSIN Motor Corp., Milwaukee 14. Wisc

AUTOMOTIVE DIESEL ENGINES

For details of their products see pages

ATLAS IMPERIAL Diesel Engine Co.,

Oakland 6, Calif.
The BUDA Commany, Harvey, III.
CATERPILLAR Tractor Co., Peoria 8, III.
CLIMAX Engineering Co., Clinton, Iowa. CONTINENTAL Motors Corp., Muskegon,

CUMMINS Engine Co., Inc., Columbus, Ind. DETROIT DIESEL Engine Div., Genera Div., General

Motors Corp., Detroit 28, Mich.
FAIRBANKS, MORSE & Co., Chicago 5, Ill.
GRAY MARINE Motor Co., Detroit 7, Mich.
HALLETT Manufacturing Co., Inglewood.

HARNISCHFEGER Corp., Diesel Div., Port Washington, Wis.

HERCULES Motors Corp., Canton 2, Ohio. HILL Diesel Engine Corp., Lansing 3, Mich. INTERNATIONAL HARVESTER Co., Chicago 1. III.

KERMATH Manufacturing Co., Detroit 8, Mich

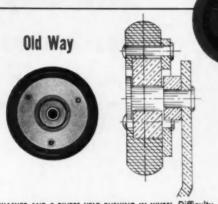
MACK - INTERNATIONAL Motor Truck Corp., New York 1, N. Y. MURPHY Diesel Co., Milwaukee 14, Wisc. RED WING Motor Co., Red Wing, Minn. SCRIPPS Motor Co., Detroit 8, Mich. R. H. SHEPPARD CO., Inc., Hanover. P. R. H. SHEPPARD CO., Inc., Hanover, Pa. STERLING Engine Co., Buffalo 13, N. Y. WAUKESHA Motor Co., Waukesha, Wis.

AIRCRAFT GAS TURBINE ENGINES

For details of their products see pages 156 and 157.
UNITED STATES

ALLISON Div., General Motors Corp., Indianapolis 6, Ind.
(Furn to page 304, please)

Single Truarc Ring Slashes Unit Cost 44% ...eliminates 3 operations and 5 parts



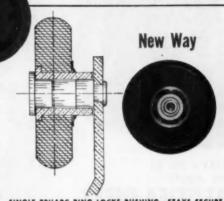
WASHER AND 3 RIVETS HELD BUSHING IN WHEEL Difficulty in accurate positioning of rivet holes caused rejects. Also rivets loosened in use.

Redesign with one Waldes Truarc Ring cuts cost of wheel used in Har-Vey Rolling Door Hardware (for residential doors) from 26.1¢ to 14.5¢—a 44% saving for Metal Products Corporation, Miami. Use of Truarc cuts manufacturing time 76%. Eliminates 5 separate parts, 3 press operations. And gives a product that stands up better in use!

Redesign with Truarc Rings and you too will cut costs. Wherever you use machined shoulders, bolts, screws, nuts, cotter pins, snap rings, there's a Truarc Ring that does a better job of holding parts together. Truarc Rings are precision engineered. They make assembly and disassembly quick and easy.

See what Truarc Rings can do toward cutting overall costs for you. Send your blueprints to Waldes Truarc engineers for individual attention, without obligation.

See the Trearc Exhibit, Booth #1135, at the A.S.T.E. Show.



SINGLE TRUARC RING LOCKS BUSHING—STAYS SECURE. Self-locking ring (type 5105) needs no groove. Replaces washer, 3 rivets, separate spacer.

Redesign with Truarc self-locking ring produces these savings:

eliminates drilling 3 rivet holes .	saving \$.0042
eliminates riveting washer	.0111
eliminates punching washer	.00033
eliminates washer, spacer, rivets	.02236
cuts cost of inserting bushing .	.00037
cuts cost of inspection	.0032
cuts cost of wheel, bushing, rivet	.0797
	.12126
less—cost of Truarc Ring	.00528
TOTAL SAVING PER UNIT 44%	\$.11598

SEND FOR NEW BOOKLET	TRUARI
WALDES	self-le- ring
TRITARCL	**************************************
AEG. U. S. PAT OFF	_

RETAINING RINGS
WALDES ROHINGOR, INC., LONG ISLAND CITY I, NEW YORK



WHAT'S TO BE SAID ABOUT SATISFIED USERS

The building of dependable water producing equipment involves a lot of extraordinary skill. And when it comes to skill Layne leans mighty heavily on seventy years of world-wide experience. It is from such experience that Layne has been able to find and strengthen weak points, use tougher and arrengmen wear points, use rougher and longer lasting materials and to constantly in-crease over-all efficiency. As a result, users almost invariably stick to Layne equipment on each of their additional units.

It is a widely known fact that Layne Well Water Systems, point for point, always measure "head and shoulders" above any other make. This means that there is no adventage whatever in buying the so called "just as good" equipment. Furthermore there is no good equipment, rurthermore there is no use telling you that this or that Layne part is super-duper. What you are buying—and have every right to expect, is unquestionably good performance over a long period of years. That, in brief, is exactly what Layne offers without reservation of any nature.

For further information, catalogs, bulletins, etc., address

> LAYNE & BOWLER, INC. BENERAL OFFICES, MEMPHIS &, TENN.

Directory of Manufacturers

(Continued from page 302) GENERAL ELECTRIC CO., Aircraft Gas

Turbine Div., West Lynn, Mass.
PRATT & WHITNEY Aircraft Div. of
United Aircraft Corp., East Hartford 8,

WESTINGHOUSE ELECTRIC Corp., Aviation Gas Turbine Div., Lester, Philadel-phia 13, Pa.

WRIGHT Aeronautical Corp., Wood-Ridge, New Jersey.

BRITISH

ARMSTRONG SIDDELEY Motors Ltd.

Coventry, Eng.
BRISTOL Aeroplane Co., 1.td., Filton
House, Bristol, Eng.

HAVILLAND Engine Co., Ltd., Edg-are, Middlesex, Eng. NAPIER & SON, Ltd., Acton, London

ROLLS-ROYCE, Ltd., Derby, England.

AMERICAN AIRCRAFT ENGINES

For details of their products see pages

AIRCOOLED Motors, Inc. (Franklin), Syracuse 8, N. Y. CAMERON Aero Engine Corp., Reading,

CONTINENTAL MOTORS Corp., Aircraft

Engine Div., Muskegon, Mich. GLADDEN Products Corp. (Kinner), Glendale 4, Calif.

JACOBS Aircraft Engine Co., Pottstown, Penna

LYCOMING-SPENCER Div., Aveo Manuracturing Corp., Williamsport 38, Penna.
PRATT & WHITNEY Aircraft, Div. United
Aircraft Corp., East Hartford 8, Conn.
RANGER Aircraft Engines, Div. Pairchild

Engine and Airplane Corp., Farmingdale,

WARNER Aircraft Corp., Detroit 5, Mich WRIGHT Aeronautical Corp., Div. Curtiss-

Wright Corp., Wood-Ridge, N. J. SMALL GASOLINE ENGINES

For details of their products see pages BRIGGS & STRATTON Corp., Milwaukee

CONTINENTAL Motors Corp., Air Cooled Engine Div., Detroit, Mich. CUSHMAN Motor Works, Inc., Lincoln 1.

Neb. ERIE Engine & Mfg. Co., Erie, Penna, GLADDEN Products Corp., Glendale 4,

HOMELITE Corp., Port Chester, N. Y. INTERNATIONAL HARVESTER CO., Chi-

JACOBS Aircraft Engine Co., Pottstown.

JACOBSEN Manufacturing Co., Racine,

KERMATH Manufacturing Co., Detroit 8. Mich LAUSON Company, New Holstein,

LE ROI COMPANY, Milwaukee 11, Wisc. McCULLOCH Motors Corp., Los Angeles

45. Callf. NOVO Engine Co., Lansing 5, Mich . D. W. ONAN & Sons Inc., Minneapolis

REO Motors, Inc., Lawn Mower Div., Lansing 20, Mich.

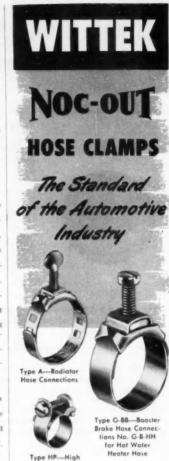
SALSBURY Motors Div., Wayne Mfg. Co., Pomona, Calif. UEBELHOER Brothers, Inc. (Ultimotor),

Buffalo 15, N. Y. UNITED Engine Co., Lansing, Mich. UNIVERSAL Motor Co., Oshkosh, Wis WISCONSIN Motor Corp., Milwaukee 14,

AMERICAN OUTBOARD MOTORS

For details of their products see pages 162 and 163 ATLAS Supply Co. (Royal), Newark, N. J.

(Turn to page 306, please)

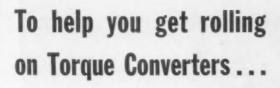


Pressure Hose Connections

Wittek Noc-Out Hose Clamps are designed in a variety of types made in many sizes for use by the automotive industry. Because they provide the most practical leakproof hose connection, they are specified by the leading manufacturers as standard, original equipment for automobiles, buses, trucks and tractors.

Write for descriptive literature.





Is torque converter production slowing your assembly lines—or complicating your 1950 plans? Then this news is important to you. Alcoa has set up special foundry facilities in Detroit for the mass production of cast aluminum torque converter parts. We are ready now to help you capitalize fully the advantages of Alcoa Castings.

Their smoothness permits top efficiency. They have the strength to withstand high centrifugal stresses. They resist corrosion. Their fast heat transfer prevents hot spots. They machine rapidly.

A discussion with our engineers may save you both time and money. Contact your nearby Alcoa Sales Office. Or write Aluminum Company of America, 1841C Gulf Building, Pittsburgh 19, Pennsylvania.

ALCOA ALUMINUM

HOUST - SMEET & PLATE - SHAPES, BOLLED & EXTENDED - WINE - ROD - BAR - TUDING - PIPE - SAMO, DIE & PERMANENT MOLD CASTINGS - FORENCES - NUMBET EXTREMENSE ELECTRICAL COMPOCTORS - SCREW MACHINE PRODUCTS - FABRICATED PRODUCTS - FASTENERS - FOIL - ALUMINUM PICMENTS - MACRESIUM PRODUCTS







TYPE 10TD TWIN WHEEL TOOL GRINDER FROM ROUGH TO FINISH GRIND IN ONE STEP!

> Heavy Duty Wet or Dry 10" - 14" Wheels

PROMPT DELIVERY



OLD WAY

Lost time between rough and finish grind. Floor space wasted-Grinder must be away



NEW WAY

One step from rough to finish grind. Conserve floor space— place Grinder against the wall.

BULLETIN 18 IS JUST OFF THE PRESSI WRITE TODAY! See this machine in operation at Booth 965, A.S.T.E. Show, April 10-14 in Philadelphia, Pa.

THE STANDARD ELECTRICAL TOOL CO. 2541 RIVER ROAD

CINCINNATI 4, OHIO

Directory of Manufacturers

(Continued from page 304)

CHAMPION Motors Co., Minneapolis 13.

CHRIS-CRAFT Corp., Grand Rapids, Mich. CORSAIR Outboard Motor Co., Minneapolis 12. Minn

EVINRUDE Motors (Evinrude), Milwaukee 9 Wisc FIRESTONE Tire & Rubber Co., Akron

17, Ohio.
GAMBLE - SKOGMO, Inc. (Hiawatha), Minneapolis, Minn.

GOODYEAR Tire & Rubber Co. (Sea Bee), Akron, Ohlo.

JOHNSON Motors, Waukegan, Ill. MARTIN Motors, Div. of National Pressure Cooker Co., Eau Claire, Wisc.
METAL PRODUCTS Corp. (Flambeau),

Milwaukee 12, Wisc. MONTGOMERY WARD (Sea King), Chi-

cago, Ill. MUNCIE Gear Works, Inc. (Neptune), Muncie, Ind.

SCOTT-ATWATER Mfg. Co., Minneapolls 13, Minn. SEARS, ROEBUCK & Co. (Elgin), Chi-

cago, Ill.

SPIEGEL, Inc., Chicago, Ill. WEST BEND Aluminum Co. (Elgin), West Bend. Wisc.

FOREIGN PASSENGER CARS

For details of their products see pages 164 and 165.

BRITISH
A. F. N. LTD. (Bristol, Frazer-Nash),
Isleworth, Middlesex, England.
ALLARD Motor Co., Ltd., Clapham, London, S.W.4, England.

ALVIS Ltd., Coventry, England.
ARMSTRONG SIDDELEY Motors, Ltd.,

Coventry, England.
ASTON MARTIN Ltd., Feltham, Middle-

sex, England. AUSTIN Motor Co., Ltd., Longbridge, Birmingham, England.

CITROEN Cars Ltd., Slough, Bucks, En-

giand.

DAIMLER Co. Ltd. (Daimler, Lanchester),
Coventry, England.

FORD Motor Company, Ltd., Dagenham,
Essex, England.

H.R.G. Engineering Co. Ltd., Tolworth,

Surrey, England. HUMBER (Limited (Rootes Group) (Humber, Hillman, Sunbeam-Talbot), Coventry,

England. INVICTA Car Development Co. (London)
Ltd., Virginia Water, Surrey, England.
JAGUAR Cars Ltd., Coventry, England.
JENSEN Motors Ltd., West Bromwich,
Birmingham, England.

JOWETT Cars Limited, London, W.1, En-

LAGONDA, Ltd., Feltham, Middlesex, England

LEA-FRANCIS Cars, Ltd., Coventry, England.

MORGAN Motor Co., Ltd., Malvern Link, Worcestershire, England. M.G. Car Co. Ltd., Nuffield Exports Ltd.,

M.G. Car Co. Ltd., Nuffield Exports Ltd., Abingdon-on-Thames, England.
MORRIS Motors, Ltd., Nuffield Exports Ltd., Cowley, Oxford, England.
RILEY (Coventry), Ltd., Nuffield Exports Ltd., Foleshill, Coventry, England. ROLLS-ROYCE, Ltd. (Rolls-Royce, Bent-ley), London W.1, England.

ROVER Company Ltd., Solihull, Birming-ham, England.

SINGER Motors, Ltd., Small Heath, Birmingham, England. STANDARD Motor Co., Ltd. (Standard, Triumph), Coventry, England. VAUXHILL Motors Ltd., Luton, Beds,

WOLSELEY Motors, Ltd., Ward End, Birmingham, England

CZECHOSLOVAKIAN TATRA, Koprivnice, CSR.

FRENCH BERNARDET Freres, Chatillon-Sous-Bagneux (Seine), France

(Turn to page 308, please)



Extra Dividends with CLEVELANDS

From experience, production managers know that Cleveland Presses give years and years of profitable trouble-free operation. You call this kind of a press a work horse. Above at the Bettcher Manufacturing Company of Cleveland, Ohio, you see a Cleveland 2-84-250 Press making the first form on two automotive body sections. Another Cleveland has already done the blanking while the third Cleveland is making the final form in this press production line.

In emergency cases these Clevelands have been called on to handle forming jobs requiring more than rated capacities. Though this is not the usual practice at the Bettcher plant, it has enabled them to handle many jobs that otherwise would have been impossible. The sound engineering and tested design that stands behind every Cleveland Press has paid off again.

Reserve capacity is only one of the extra dividends you can expect from your investment in a Cleveland Press. "Besides its extreme ruggedness you can also count on continuous accuracy and minimum maintenance with Clevelands," says Mr. Clarence H. Lange, plant superintendent at Bettcher.

Be sure to investigate the advantages offered by the complete line of Cleveland Presses. Standard presses can be furnished in a wide range of sizes and capacities in ten different types. A special Cleveland Press can be designed for your exact requirements.



Directory of Manufacturers

(Continued from page 306)

BOITEL, Paris 18, France. BUGATTI, Paris, France CITROEN, Paris, France. CLAVEAU, Paris 8, France. DELAGE, Paris, France. DELAHAYE, Paris, France FORD, Poissy, S. & O., France. GREGOIRE, J. A., Asnieres, Seine, France. HOTCHKISS, St. Denis, Seine, France. JULIEN, Paris, France. MATHIS PANHARD & LEVASSOR, Paris, France. PEUGEOT, Paris, France. RENAULT (Regie), Billancourt, Seine, ROSENGART, Paris 17, France.

ROVIN, Robert de, Paris, France. SIMCA (Flat), Nanterre, Seine, France TALBOT - DARRACQ, Suresnes, Seine, WIMILLE, J. P., Paris, France.

GERMAN ADAM OPEL A.G., Russelsheim/Main, Gr. AKTIENGESELLSCHAFT Awtowelo. (BMW) Eisenach, Thuringen, Gr.
DAIMLER - BENZ Aktien - Gesellschaft,
(Mercedes-Bens), Stuttgart, Unterturkheim. Gr

FORD-WERKE AG, Cologne, Gr. VERITAS Company, French Zone of Gr. VOLKSWAGENWERK GmbH, Wolfsburg, ITALIAN

ALFA ROMEO S. p. A., Milano, Italy. CISTTALIA SOC. P. AZIONI, Torino, Italy. FERRARI Automobili, Modena, Italy. FIAT S.p.a., Torino, Italy.
ISOTTA FRASCHINI, S. A., Milano, Italy.
LANCIA & C. S. A., Torino, Italy.
Officine Alfieri MASERATI, Modena, Italy.

BRITISH COMMERCIAL AND PRIVATE AIRCRAFT

For details of their products see pages 166 and 167 AIRSPEED, Ltd., Christchurch, Hampshire,

ARMSTRONG WHITWORTH Aircraft, Sir W. G., Ltd., Baginton, nr. Coventry, Eng. AUSTER Aircraft, Ltd., Rearsby, Leicester,

The BRISTOL AEROPLANE Co., Ltd., Filton House, Bristol, Eng.
The CHRISLEA Aircraft Co., Ltd., Clyst

Honiton, Devon, Eng.
The DE HAVILLAND Aircraft Co., Ltd., Hatfield, Hertfordshire, Eng. HANDLEY PAGE, Ltd., Cricklewood, Lon-

don, N.W.2, Eng. PERCIVAL Aircraft Ltd., Bedfordshire,

SAUNDERS-ROE. Ltd., Osborne, East Cowes, Isle of Wight, Eng. SCOTTISH AVIATION, Ltd., Prestwick

Airport, Ayrshire, Eng. HORT BROTHERS & de Harland Ltd., Queens Island, Belfast, Eng. VICKERS - ARMSTRONGS, Ltd., Weybridge, Surrey, Eng.

FRENCH AIRCRAFT ENGINES

Societe POTEZ, Paris, France

166 and 167. ARSENAL de l'Aeronautique, Bagneux, Seine, France HISPANO-SUIZA, Bois-Colombes, Seine, SOCIETE E.E.C. Mathis, Paris, France NATIONAL Aero Engine Factory, Paris,

For details of their products see pages

FOREIGN DIESEL FNGINES

DDITTOR

For details of their products see pages 168-171. A.E.C. Limited, Southall, Middlesex, En-

gland ASSOCIATED British Oil Engines Ltd. (McLaren, Mirrlees, Peter), London, S. W. 1. England. BRISTOL Tramways & Carriage Co., Ltd.,

Brislington, Bristol 4, England. COVENTRY Diesel Engines Ltd., Coventry, England.
COVENTRY Victor Motor Co., Lad., Coven-

try, Eng. CROSSLEY Motors Ltd., Stockport, Cheshire, England DENNIS Bros. Ltd., Guildford, Surrey, En-

FODENS Limited, Sandbach, Cheshire, En-

GARDNER & Sons, Ltd., Patricroft, L. GARDNER & Sons, Ltd., Patricroft, Manchester, England. LEYLAND Motors Ltd., Leyland, Lanca-

shire, England. HENRY MEADOWS Ltd., Wolverhampton, England

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F. PERKINS Limited, Peterborough, En-

John L THORNYCROFT & Co., Ltd., London, W.S.1, England. TRANSPORT Vehicle Vehicles (Daimler) Ltd., Coventry, England.

CZECHOSLOVAKIAN TATRA, Koprivnice, CSR.

FRENCH BERLIET. Automobiles Lyon, Rhone, France

BERNARD Moteurs, Paris, France. CITROEN, Paris, France.
HISPANO-SUIZA, Bois-Colombes, Seine,

France Co., Levallois-Paerret, Seine, IRAT &

ATIL, Suresnes, Seine, France MANUFACTURE D'ARMES de Paris, (MAP), St. Denis, France. PANHARD & LEVASSOR, Paris, France. RENAULT, Billancourt, Seine, France. ROCHET SCHNEIDER, Levallois-Perret.

Seine, France. S.O.M.U.A., Saint Ouen, Seine, France. UNIC, Puteaux, Seine, France. WILLEME, Nanterre, Seine, France.

GERMAN BUSSING-NAG, Braunschweig, Gr. DAIMLER-BENZ, Gaggenau, Bad KLOCKNER-HUMBOLDT-DEUTZ. Baden, Gr. (Deutz), Deutz,

MASCHINENFABRIK Augsburg-Nurnberg. (M.A.N.), Nurnberg, Gr. ITALIAN

LANCIA, Torino, Italy. O.M., Brescia, Italy.

ANONYME ADO ADOLPHE SAURER, Arbon, Switzerland.

BRITISH AIRCRAFT ENGINES

For details of their products see page ALVIS, Limited, Coventry, England.
ARMSTRONG SIDDELEY Motors, COVENTY, England,
BLACKBURN and General Aircraft, Ltd.,
Brough, East Yorks, England.
BRISTOL Aeroplane Co., Ltd., Filton BRISTOL Aero; House, Bristol, England.

DE HAVILLAND Engine Co., Ltd., Edg-ware, Middlesex, England. ROLLS-ROYCE Ltd., Derby, England.

Read AUTOMOTIVE INDUSTRIES Regularly & Thoroughly

In Press Operations In Shear Operations In Conveyor System

CUT 'DOWN TIME' ... **INCREASE PRODUCTION...** REDUCE OPERATING COSTS...



Here are typical comments of manufacturers using the new Manzel Automatic Spray System: Dies, punches, and shear knives wear up to three times as long! Only 1/10 as much oil now being consumed! Punch breakage greatly reduced.

Manzel Spray Lubricators force automatically timed jets of oil spray directly onto the punches, shear knives, dies, rollers, or other parts. The system is readily installed on any type of equipment, large or small.

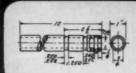
Manzel engineers will gladly assist you in solving any lubrication problems. Write today for descriptive folder.

WITH MANZEL SPRAY LUBRICATION

Manze DIVISION OF FRONTIER INDUSTRIES Inc.

250 BABCOCK STREET, BUFFALO 10, N. Y.

STUDY THESE TYPICAL JOBS



Operation: Form grooves, chamfer O. D., face and form internal groove. Seamless tub-ing-mild steel 1/4" wall.

Production: 1100 pes/hr. @ 100% eff.

Operation: Form snap ring groove, grease groove, chamier and drill.

Material: AISI-1015. Production: 720 pcs/hr. @ 100% off.



Operation: Face head, form back of head and neck

Material:

SAE 5120. Production: 720 pcs/hr. @ 100% off.



Operation: Form chamfer groove, dril and cut off.

Material: Aluminum F.M.

Production: 680 pcs/hr. @ 100% eff.



Operation: Form diameter

groove, chamies and cut off.

Material: Aluminum F.M.

Production: 510 pcs/hr. @ 100% off.



Operation: Form chamfer both ends O. D. Break edges I. D. and cut off.

Material:

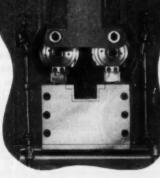
Seamless tubing-SAE 1020.

Production: 600 pcs/hr.
@ 100 eff.

The new M. & M. Automatic is available as a bar-feed or hopper-loaded machine.

Automatic

Illustrated at right are spindles and heavy duty forming slides with guard removed.



FAST

ACCURATE

DEPENDABLE

RUGGED

The drawings above can only hint at the possibilities of the new, proven Motch & Merryweather Automatic. Study them closely, compare with your own requirements, and then

WRITE US FOR FULL INFORMATION. describing your needs.

Manufactured by

THE MOTCH & MERRYWEATHER MACHINERY COMPANY • 715 PENTON BUILDING, CLEVELAND 13, OHIO

Builders of Circular Sawing Equipment, Production Milling, Automatic and Special Machines





This is the famous Parker rust inhibitor, constantly improved during the 30 years it has set standards for protection of iron and steel.

Parco compound adds greatly to the appearance of the treated parts. Combined with stains or oils, an attractive matte black finish is produced.

This treatment, still at its pre-war low ans cost, is more efficient than ever.

Processing time has been cut, operation is simplicity itself, and results are uniformly

excellent. The only limitation on size of parts treated is the size of the processing tank. Parco Compound can be used on complicated shapes, and on parts with close tolerances, too, since there is no appreciable change in dimensions.

Parco Compound may well be the answer to protect your iron and steel

> production from rust and corrosion. A request will bring full information. Write today.

Bonderite, Parco, Parco Lubrite - Reg. U.S. Pat. Off.



PARKER RUST PROOF COMPANY
2178 East Milwaukoe Ave.
Detroit 11 Milyhine Ave.

BONDERITE - Corrosion Resistant Paint Base - PARCO COMPOUND - Rust Resistant - PARCO LUBRITE - Wear Resistant for Friction Surfaces



PERMITE ALUMINUM PISTONS

DESIGNED FOR

PEAK

PERFORMANCE . .

Engines in many of today's leading cars, trucks and buses run cooler, develop more power, use less gas and oil, because they are equipped with Permite Aluminum Alloy Pistons.

Since the early days of the automotive industry, Permite engineers have worked closely with the engineers of automotive manufacturers in developing pistons to meet the constantly advancing standards of engine performance.

Whether you want pistons designed to your exact specifications, or seek design help in solving specific piston problems, Permite's long experience and unexcelled production facilities are at your service.



ALUMINUM INDUSTRIES, I

CINCINNATI 25 OHI

ALUMINUM PERMANENT MOLD, SAND and DIE CASTINGS ... HARDENED, GROUND and FORGED STEEL PARTS

DUPONT

offers lower costs and improved



ECONOMY

Have you tested Du Pont nylon to see what it can mean to you in lowered production costs and material costs? Parts are made from nylon by the rapid, mass-production injection-molding process. As many as 320 nylon pieces have been produced on one single injection-molding shot. The molding cycle is short, and nylon can be molded in thin and intricate sections of excep-

tional strength, and around metal inserts. This makes possible low-cost production of complex parts.

Nylon has a low specific gravity compared with the materials it replaces. This means that material costs may be less for nylon than for lower-priced materials, because fewer pounds of nylon are required.

NYLON PARTS NOW WIDELY USED

Parts of nylon have found many valuable applications in such mechanical equipment as textile machinery, business machines, home movie cameras, electric shavers and household appliances. Nylon is contributing economy and improved performance in heatresistant lenses, battery cases and coil forms. And as a jacketing for wire, nylon furnishes resistance to heat and abrasion, with little increase in diameter.

Here are some suggested applications for nylon plastic in the automotive industry:

BEARINGS

Light load applications

CAMS

Door lock cams

GASKETS

SPRING LEAF LINERS

ELECTRICAL

Fuse holders
Insulator bushings,
grommets and sleeves
Line connectors
Slot liners
Strain relief grommets
Switch components

LENSES, INTERIOR

GEARS

Distributor gears Speedometer gears Timing gears Windshield-wiper gears

VALVE SEATS

Fuel system

LOCK NUTS

PLASTIC

performance for automotive parts



FORMA

Parts made of nylon plastic mean long, trouble-free service because of these excellent properties:

TOUGHNESS-Nylon has a combination of elasticity and elongation that, in many cases, permits it to absorb shock without being chipped, dented or worn excessively.

ABRASION - RESISTANCE - Here nylon is superior to other plastics and, under certain conditions, even to metals.

HEAT-RESISTANCE - Nylon is far superior to other thermoplastics, compares favorably with thermosetting plastics.

FATIGUE - RESISTANCE - In standard flexural fatigue tests run at high speeds, nylon shows very low loss of flexural strength even after millions of cycles.

RESISTANCE TO PERMANENT DISTORTION - Nylon does yield under stress but has an inherent tendency to resume its original shape.

CHEMICAL-RESISTANCE-Nylon is unaffected by alkalies, dilute mineral acids, and most organic solvents, including gasoline and oil.

ISTICS - Nylon has a very low coefficient of friction and certain unique behavior characteristics which make it a useful bearing material for many applications. QUIETNESS - The resiliency of

nylon permits close mating of parts without chatter. Nylon also damps resonant torsional vibration.

GOOD BEARING CHARACTER-

Better Things for Better Living ... through Chemistry

FOR MORE INFORMATION on nylon and other Du Pont plastics for the automotive industry, write today for free literature. E. I. du Pont de Nemours & Co. (Inc.), Polychemicals Department, Plastic Sales Offices: General Motors Bldg., Detroit 2, Mich.; 350 Fifth Avenue, New York 1, New York; 7 S. Dearborn St., Chicago 3, Ill.; 845 E. 60th St., Los Angeles 1, Calif.



When you need more power, without additional weight, and installation space is limited . . . when altitudes are high and engine power diminishes . . . when the going is uphill, and tough . . . those are the times when you need the help of a B-W Supercharger.

Without an appreciable increase in engine space requirements, a B-W Supercharger greatly increases engine performance and flexibility because it delivers more air to the cylinders than the pumping action of the pistons would normally draw in. It's that simple . . . yet this simple principle means up to 45% MORE power from the engine! And that means smaller original investment, savings in fuel.

Over 10 years of trouble-free performance in the field have proved the leadership of B-W Superchargers. They are de-



For Diesel generating plants, B-W Superchargers provide maximum performance and flexibility.

signed and built in both sleeve bearing and antifriction bearing type . . . the sleeve bearing type being lubricated from the engine.

For complete information . . . and for the full story of what B-W Superchargers can do for your Diesel or gasoline engines, write today.



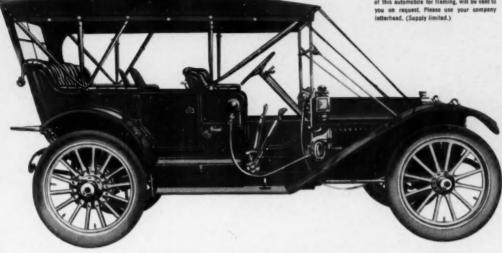
BORG-WARNER CORPORATION

24700 NORTH MILES ROAD

BEDFORD, OHIO

THIS IS THE FIRST of a series of old-car paintings. Many will bear familiar names. Others, long forgetten or little known, will return to life in the rich fullness of color.

This 1910 six-eylinder, 60 h.p. Oldsmobile Limited, sparkling in its bold fire-engine red, sold for \$4600, with speedonseter, top and windshield extra. Excellent color reproduction of this automobils for framing, will be sent to you on request. Please use your company contenting from the first property of the property of prope



Bright as a Fire-engine and Burns up the Road



YOU didn't have to be self-conscious about choosing a bright car color in 1910, for if you bought one of the early touring cars, obviously you were the fearless pioneer type.

You were a real man who liked a man's color . . . which could have meant any color, so long as it was RED! Color experts might mak well have observed how fire-engine red both are ca complemented your dashing personality that re and stimulated your imagination . . . to buy! years of

tous about We Americans have always loved color, but today are finding a fresh, new appeal in this cars, exciting world of warmth and beauty. There type. is a vigorous reawakening to color; and n's car, truck and farm equipment manufactor, turers, alive to this wholesome trend, are making good use of more alluring colors; are careful to select highest quality finishes that retain their lustrous beauty through years of service in all kinds of weather.

RINSHED-MASON COMPANY

DETROIT 10, MICHIGAN

America's leading manufacturer of fine lacquers, enamels and undercoats for automobiles, trucks, farm equipment, appliances, and numerous other products of industry. We invite your inquiry.



220. U.S. PAT. D.25.



The standard for our products is set for us in each instance. economical cost. Our ability to produce just what you want and deliver just when you want it is assured by close engineering cooperation with you, plus practical experience and skilled production.

There is a place in your improved product for PRODUCTS BY STANDARD: Door locks and latching devices . . . rubber parts and insulation . . . thermo-plastic trim and accessories ... and famous STEECHAN glass-run window channel and weatherstrip.

SUPERIOR PRODUCT

BLDG., DETROIT 2, MICH.

d in Part Clinton, Ohio; Claveland; Ohio; St. Clair, Mich.; Gaylard, Mich.; Long Beach, Calif.; Windsor, Ontaria



Seattle, Wash.—Kenworth Motor Truck Corporation build four models of modern, lightweight bus bodies using Mayari R cold-formed structural shapes. All four ore designed so that 90 pct of their framing can be made with only five different shapes.

ACROSS the NATION

VEHICLE BUILDERS ARE CUTTING DEADWEIGHT WITH MAYARI R

Perry, N. Y.—Koustine Company built this 6000-gal frameless truck tank from Mayari R. The shell, baffles and heads are welded late a high-strength unit capable of carrying full loads without ordinary structural members.





Rock Hill, S. C.—Rock Hil- Body Company build commercial truck bodies like the beverage truck body shown at left. They use Mayori R because if allows substantial weight reduction without sacrificing strength. They have also found that point lasts longer on this grade of steel than on ordinary carbon steel.

Detroit, Mich.—Oltman-O'Neill Company build lightweight truck bodies from Parish Universal Body Sactions of Mayari R steel. These strong yet light-gage members have high resistance to impact, fatigue and atmospheric corrosion, thanks to the superior properties of Mayari R.

Mayari R is a versatile grade of low-alloy, high-strength steel that is being used to advantage by truck and bus body builders in all sections of the nation. For further information on its uses write for a copy of the new Mayari R catalog.

RETHLEHE

STEEL



BETHLEHEM STEEL COMPANY, BETHLEHEM, PA.

On the Pacific Coast Bethlehem products are sold by Bethlehem Pacific Coast Steel Corporation

Export Distributor: Bethlehem Steel Export Corporation

Mayari R makes it lighter stronger lasting



Press Forging Tractor Crankshaft at International Harvester Company, Louisville, Kentucky, Works.

CRANKSHAFTS

International Harvester Company, tractor crankshafts as well as axles, steering knuckles and gear blanks are being forged on Ajax High Speed Solid Frame Forging Presses. Ajax Forging Presses afford many production advantages not present in other types of presses, such as solid steel frames

without tie rods, greater simplicity of operation, lower maintenance, etc.

The same economies which are effected in press forging tractor parts, apply to an extensive list of parts, in many industries, which can be press forged better, faster and at less cost than by any other known method.

Write for Bulletin 75-B



MANUFACTURING COMPANY EUCLID BRANCH P. O. CLEVELAND 17, OHIO

DEWART BUILDING NEW LONDON, CONN

GENERAL MOTORS

Series 71 DIESEL ENGINES

FOR GREATER DIESEL POWER IN A MORE COMPACT ENGINE. SPECIFY "G.M."

GM GENERAL MOTORS DIESEL POWER

Here's the answer to your need for dependable, low-cost Diesel power—the General Motors Series 71 Diesel engine. Operating on the 2-cycle principle—power at every piston downstroke—this space-saving unit gives substantially more power per pound of weight, starts on its own safe fuel and runs smoothly and cheaply. It responds quickly to varying load demands, is easy to maintain. All engines available in either right or left-hand rotation.



POWER UNIT ENGINES

Power Unit Engines are available in 2, 3, 4 and 6-cylinder models. Right or left side mounting of blower, exhaust manifold and other components. Radiators, power take-offs, flywheel housing adaptors and other accessories may be purchased to adapt it to a variety of installations. Illustrated is Model 6045 C.



BASE MOUNTED POWER UNITS

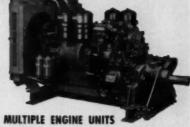
Short base units are available in 2, 3, 4 and 6-cylinder models, enclosed or "open." Long base units with outboard shaft bearing in 3, 4 and 6-cylinder models. Complete instrument panels carry all necessary gauges in handy location. Structural steel bases; GM heavy-duty power take-off with clutch; quick electric starting. Illustrated is Model 6082 GM Diesel engine equipped with new compact General Motors torque converter.

Whatever your need for power, a GM Diesel "71" engine will fill it economically and dependably. Choose from single engines up to 130 continuous duty B.H.P., "Twins" to 260 or "Quads" up to 520. Write for the name and address of the dealer nearest you.

Engine	No. Cylinders	Bore and Stroke (Cu. In.)		BHP Industrial Models with Standard Equipment			
				Continuous	Max. at 1800 RPM		Weight, Lbs. (Industrial Engines)
			at 1600	60 MM. Injectors	70 MM. Injectors		
2-71 3-71 4-71 6-71	2 3 4 6	414" x 5" 414" x 5" 414" x 5"	142 213 284 426	43 65 87 130	49 76 108 153	58 89 120 178	1430* 2000* 2300* 2800*
Twin 4 Twin 6 Quad 6	8 12 24	414" x 5" 414" x 5" 414" x 5"	568 851 1702	170 260 520	203 300 600	236 349 698	51001 54001 120651

*Weights shown are approximate for short base enclosed power units complete with all accessories.

Weight for complete unit including all accessories.



Two basic General Motors Series 71 Diesel engines compactly mounted side-by-side and geared to a single drive-shaft form the "Twin 4" or "Twin 6" Diesel. Each engine has an individual clutch and individual as well as synchronized throttle controls. Thus one or both may be in use or "cut out" as desired, giving extreme flexibility of operation. GM Series 71 Diesels also available in "Quad 6," consisting of four 6-cylinder engines mounted on one base and geared to a single shaft. "Twin 6," Model 12103 HD is illustrated.

TORQUE CONVERTER UNITS NOW AVAILABLE!

New General Motors Diesel enginetorque converter units are now available in Single 3, 4 and 6-cylinder, "Twin 4" and "Twin 6" models. Here for the first time is a complete engine, torque converter and fluid coupling power unit built by one manufacturer with no divided responsibility. The unit produces torque multiplication of up to 4 to 1 for starting variable heavy loads. It also provides highly efficient transmission of power during light load periods by automatically shifting to fluid coupling. The fluid circuit prevents engine stalling under any load. and at the same time protects both engine and driven machinery from sudden shocks. As shown in illustration at lower left, GM Diesel enginetorque converter unit takes up no more space than engine with conventional power take-off.

DETROIT DIESEL ENGINE DIVISION . GENERAL MOTORS CORPORATION . DETROIT 28, MICHIGAN

"STRAIGHT

WHEATLAND electric weld steel tubing

Wheatland adheres strictly to the basic policy of production geared to the highest standards. Rigid inspection, exhaustive tests eliminate all possibility of flaws. We after our users the ultimate in precision—a Wheatland hall-mark through the years.

Prompt delivery can be made on tubing cut to your specifications or in mill lengths. Write now for samples and prices.

MADE BY MEN WHO KNOW PIPE

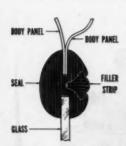
WHEAILAND

TUBECOMPANY

1300 Bankers Security Building . Philadelphia 7, Pa



You just "ease" the strip in ... and forget it



See how easy it is? The seed goes readily into the body panel or adjacent glass. Then the glass slips into the seel. Then the filter strip is zipped into the locking channel. That window or windshield is weatherproofed for keeps. Simple, easy, fast, economical.

The amazing thing about Inland Self-Sealing Weather Strip is the swift, simple ease of installation . . . and the fact that once installed it gives permanent protection in any weather. Other ways of glazing buses, trucks, cabs and passenger cars demand two men, preparation, subassembly, cementing, reworking and clean-up slow and costly work. But it's a fast one-man job, the Inland way, as shown by the diagram.

For every vehicle manufacturer that means two things...lower, much lower, manufacturing cost...and the certainty that the user will get positive, trouble-free weather protection for the life of the vehicle.

You can design your vehicles more simply, if you use Inland Self-Sealing Weather Strip. And you can build them at less cost, for greater user economy, satisfaction and good will.



INLAND MANUFACTURING DIVISION . General Motors Corporation . DAYTON, OHIO



For the Heavier Carsand for Tougher than Normal Service-

YOU CAN INSURE YOUR PEACE OF MIND with the HOUDAILLE**HUSKY**

• THE HOUDAILLE HUSKY is a scientifically engineered heavy-duty shock absorber. All operating parts are huskier than those of standard units and correctly proportioned for balanced, low-pressure operation on both compression and rebound strokes. That's why Huskys give such a faultless ride — why they are noiseless and last so long — why they have the strength and stamina for the toughest possible usage without undue strain and wear.

Houdaille Huskys are your answer to dependable ride control on the heavier cars or those sold for tougher than normal service in either domestic or export markets. They are interchangeable with standard units without special fittings or drilling and without sacrifice in collapsed or extended length.

Complete engineering details on this newest of fine Houdaille Shock Absorbers are yours on request.

"Say 48

HOUDAILLE - HERSHEY CORPORATION

JDE ENGINEERING DIVISION Buffalo 11, New York

America's Pioneer Builder of Hydraulic Shock Absorbers

The first operation is broaching the four surfaces of the king pin bosses, which are broached on a Standard American SB-66-25 hydraulic single ram machine. Part is located from fixed locating blocks under the bosses, and on the rough spindle end with floating Vee block. Fixed to the machine ram is a manually operated equalizing mechanism that equalizes part prior to clamping action.



FOUR MAJOR PRODUCTION OPERATIONS

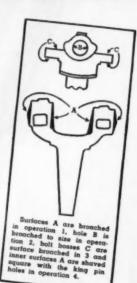
on truck steering knuckle bosses

performed by American BROACHING MACHINES

Broaching eight flat surfaces and a king pin hole in truck steering knuckle bosses brought maximum production economy to the midwest plant of a leading truck and farm equipment manufacturer. The four machining operations are listed in broaching sequence below:

- Inside and outside surfaces of king pln hole bosses surface broached on an American SB-66-25.
- 2 King pin hole broached to size using an American VP-3-10-30.
- 3 Top and bottom surface of bolt bosses broached to size on an American SB-48-15.
- Inside face of bosses finished shaved square with hole on an American V-2-6 Ton Press.

This set-up is excellent evidence of the versatility of American Broach engineering. Perhaps you have a production step where one or more broaching operations can reduce costs — step up production. Write to American Broach, Dept. I, for information and descriptive circular No obligations, of course.





ANN ARBOR, MICHIGAN

American First - for the Best in Broaching Tools, Broaching Machines, Special Machinery



Save steel, work and time with ひょくくてつん

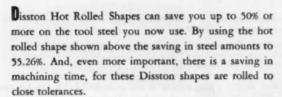
HOT ROLLED TOOL STEEL SHAPES

Why pay for all this Bar Stock . . 38 oz.

To get this .. 17 oz.

WHY NOT START HERE

To make this Vise Jaw Insert . . 133/4 oz.



Disston Hot Rolled Shapes are supplied in many forms and sizes . . . in alloy and carbon tool steels . . . in electric and open hearth grades.

Send us dimensional sketches of the shapes you use, together with the analysis and approximate quantities desired. Full particulars will be

sent to you promptly.

Disston metallurgists and engineers will be glad to help you solve any of your tool steel problems.



ANALYSIS OF STEEL USED

CARBON							.45/.55
MANGANE	SE						.60/.90
PHOSPHOR and SULPH	RUS	1				2	940 max.
SILICON .							
CHROMIUN	A						.80/1.10



HENRY DISSTON & SONS, INC., 331 Tacony, Philadelphia 35, Pa., U. S. A.



Defects in Connecting Rod Forgings shown under Black Light

Fast, Accurate Inspection Plus Doubled Savings!

These are the immediate results achieved by one of the major automotive plants using Magnaglo* for inspection of connecting rod forgings. Here's the complete story:

FORMERLY—Connecting rod forgings were cleaned by pickling, then visually inspected. Cost per thousand was \$7.50 for cleaning and inspection.

TODAY — Forgings are cleaned by shot blasting, then inspected with Magnaglo under black light, using less man hours with semi-automatic Magnaflux production units. Cost is now \$6 per thousand.

Faster inspection at lower cost... yes; and still more important is the far greater accuracy of Magnaglo. With visual inspection this plant saved \$100 per day in machining time by eliminating defective forgings in the rough state. With Magnaglo, savings are \$200 per day because twice as many defective forgings are spotted before machining.

Production officials of this plant give full approval to Magnaflux for improved quality control at production line speed that really "pays off". Magnaflux non-destructive inspection can achieve similar savings for you—write today for full particulars.



* Magnatlux, Magnaglo, trademarks of Magnatlux Corporation applied to equipment and materials for use with magnetic particle and fluorescent magnetic particle inspection methods.

M A G N A F L U X C O R P O R A T I O N
5904 Northwest Highway, Chicago 31, Illinois
NEW YORK • DALLAS • DEFROIT • CLEVELAND • LOS ANGELES

ert Distributor: Curtis Wright Corp.

In Canada: Williams and Wilson, Ltd.











FIVE of the REASONS

for the Superiority of



DASHBOARD NSTRUMENTS

King-Seeley electric dashboard instruments have long been superior in the automotive field because:

- Their performance is always reliable—gives the car owner no cause for a gripe.
- All connections are made with standard electric wire, thus they are easily installed by production line methods.
- No tubing is needed. Wires are used instead. Consequently the danger and annoyance of broken tubes are eliminated. No tubing holes in the dash. Engine noises cannot be telegraphed to the dash as they are by tubing.
- The vehicle manufacturer can always depend on strict adherence to the delivery schedules of King-Seeley instruments.
- King-Seeley research engineers are constantly searching for a way to improve the effectiveness, dependability, and economy of these instruments.

In the last seventeen years 50,000,000 K-5 instruments have been installed in automobiles and trucks. For more detailed information, write to King-Seeley or ask for a representative to call.

KING-SEELEY CORPORATION

ANN ARBOR, MICHIGAN

PLANTS AT ANN ARBOR, SCIO, AND YPSILANTI

Here's top filtering top filtering mileage!

Yours with Purolator Micronic's 10 feet of filtering surface that holds 290% more dirt!

Your customers will find that Purolator Micronic* Oil Filters give top protection from engine-wrecking abrasives ... for a much longer period of time than ordinary filters!

That's because the smallest automotive type Micronic element has 570 square inches of filtering surface compared to 54 in ordinary filters . . . holds much more dirt.

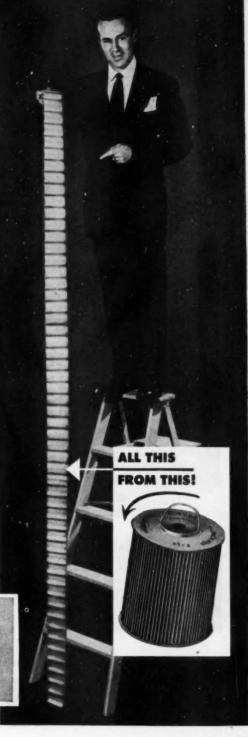
Even more important, it removes particles measured in microns (.000039 of an inch) from the oil. Traps an average of 290% more abrasives than comparable size filters.

This story of Purolator's top performance is carried to your customers from coast to coast via The Saturday Evening Post, Life and other leading national magazines. Reason why you'll get better acceptance for engines and vehicles when you equip them with Purolator. If you have a special filtering problem, be sure to consult us now.

	COMPETITOR	IN AVERAGE DIRT RETENTION PUROLATOR LED BY:
HERE'S PROOF THAT	LA.	199%
		220%
PUROLATOR	C	113%
	D	547%
GIVES ENGINES	E	164%
GREATEST		619%
ANTWITAL	G	255%
PROTECTION	H	339%
	1	318%
	J	193%
	K	237%
	AVERAGE PURC	NATOR 290%



Newark 2, New Jersey; and Toronto, Ontario, Canada





Look to Merz

for precision equipment for every inspection need!

EXACTITUDE STANDARD A.G.D. GAGES



VERSATILE-MODEL 30 NEW-MATIC MEASURING MACHINE



MASTER MODEL UNIVERSAL CHECKING PLATE



NEW-TRONIC BALL SORTER











VIGILANT-MODEL 60 NEW-MATIC MEASURING MACHINE



Whatever your inspection requirements, look with complete confidence to Merz precision measuring and checking machines. Every Merz product is a proved cost-cutter, a tested time-saver. The Merz line includes New-Matic Measuring Machines, New-Tronic Comparators and Gages, Checking Plates, Standard A.G.D. Gages. Merz also specializes in the custom-building of equipment for handling unusual inspection and sorting problems, however complex. Merz inspection equipment has for years been helping to reduce loss, speed production and increase profits for many of the nation's leading industries. Write for complete information on how Merz' "Four Spheres of Service" can do the same for you.

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The House That Precision Built

Specialists in

designing,
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and
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Cellular Rubber

Natural....Synthetic....Silicone

in molded forms or die-cut shapes cord....strips....sheets....tubing bonded to metal or fabric

to serve
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The world's largest specialist in cellular rubber

THE SPONGE RUBBER PRODUCTS COMPANY

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Quantity PRODUCTION of GREY IRON CASTINGS

ONE OF THE NATION'S LARGEST AND MOST MODERN PRODUCTION FOUNDRIES

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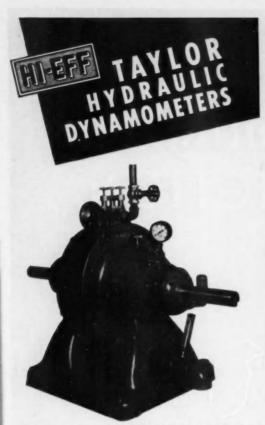
ESTABLISHED 1866

THE WHELAND COMPANY
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MAIN OFFICE AND MANUFACTURING PLANTS

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EFFICIENT-ECONOMICAL-COMPACT

Investigate today! Taylor HI-EFF now offers a unidirectional force measurement device, if remote station reading is desired. In addition, remote control can

be employed in most applications.

All frictional and torque losses, except of cradle bearings, are measured. Consequently a high degree of accuracy (approx. 97.7%) is maintained. Compared on a H.P. and R.P.M. capacity basis, and considering the low initial cost, minimum maintenance expense and small floor space required, you can have HI-EFF accuracy at cost savings that will surprise you. HI-EFF offers the most economical maintenance and investment cost per hour.

investment cost per hour.

Taylor HI-EFF Hydraulic Dynamometers are available in 72 different capacity models — Capacities range from fractional to 10,000 H.P. Speeds from 0

to 25,000 R.P.M. Reversible if desired.

Taylor engineers will be glad to make recommendations to suit your specific problems. Write for Bulletin No. 760.

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Manufacturers of HI-EFF Hydraulic Dynamometers — Static Balancing Machines — Sensitive Drilling Machines.



MARKING COSTS DROP PLUMB

They plunge straight down to the "lowest cost per mark"... when you use a marking machine or tool properly designed by Matthews, leaders in Quality Marking Products Since 1850.



for example, is the Matthews "204". It marks up to 800 round, flat or contoured parts per hour . . . legibly, uniformly and safely.



Write Matthews today for complete information and literature on "Product Marking". Just send details of your product, and where and how you would like to mark it.

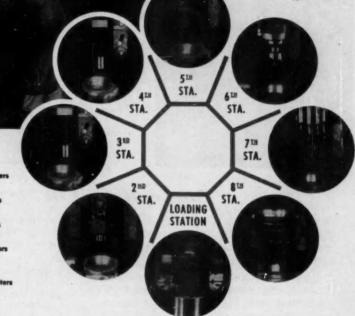
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A KEY UNIT TO LOWER COSTS



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2nd Station—: Rough Bere—Three Diameters

3rd Station—: Rough Face—Three Surfaces

4th Station—: Finish Face—Three Surfaces

5th Station—: Finish Bore—Three Diameters and Chamfer

6th Station—: Precision Bore—Two Diameters

7th Station—: Multiple Drill—Ten Holes

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Many of today's economic problems are being solved through lower manufacturing costs. A Mult-Au-Matic Installation may be the solution to some of YOUR PROBLEMS.

Let Bullard engineers study your manufacturing methods with a view towards reducing your manufacturing cost via the Mult-Au-Matic Method. Write for Mult-Au-Matic "Pictorial".

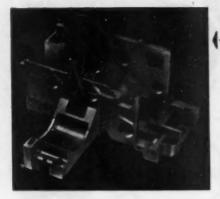
THE BULLARD COMPANY
BRIDGEPORT 2. CONNECTICUT

AUTOMOTIVE INDUSTRIES, March 15, 1950

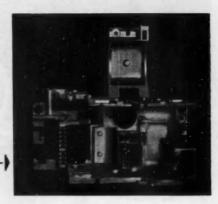
MAGNESIUM DIE CASTINGS

"They're priced competitively"

Magnesium die castings can improve your product! And you don't have to pay a premium to get the advantages offered by magnesium. In most cases Dow magnesium die castings are competitive with those in other metals and in some cases they are cheaper. Use this established die casting material for your product. A wide range of applications in many different fields has proved magnesium die castings sound and economical.



hold slots to ±0.001" with no taper?



Dow can do it in Magnesium!

Design requirements for this teletype bracket frame were tough. To eliminate some costly machining operations, it was desired to cast the numerous slots without taper and to hold tolerances in the slots to ± 0.001 ". In addition, all holes in the casting were to be produced by coring. As cast in magnesium, the brackets met these stiff requirements.

Magnesium alloys don't solder to the die. This makes it possible to cast small cored holes and slots without taper. Dimensional accuracy can be maintained at a high level because magnesium alloys don't "creep" or "grow". Magnesium's unequalled machinability makes any required

Magnesium Division

THE DOW CHEMICAL COMPANY

New York • Boston • Philadelphia • Washington • Atlant Cleveland • Detroll • Chicago • St. Louis • Houston San Francisco • Los Angeles • Scattle Daw Chemical of Conada, Limited, Toronto, Canada machining fast and economical. And a high strength-weight ratio allows strong, rigid design at minimum weight.

If you have a die casting application, write to Dow. Find out how Dow magnesium die castings can improve your product, cut its cost, make it easier to sell. Use Dow's production facilities for quality die castings at competitive prices.

Write to Dept. MG6





to Higher Efficiency and Longer Life for Engines in Every Type of Service



EATON
MANUFACTURING COMPANY
VALVE DIVISION
9771 FOR PARK DIVISION

duced by this organization in 1911, it has been Eaton's objective to produce valves which would meet the requirements of constantly increasing engine speeds and extreme operating temperatures. Eaton's development of the sodium cooled valve in 1923 represents one of the most important single advancements in the history of aviation. Applying the sodium cooled principle to automotive use, Eaton is contributing thousands of miles of additional life to valves in heavy duty truck and bus service. Equally important advancements have been made in valves for passenger car use—valves which deliver a hundred thousand miles

and more of dependable service.

THE CONVAIR B-36 with a service-ceiling above 40,000 feet requires materials that withstand temperatures ranging from -100° to +500°F.

that's why SILASTIC

the Dow Corning Silicone Rubber is used in so many places where rubber-like properties must be retained for long periods of time at temperatures far above and below the limits of any organic rubber.





ILASTIC gaskets reinforced with glass cloth used as a seal in cabin heating and pressurizing system. Operating temperatures in the range of -70° to 400°F.



SMASTIC seals for bomb bay deers and for cover plates, doors and windows in comere bays, retain their strength, resilience and flexibility at temperatures ranging from -100° to +160°F.



SNASTIC geskets reinferced with glass cloth used to seal rocker arm housing in Pratt and Whitney Wasp Major engines. Withstand hot oil at operating temperatures in the range of 450°F.



SHASTIC book wood to increase the reliability and to prevent corres and to prevent correction and untimely sharting of limit control switch made by Exhibit Supply Com-puny, Ratain their strength and flexibility over entity operating span of -100° to +170°F.

For more date on Silastic phone our nearest branch affice or write for New Silastic Facts, date sheet B-14.

*T.M. Rog. U.S. Pat. Off.

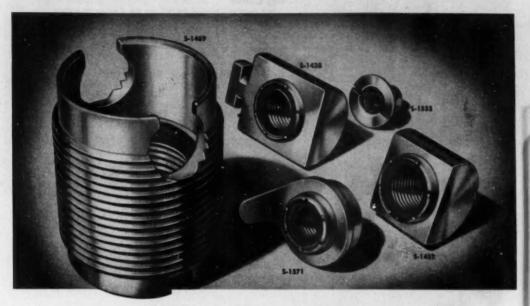


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FIRST IN SILICONES

Fastener complicated by space limitation

OVERCOME WITH ESNA SELF-LOCKING FITTINGS



-famous Red Elastic Collar...the ONLY self-locking nut principle readily adapted to specially designed aircraft fittings!

To help aeronautical engineers overcome fastener problems complicated by space limitations, ESNA custom builds "engineered fittings" that short cut standard types of bolted assemblies by providing a single-unit weightsaving design!

The Elastic Stop Nuts shown above have been scientifically engineered to meet special requirements . . . S-1452 for wing outer panel to wing center section; S-1469 External-Internal threaded nut and S-1438 Trunion nut for engine mounts; S-1533 flush mounting nut for canopies and for floor and bulkhead honeycomb construction: S-1571 self-anchoring nut (single lug turns until held by structure).

But these are just five of the hundreds of special Elastic Stop Nuts designed by ESNA

Engineers in cooperation with our aircraft customers ... typical of the fastener engineering services always available to ESNA customers. And all of these special fasteners illustrate how readily the Red Elastic Collar self-locking principle adds positive protection against vibration to varied design forms.

HERE'S A CHALLENGE: If you have a weight problem where a special self-locking fitting might provide a solution, send us the details. Our Service Engineering Group is prepared to study these questions and will gladly submit their recommendations-and drawings and test

> samples at your request-FREE. Write Elastic Stop Nut Corporation of America, Union, N. J. Representatives and Agents are located in many principal cities.

ELASTIC STOP NUTS









AND SIZES IMMEDIATELY AVAILABLE FROM







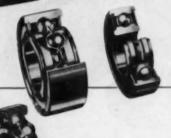
Down to earth performance in American agricultural equipment



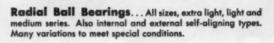
Wide Inner Ring Ball Bearing with Self-Locking Collar ... easiest of all bearings to install and remove. Just a twist of the wrist to lock on the shaft or to unlock. No shaft shouldering, lock nuts or adapters.



Ball Bearing Pillow Blocks and Cartridges . . . in both light and heavy duty series. Available with labyrinth type Fafnir Mechani-Seals and with combination labyrinth and felt seals. Grease lubricated. Self-aligning. Can be mounted in any position.



Plya-Seal Ball Bearings . . . Unique contact seal provides the most perfect grease retention and contaminent exclusion. Seals easily removed for inspection or relubrication . . . and as easily replaced. Furnished in standard widths or wide type.





All types of shielded and sealed ball bearings . . . grease shield, Mechani-Seal, felt seal and combinations of these.

An attitude and an aptitude . . . Important to you is Fafnir's attitude



Important to you is Fafnir's attitude and aptitude — a way of looking at ball bearings from your point of view and an aptitude for coming up with the right answer, gained from working with not just one or two industries but with all industries. The Fafnir Bearing Company, New Britain, Conn.

Experienced sales engineering service from nearby branch affices.



with TOCCO* Induction Heating

Progressive engineers at John Bean Manufacturing Company recently adopted TOCCO Induction Heating for hardening vital parts on famous Royal high pressure pumps. The annual savings of \$7669 is typical of the experience of thousands of metal-working plants who have adopted economical TOCCO for hardening, brazing, soldering, and heating for forging.

TOCCO IS ECONOMICAL—Cost of heat-treating parts shown was cut from \$3.51 to 95¢ when TOCCO replaced conventional heat-treating methods.

TOCCO IS DEPENDABLE—Rejects due to variation in heat-treating are eliminated because TOCCO is automatic—produces identical results—one part or a million.

TOCCO IS FAST—Hourly production rates of the crankshaft are 40 per hour, of the ring geat 25 per hour, and the pinion 20 per hour.

TOCCO IS VERSATILE—One unit, a 125 K.W., 10,000 cycle TOCCO machine hardens all these parts, and also shrink-fits gear to eccentric shafts.

Our Engineers can probably find applications in your plant, too, where TOCCO can increase output and cut unit costs. Having such a survey made costs you nothing—and may save you a great deal.

THE OHIO CRANKSHAFT COMPANY NEW FREE BULLETIN THE OHIO CRANKSHAFT CO. Dept. H-3, Cleveland 1, Ohio Please send copy of "Typical Results of TOCCO Induction Hardening and Heat Treating". Name Position. Company Address. City Zone State

LONGER BEARING LIFE

HIGHER PERFORMANCE STANDARDS



Investigate the advantages of superior bearing performance available through our exclusive method of sintering copper lead alloys.

In this process each tiny particle of powder is a true alloy of the desired proportions of copper and lead. In the finished bearing this process has created a known and controlled grain structure, of exceptional purity, with excellent lead distribution and with no segregation. Its ductility and strength are superior to cast materials of comparable analyses.



A request on your letterhead will bring a copy of our illustrated technical bulletin describing the development of this improved alloy made possible through powder metallurgy. We believe you will find it a worthwhile addition to your reference file.

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Over 50 Years of Continuous Bearing Experience

adds <u>cost-cutting</u> <u>strength</u> to the new lightweight frame

-(1) that EASY-FLO brazed thes all strength requirements—FLO brazing is naturally fast and (3) that production can be stepped required volume by using a fast heating and a set-up that includes preplacing the (4) that far less finishing is required. Parts are from the 1950 lightweight model.

• AISI 4130 chrome-molybdenum steel. User joints are induction brazed with rings FLO wire preplaced.

EASY.

FORK TUBES

These tubes form the front fork and act as hydraulic shock absorbors. Joints must be feak-right as well as strong. The EASY-FLO joint has withstood a load of 16,000 counts.



po FOR YOU? If you join metals—ferrous or non-ferrous—it is fairly certain that EASY-FLO low temperature silver alloy brazing will speed up production and cut costs on part or all of this work. To find out where and how, write or call and ask us to send a service engineer. He'll demonstrate EASY-FLO brazing and discuss its application to your work. There's no obligation to you for this service.

BULLETINS 12-A, 15 AND 17 will give you EASY-FLO facts in print. Write for copies today.





CLUTCH DRIVER

Studs are EASY-FLO brazed, 30 drivers per hour, 5 studs each. Front and back views show complete EASY-FLO penetration.

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Bridgeport, Conn. • Chicago, III. • Los Angeles, Cal. • Providence, R. I. • Tarente, Canada Agents in Principal Cities NOW, EXCLUSIVE NEW

"FREE-FLOATING" SAGINAW TURN INDICATOR SWITCH

GREATER SAFETY — LONGER LIFE —POSITIVE ACTION

are among the benefits of this exclusive Saginaw "Free-Floating" design. See how it floats freely on hardened rollers in its sturdy housing. For further information and actual demonstration, write or phone the Saginaw Steering Gear Division, Saginaw, Michigan.

Only this exclusive Saginaw "Free-Floating" mechanism gives you all these valuable features:

- WONT JAM STEERING GEAR—Free-Floating mechanism prevents binding of steering mechanism. Tests show that even loose parts dropped into control would not cause steering gear to jam.
- WON'T OVERTHROW—Positive stop devices automatically return control lever to neutral and not beyond. Free-floating action prevents lever from returning past center to other direction signal.
- NO "BLIND" SPOTS—Control functions properly regardless of the position of the steering wheel. Free-floating design lets turn be signalled even if front wheels are already cramped.
- © OPERATES WITH LIGHT PRESSURE—Freefloating action revolves about theoretical center out in space. This increased leverage decreases the pressure required to operate control.
- THIN, CONCENTRIC DISION—Functional atyling makes this control an easy fit.
 Concentricity matches it to handwheel

hub and ateering column wrapper. Thinness fits it between wheel and gear lever leaving full knee clearance.

- ALL ROLLER CONSTRUCTION—Hardened steel rollers add great durability to this control. Critical contact points roll together, eliminating sliding friction, extending trouble-free life.
- TESTED AND APPROVED—Tests show this control operative after 200,000 cycles in each direction—four times the SAE requirement for passenger cars. Electrical features approved by the Electrical Testing Laboratories.
- 6-WIRE DESIGN—This control is designed for 6-wire systems to operate both parking and stop lights on passenger cars—or for 3-wire operation on trucks for separate lamps.
- **@STANDARD OR OPTIONAL**—Leading car and truck builders are already adopting this control both as atandard and as optional equipment. Simple stamped ring conceals vacant installations.



Saginan STERING GLAR DIVISION



1875—For centuries, hard labor and a paintbrush were man's main means of adding beauty and color. But, with the industrial revolution at hand, new devices were sorely needed to break this bottleneck.



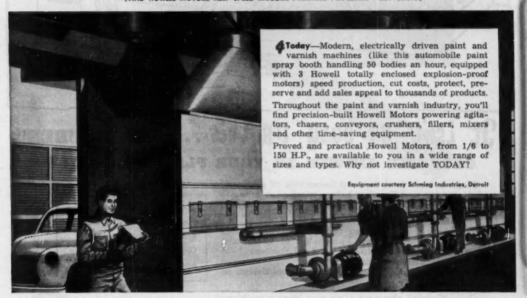
2 1900—The artist's airbrush was born.
On its heels came the paint spray gun.
Both products, strangely enough, stemmed
from the atomizer used by doctors to prevent colds. Painting swung into high gear.



3 1918—Portable paint-spraying equipment was introduced in this, the year Howell "Red Band" Electric Motors arrived. Soon these rugged motors made important contributions to this and other industries.

PAINT... protects, preserves, decorates and sells!

(AND HOWELL MOTORS HELP SPEED MODERN PAINTING PROCESSES - CUT COSTS)



Free enterprise encourages mass production, supplies more jobs-provides more goods for more people at less cost.



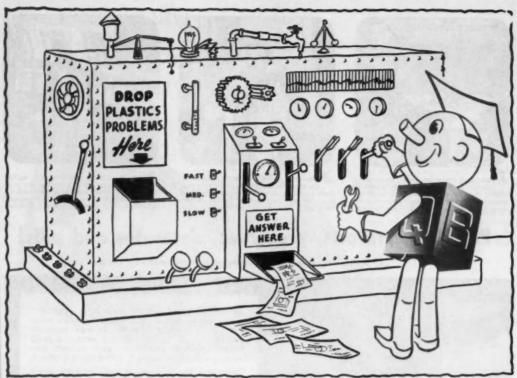
Howell totally-enclosed, explosion-proof motors for use where inflammable liquids or gases are handled or stored.

HOWELL MOTORS

HOWELL ELECTRIC MOTORS CO., HOWELL, MICH.

Precision-built Industrial Motors Since 1915





It isn't as easy as this ... but "cubee" gets the answer to your plastics problems!

Nope it isn't that easy—it takes lots of planning and designing and figuring before most problems are solved. But we've enjoyed great success at satisfying our clients just the same.

We know that, in order to help you, with your problems, we must have knowledge of materials, design, die-making, production and all the rest. We have those facilities—all under one roof—you see we're specialists in molding plastics parts—from design to finished product.

Call "Cubee" the next time you have a problem in design. We think we can help you.

QUINN-BERRY CORP.

2643 West 12th Street ERIE, PENNSYLVANIA

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"When you're planning in Plastics
And you want the very best
Give your problems to "Cubee"
And we'll do the rest".

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For ACCURATE TRAVEL CONTROL

of MACHINE UNITS

> H-W Acme Precision Lead Screw

H-W Precision Multiple Ground Worm

Addddddddd

With few exceptions, the ccurate and durable means for controlling lead, feed or ac ustment travel of mova re units in machinery construction is with precision screw, and nuts Before Hanson-Whitney into duced "Finished Taps (finished after hardening), the reat had been the most unsatisfied.

Before Hanson-Whitney introduced "Finished Taps (finished after hardening), the next had been the most unsatisfactory member due to limitate us of three a length because of defective taps. Now, with "Fenished" aps, accurate nuts are produced with sufficient a read length to meet any requirements.

Hanson-Whitney equipment has long produced hardened, precision screws and finished taps for properly proportioned nuts, with threads up to 8 inches in diameter and 24 inches thread length (or longer). We offer you this precision combination to meet your specifications, confident that no finer quality can be obtained. Estimates furnished on request.

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Valuable engineering, illustrated Catalog on request. Please use your business stationery. Whitney

NISHED TAPS

SHW86

H-W 60° Precision

AUTOMOTIVE INDUSTRIES, March 15, 1950

345

THE DEVICE THAT PUTS

ACTION IN TRACTION

DESIGNERS · ENGINEERS WELCOME NoSPIN Differential!

NoSPIN Differentials STOP wheel spin . . . while vehicles operate on roads, streets, in sand, mud, snow or on ice, saving tires, chains, gas, oil, insurance and manpower.

NoSPIN Differentials—fully automatic—proved in the driving axles of commercial vehicles through years of peacetime and war service throughout the world.

NOW-a new and silent type automatic-locking differential is available. Its exclusive two direction overrunning feature with instant positive drive when required, makes it ideally suited to transfer cases of multi-axle drive vehicles and for application to the driving axles of passenger cars and lightweight commercial vehicles.

NoSPIN Differentials will enhance the performance of the chassis you design. All modern automotive vehicles need ACTION in TRACTION.

Let our traction engineers furnish complete particulars.







LOAD-BOOSTER third exis



Transfer case and driving axios—full traction.





Two direction verrunning clutch-two out-



STOPS WHEEL SPIN

HOW TRACTION IS IMPROVED WITH NoSPIN Differential

CONVENTIONAL DIFFERENTIAL





DETROIT AUTOMOTIVE PRODUCTS CORPORATION DETROIT 13. MICHIGAN. U. S. A

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MODEL 600-S 600 GAL. CAP.

REVOLUTIONARY NEW CLEANING METHOD

...For Automotive and Industrial Cleaners

• It gives us great satisfaction in announcing the new, revolutionary, patented J. P. Whirlpool Cleaner for Automotive and Industrial cleaning. It has taken years to develop and test these cleaners in actual operation. We have operators who have cleaned more than 4000 motor blocks, crankshafts, and many other types of parts. The J. P. Cleaner is the only cleaner in the world which has these patented features. Before you purchase a cleaner it would be worth your time to see the J. P. Whirlpool Cleaner in operation. Be convinced it is the most simple and practical cleaner in the field.

Available in many sizes and models.
 Write today for further information.





MODEL 250-G 250 GAL CAP. AVAILABLE IN 5 SIZES

IF 4000 WERE IN THE DRIVER'S SEAT...

YOU'D BUY THE SAFETY OF AMERICAN BOSCH DUAL ELECTRIC WIPERS

- Direct, electric drive with constant action regardless of engine load or speed.
- Synchronized operation of Dual arm and blades
- Two speed operation. Tandom or opposed wiping motion.
- Fully automatic blade parking adjustable to suit installation.
- Bad weather power 30 inch/lbs. torque per blade.
 Thermal cuteut protects wiper meter
- against overload.
- Arms up to 12" long. Blades up to 14". Wiping angle up to 118".
- For 6, 12 or 24 volt systems.

No stalling, no stuttering of the wiper blades to cloud safe vision of the road ahead. Independent of engine vacuum and regardless of speed or load, this powerful, direct electric drive Dual Wiper always operates at constant, synchronized speed. Designed for easy installation under cowl or at header. Rugged, heavy duty construction assures years of trouble-free operation. Already in wide use by leading truck manufacturers as original equipment, this new Dual Electric Wiper offers a keen sales-active feature for your line. Ask for complete specifications on Model WWB.

Also available—the famous WWA Single Electric Wiper for Truck, Bus and Marine Service.



American Bosch

MAGNETOS - GENERATORS - VOLTAGE REGULATORS - IGNITION COILS ELECTRIC WINDSHIELD WIPERS - DIESEL FUEL INJECTION EQUIPMENT

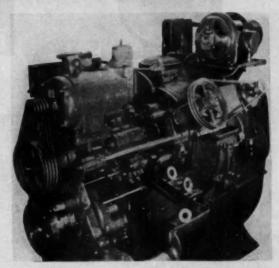
AMERICAN BOSCH CORPORATION . SPRINGFIELD 7 . MASS.



No. 76 H CHUCKER Has VERSATILITY

You can combine turning, drilling, tapping, threading, milling, etc., operations.

TRY "Baird" for high production of Automotive Parts requiring finely finished surfaces and close limits.



For Instance:

The picture shows a tool set-up to turn the O.D. and top of a small piston and then cross drill the wristpin hole in the piston in a located position, in one handling and the same machine tooled to turn and then drill the six holes in the cylinder cover plate shown in the picture.

Some of the EXCLUSIVE FEATURES which have made the Baird 7 Six-Spindle Horizontal Indexing Lathe outstanding are:

- INDEPENDENT TOOL SLIDES
 - The longitudinal tool slides may have different strokes and the cross slides are independent and have their strokes, all as best suits the job. All tool slides have micrometer adjustment.
- . DIFFERENT SPEEDS AT SPINDLES
 - Ability to choose a speed for the spindle at each work station to suit the operation to be performed at that station permits the best product in least time.
- · AUTOMATIC CHUCKING
 - Operator has both hands free to handle

the work. No levers or handles to require his attention or take his time.

. ATTACHMENTS

Several readily applied attachments are available to perform extra operations and reduce handling, thus speeding production.

. AUTOMATIC MECHANICAL STOP

Stops machine at end of each cycle if operator has not unloaded and reloaded in the proper operation of machine. This and other safety features make for least loss due to damage, and for greatest safety.

"ASK BAIRD ABOUT IT"

OTHER BAIRD MACHINES: MULTIPLE SPINDLE GRINDERS, W'RE FORMING MACHINES, PRESSES, TUMBLING EQUIPMENT



Dynamatic Dynamometers are extremely simple, compact, and moderate in cost. Universal types provide for instantaneous switching from absorbing to motoring and back, so that friction horse-power of an engine can be determined at attained operating temperatures.

Other outstanding uses include power and efficiency checks of pumps, fans, gears and any power transmitting or absorbing device.

There are almost unlimited possibilities in

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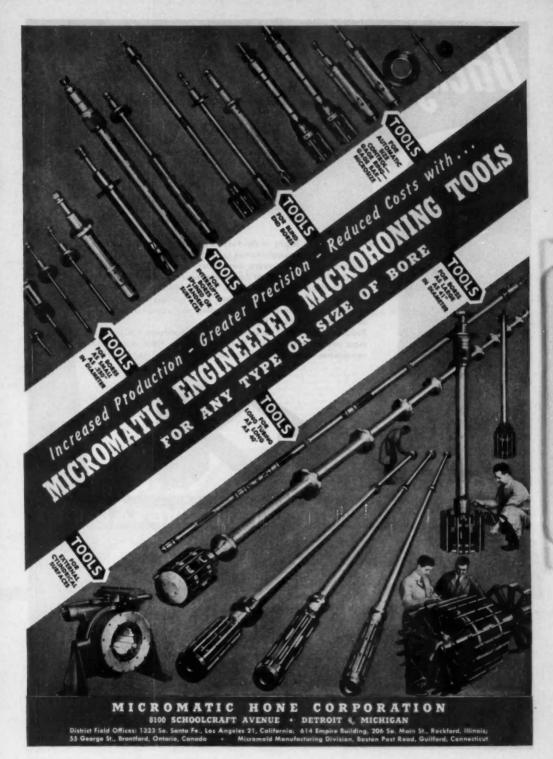
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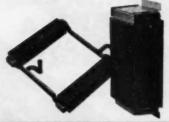


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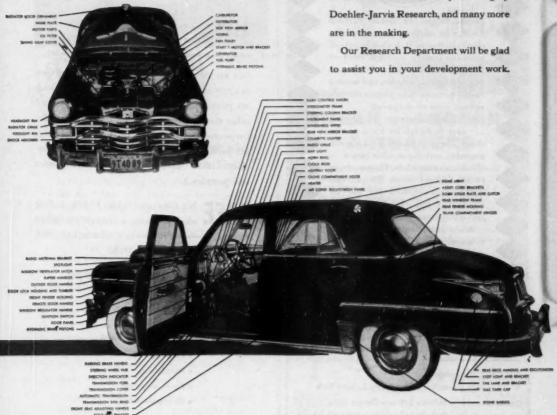
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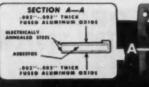
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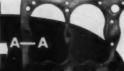
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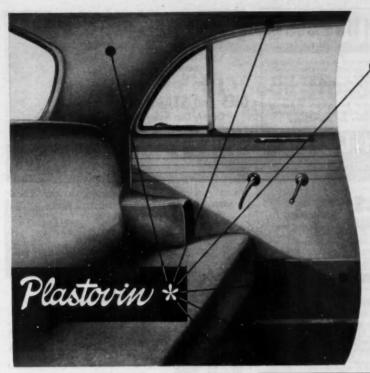
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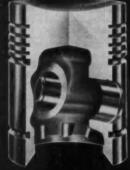
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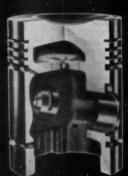
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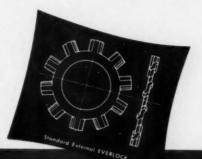
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"Makes Any Engine a Better Engine"

Everlock "CHISEL EDGE" LOCK WASHER

QUALITY



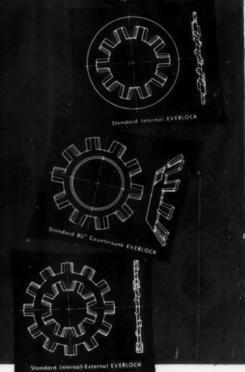
QUALITY

FOR YEARS.

BUT

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LOCK WASHER



Standard External Everlock



Standard

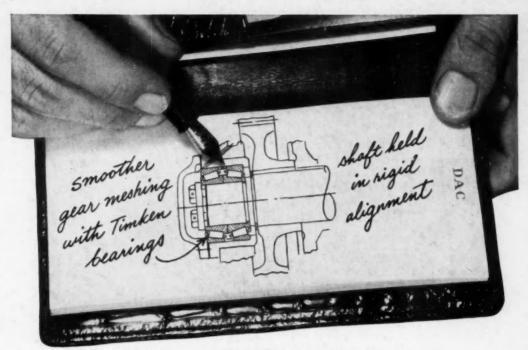


Standard 80° Countersunk Everloci



Standard Internal External Everlock

the washer that has the edge

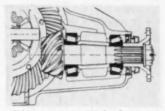


Sound idea for a soundless transmission

OWEVER you intend to con-However you ment transmission design, here's a thought to keep in mind: Timken bearings on the shafts insure quiet, trouble-free operation.

Timken tapered roller bearings keep shafts in positive alignment, eliminate deflection and end-movement, prevent wear on surrounding parts. Where gears are used, Timken bearings keep gear teeth meshing accurately and silently. Timkenequipped transmissions assure luxurious smoothness and quiettwo things new car buyers demand.

The use of Timken bearings make design simplification easy. Their high load capacity permits the use of smaller bearings with a subsequent saving of space. No special thrust bearings or washers are necessary. Precise and permanent adjustments can be made at installation, allowing wider tolerances of surrounding parts.



All but two cars use Timken bearings on the pinion. Here's a typical application.

Timken bearings offer your new transmission all the advantages you get with Timken bearings in pinion applications. You know the pinion bearing has the toughest job in the automobile-and now all but two

makes of passenger cars use Timken tapered roller bearings on the pinion!

The Timken Company has had fifty years of experience and development in the automotive field. Our engineering facilities, backed by that experience and research, are available to you. Feel free to call upon us to help solve your bearing problems. In Detroit phone TRinity 5-1380. Or write to The Timken Roller Bearing Company, Canton 6, O. Cable address: "TIMROSCO".

NOTE TO P.A.'S Because every step of the manufacture of Timhen bearings is controlled within our company . . . because our vast manufacturing facilities are widely dispersed . . you will find The Timken Roller Bearing Company a supply source of outstanding reliability.

TAPERED ROLLER BEARINGS

